A.P. 101B-0418-1B

SECT

7

SECTION 7

INSTRUMENT INSTALLATION

LIST OF CHAPTERS OVERLEAF

LIST OF CHAPTERS

Note.- A list of contents appears at the beginning of each chapter

- I General information
- 2 Miscellaneous instruments
- 3 Engine instruments
- 4 Flight instruments

Chapter I GENERAL INFORMATION

LIST OF CONTENTS

		1	Para.
General	 		1
Location of equipment	 		4
9000 series switches	 		5 🕨

LIST OF ILLUSTRATIONS

Location diagrams Instrument installation - port fuselage ... 1-1A Instrument installation - starboard fuselage ... 2-2A Instrument installation - pilot's station ... 3 Instrument installation - navigator's station ... 4 Instrument installation - passenger's station ... 5 Instrument installation - starboard main plane... 6 Instrument installation - port main plane ... 7 Access panels 8

WARNING

The relevant safety precautions detailed on the LETHAL WARNING marker card must always be observed before entering the cabin or performing any operations upon the aircraft.

General

1. This section contains a description of the instrument system and information covering the servicing of the equipment. It is divided into self-contained chapters in which the equipment is described under suitable functional headings such as Engine Instruments, Flight Instruments, etc.

2. Schematic and routeing wiring diagrams for the electrical instruments accompany the appropriate text except where an instrument is operated by a transmitter integral with the actuator. In these cases,

the instruments are located in this chapter but the diagrams and description are given in the relevant chapter of Section 6.

3. A list of equipment included in each chapter details the References of the items and the number of the Air Publication in which they are described.

Location of equipment

4. Location of the instruments and of the access panels for servicing them are shown on the location diagrams contained in this chapter.

9000 series switches

5. Some of the 9000 series switches fitted on the aircraft, may incorporate a lever lock at the centre position only, or at the operated position, or at the operated positions and centre position. To operate any of these switches, the switch toggle must be pulled to unlock the toggle, before the next selection can be made.

F.S./1

RESTRICTED

Fig.



FIG.I. INSTRUMENT INSTALLATION - PORT FUSELAGE



FIG.IA. INSTRUMENT INSTALLATION - PORT FUSELAGE



FIG.2. INSTRUMENT INSTALLATION - STARBOARD FUSELAGE (MASTER KEY DELETED) RESTRICTED



FIG.2A. INSTRUMENT INSTALLATION - STARBOARD FUSELAGE

1 24 1

UK RESTRICTED



FIG. 3. INSTRUMENT INSTALLATION - PILOT'S STATION

S.T.I./CAN/586C INCORPORATED►

UK RESTRICTED



FIG. 4. INSTRUMENT INSTALLATION - NAVIGATOR'S STATION 45.TL/CAN/586C INCORPORATED UK RESTRICTED



FIG.5. INSTRUMENT INSTALLATION - PASSENGER'S STATION

S.T.I./CAN/586C INCORPORATED► UK RESTRICTED



FIG.6. INSTRUMENT INSTALLATION - STARBOARD MAIN PLANE A MASTER KEY DELETED > RESTRICTED





MASTER KEY DELETED



MASTER KEY DELETED

Chapter 2 MISCELLANEOUS INSTRUMENTS

LIST OF CONTENTS

		P	Para.		Para.
Introduction		 	1	Oxygen instruments	
DES	PLATION			General	 5
DES				Oxygen regulators	 6
Cabin air altimeter		 	2	Oxygen indicators	 9
Hydraulic pressure	gauges	 	3	Oxygen contents gauges	 10
Fatigue meter		 	4	Clock	 11

LIST OF TABLES

Table

Miscellaneous instruments ... 1

LIST OF ILLUSTRATIONS

Fig.

Theoreti	cal diagn	° am			
Oxygen	warning	indicators	 	1	
Routeing	diagram				
Oxygen	warning	indicators	 	2	



G9 81 143 1 3

FIG. 1. OXYGEN WARNING INDICATORS

■ BUSBAR VOLTAGES ADDED ►

The relevant safety precautions detailed on the LETHAL WARNING marker card must always be observed before entering the cabin or performing any operations upon the aircraft.

Oil and grease combine explosively with undiluted oxygen. To prevent injury to personnel or equipment, do not use these materials on or near the oxygen system.

Introduction

1. This chapter describes the miscellaneous instruments and their location in the aircraft. Table 1 is a list of the instruments together with their reference numbers and the A.P. in which they are described. The oxygen system is described in A.P.101B-0418-1A, Sect.3, Chap.10.

DESCRIPTION

Cabin air altimeter

2. A Mk.24 altimeter, located on the miscellaneous instrument panel, indicates the apparent altitude of the cabin, due to the cabin pressurization system, when the two-way valve, located on the miscellaneous instrument panel extension, is selected to CABIN. The altimeter is a combined unit which can also be connected to the aircraft static system, by the operation of the two-way valve, and therefore operates as a stand-by altimeter. The altimeter has an operational range of -1000 to 60,000 ft, the cabin pressure being indicated over the range - 1000 to 10,000 ft. Further details of the altimeter can be found in Chap.4.

Hydraulic pressure gauges

3. Four Mk.14LL gauges, calibrated from 0-4000 lb/in², register the pressures in the main hydraulic system and the brakes

system. Two of these gauges, one for each system, are mounted on the miscellaneous instrument panel and indicate the hydraulic pressures in their respective systems. The air pressures in the main system accumulator and the brakes system accumulator are shown by two other gauges, one in the starboard wheel well for the main system accumulator, and the other in the port equipment bay for the brakes system accumulator.

Fatigue meter

4. A fatigue meter Mk.13 is fitted in the starboard undercarriage wheel bay. The wiring arrangement ensures that the meter will only operate when the aircraft is in flight with the alighting gear retracted (Sect.6, Chap.5).

