AP 101B-0400-5A1

2nd Edition June 1975

MASTER SERVICING SCHEDULE

CANBERRA

MKS B2 PR 3 T4 B6 PR7 E15 T17 TT18 T19 T22

WITH

TWO AVON ENGINE CHANGE UNITS

BY COMMAND OF THE DEFENCE COUNCIL

Michael Can

(Ministry of Defence)

FOR USE IN THE ROYAL AIR FORCE & ROYAL NAVY

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LAYOUT OF SCHEDULE

CANBERRA 2,3,4,6,7,15,17,18,19 & 22

AP101B-0400-5A1 (2nd Ed)

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PARTS AND BOOKS	SECTIONS	CHAPTERS
<u>Book 5A1</u> Master Servicing Schedule	$\begin{array}{llllllllllllllllllllllllllllllllllll$	One Chapter for each Trade One Chapter for each Trade One Chapter for each parameter
Book 5A2 Safety and Servicing Notes	$\begin{array}{llllllllllllllllllllllllllllllllllll$	Chapter 1 Lethal Warnings Chapter 2 Safety Precautions Chapter 3 Servicing Notes One Chapter for each Trade
Book 5A3 Standard Servicing		
Procedures	<u>Section 1</u> Component Replacements (Cover 1) <u>Section 2</u> Functional Checks and Tests (Cover 2)	One Chapter for each Trade One Chapter for each Trade
	<u>Section 7</u> Servicing Diagrams) Section 4 Miscellaneous) (Cover 3)	One Chapter for each Trade One Chapter for each Trade One Chapter for each Trade
E0577 (2)		Continued overleaf

Sheet 1

PARTS AND BOOKS	SECTIONS	CHAPTERS
Book 5B1 Flight Servicing Schedule	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	One Chapter for each Trade
	$\frac{\text{Section } 2}{\text{Section } 2A} - (All Mks))$ $\frac{\text{Section } 2B}{\text{Section } 2B} - (PR3))$ $\frac{\text{Section } 2C}{\text{Section } 2C} - (T4))$ $\frac{\text{Section } 2D}{\text{Section } 2E} - (PR7) \text{Turn Round}$ $\frac{\text{Section } 2E}{\text{Section } 2E} - (E15))$ $\frac{\text{Section } 2G}{\text{Section } 2H} - (T17))$ $\frac{\text{Section } 2H}{\text{Section } 2J} - (T19))$ $\frac{\text{Section } 2Z}{\text{Section } 2K} - (T22))$	One Chapter for each Trade
	$\frac{\text{Section 3}}{\text{Section 3A}} - (\text{All Mks}))$ $\frac{\text{Section 3A}}{\text{Section 3B}} - (\text{B2}))$ $\frac{\text{Section 3B}}{\text{Section 3D}} - (\text{PR3}))$ $\frac{\text{Section 3D}}{\text{Section 3D}} - (\text{B6}))$ $\frac{\text{Section 3E}}{\text{Section 3E}} - (\text{PR7})) \text{After Flight}$ $\frac{\text{Section 3F}}{\text{Section 3F}} - (\text{E15}))$ $\frac{\text{Section 3F}}{\text{Section 3H}} - (\text{T18}))$ $\frac{\text{Section 3J}}{\text{Section 3K}} - (\text{T22}))$	One Chapter for each Trade
	ANNEXES	
E0577 (2A)		Continued

LAYOUT OF SCHEDULE

CANBERRA 2,3,4,6,7,15,17,18,19 & 22

AP101E-0400-5A1 (2nd Ed)

