

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description 1 2 3 4 5 6	No. off	Material Specification	Class of Eqpt M.R. or L.M.	Plate
-	CONTROLS, FLYING, CENTRE FUSELAGE (EB8.45.17)	-	-	-	-
-	CONTROLS, Aileron Bulkhead frame 21B Assembly (Mod 3359) (EB8.45.1447)	-	-	-	-
	Spares for:				
Hoffman T17	BEARING, ball, lever shaft	6	-	C	CF1/1
EB8.45.1509	BOLT, stop stbd lever	2	S114	C	CF1/2
	Attachment of stop bolt to bracket				
A27/GT	Nut, thin 5/16 in. BSF	2	-	C	CF1/3
EB8.45.1517	BRACKET, mounting, port lever assy.	1	DTD683	C	CF2/1
	Attachment of bracket to bulkhead				
A25/2C	Bolt, 2BA	4	-	C	CF1/4
A25/3C	Bolt, 2BA	4	-	C	CF2/2
AGS2001/C1	Nut, stiff, 2BA	2	-	C	CF2/3
EB8.46.1519	Washer, radius	2	L72x12SWG	LM	CF2/4
EB8.45.1521	Washer, tapered radius	2	L72	LM	CF2/5
EB8.45.1455	BRACKET, mounting stbd lever assy	1	DTD683	C	CF2/6
	Attachment of bracket to bulkhead				
A25/3C	Bolt, 2BA	10	-	C	CF1/5
AGS2001/C1	Nut, stiff, 2BA	10	-	C	CF2/7
EB8.45.1511	Washer, radius	5	L73x10SWG	LM	CF2/8
EB8.45.1523	Washer, radius	5	L73x10SWG	LM	CF2/9
139/2EAP	CUT-OUT, excess torque, type C40	1	-	P	CF2/10
	Attachment of cut-out to lever				
A25/2C	Bolt, 2BA	6	-	C	CF1/6
30A/9140209	Wire locking (20 swg)	AR	-	C	CF1/7
EA2.45.83	HOUSING, bearing, upper port and stbd lever shafts	2	DTD683	C	CF1/8
	Attachment of housing to bulkhead				
AS2230/406	Rivet, csk. 1/8 in. dia.	8	-	C	CF1/9
EA2.45.81	HOUSING, bearing, centre, port lever shaft	2	L40	C	CF1/10
	Attachment of housing to bulkhead				
A25/2B	Bolt, 4BA	14	-	C	CF1/11
AGS2001/B1	Nut, stiff 4BA	14	-	C	CF1/12
SP13/B	Washer, 4BA	14	-	C	CF1/13
EA1.45.251	HOUSING, bearing lower, port lever shaft	1	L40	C	CF1/14
					CF2/11

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description	No. off	Material Specification	Class of Eqpt M.R. or L.M.	Plate	
	1 2 3 4 5 6					
	Attachment of housing to bulkhead					
SP80/406	Rivet, 1/8in. dia.	8	-	C	CF2/12	
EB8.45.1513	HOUSING, bearing, lower stbd lever shaft	1	DTD5054	C	CF1/15	
	Attachment of housing to bulkhead					
A25/3B	Bolt, 4BA	6	-	C	CF1/16	
SP13/B	Washer, 4BA	6	-	C	CF1/17	
EB8.45.1425	LEVER, Aileron Servo Motor	1	-	L	CF2/13	
	Spares for:					
Skefco	BEARING, ball	1	-	C	CF2/14	
CBA2	HOUSING, bearing	1	L40	C	CF2/15	R
EEAS3/D	WASHER, packing	2	DTD390	C	CF2/16	R
EEAS4/20C						
	Attachment of lever to cut-out					
A25/2C	Bolt, 2BA	6	-	C	CF2/17	
30A/9140209	Wire, locking (20 swg)	AR	-	C	CF2/18	
EB8.45.1451	LEVERS, Aileron and Servo Motor, Port Group	1	-	L	CF1/18	
	Spares for:					
EB8.45.1485	LEVER, Control Tube and Actuator Group	1	-		CF1/19	
	Spares for:					
Skefco	BEARING, ball	1	-	C	CF1/20	R
CBA2	HOUSING, bearing	1	L40	C	CF1/21	R
EEAS3/D	WASHER, packing	2	DTD390	C	CF1/22	R
EEAS4/20C						
	Attachment of lever to lower socket					
A25/4C	Bolt, 2BA	6	-	C	CF1/23	
A27/CP	Nut, 2BA	6	-	C	CF1/24	
SP13/C	Washer, 2BA	6	-	C	CF1/25	
EB8.45.1419	LEVER, Aileron and Servo Motor, Group	1	-	L	CF1/26	
	Spares for:					
Skefco	BEARING, ball	2	-	C	CF1/27	R
CBA2	HOUSING, bearing	2	-	C	CF1/28	R
EEAS3/D	WASHER, packing	4	DTD390	C	CF1/29	R
EEAS4/20C						
	Attachment of lever to lower socket					
SP80/610	Rivet, 3/16in. dia.	6	-	C	CF1/30	