Oxygen instruments

General

5. A brief description of the regulators and oxygen contents gauges is given in the following paragraphs; for further information reference should be made to A.P.107D-0201-1.

Oxygen regulators

6. Three Mk.17F regulators are fitted in the cabin. One is mounted on the fuselage side above the pilot's console, one on the port wall at the navigator's station and one on the starboard wall at the passenger's

7. The regulators are designed to automatically mix oxygen with air in suitable ratios for high altitude flying. The oxygen supply to the regulator is controlled by an ON-OFF knob at the bottom of the regulator faceplate. A diluter lever, marked NORMAL OXYGEN - 100% OXYGEN, is fitted at the top of the faceplate. With the lever at NORMAL OXYGEN, the regulator operates automatically and delivers a mixture of oxygen and air to the user's mask. When the diluter lever is changed over to 100% OXYGEN the reglator will deliver undiluted oxygen irrespective of altitude.

8. A pressure gauge and flow indicator are mounted on the face of each regulator. The pressure gauges are calibrated from 0 to 500 lb/in² and show the pressure downstream of the reducing valves. They do NOT indicate the pressure in the oxygen cylinders. The flow indicators consist of dolls-eye type electromagnetic indicators which blink when oxygen is supplied to their associated masks.

Oxygen indicators

9. Five remote magnetic indicators are installed, two are fitted on the miscellaneous panel to enable the pilot to monitor the flow of oxygen to both the passenger and the navigator. Since the pilot's regulator is out of the normal line of sight, a remote indicator is housed in the instrument flying panel to enable him to check on his own oxygen supply. The fourth and fifth remote magnetic indicators housed in the navigator's coaming panel allow the navigator to observe the correct oxygen supply to himself and the pilot. The remote indicators are connected in parallel with their respective oxygen regulator indicators and, when energized, show white by day, luminous by night, and black when de-energized. The power supply to the magnetic indicators is not switched but fed direct from two fuses in the E.C.P. Fuse No.34 feeds both the passenger's and navigator's regulator indicators and the related remote indicators on the miscel-



FIG. 2. OXYGEN WARNING INDICATORS

laneous instrument panel and the navigator's coaming panel. Fuse No.182 supplies the indicators on the pilot's reg-ulator and the related remote indicators on the instrument flying panel, and the navigator's coaming panel.

Oxygen contents gauges 10. Two Mk.4 oxygen contents gauges, fitted on the miscellaneous instrument panel, indicate the amount of oxygen remaining in each bank of cylinders. The instrument dials are marked in fractions

from 0 to full, the 1/8 sector being coloured red.

Clock

11. A clock, which may be a Mk.4, 4B or 5, is mounted on the instrument flying panel.

TABLE 1

Miscellaneous instruments

Ref.No.	Equipment	Quantity '	Relevant A.P. Vol.1
6A/2693	Pressure gauge, Mk.14LL	4	A. P. 112G-0400-1
6A/6556084	Pressure gauge 10069 (Alternative to Mk 14 LL)	4	
6A/5401	Altimeter, Mk.24	1	A.P.1275A, Sect.22
6A/6486	Fatigue meter, Mk.13	1	A. P. 112G-0203-1
6D/2671	Oxygen regulator, Mk. 17F	3	A. P. 107D-0201-1
6D/2237	Oxygen contents gauge, Mk.4	2	A.P. 107D-0305-1
6A/2197	Clock, Mk.4 or	1	
6A/2958	Clock, Mk.4B or	1	A. P. 112G-0811-1
6A/2089	Clock, Mk.5		

UK RESTRICTED

101B-0418-1B/39/8233608/9-83/BAe/1307

Chapter 3 ENGINE INSTRUMENTS

LIST OF CONTENTS

Fuel pressure warning 13

SERVICING

General 14

Tachometers... ...

Exhaust gas thermometers

Fuel contents gauges

Oil pressure gauges

. . .

. . .

Para.

Functional checks	•	•		•	•		•	•	18
Tanks 'empty' checks	•	•					•		20
Checks on fitting neu	,	t	anks				•		21
Amplifier removal	·	•		•	•		•	•	23
Changing tank units									
Tanks No.1 and 2		•							24
No.3 tank		•		•	•		•		25
Exhaust gas thermometer	s				•		•		28
Fuel pressure warning									29

LIST OF TABLES

Table

Para.

... 8

... 9

... 10

Engine instruments	1
Fuel contents gauge capacitance values	2
A - Cable box	
B - Tank terminal	
C - Coaxial cables	
D - Tank units	
E - Complete tanks	
Fuel contents gauge test values	3
A - Insulation resistance tests	
B - Capacitance/indicator values	
Test point capacitance values	4
Indicator calibration/current values	5

LIST OF ILLUSTRATIONS

		Fig.			Fig.
Fuel contents gauges	 	 1	Exhaust gas thermometers	 	4
Tachometers	 	 2	Fuel pressure warning	 	5
Oil pressure gauges	 · · · ·	 3	Thermocouple installation	 	6

....

Para.

... 1

DESCRIPTION

Fuel content gauges

Introduction

General	 	 	2
Tank units	 	 	4
Cable boxes	 	 	5
Amplifiers	 	 	6
Indicators	 	 	7

UK RESTRICTED





◆FUSE 62 VALUE CORRECTED►

UK RESTRICTED

Introduction

1. In this Chapter descriptive and servicing information is given for the engine instruments. Table 1 lists the main components together with their relevant A.P.'s. The location of the main items of equipment can be found by referring to Table 1 and the location diagrams in Chap.1 of this section.

DESCRIPTION

Fuel contents gauges

General

2. The fuselage fuel tanks are fitted with Smith Waymouth type electrical fuel contents gauges. No gauges are fitted in the jettisonable wing-tip tanks which may be fitted, or in the 300 gal tank carried in the bomb bay.