PARTS AND BOOKS	SECTIONS		CHAPTERS	
Book 5B2 Primary Servicing Schedule and Special Checks	$\frac{\text{Section 1}}{\text{Section 1A}} - (\text{All Mks}))$ $\frac{\text{Section 1A}}{\text{Section 1B}} - (\text{B2}))$ $\frac{\text{Section 1B}}{\text{Section 1C}} - (\text{T4}))$ $\frac{\text{Section 1D}}{\text{Section 1D}} - (\text{B6}))$ $\frac{\text{Section 1E}}{\text{Section 1E}} - (\text{PR7}))$ $\frac{\text{Section 1F}}{\text{Section 1F}} - (\text{E15}))$ $\frac{\text{Section 1G}}{\text{Section 1G}} - (\text{T17}))$ $\frac{\text{Section 1H}}{\text{Section 1H}} - (\text{TT18}))$ $\frac{\text{Section 1J}}{\text{Section 1J}} - (\text{T22}))$	Primary	One Chapter for each Trade	
	$\frac{\text{Section } 2}{\text{Section } 2A} - (All Mks))$ $\frac{\text{Section } 2A}{\text{Section } 2B} - (PR3))$ $\frac{\text{Section } 2C}{\text{Section } 2C} - (T4))$ $\frac{\text{Section } 2C}{\text{Section } 2E} - (PR7))$ $\frac{\text{Section } 2F}{\text{Section } 2F} - (E15))$ $\frac{\text{Section } 2G}{\text{Section } 2H} - (T17))$ $\frac{\text{Section } 2H}{\text{Section } 2J} - (T19))$ $\frac{\text{Section } 2K}{\text{Section } 2K} - (T22))$	16 Week Special Check	One Chapter for each Trade	
	$\frac{\text{Section } \underline{3} - (\text{All Mks})}{\text{Section } \underline{3}A - (B2)})$ $\frac{\text{Section } \underline{3}B - (PR3)}{\text{Section } \underline{3}C - (T4)})$ $\frac{\text{Section } \underline{3}C - (T4)}{\text{Section } \underline{3}D - (B6)})$ $\frac{\text{Section } \underline{3}E - (PR7)}{\text{Section } \underline{3}E - (PR7)})$ $\frac{\text{Section } \underline{3}E - (P17)}{\text{Section } \underline{3}H - (T17)})$ $\frac{\text{Section } \underline{3}H - (T18)}{\text{Section } \underline{3}H - (T19)})$ $\frac{\text{Section } \underline{3}K - (T22)}{\text{Section } \underline{3}K - (T22)})$	32 Week Special Check	One Chapter for each Trade	
E 0577 (3)			Continued overleaf	

Sheet 2

PARTS AND BOOKS	SECTIONS	CHAPTERS
Book 5C Minor Servicing Schedule	<u>Section 1</u> - (All Mks) Minor (Cover 1)	One Chapter for each Trade
	$ \begin{array}{rcrr} \underline{Section \ 1A} & - & (B2) &) \\ \underline{Section \ 1B} & - & (PR3) &) \\ \underline{Section \ 1C} & - & (T4) &) & Minor (Cover 2) \\ \underline{Section \ 1D} & - & (B6) &) \\ \underline{Section \ 1E} & - & (PR7) &) \end{array} $	One Chapter for each Trade
	$ \begin{array}{llllllllllllllllllllllllllllllllllll$	One Chapter for each Trade
Book 5D Major Servicing Schedule	<u>Section 1</u> - (All Mks)) Major (Cover 1)	One Chapter for each Trade
	$ \begin{array}{cccc} \underline{Section \ 1A} & - & (B2) &) \\ \underline{Section \ 1B} & - & (PR3) &) \\ \underline{Section \ 1C} & - & (T4) &) & Major (Cover \ 2) \\ \underline{Section \ 1D} & - & (B6) &) \\ \underline{Section \ 1E} & - & (PR7) &) \end{array} $	One Chapter for each Trade
	$\begin{array}{rcl} \underline{Section \ 1F} & - & (E15) &) \\ \underline{Section \ 1G} & - & (T17) &) \\ \underline{Section \ 1H} & - & (TT18) &) & Major (Cover 3) \\ \underline{Section \ 1J} & - & (T19) &) \\ \underline{Section \ 1K} & - & (T22) &) \end{array}$	One Chapter for each Trade
	· · · · · · · · · · · · · · · · · · ·	
E0577 (3A)		

MASTER SERVICING LIST CANBERRA 2,3,4,6,7,15,17,18,19 & 22 FOREWORD

AP101B-0400-5A1 (2nd Ed)

Introduction

1. <u>Basis</u>. This schedule has been produced in accordance with AP100A-01 Leaflet 311 and AP315A Vol 2,2nd Edition Leaflets B11 and D10. It details the minimum servicing requirements for the Canberra Marks B2, PR3, T4, B6, PR7, E15, T17, TT18, T19 and T22.