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description	No. off	Material Specification	Class of Eqpt M.R. or L.M.	Plate	
	1 2 3 4 5 6					
EB8.45.1489	SOCKET, upper bearing	1	DTD5054	-	CF1/31	
	Attachment of socket to tube					
EEAS37/2A	Nipple	4	-	C	CF1/32	R
EEAS38/2A	Spoke (make from 28R/6124)	2	-	LM	CF1/33	R
EA2.45.577	LEVER, idler c/w bearings	1	-	C	CF1/34	
EB8.45.1453	LEVERS, Aileron Stbd, Group	1	-	L	CF1/35	
	Spares for:					
EB8.45.1493	LEVER, lower	1	DTD5040	-	CF1/36	
	Attachment of lever to lower socket					
A25/7C	Bolt, 2BA	6	-	C	CF1/37	
A27/CP	Nut, 2BA	6	-	C	CF1/38	
SP13/C	Washer, 2BA	6	-	C	CF1/39	R
EA2.45.75	LEVER, Upper Group	1	-	-	CF1/40	
	Spares for:					
Skefco	BEARING, ball	2	-	C	CF1/41	R
CBA2	HOUSING, bearing	2	L40	C	CF1/42	R
EEAS3/D	Washer, packing	4	DTD390	C	CF1/43	R
EEAS4/20C	Attachment of lever to upper socket					
SP80/610	Rivet, 3/16in. dia.	6	-	C	CF1/44	
EB8.45.1497	SOCKET, lower	1	DTD5054	-	CF1/45	
EA2.45.77	SOCKET, upper	1	DTD683	-	CF1/46	
	Attachment of socket to tube					
EEAS37/2A	Nipple	8	-	C	CF1/47	R
EEAS38/2A	Spoke (Make from 28R/6124)	4	-	LM	CF1/48	R
EAP113	MOUNTING, servomotor, type B	1	-	P	CF1/49	
	Attachment of mounting to bracket					
A25/3E	Bolt, 1/4in. BSF	3	-	C	CF2/19	
AS1242/4E	Bolt, csk. 1/4in. BSF	3	-	C	CF2/20	
A27/ES	Nut, slotted, 1/4in. BSF	6	-	C	CF2/21	
SP90/C8	Pin, split 1/16in. dia	6	-	C	CF2/22	
386EAP	SERVOMOTOR, type D	1	-	L	CF1/50	
EB8.45.1449	TUBE, Control and Actuator Group (Pre Mod 4930)	1	-	L	CF1/51	
EB8.45.1793	TUBE, Control and Actuator Group (Mod 4930 Pre Mod 5150)	1	-	-	CF1/52	
EB8.45.1793x2	TUBE, Control and Actuator Group (Mod 5150 Pre Mod 5743)	1	-	-	CF1/53	R
EB8.45.1851	TUBE, Control and Actuator Group (Mod 5743)	1	-	-	CF1/54	