3. The installations operate from the 28volt d.c. supply and comprise, in effect, three separate fuel gauge systems, each with its own tank (capacitor) units, cable box, amplifier, and indicator. Coaxial cables are used to connect the capacitanceoperated items in each circuit.

Tank units

4. No.1 and No.2 tanks each have four channel-type units paralleled in ring circuits. The units in each tank are linked by insulated copper wire and connected to a coaxial terminal in the base of the tank. No.3 tank has four flexible-type units connected by coaxial cables.

Cable boxes

5. The connections between the tank gauge terminals and their respective amplifiers are made via cable boxes located in

RESTRICTED

the vicinity of the tank terminal assemblies. Each cable box has a trimmer capacitor for calibration purposes. The trimmer can be adjusted with a screwdriver after removing the connector box cover.

Amplifiers

6. A total of three Type FAA amplifiers are employed in the system and are located along the starboard wall of the bomb bay. The amplifier units comprise two CV552 valves operating in conjunction with an oscillator and rectifier circuit and the variable capacitance of the tank units connected to them. The change induced in the input valve circuit by the variable capacitance is arranged, after rectification, to control the output valve circuit and, consequently, the indicator. The accuracy of the system is dependent upon the supply voltage being maintained at the required value, and upon the dielectric constant of the fuel.

Indicators

7. Three Type AG indicators, one for each tank system, are installed on the engine instrument panel. The instruments differ only in their calibration markings.

Tachometers

8. Engine speeds are indicated by two Type 10A tachometers mounted on the pilot's engine instrument panel. Each instrument has a range of 1200 to 12,000 rev/min shown on two scales, an inner scale reading thousands of rev/min and an outer scale reading hundreds of rev/min. Basically, each indicator is a 3-phase a.c. motor operating synchronously with a
small generator fitted on, and driven by, its respective engine. Two sockets, anno-

tated RPM PORT-STBD, mounted on the forward face of the E.C.P. are connected in parallel with the indicator and generator and provide the facility to monitor the r.p.m. readings.

Oil pressure gauges

9. Engine oil pressures are indicated by two gauges mounted on the engine instrument panel. The instruments operate on 26-volt a.c. fed from the 115-volt, 400 Hz, 3-phase supply by means of two step-down transformers housed in No.2 distribution box. Two 0.25 mF capacitors are connected between the input side of the transformers and earth for power factor correction purposes. The initial 115-volt a.c. supply is obtained from the normal flight instruments power supply described in Sect.6, Chap.4.

Exhaust gas thermometers

10. The temperature of the engine exhaust gas is shown by a Type B twinpointer indicator, fitted on the engine instrument panel. The thermometer is primarily operated by thermocouples, four of which project into each engine jet pipe.

11. Each group of thermocouples operates in conjunction with a cold junction compensator located on rib 5 aft of each wing main spar. As the operation of the thermometers depends on the operating voltage being maintained at a constant value, a Type A voltage compensator is embodied in the system and installed on a bracket attached to frame 12 in the upper equipment compartment.

12. The thermocouples are connected to terminal blocks positioned on the wing rear spar connector rings which carry



FIG.2 TACHOMETERS

▲ MOD 5102,5185 EMBODIED ►

the jet pipes. The terminal blocks are connected to the cold junction compensators by cables of fixed length and standard resistance and it may be found that excess cable is coiled up at the rear of the wing spar. This cable must not on any account be shortened as this would affect the functioning of the system.

Fuel pressure warning

13. Warning of low pressure in the engine fuel supply lines is given by two red lamps mounted on the engine instrument panel. The lamps are operated by the closing of a pressure switch fitted at the starboard side of the engine. The switch contacts are set to close whenever the fuel pressure falls below $6^{+\frac{1}{2}}_{-0}$ lb/in². The lamp filaments, rated at 6 volts, are fed from the aircraft d.c. supply via 400-ohm resistors located in the E.C.P. (Sect.6, Chap.7).

SERVICING

WARNING

The relevant safety precautions detailed on the LETHAL WARNING marker card must always be observed before entering the cabin or performing any operations upon the aircraft.

Fuel contents gauges

General

14. Apart from the normal examination of the installation for the security of components and obvious damage, the fuel gauge system requires no routine servicing other than functional tests. If a gauge should give erratic indications, its system should be checked in accordance with the instructions contained in the following paragraphs. For servicing and testing individual components reference should be made to A.P. 112G-0725-1. Information on the use of the Smith Waymouth test set, Type QAA, is given in A.P.112G-0753-1. ►

15. A functional check should be made on the complete installation in accordance with the current Servicing Schedule, and on individual gauges whenever tanks are drained or major components of the fuel gauge system are changed.

16. Whenever the cable box trimmers are altered, a functional check is to be made immediately afterwards. The tanks contain the following quantities of fuel which cannot be used:-

No.1 tank	2 gallons
No.2 tank	4 gallons
No.3 tank	5 gallons

17. Before the trimmers are adjusted to obtain a zero reading, five gallons of fuel should be put into each tank and the booster pumps run until no more fuel is delivered.

Functional checks

18. With the BATTERY isolation switch set to the OFF position, connect a 28volt supply to the external power plug. Allow at least five minutes for the amplifier to warm up and check that the indicator reads zero.

19. Should the indicator show an incorrect reading, remove the cover plate of

the relevant cable box and carefully adjust the trimmer with a screwdriver to obtain the correct setting. If, due to a fault in the system, it is found impossible to obtain a zero reading on the indicator, the procedure referred to in para. 20 should be followed.