2. <u>Periodicity</u>. The schedule is designed for a flying hour periodicity with an upper calendar limit imposed between major servicing.

SERVICING	OCCASIONS IN CYCLE	PERIOD TOLERANCE	UPPER CALENDAR LIMIT
Before Flight Turn Round After Flight	See AF100A- 01 Leaflet 311		
Primary	125 Hours	-	8 Months
Minor	250 Hours	_	
Major (Not T22)	1000 Hours	_	176 Woeks
Major (T22 onl v)	1500 Hours		5 Years
Special Check	16 ₩eeks	-	
Special Check	32 Weeks	_	-

3. <u>Description</u>. A detailed description of the aircraft servicing schedules Books 5A1 to 5D is given below:

3A. <u>Special Check Servicing</u>. Certain Out of Phase items have been grouped together to form 16 and 32 Week Special Check servicings to minimise the Out of Phase recording requirement. Only in the case of Major Servicing does the 'MARK TIME' rule apply, when the special checks will be undertaken both at the begining and towards the end of the Major Servicing/partial reconditioning.

SMS/77/210/4

Book 5A1 Section 1 - Master Servicing List (MSL)

4. <u>Purpose</u>. This section is a complete list of routine and out-of-phase servicings, except for fuel and armament expendable store replenishments, up to and including major servicing. It is designed for use by Command Staff, Servicing Control Organisations and Schedule Rationalisation Committees.

5. <u>Construction</u>. The list has been constructed in the following manner:

a. The aircraft has been divided into Structures, Systems and Installations. These are known as 'Servicing Groups'.

b. Each group has been divided into items and these are collected together under side headings which specify location.

c. The required servicing operations, frequency and mark applicability are stated against each item.

d. The servicing(s) are indicated in the appropriate column(s).

e. The column headed 'Str Int' (Structural Integrity) is used for code letters. Where the code letter 'Y' is used this denotes that the item is a structural integrity item and is to be carried out by a fitter of the appropriate trade.

f. Those items in column headed 'Crit' (Critical) which have been included in the 16 week and 32 week special checks are to be satisfied at periods not exceeding 16 or 32 weeks as appropriate, except as provided for in para 3A.

Book 5A1 Section 2 - Component Replacement List (CRL)

6. This section provides an aid to planning and provisioning. It gives a list of components, mark applicability and specifies the period at which they are to be replaced. It also gives the reason for replacements, is fatigue life, bay servicing etc.

Book 5A1 Section 3A to <u>3K - Component Life Register (CRL)</u>

7. These sections are, one section for each mark, designed to assist in the control and forecasting of out-of-phase component replacements applicable to individual aircraft. They are included as Section 3A to 3K of the Master Servicing Schedule (5A1) so that amendments may be correlated by Servicing Control Organisations. In addition to being published in this book additional copies are printed for insertion into individual aircraft MOD Forms 700. Attention is drawn to the Amendment procedure outlined in para 11 to the Instructions for Use in MOD Form 798.

Book 5A2 - Safety and Servicing Notes

8. This is a supporting book where all lethal warnings, safety precautions and servicing notes have been grouped together to provide the tradesman with a readily available reference irrespective of whether he is doing routine servicing, rectifications or modification tasks. These notes are mandatory for all servicing operations and it is intended that they should be issued on a generous scale. This book has been divided into sections as shown in the layout of schedule.

Book 5A3 - Servicing Procedures (SPs)

9. In order to avoid repetition, certain servicing procedures (notably those which are applicable to more than one servicing and/or those with complicated inter-trade relationships) are not displayed on the work cards but are published in Book 5A3 as follows:

- a. Section 1 Component Replacements.
- b. Section 2 Functional Checks and Tests.
- c. Section 3 Servicing Diagrams.
- d. Section 4 Miscellaneous.

The procedures are called up by the work card where they are referred to as SPs (eg SP24). Although the SPs are produced primarily as support to the work cards they may also be used to support out-of-phase component changes, rectification etc.