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description 1 2 3 4 5 6	No. off	Material Specification	Class of Eqpt M.R. or L.M.	Plate
	Spares for:				
602/2EAP	ACTUATOR, linear (Pre Mod 5150) (Not supplied with spare control tube)	1	-	P	CF1/55
602/3EAP	ACTUATOR, linear (Mod 5150) (Not supplied with spare control Tube)	1	-	P	CF1/56
	Attachment of actuator to control tube				
A25/27E	Bolt, 1/4in. BSF	3	-	C	CF1/57
A27/EP	Nut 1/4in. BSF	3	-	C	CF1/58
EEAS28/15JR	Washer, distance	6	-	C	CF1/59
SP13/E	Washer	6	-	C	CF1/60
EEAS170 Mk.2	FORK END, adjustable (Mod 3570)	1	DTD683	C	CF1/61
EB8.45.1529	TUBE, Control, Group (Not required with Roll Damper Installation) (Pre Mod 4930)	1	-	L	CF1/62 CF2/23
EB8.45.1791	TUBE, Control, Group (Not required with Roll Damper Installation) (Mod 4930)	1	-	-	CF2/24 CF1/63
	Attachment of eye-end to tube				
A29/NP	Nut, 1/2in. BSF	1	-	C	CF2/26
EB8.45.1515	FORK-END	1	DTD683	C	CF1/64
	Attachment of fork-end tube				
EEAS37/2A	Nipple, 1/4in. dia	4	-	C	CF1/65
EEAS38/2A	Spoke, 4BA (Make from 28R/6124)	2	-	LM	CF1/66
	Attachment of control and actuator tube or control tube to levers				
EEAS13/1	Bolt, 1/4in. BSF	1	S11	C	CF1/67 CF2/27
EB8.45.1477	Bolt, 1/4in. BSF	1	S96	C	CF1/68
EEAS14	Bush	1	S11	C	CF2/28
EB8.45.1475	Bush (make from EEAS14)	2	S11	LM	CF1/69 CF2/29
EEAS63/E	Nut, slotted, 1/4in. BSF	2	S96	C	CF1/70 CF2/30
EEAS127	Piece, distance	1	S96	C	CF1/71 CF2/31
SP90/C8	Pin, split 1/16in. dia	2	-	C	CF1/72 CF2/32
EA3.45.363	TUBE, control idler lever to stbd idler post lever (Pre Mod 4930)	1	-	L	CF1/73
EA3.45.675	TUBE, control, port idler lever to stbd. idler lever (Mod 4930 Pre Mod 5473)	1	-	L	CF1/74

R

R

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description 1 2 3 4 5 6	No. off	Material Specification	Class of Eqpt. M.R. or L.M.	Plate	
EA3.45.745	TUBE, control, port idler lever to stbd. idler lever (Mod 5473)	1	-	L	CF1/75	R
	Attachment of tube to levers					
EEAS13/1	Bolt, 1/4in. BSF	2	S11	C	CF1/76	
EEAS14	Bush	2	S11	C	CF1/77	
EEAS63/E	Nut, slotted 1/4in. BSF	2	S96	C	CF1/78	
EEAS127	Piece, distance	2	S96	C	CF1/79	
SP90/C8	Pin, split 1/16in. dia	2	-	C	CF1/80	
EB8.45.423	TUBE, Control, Aileron Servomotor, Group (Pre Mod 4930)	1	-	L	CF1/81	R
EB8.45.1795	TUBE, Control, Aileron Servomotor Group (Mod 4930 Pre Mod 5473)	1	-	-	CF2/33 CF1/82	R
EB8.45.1853	TUBE, Control, Aileron servomotor Group (Mod 5473)	1	-	-	CF2/34 CF1/83 CF2/35	R
	Spares for:					
EB8.45.439	FITTING, adjuster	1	DTD683	C	CF2/36	
	Attachment of adjuster fitting to tube					
A27/JP	Nut, 3/8in. BSF	1	-	C	CF2/31	
	Attachment of control tube to servomotor and aileron control lever					
EEAS13/2	Bolt, 1/4in. BSF	2	-	C	CF2/38	
A27/ES	Nut, slotted, 1/4in. BSF	2	-	C	CF2/39	
SP90/C8	Pin, split, 1/16in. dia	2	-	C	CF2/40	
EA2.45.525	TUBE, Control, Aileron, Frames 14-19, Group (Pre Mod 4930)	1	-	L	CF2/41	R
EA2.45.863	TUBE, Control, Aileron, Frames 14-19, Group (Mod 4930 Pre Mod 5473)	1	-	L	CF2/42	R
EA2.45.889	TUBE, Control, Aileron Frame 14-19, Group (Mod 5473)	1	-	L	CF2/43	R
EA2.45.509	TUBE, Control, Aileron, Frames 19-21A, Group (Pre Mod 4930)	1	-	L	CF2/44	R
EA2.45.855	TUBE, Control, Aileron, Frames 19-21A, Group (Mod 4930 Pre Mod 5473)	1	-	L	CF2/45	R
EA2.45.881	TUBE, Control, Aileron, Frames 19-21A, Group (Mod 5473)	1	-	L	CF2/46	R
	Spares for:					
EEAS47/2	FITTING, adjuster	2	-	C	CF2/47	R
	Attachment of adjuster fitting to tube					
A29/NP	Nut, 1/2in. BSF	2	-	C	CF2/48	R
EA3.45.359	TUBE, Control, Elevator and Rudder, Frames 14-18, Group (Pre Mod 4930)	2	-	L	CF2/49	R