Tanks 'empty' checks

20. The tanks empty checks are made in conjunction with Table 4 and the diagram, fig. 1, which shows the interconnection between the tank gauge installation and amplifiers; the ringed numbers (1 to 3) indicate where the systems should be broken down so that the Smith Waymouth test set can be connected into the circuit. The figures shown against the test points 1 to 3 in Table 4 are the values of capacitance that should be fed into the system at these points in order to obtain a zero reading on the gauge being checked and a reading of approximately 2 mA on the test set meter.

Checks on fitting new tanks

21. After the installation of any new fuel tanks in the aircraft, special precautions should be taken before making any initial checks on their fuel gauge systems. As the tank units in a new tank are in a dry condition they will feed a lower capacitance into their associated amplifier than units that have previously been wetted with fuel. To obviate any discrepancies due to this cause, the units in a new tank should be sprayed with fuel and allowed to drain before making any functional checks.

22. In Tables 2, 3, 4 and 5 are given



FIG.3. OIL PRESSURE GAUGES

MOD 5102,5185 EMBODIED►

the capacitance values of the components comprising the fuel gauge system, test values, and indicator calibration current values.

Amplifier removal

23. After disconnecting the Plessey plug and socket and the coaxial cable, the amplifiers are instantly removable after undoing the single fastener at the top of the units, and lifting them out of the bottom slot of the brackets that carry them.

Changing tank units

Tanks No.1 and 2

24. If either No.1 or No.2 fuselage tanks have to be changed because of faulty tank units, they should be returned to the appropriate manufacturer for servicing.

No.3 tank

25. Instructions for removal, installation, and folding for storage are given in A.P. 101B-0418-1A, Sect.4, Chap.2, where frequent warnings are given against the danger of damaging flexible tank units in the tanks. To counter possible damage resulting from storage conditions, No.3 tanks are supplied without their tank units fitted. Before installing tank units in a tank it is essential to check that their capacitance agrees with the figures given in Table 2 (D).

26. No.3 fuel tanks are manufactured both by the Marston Excelsior Company and the Fireproof Tank Company. Each make of tank can be recognized by its colour, the Marston tanks being black whilst the Fireproof tanks are green. Although the tanks are interchangeable, the method of fitting their tank units differs. In the Marston tanks each unit is held in position by three rubber straps, with the ends of the units attached to the tank wall by 2 B.A. bolts vulcanized to the inner skin. The units in the Fireproof tank are housed in perforated rubber pockets the same length as the units whilst the ends of the units are secured by rubber studs vulcanized to the tank inner skin. Access to the forward tank units is through the pump apertures; access to the aft

tank units is through either the filler neck or through the float valve aperture. The Type T.C.17 units are installed at the forward end of the tank and the Type T.C.18 units at the filler neck or rear end.

27. The procedure for fitting or changing the tank units in No.3 tank is described in A.P. 101B-0418-1A, Sect. 4, Chap. 2.

Exhaust gas thermometers

28. Access to each cold junction compensator is obtained by removing a detachable panel on the underside of the wings, aft of each main-wheel leg. The voltage compensator is accessible through the hatch of the upper equipment compartment. Servicing of the thermocouples involves the removal of the engine rear-cone fairings as described in A.P. 101B-0418-1A, Sect. 4, Chap. 1.

Fuel pressure warning

TABLE 1

Engine instruments

Ref.No.	Equipment	Quantity	Relevant A.P.
	Smith Waymouth - type fuel contents gauges		A. P. 112G-0725-1
6A/4333472	Indicator, AG26 (No.1 tank)	1	
6A/4333473	Indicator, AG27 (No. 2 tank)	1	
6A/4333125	Indicator, AG144 (No.3 tank)	1	
6A/4333096	Amplifier, F.A.A.	3	
6A/4333097	Cable box, JLA/103/60 (No.1 tank)	1	
6A/4333098	Cable box, $JLA/103/61$ (No. 2 tank)	1	
6A/4333124	Cable box, JY/86 (No.3 tank)	1	
6A/4333088	Tank unit, TB44A	ī	
6A/4333089	Tank unit, TB45A	ĩ	
6A/4333090	Tank unit, TB46A (No. 1 tank)	ī	
6A/4333091	Tank unit. TB47A	ī	
6A/2757	Tank unit, TB48A	ĩ	
6A/4333093	Tank unit, TB49A	1	
6A/4333094	Tank unit, TB50A (No. 2 tank)	1	
6A/4333095	Tank unit, TB51A	1	
6A/4333112	Tank unit, TC17	2	
6A/4333113	Tank unit, TC18 (No.3 tank)	2	
	Fuel pressure warning		
5L/1085815	Warning lamp	2	A.P.113F-0235-1
6A/1912	Switch unit	2	A.P. 112G-1141-1
6A/1062426	Resistance units	2	
	0il pressure gauges		
6A/4333074	Indicator, 0-40 lb/in ²	2	
6A/4333076	Transmitter	2	A. P. 112G-0517-16
6A/4333075	Transformer	2	
	Exhaust gas thermometers		
6A/1674	Indicator, Type B twin pointer	1	
6A/4332834	Cold junction compensator	2	A. P. 112G-0628-1
6A/4332835	Voltage compensator, Type A	1	
6A/1942	Extension leads	8	
6A/1675	Thermocouples, Type B (Modified to EA3.81.1105)	8	
	Tachometers		
6A/2801	Indicator, Mk. 10A	2	A.P. 112G-1224-1
6A/4333280	Generator, Mk.8	2	

TABLE 2

Fuel contents gauge capacitance values

A - CABLE BOX CAPACITANCE VALUES

Code	Total capacitance value					
	Trimmer at Max. ◀ not less than	Trimmer at Min not more than ▶				
JLA/103/60	387pF	477pF				
JLA/103/61	387pF	477pF				
JY/86	1374pF	1540pF				