SMS/77/210/4A

Book 5B1,5B2,5C and 5D - Work Cards

10. The servicing information given in the master servicing list is displayed (and sometimes amplified) on work cards for use by servicing personnel. These cards are contained in Books 5B1,5B2,5C and 5D of the schedule and for ease of handling the books are divided into sections as follows:

	Section		·.	⁻Su	.pp16	emente	ıry Se	otior	ទេ		
	1	1 A (1B	1C	1D	1E	1F	1Ģ	1日	1J	1K
Canberra Mks	All	B 2	PR3	Т4	в6	PR7	E15	T17	TT18	T19	T22

Section 1 contains the all mark content and the supplementary sections contain the individual mark content. To achieve any particular servicing for an individual mark Section 1 plus the relevant supplementary section is to be used eg Major PR7 - Section 1 plus Section 1E. The cards normally contain about two hours work and display the following information.

a. Schedule Code Reference.

b. Aircraft type and mark. (Shown by Section No. and Centre heading).

- c. Type of Servicing.
- d. Trade concerned.
- e. Card No.

f. Reference to other parts of the Schedule such as Safety and Servicing Notes and Servicing Procedures.

g. Special tools and equipment required.

h. Electrical power requirements.

j. Item to be serviced, its location and the operation to be carried out.

k. Structural integrity items.

Continued

Sheet	2	
AL 9		

MASTER SERVICING LIST CANBERRA 2,3,4,6,7,15,17,18,19 & 20 FOREWORD

11. <u>Structural Intergrity</u>. Items annotated with a Y are to be carried out by a Fitter of the appropriate trade.

12. <u>Expendable Work Cards</u>. Where work cards are to be used in expendable form, master tracings are supplied by HQSTC to authorized units.

13. <u>Non-Expendable Work Cards</u>. When master tracings are not supplied, work cards are to be used in the normal way and certified on F2988 i.a.w AP3158 Vol 2 (2nd Edition) Leaflet C5.

14. <u>Card Timing</u>. Throughout this schedule timing is decimalized as an aid to recording. The minimum period to be recorded will be 0.2 hours (12 minutes), with 0.1 hour (6 minutes) increments.

15. <u>Schedule Indentification Numbers</u>. Each item within this servicing schedule has been allocated a six digit number, which indicates the trade involved, the servicing group and the items as follows:

a.	First pair	Trade
b.	Second pair	Servicing Group
٥.	Third pair	Item

Each trade has its own identification number:

O1 Airframe	09 Photo
O2 Weapons	10 NBS
03 Electrical	11 Not Allocated
04 Propulsion	12 ECM
05 Not Allocated	13 Survival Equipment (SE)
06 Nav Instruments	14 General Engineering
07 Air Radar	15 Non Destructive Test (NDT)
08 Air Communications	- · · · · · · · · · · · · · · · · · · ·

The aircraft is divided into servicing groups which have their own identification numbers details of which are given on a senarate sheet following this introduction. When the number of items is greater than 99 a second group number has been allocated, ie mainplanes 06 and 15.

Assistance, preparation and recovery servicing items on work cards, which are directly associated (ie: are of the same identification as the item) with servicing items in the MSL are annotated with the Schedule Identification number of the item with which they are associated. Unassociated assistance, preparation and recovery servicing items are annotated with the common Schedule Identification number '999999' which is used to comply with the requirements of MDC for computer defect recording.

The common schedule identification number *9999999 will be introduced on an opportunity basis during amendment action to:

Primary, Special Check, Minor and Major servicing schedules.

Servicing Instructions (SIs)

16. All relevant SIs incorporated in this schedule are given on sheets following this Foreword. In addition the following also applies:

a. Annotations are made throughout the MSL (eg Introduced by SI/Canberra/10) to indicate which servicing requirements were originally introduced by SIs.

b. In phase SIs of a simple nature are included in the work detail contained in the work cards. No reference to the SI is made.

c. Out-of-phase SIs and SIs of a complex nature are produced as standard servicing procedures (Book 5A3) which are called forward by the MSL or work card, depending upon whether the requirement is in-phase or out-of-phase.

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(Contd)

d. SIs which are issued in between revisions will be incorporated by the Schedule Management Authority. Until that time they are to be added to the supplementary servicing sheet which is provided at the front of each Book 5B,5C and 5D.

e. No extension of the servicing period is allowable on SIs annotated with the Y Code.

fication Standard

The servicing implications of certain modifications have been uded in this schedule and details of these are given in the ts following the List of Servicing Instructions.

dule Management

The management steps recommended for the use of unit plans and : cards are:

a. <u>Plan</u>

Compile UNIT PLAN: phase in known rectification, modification; and component replacements; insert work cards and numbers in bubble form; colour bubble.

b. Provide

(1) Issue Safety and Servicing Notes (Book 5A2).

