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AVON 20801 ENGINE CHANGE UNIT

A, L, 6

REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. ILL.
		1	2	3	4	5					
							AVON 20801 ENGINE CHANGE UNIT Complete as follows -	1			
-	-						AVON 208 ENGINE (As shown in section one)				
-	10.20V 2475						Adaptor, cabin pressurising connection	1	-	-	-
-	10.20E 8019						Adaptor, 8" stage pressure (Mod 2602)	1	-	-	-
-	10.20V 2475						Adaptor, air blast rain shedding connection (Mod 2296)	1	-	-	-
-	10.20E 4915						Block, adaptor, header tabk pressurising connection (Mod 1580)	1	-	-	-
-	A 25 7 C						Bolt, 2 B.A. x 1.150" long, fireproof bulkhead	6	-	-	-
-	A.S.1246 1C						Bolt, firewire terminal to bracket	2	-	-	-
-	A 25 1C						Bolt, bulkhead to bracket drain pipe (Mod 2081)	1	-	-	-
-	A 26-36						Bolt, drain pipe union to bulkhead (Mod 1632)	2	-	-	-
-	10.20 E 5177						Bracket, mounting, drain pipe clip bulkhead to bracket	1	-	-	-
-	10.20 E 5709						Bracket, firewire clip (Mod 2081)	1	-	-	-
-	10.20 E 5769						Bracket, mounting, drain pipe unions (Mod 2364)	1	-	-	-
-	10.20 E 5105						Bush, split, drain pipe clip (Mod 1632)	2	-	-	-
-	10.20 E 5173						Bush, split, drain pipe clip	2	-	-	-
-	10.20 E 5141						Clip, drain pipe to combined drains block to bulkhead (Mod 1632)	1	-	-	-
-	10.20 E 5175						Clip, drain pipe to bulkhead bracket (Mod 1632)	1	-	-	-

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		1	2	3	4	5				
-	D2447					Coupling, firewire (Mod 2364)	3	-	P	-
-	10.20E					Elbow, wheelcase breather	1	-	-	-
-	3193A									
-	10.20E					Duct, rear bearing cooling air	2	-	-	-
	4413A					outlet				
26F7/14471	10.20E					Duct, compressor vent seal	1	-	-	-
	55113A					outlet (Mod 1632)				
-	10.20E					FIREPROOF BULKHEAD - ASSEMBLY	1	-	-	-
	5759A					(MOD 2364)				
-	10.20E					SEGMENT LOWER L.H. - ASSEMBLY	1	-	-	-
	5763									
-	10.20E					SEGMENT, LOWER R.H. - ASSEMBLY	1	-	-	-
	5761									
-	10.20E					SEGMENT, TOP - ASSEMBLY	1	-	-	-
	2411									
-	D2370/60					Firewire 5 feet long (Mod 2364)	2	-	C	-
-	D2370/120					Firewire 10 feet long (Mod 2364)	3	-	C	-
6A/4802	-					GENERATOR, TACHOMETER (KELVIN & HUGHES Mark 12) or (ELLIOT 3C.560)(Mod 1834)	1	-	P	-
-	SP C 13C					Nut, fireproof bulkhead bolts	6	-	-	-
-	A 27 CT					Nut, 2 B.A. firewire terminal to bracket	2	-	-	-
-	10.20E					Nut, drain pipe clip to drain block (Mod 2364)	2	-	-	-
	5035									
-	10.20E					Nut, double ended union to bracket (Mod 1632)	1	-	-	-
	4503									
-	10.20E					Nut, union to bracket (Mod 1632)	1	-	-	-
	4799									
-	AGS2001					Nut, drain pipe unit to bulkhead (Mod 1632)	2	-	-	-
	62									
-	10.20E					PIPE, DRAIN BULKHEAD TO BRACKET - ASSEMBLY (MOD 1632)	1	-	-	-
	4669									
-	10.20E					PIPE, COMBINED DRAIN BLOCK TO BULKHEAD - ASSEMBLY (MOD 1632)	1	-	-	-
	4587A									