B - TANK TERMINAL CAPACITANCE VALUES

Code	Capacitance
JKB.Mod.01	17 ± 3pF

C - COAXIAL CABLES CAPACITANCE VALUES

Code	Length (in.)	Capacitance		
CA14	14	26 ± 3pF		
CA26	26	$47 \pm 3pF$		
PR30	30	$44 \pm 5 pF$		
PS54 No.3 tank	54	83 ± 9pF		
PS73	73	$115 \pm 12 pF$		

E - CAPACITANCE VALUES OF COMPLETE TANK WITH TERMINAL

Tank	Capacitance empty and out of aircraft	Capacitance installed empty and dry	Capacitance installed wet	Unusable fuel
No. 1	940 ± 20pF	976 ± 25pF	985 ± 27pF	2 gal
No. 2	$940 \pm 20 \mathrm{pF}$	951 ± 25pF	975 ± 30pF	4 gal
No. 3	1377 ± 70pF	$1400 \pm 70 \mathrm{pF}$	$1432 \pm 80 \mathrm{pF}$	5 gal

D -	TANK	UNITS	CAPACITANCE	VALUES
-----	------	-------	-------------	--------

Unit code	Initial capacitance (pF)	Range (pF)	Tank Ref.
TB44A	230 ± 5	240 ± 3	
TB45A	230 ± 5	237 ± 3	No. 1
TB46A	212 ± 5	216 ± 3	
TB47A	212 ± 5	216 ± 3	
TB48A	226 ± 5	231 ± 3	
TB49A	222 ± 5	227 ± 3	No. 2
TB50A	230 ± 5	237 ± 3	
TB51A	226 ± 5	230 ± 3	
TC 17	230 ± 5	246 ± 3	
TC18	230 ± 5	246 ± 3	No. 3

١.

TABLE 3

Fuel contents gauge test values

A - INSULATION RESISTANCE TESTS

B - CAPACITANCE/INDICATOR VALUES

Component	Condition	Insulation resistance	Amplifier - Code	FAA		
Tank unit	New	Not less than 20 megohms	Power supply - Nominal 28-volts - Cur Capacitance figu	rrent 0.7 amp approx. ares		
Coaxial cables	New or used	Not less than 20 megohms	Initial (or 'tanks empty')	1500pF		
Complete tank installation	Tank empty but wetted with fuel	Not less than 1 megohm	'Tanks full' Range	2500pF 1000pF		
Cable boxes	New or used	Not less than 20 megohms	The relationship between indicator current and capacitance with a newer supply of 28 wolts is given in the table below			
Amplifiers	New or used	As the amplifiers contain	with a power suppry of 20 vorts is given in the table be			
		items which may be damaged by the application of high voltage, insulation tests using a megger must	Capacitance (pF) (pre Mod. 03) (post Mod. 03 onwards)	Indicator Current (mA)		
		not be made on these units				
Indicators	New or used	Insulation tosts must not	1500 1500	2.00 ± 0.03		
Indicators	New of used	be made on these instru-	1637 1646	3.00 ± 0.05		
		ments. They may be con-	1801 1816	4.00 ± 0.05		
		sidered serviceable if	2004 2010	5.00 ± 0.05		
		they conform to the figures given in their calibration	2242 2242	6.00 ± 0.05		
		tables.	2504 2500	7.00 ± 0.05		

TABLE 4

Test point capacitance values

This table shows the capacitance value that must be fed into each marked test point on fig.1 to obtain a reading of approximately 2mA on the test meter and zero contents on the indicator.

	USING QAA MOD.02 TEST SET			USING QAA M TEST	0D.03 OR 04 SET	APPROXIMATE READING ON	
TEST POINT	TEST CAPACITANCE A (pF)	TEST CAPACITANCE B (pF)	ADAPTERS AND CABLES USED	TEST CAPACITANCE B (pF)	ADAPTERS AND CABLES USED	AIRCRAFT INDICATOR	TEST SET METER
			No. I	tank system			
1	1453 ± 3	1299 ± 8	CE1, CC3	1295 ± 8	CE1, CC1	Zero contents	2mA
2	1011 ± 30	861 ± 33	CE1	861 ± 33	CE1	Zero contents	2mA
3	985 ± 27	831 ± 32	CE1, CC3	827 ± 32	CE1, CC1	Zero contents	2mA
			No.2	tank system	50) 100		
1	1453 ± 3	1299 ± 8	CE1, CC3	1295 ± 8	CE1, CC1	Zero contents	2mA
2	1011 ± 30	851 ± 36	CE1	861 ± 33	CE1	Zero contents	2m A
3	985 ± 27	821 ± 35	CE1, ĆC3	827 ± 32	CE1, CC1	Zero contents	2mA
			No. 3	tank system			
1	1447 ± 3	-	-	1289 ± 8	CE1, CC1	Zero contents	2mA
2	1458 ± 83		-	1308 ± 86	CE1	Zero contents	2mA
3	1432 ± 80	-	-	1274 ± 85	CE1, CC1	Zero contents	2mA

The values quoted in column 'A' are the true capacitances to be connected at each point, whilst those in column 'B' are the true capacitance values less the capacitance of the connecting cables and/or sockets. The 'B' values are the actual Test Set variable capacitor settings, and the 'A' values are the theoretical values. Both are given so that allowances may be made if a different method of connection be used.