(2) Issue Work and Servicing Procedure Cards, by phases.

c. Control

(1) Progress the work.

(2) Adjust the UNIT PLANS.

- (3) Complete documentation.
- (4) Recommend alternatives to the UNIT PLAN.

(5) Recommend Schedule Amendment as necessary.

78/232/2A

Schedule Amendments

19. Full details of the amendment procedure are given in AP3158 Volume 2 2nd Edition Learlet D10.

"Nav. Inst/Flt Syst

20. The Nav Inst annotation on work cards/SPs will be amended to the revised trade annotation of Flt Syst on an opportunity basis and until such time as either the Schedule is completely amended or revised the two different headings may/will appear in this Scedule".

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Sheet 1 AL 3



MASTER SERVICING SCHEDULE CANBERRA 2,3,4,6,7,15,17,18,19 & 22

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List of Servicing Instructions incorporated in this Schedule

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Sheet 2 AL 7 MASTER SERVICING SCHEDULE CANBERRA 2,3,4,6,7,15,17,18,19 & 22

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List of Servicing Instructions incorporated in this Schedule

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NDT 150601 /130B Yes NDT 150601 /130B Yes NDT NDT 150616 /76C Yes S11 (Special Check) (Special Check) 105051 /1720 Yes 811 Yes Yes<	Trade		SI Title			I	ncorp	orated	i in				Trade	SI Title	Incorporated in					
190503 /150 Yes 811 Yes Yes Yes 15701 /85B Yes 801 (Special Check) 190615 /1720 Yes 814 Yes Yes Yes 15701 /85B Yes 804 (Special Check) 190612 /1720 Yes 814 Yes Yes Yes 15701 /85B Yes 804 (Special Check) 190612 /1720 Yes 817 Yes Yes Yes 157031 /107B Yes 804 (Special Check) 19002 /1730 /188 Yes 817 Yes Yes 15703 /128B Yes 806 (Special Check) 19002 /18003 /188C Yes 818 Yes Yes Yes 15066 150665 150666 150666 150667 150666 150667 150666 150667 150666 150667 150666 150667 150667 150667 150667 150667 150667 150667 150667 150667 150667 150667 150667		No		5A1	5A3	5B1	5B2	50	5D	5F	5G			No	I	5A1	5A2	5 A 3	5F .	5G
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MASTER SERVICING SCHEDULE CANBERRA 2,3,4,6,7,15,17,18,19 & 22

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Section 2	-	Component Replacement List	All Marks
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Section 3B	-	Component Life Register	PR3
Section 30	-	Component Life Register	Т4
Section 3D	-	Component Life Register	в6
Section 3E	-	Component Life Register	₽R7
Section 3F	-	Component Life Register	E15
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Chapter 9	-	Photo	••• •••	•••	•••	•••	•••	•••	•••		1 - 2	2
Chapter 10	-	NBS	•••	•••		•••	•••	•••	•••	•••	Ni j	
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MASTER SERVICING LIST CANBERRA 2,3,4,6,7,15,17,18,19 & 22

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Modification Standard

This Servicing Schedule has been written to the following Modification Standard:

1. The servicing implications of the following modifications have been included in the Pre and/or Post Mod state and are so annotated:

MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE IDENT No.
5	013424,25,32,34,35	3535	010292	4933	010648,150614	AVON 5315	042201
272	010680	3816	034504 031101	4960	010648,150614	" 5 ⁴ 30	0/12201
720	011804	3850	043903 043914	5015	010612,13,18-20 32,33,35,36	" 112	042303
736	043917	4045	010802	5027	010610,150613	DOWTY 3106	011810
1165	012103	4270	011711,17 151701-04	5051	151706	5045	040610
1461	034505	4335	031103	532 0	042207	5,046	010314 150303
1478	043915	4356	011804	5415	042207	5063	010314 150303
14 8 0	043916	4357	011804	EE/ACT/ 2348	031001-2		
2316	013433	4427	010569	ELECT/ C426	034503		
2380	011304,05	470 ¹ 1	010663,011745	AVON 169	042201		
25 45	010611,150612	4781	010685	" 525	042201		
3156	150603,04,05 150607-09	4783	010503	" 826	0'42201		
3487	011832	4930	010926,27,32,33,38, 39,44,52	" 1009	0/+2201		