CONTROLS
FLYING CONTROLS CENTRE FUSELAGE

Part No.	Description	No. off	Material Specification	Class of Eqpt. M.R. or L.M.	Plate	
	1 2 3 4 5 6					
EA3.45.673	TUBE, Control, Elevator and Rudder, Frames 14-18, Group (Mod 4930 Pre Mod 5473)	2	-	L	CF2/50	R
EA3.45.743	TUBE, Control, Elevator and Rudder, Frames 14-18, Group (Mod 5473)	2	-	L	CF2/51	R
EA2.45.517	TUBE, Control, Elevator and Rudder, Frames 18-22, Group (Pre Mod 4930)	2	-	L	CF2/52	R
EA2.45.859	TUBE, Control, Elevator and Rudder, Frames 18-22, Group (Mod 4930 Pre Mod 5473)	2	-	L	CF2/53	R
EA2.45.885	TUBE, Control, Elevator and Rudder, Frames 18-22, Group (Mod 5473)	2	-	L	CF2/54	R
EA2.45.513	TUBE, Control, Elevator and Rudder, Frames 22-25, Group (Pre Mod 4930)	2	-	L	CF2/55	R
EA2.45.857	TUBE, Control, Elevator and Rudder, Frames 22-25, Group (Mod 4930 Pre Mod 5473)	2	-	L	CF2/56	R
EA2.45.883	TUBE, Control, Elevator and Rudder, Frames 22-25, Group (Mod 5473)	2	-	L	CF2/57	R
EA2.45.505	TUBE, Control, Elevator and Rudder, Frames 25-27, Group (Pre Mod 4930)	2	-	L	CF2/58	R
EA2.45.853	TUBE, Control, Elevator and Rudder, Frames 25-27, Group (Mod 4930 Pre Mod 5473)	2	-	L	CF2/59	R
EA2.45.879	TUBE, Control, Elevator and Rudder, Frames 25-27, Group (Mod 5473)	2	-	L	CF2/60	R
EA2.45.521	TUBE, Control, Elevator and Rudder, Frames 27-31, Group (Pre Mod 4930)	2	-	L	CF2/61	R
EA2.45.861	TUBE, Control, Elevator and Rudder, Frames 27-31, Group (Mod 4930 Pre Mod 5473)	2	-	L	CF2/62	R
EA2.45.887	TUBE, Control, Elevator and Rudder, Frames 27-31, Group (Mod 5473)	2	-	L	CF2/63	R
	Spares for:					
EEAS130	FITTING, end c/w ball bearing	10	-	C	CF2/64	R
	Attachment of end fitting to tube					
EEAS37/13A	Nipple 3/16in. dia.	60	S11	C	CF2/65	R
EEAS38/1A	Spoke, 6BA. (make from Ref. 28R/6123)	30	S96	LM	CF2/66	R
	or					
AGS2046/609	Rivet, "Chobert", csk 3/16in. dia.	60	-	C	CF2/67	R
	Attachment of control tube to control tube or lever					
EEAS13/1	Bolt, 1/4in. BSF	20	S11	C	CF2/68	R
EEAS14	Bush	20	S11	C	CF2/69	R
EEAS63/E	Nut, slotted, 1/4in. BSF	20	S96	C	CF2/70	R
EEAS127	Piece, distance	20	S96	C	CF2/71	R
SP90/C8	Pin, split, 1/16in. dia.	20	-	C	CF2/72	R