Note... The standard items of equipment supplied with each type of test set are given below

QAA MOD.O2 TEST SET

QAA MOD.03 OR 04 TEST SET

Code	Description	Capacitance	Code	Description .	Capacitance
CG 144	6-cored cable with plug and	Not	CG 144	6-cored cable with plug and	Not
	socket	applicable		socket	applicable
CE1	Coaxial cable with plugs	$150 \pm 3 pF$	CE1	Coaxial cable with plugs	150 ± 3pF
CC3	Double Waymouth adapter	$4 \pm 2pF$	CC3	Pye-Waymouth adapter	$8 \pm 2pF$

TABLE 5

Indicator calibration/current values

NO.I TANK

NO.2 TANK

NO.3 TANK

Indicator - Code AG26		Indicator - (Code AG27	Indicator -	Indicator - Code AG144		
Indication pounds	Current (mA)	Indication pounds	Current (mA)	Indication pounds	Current (mA)		
0	2.00	0	2.00	0	2.00		
250	2.63	250	2.79	250	2.40		
500	3.06	500	3.41	500	2.70		
750	3.44	750	3.98	750	2.95		
1000	3.73	1000	4.44	1000	3.20		
1250	3.96	1250	4.82	1250	3.46		
1500	4.24	1500	5.20	1500	3.71		
1750	4.46	1750	5.57	1750	3.96		
2000	4.72	2000	5.95	2000	4.22		
2250	4.94	2250	6.38	2250	4.48		
2500	5.15	2480 FULL	6.79	2500	4.74		
2750	5.38			2750	5.02		
3000	5.63			3000	5.30		
3250	5.85			3250	5.58		
3500	6.11			3500	5.89		
3750	6.41			3750	6.24		
3990 FULL	6.76			4000	6.62		
				4280 FULL	6.90		

Tolerance on all current values 0.05mA



▲MOD 5102,5185 EMBODIED►







FIG.6 THERMOCOUPLE INSTALLATION

▲FIGURE NUMBER CHANGED

Chapter 4 FLIGHT INSTRUMENTS

LIST OF CONTENTS

A.M.U. control panel... ... 21 A.M.U. repeater unit... ... 22 Air position indicator (A.P.I.) ... 23 Power supplies... ... 24

VOR/ILS 27 Magnetic compass, Type E2B ... 28 Accelerometer 29

General 30

Warning flags 33

.... 26

.... 31

.... 34

Radio compass

Automatic height encoding

Mk.30A altimeter

Mk.29B altimeter

			Para.			Para.
Combined course se	lector	and		Automatic reversion	 	37
control panel			 17	Pressure error corrector		
Power supplies			 18	unit	 	38
.D.R.I.S.				Power supplies	 	40
General			 19	Stand-by altimeter	 	41 🕨
Air mileage unit			 20	SEDVICINO		

SERVICING

Pitot and static system		
General	 	43
Leakage tests	 	44
Test equipment	 	45
Method of testing	 	46
Drying-out the system	 	47
GM4B compass		
General	 	52
Functioning test	 	53
Air mileage unit		
Ground testing	 	54
Automatic height encoding		
General	 	55

LIST OF TABLES

Table

... 25

Flight instruments ... 1

				· · · ·
Pitot and stat	ic syst	em		 1
GM4B compass,	A.P.I.	and A	. <i>M.U.</i>	 2
Zero reader				 3
Air thermomete	r			 4
Automatic heig	ht ence	oding		 5

RESTRICTED

... 1 Introduction

DESCRIPTION

Para.

A.D.R.I.S.

Tacan

Pitot and static system			
General			 2
Drain traps			 3
Bonding			 4
Turn-and-slip indicator			 5
Horizon gyro unit, Mk.3			 6
Air-speed indicators .			 7
Machmeter			 8
Rate-of-climb indicator			 9
External air thermomete	r		 10
GM4B compass			
General			 12
Power supplies .		· · ·	 14
Zero reader			
General			 15
Indicator			 16

LIST OF ILLUST	RATION	IS	
			Fil
nd static system			1
mpass, A.P.I. and	A.M.U.		2
ader			3

g.



MOD 5185 EMBODIED ►

Introduction

1. This chapter includes descriptive and servicing information for the pitot and static system and the flight instruments. Table 1 lists the main components together with their reference numbers and their relevant Air Publication. The location of the main items of equipment can be found by referring to the location diagrams in Chap.1.

DESCRIPTION

Pitot and static system General

2. Instruments which depend on pitot and static pressure for their operation are supplied from three sources. Static pressure for the navigator's altimeter and the pressure error corrector unit, is supplied from two static vents located on either side of the centre fuselage between frames 10 and 11. Static pressure for the remaining instruments is obtained from two static vents located one at either side of the nose fuselage. Pitot pressure is fed from a Mk.8W pressure head installed on the plastic fairing which forms the foremost point of the fuselage. To prevent icing, a heater unit which is controlled by a switch mounted on the pilot's console panel, is embodied with the pressure head. The main instruments which depend on the pitot and static system for their operation are the A.S.I.'s, altimeters, machmeter, rate-of-climb indicator, zero-reader computer, pressure error corrector unit. and the A.M.U.

The cabin pressurization

system which is described in A.P.101B-0418-1A, Sect.3, Chap.8A, employs an independent static system.

Drain traps (fig.1)

3. Moisture in the pipelines is collec-↓ted by eighteen drain traps located at various points in the system as shown in fig.1. Each drain trap consists of a short length of tube, having a closed end, which is connected to a pipeline by a tee-piece.

Bonding

4. The pipelines are bonded to the aircraft structure by first scraping the pipes at the point of attachment and wrapping with wire gauze before fitting the clips. Flexible bonding leads are also used at various points to complete the earthing of the pipelines where the runs are broken by the fitting of unions and tee-pieces.

Turn-and-slip indicator

5. The Mk.3 turn-and-slip indicator, mounted on the instrument flying panel, is provided to indicate the lateral attitude of the aircraft in straight flight, the direction and rate of turn and the amount of sideslip, if any, during a turn. A power failure indicator is incorporated in the instrument and takes the form of a flag visible through an aperture in the dial; no indication is given when the power is on but the word OFF appears when the speed of the gyro rotor is reduced to the extent when accurate turn indications are no longer provided. The instrument is basically an electrically-driven rate gyroscope which normally operates from one of the two duplicated d.c. supplies controlled by the engine MASTER START-ING switches. A further supply from the emergency battery is connected via the turn-and-slip EMERGENCY switch, adjacent to the indicator. The power supplies to the instrument are fully described in Sect.6, Chap.4.