2. The servicing implications of the following modifications have been included by amendment action between revisions as in the Pre and/or Post Mod state and are so annotated:

MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE IDENT No.	MOD No.	SCHEDULE 1DENT No.
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MASTER SERVICING LIST CANBERRA 2,3,4,6,7,15,17,18,19 & 22

Groups Occupied During Servicing

- 01 Aircraft General
- 02 Nose Fuselage (See 14)
- 03 Centre Fuselage
- 04 Rear Fuselage
- 05 Tail Unit
- O6 Mainplanes (See 15)
- 07 Furnishings
- 08 Emergency Equipment
- 09 Flying Control Operating System
- 10 Trim Operating System
- 11 Variable Incidence Tailplane Operating System
- 12 Airbrake Operating System
- 13 Flap Operating System
- 14 Nose Fuselage (Continued)
- 15 Mainplanes (Continued)
- 16
- 17 Main Undercarriages
- 18 Nose Undercarriage
- 19 Undercarriage Operating System
- 20 Undercarriage Emergency Operating System
- 21 Wheel Brake System
- 22 Basic Engines
- 23 Jet Pipes
- 24 Engine Oil System
- 25 Engine Fuel System
- 26 Engine Starting and Ignition System
- 27 Engine Control System
- 28 Engine Anti-icing System
- 29 Ancillary Drives
- 30 Hydraulic Power System
- 31 Bomb/Flare Bay Door Operating System
- 32 Bomb/Flare Bay Door Emergency Operating System
- 33 Camera Door Operating System
- 34 Air Conditioning and Pressurization System
- 35 Demisting System
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- 36 Ventilated Suit System
- 37 Waveguide Pressurization System
- 38 Special Radio Compartment Cooling Shutter Operating System
- 39 Aircraft Fuel and Pressurization System
- 40 Fire Protection System
- 41 Explosion Suppression
- 42 Jet Pipe Temperature Control and Indicating System
- 43 Electrical Power Supply and Distribution
- 44 Turbo-alternator and Supplies
- 45 Internal and External Lighting System
- 46 Radio Power Supplies
- 47 Oxygen System
- 48 Pitot/Static System and Instruments
- 49 Flight Instruments and Supplies
- 50 Zero Reader Installation
- 51 Compass Installation
- 52 Navigation Instruments Installation
- 5
- 53 54
- 55 56 57 58

59 60

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62 63 64

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- 69 VOR Installation (If Fitted)
- 70 HF Installation (If Fitted)
- 71 Radio Compass Installation (If Fitted)
- 72 Decca Navigation Installation (If Fitted)
- 73 VHF Installation (If Fitted)
- 74 VHF/UHF Installation (If Fitted)
- 75 UHF Installation (If Fitted)
- 76 Standby UHF Installation (If Fitted)
- 77 ILS Installation (If Fitted)
- 78 Radio Altimeter Installation (If Fitted)
- 79 IFF Mk 10 Installation (If Fitted)
- 80 Tacan Installation (If Fitted)
- 81 Radio Altimeter Mk 6A Installation
- 82 DME Installation (If Fitted)
- 83 IFF/SSR Installation (If Fitted)
- 84 Doppler Navigation Installation (If Fitted)
- 85 Blue Shadow Installation
- 86 Blue Parrot Installation
- 87 Towed Target Installation (If Fitted)
- 88 Rushton Targets Mk 2 Types A and C
- 89 Ejection Seats
- 90 ARI26051 Installation (If Fitted)
- 91 Bomb/Flare Gear System
- 92 ARI18165 Installation (If Fitted)
- 93 ARI18207 Installation
- 94 ARI23165 Installation
- 95 ARI23166 Installation
- 96 ARI23167 Installation
- 97 Photographic Installation
- 98 Gravity Window System
- 99 Discharger No.4 Mk 1 System

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