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. ILL. N
		1	2	3	4	5				
-	10.20E 4655					PIPE, COMBUSTION DRAIN VALVE TO BRACKET - ASSEMBLY (MOD 1632)	1	-	-	-
36VV/14573	BA78216					Plate, E.C.U. identification	1	-	P	-
-	10.20E 2447					Seal, fireproof bulkhead rear	1	Rubber	-	-
37L/338	EC7/1					Shaft, gearbox drive lower portion	1	-	P	-
5CZ/5281	-					Terminal, firewire	2	-	C	-
-	-					Tape, glass fibre (Scotch Boy No.27) .750" wide	as rqd	FBRGLS	C	-
-	10.20S 20453					Tube, guide (Mod 2296)				
						Air blast rain shedding	1	-	-	-
						Cabin pressurising	1	-	-	-
-	10.20E 4601A					Union, plate and sealing ring, bulkhead to bracket drain pipe (Mod 1632)	1	-	-	-
-	10.20E 4485					Union, double ended, bulkhead to bracket drain pipe (Mod 1632)	1	-	-	-
-	10.20E 4667					Union, double ended, combustion pipe (Mod 1632)	1	-	-	-
-	SP 14 C					Washer, drain pipe to bulkhead bolt (Mod 1632)	2	-	-	-
-	SP 13C					Washer, drain pipe clip (Mod 2364)	2	-	-	-
-	SP 14U					Washer, drain, pipe union (Mod 1632)	1	-	-	-
-	10.20E 4801					Washer, drain pipe union	1	-	-	-
-	CB 1					Washer, 2 B.A. fireproof bulkhead bolts	6	-	-	-
-	D952					Washer, sealing, firewire connections	14	-	-	-
-	SP 47C					Washer, spring firewire terminal nut	2	-	-	-
-	10.20E 8021					Washer, sealing, 8th stage adaptor (Mod 2602)	1	-	-	-

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50Z/5255	D.826*	Coupling, firewire (Pre-Mod.2415)	4	-	P
	D.2291	Coupling, firewire (Mod.2415)	4	-	P
	10.20E.)	Elbow, wheelcase breather	1	-	
	3193A)				
	10.20E.)	Duct, rear bearing cooling air	2	-	
	4413A)	outlet			
26F7/14471	10.20E.)	Duct, compressor vent seal	1	-	
	5113A)	outlet (Mod.1632)			
	10.20E.)	FIREPROOF BULKHEAD - ASSEMBLY	1	-	
	5711A)	(MOD.2081)			
	10.20E.)	SEGMENT LOWER L.H. - ASSEMBLY	1	-	
	571BA)				
	10.20E.)	SEGMENT, LOWER R.H. - ASSEMBLY	1	-	
	5715A)				
	10.20E.)	SEGMENT, TOP - ASSEMBLY	1	-	
	2411)				
50Z/5253	D.989*	Firewire 18".000 long (Pre-Mod.2415)	1	-	C
	D.2369/20	Firewire 20".000 long (Mod.2415)	1	-	C
	D.938*	Firewire 4 feet long (Mod.2081)	2	-	C
		(Pre-Mod.2415)			
	D.2369/60	Firewire 5 feet long (Mod.2415)	2	-	C
50Z/5251	D.939*	Firewire 120.000" long (Pre-Mod.2415)	3	-	C
	D.2369/120	Firewire 10 feet long (Mod.2415)	3	-	C
6A/4802	-	GENERATOR, TACHOMETER (KELVIN & HUGHES	1		P
		Mark 12) or (ELLIOT 3C.560)			
		(MOD.1834)			
	SP.C.13C	Nut, fireproof bulkhead bolts	6	-	
	A.27.CT	Nut, 2 B.A.	-	-	
		Firewire clips			
		Firewire terminal to bracket	2		
	10.20E.)	Nut, drain pipe clip to drain block	4	-	
	5035)	and firewire clip (Mod.2081)			
	10.20E.)	Nut, double ended union to bracket	1	-	
	4503)	(Mod.1632)			
	10.20E.)	Nut, union to bracket	1	-	
	4799)	(Mod.1632)			
	AGS.2001)	Nut, drain pipe union to bulkhead	2	-	
	62)	(Mod.1632)			
	10.20E.)	PIPE, DRAIN BULKHEAD TO BRACKET -	1	-	
	4669)	ASSEMBLY (MOD.1632)			
	10.20E.)	PIPE, COMBINED DRAIN BLOCK TO BULKHEAD	1	-	
	4587A)	- ASSEMBLY (MOD.1632)			