Horizon gyro unit, Mk.3

6. The horizon gyro unit is an electrically-operated gyroscopic instrument situated on the instrument flying panel. The instrument continuously simulates the roll and pitch attitude of the aircraft relative to the natural horizon. This is achieved by registering the attitude of the aircraft against a stabilized reference, which in this case is a gravity-controlled gyroscope. Indication of the attitude is shown by the roll angle scale and a miniature aircraft on the instrument bezel. Two references, a roll angle pointer and a natural horizon bar are coupled to the gyroscope. Deviation of the aircraft is indicated on the instrument by the horizon bar in relation to the miniature aircraft and by the movement of the roll angle pointer. Operation of a fast erection push button switch, embodied below the instrument, speeds up the erection of the gyro if it should have toppled due to extreme change of attitude. The instrument is installed mainly to transmit deviations of aircraft trim to the flight computer of the zero reader system (para.15), and acts as a flight instrument by replacing the artificial horizon normally fitted in aircraft. The power supplies to the





MOD 5102 EMBODIED >

instrument are described in Sect.6, Chap.4.

Air-speed indicators

7. Two Mk.9H*Por Mk.9M air-speed indicators, one mounted on the pilot's instrument panel and the other on the navigator's instrument panel, are installed in the aircraft. Both instruments are connected to the common pitot and static pipelines.

Machmeter

8. A Mk.2 machmeter, fitted on the pilot's instrument panel, is operated from the pitot and static system.

Rate-of-climb indicator

9. This is a Mk.3Q instrument which is mounted on the pilot's instrument panel and connected into the static pipeline.

External air thermometer

10. The temperature of the air outside the aircraft is shown by a thermometer on the navigator's instrument panel. The thermometer indicator functions in conjunction with a Type A temperature sensing unit which protrudes from the leading edge of the inboard end of the port main plane.

11. Access to the temperature sensing unit is attained by removing the inboard detachable panel on the top side of the port main plane between the fuselage and the engine.

GM4B compass

General

12. The Mk.4B gyro-magnetic compass combines the functions of a directional

gyro and a magnetic compass and possesses the particular advantages of each. The indications shown by the compass are stabilized by means of a gyro and synchronized with the earth's magnetic field by a remote detector unit and a monitoring system.

13. The installation consists of a detector unit, amplifier, control panel, gyro unit and master indicator. The detector unit is fitted in the starboard wing tip, the amplifier and control panel at the starboard side of the passenger's station and the gyro unit and master indicator on the pilot's and navigator's instrument panels respectively. A switch labelled G-M COMP/D-GYRO, mounted on the starter panel below the main instrument panel, permits the pilot to operate the gyro unit as either a compass or directional gyro as required.

Power supplies

14. The compass system operates from the 28-volt d.c. and 115-volt, 400 Hz, 3-phase a.c. power supplies described in Sect.6, Chap.4.

Zero reader

General

15. This installation comprises a flight computer which co-ordinates signals from the horizon gyro unit, GM4B compass, and the I.L.S. meter, for operating a single indicator in conjunction with a combined course selector and control panel. The indicator and the combined course selector and control panel are located on the pilot's instrument panel together with the horizon gyro unit (para.6). The flight computer fitted in

RESTRICTED

an anti-vibration mounting jack, is mounted on the cabin floor forward of the pilot's station. A junction box, which interconnects the zero reader equipment, is fitted on the starboard side, in the roof, forward of frame 1.

Indicator

16. The zero reader indicator is a cross bar indicator incorporating a vertical and horizontal bar and two OFF flags. The vertical bar is actuated by heading and roll, and the horizontal bar by pitch. A circle is marked at the centre of the convex dial face. The flight path, as set on the course selector and control panel, is achieved when the bars intersect at the centre of the circle. The two warning flags indicate failure of the power supply, failure of H.T. in the flight computer, or that the output of one of the I.L.S. receivers has fallen below 270 micro amps.

Combined course selector and control panel

17. The course selector portion of this instrument consists basically of a deviation synchro connected to a compass card and manually operated by a knob which encircles the control panel test button on the dial. The compass card is graduated in five-degree dimensions and registers against a lubber line on the dial. When a change of course is desired. rotation of the compass card knob to the required setting will transmit a signal to the zero reader indicator which then shows a fly left or fly right indication on the dial. The control panel portion of the instrument. in conjunction with the course selector por-



tion, enables the pilot to select the desired flight path. It contains four switches which are electrically interlocked, the main selector switch, test button, altitude switch, and pitch . control.

Power supplies

18. The zero reader system operates from the instrument power supplies of 28-volts d.c. and 115-volts, 400 Hz, 3-phase a.c. as described in Sect.6, Chap.4.

A.D.R. I.S.

General

19. The air mileage unit (A.M.U.) and the air position indicator (A.P.I.), together with the GM4B compass, are designed to maintain a continuous and accurate air plot in terms of latitude and longitude. The main components comprise the A.M.U., A.M.U. control panel, A.M.U. repeater unit, and the A.P.I.

Air mileage unit

20. The Mk.4A A.M.U. is installed in the port wheel well and is mounted flush with the lower surface of the main plane. The electrical connections to it are made by screened cables and Plessey miniature plugs and sockets. Also fitted on the unit are two unions for connecting the pitot and static pipelines.