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	10.20E) 4655)	PIPE, COMBUSTION DRAIN VALVE TO BRACKET - ASSEMBLY (MOD.1632)	1	-	
14573	EA.78216	Plate, E.C.U. identification	1	-	P
	10.20E) 2447)	Seal, fireproof bulkhead rear	1	Rubber	
37L/338	EC.7/1	Shaft, gearbox drive lower portion	1	-	P
5CZ/5281	-	Terminal, firewire	2	-	C
-	-	Tape, glass fibre (Scotch Boy No.27) .750" wide	as reqd	Fibre G.	C
	10.20S) 20453)	Tube, guide (Mod.2296) Air blast rain shedding	1	-	
		Cabin pressurising	1	-	
	10.20E) 4601A)	Union, plate and sealing ring, bulkhead to bracket drain pipe (Mod.1632)	1	-	
	10.20E) 4485)	Union, double ended, bulkhead to bracket drain pipe (Mod.1632)	1	-	
	10.20E) 4667)	Union, double ended, combustion pipe (Mod.1632)	1	-	
	SP.14.C	Washer, drain pipe to bulkhead bolt (Mod.1632)	2	-	
	SP.16.C	Washer, drain pipe clip screw (Mod.1632)	1	-	
	SP.13.C	Washer, drain pipe clip and firewire clip (Mod.2081)	4	-	
	SP.14.U	Washer, drain pipe union (Mod.1632)	1	-	
	10.20E) 4801)	Washer, drain pipe union	1	-	
	C.B.1	Washer, 2 B.A. fireproof bulkhead bolts	6	-	
	D.952	Washer, sealing, firewire connections	14	-	
	SP.47C	Washer, spring	-	-	
		Firewire clip nuts	12		
		Firewire terminal nut	2		
	10.20E) 8021)	Washer, sealing, 8th stage adaptor (Mod.2602)	1		

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TRANSPORTATION PARTS

17661	D.14560	Cap, dust, header tank pressurising connection (Mod.1580)	1	Alum	
17639	D.9143	Cap, blanking, combustion drain valve union (Mod.1632)	1	Alum or Brass	
36DT/1646	E.48587	Cap, blanking, combined drain block union (Mod.1632)	1	Alum or Brass	
13633	RK.17361	Cover, cooling air outlet duct	1	Plastic	P
13653	BA.88033	Cover,	-	Plastic	P
		Wheelcase breather elbow	1		
		Cabin pressurising connection	1		
14572	BA.22411	Plug, blanking	1	St.Stl	P
14575	BA.91110*	Plug, blanking compressor seal outlet (Pre-Mod.1872)	8	Rubber	P
18357	BR.24896*	Plug, blanking compressor seal outlet (Mod.1872) (Pre-Mod.2095)	8	Rubber	P
19099	BR.32795	Plug, blanking compressor seal outlet (Mod.2095)	8	Rubber	P
13653	BA.88033	Cover, air blast rain shedding connection (Mod.2296)	1	Plastic	P

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REF. No.	PART NO.	DESCRIPTION.	No. OFF.	MATL. SPEC.	M.R. CL. of ST.	PL. & ILL. No.
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