A.M.U. control panel

21. The system is controlled from the A.M.U. control panel mounted on the navigator's instrument panel. The panel includes the A.M.U. MAIN ON/OFF switch,

an ON/OFF switch which controls the electrical transmission from the A.M.U. to the A.M.U. repeater unit, and a ground test push-switch. An indicator lamp embodied below the face of the panel shows when the A.M.U. is operating satisfactorily and an adjustable screen, marked BRIGHT, DIM, and OUT, fitted over the lamp can be adjusted to control the illumination from it.

A.M.U. repeater unit

22. A.M.U. output is received as M type electrical transmission by a motor in the A.M.U. repeater unit, a flexible drive from the repeater unit feeds this output into the A.P.I. The unit is mounted on a panel fitted to the port wall at the navigator's station.

Air position indicator (A.P.I.)

23. This indicator fitted to the port wall at the navigator's station shows the aircraft's position in latitude and longitude. It receives inputs from the A.M.U. repeater by flexible drive and from the GM4B master indicator by M type electrical transmission. The cable run from the GM4B master indicator to the A.P.I. passes through a junction box mounted on a panel between frames 5 and 6.

Power supplies

24. Both the A.M.U. and A.P.I. operate from a common source of 28-volts d.c. fed from the E.C.P. via J.B.13 and a Type B4 suppressor, and a 3-entry junction box mounted at the port side of the fuselage, aft of the navigator's instrument panel.

Radio compass

25. Information concerning the radio compass indicators is contained in Sect.8, Chap.4.

Tacan

26. Information covering the indicators associated with the Tacan system will be found in Sect.9, Chap.2.

VOR/ILS

27. The omni bearing selector/indicator associated with the VOR/ILS is described in Sect.8, Chap.3.

Magnetic compass, Type E2B

28. In addition to the GM4B compass system an emergency magnetic compass, Type E2B is installed on the canopy coaming above the instrument flying panel. It is illuminated by an integral nonmagnetic lamp the brilliance of which is controlled from the cockpit starboard red floodlight dimmer switch under normal conditions, and the emergency lighting switch on the pilot's coaming panel during emergency conditions.

Accelerometer

29. A Mk.2 accelerometer is installed on the coaming panel above the instrument flying panel.

Automatic height encoding

General

30. A Mk.30A and Mk.29B altimeter and a pressure error corrector unit provide corrected height indications to the pilot and navigator, and a height encoded signal for the I.F.F. system (Sect.9, Chap.1).



FIG. 4. AIR THERMOMETER «MOD 5091, 5102 EMBODIED» RESTRICTED

Mk.30A altimeter

31. This altimeter, which is the master altimeter of the system, is located on the navigator's instrument panel and is connected to the aircraft static system and the pressure error corrector unit. Monitor signals from the pressure error corrector are routed to the altimeter which contains a brush encoder, to provide an encoded height output for the I.F.F. system, and a synchro output, to drive the Mk.29B altimeter.

32. Height indications are presented on a dial, calibrated in feet \times 100, and indicated by a pointer and digital counter. A knurled knob, on the lower left of the instrument, is used to select the barometric pressure which is displayed in a cut-out on the right of the dial.

Warning flags

33. Two warning flags are embodied in the instrument, one, which appears in a cut-out in the top centre of the dial, is annotated PE, and will appear if a fault occurs in the pressure error corrector unit. Under these conditions both altimeters continue to operate but will indicate uncorrected height only. The second flag falls to mask the digital counter of the height display of the instrument if a system power failure occurs.

Mk.29B altimeter

34. This altimeter, which is located on the pilot's instrument panel, is fundamentally a servo operated instrument, the servo inputs being derived from the synchro output of the Mk.30A altimeter, but includes the facility to revert to normal barometric operation in the event of a system power failure.

35. Height indication and barometric pressure selection is identical to the

Mk.30A altimeter and is described in para.31.

36. A knurled knob, on the lower right of the instrument, provides a manual selection to stand-by, S, or reset, R, operation. When the knob is selected to S, the altimeter reverts to normal barometric operation, a vibrator, incorporated in the instrument, is energized and the STBY flag appears in the cut-out above the digital counter. When the knob is selected to 'R' the altimeter will reset to synchro operation providing that the system power supplies are functioning correctly.

Automatic reversion

37. Should a power failure occur the altimeter will automatically revert to barometric operation, the STBY warning flag will appear and the vibrator will commence to operate.

Pressure error corrector unit

38. The pressure error corrector unit, which is located in the upper equipment compartment, contains pitot and static capsule assemblies which convert the pitot and static pressures present in the aircraft pipelines to electrical signals. These signals are corrected by a pressure error module and are used as a monitor signal for the Mk.30A altimeter.

39. The pressure error correction module is a plug in unit located in the rear portion of the unit casing. The Part No. of the module, which is specific to the aircraft type to which the unit is fitted, is visible through a small window in the rear of the casing.

Power supplies

40. The height encoding system operates from 115-volt, 400 Hz, single-phase a.c. and 28-volt d.c. described in Sect.6, Chap.4.

Stand-by altimeter

41. The Mk.24 altimeter, located on the miscellaneous instrument panel, is a combined unit which has the dual function of a cabin air altimeter (*Chap.2*) or a stand-by altimeter connected to the aircraft's forward static system. Selection of the altimeter function is controlled by a two-way valve, annotated CABIN and STATIC, located on the miscellaneous instrument panel extension.

42. The altimeter has an operational range of -1000 to 60,000 ft which is shown on two concentric scales. With the two-way valve selected to CABIN the -1000 to 10,000 ft scale is used to indicate apparent cabin altitude whereas with the valve selected to STATIC both scales are employed to indicate the aircraft attitude. Two pointers are employed but only one is visible at a time, the other being hidden behind a mask. Prevailing barometric pressure, between 900 and 1050 millibars, can be set on the instrument by rotating the knob on the front bezel.

SERVICING

WARNING

The relevant safety precautions detailed on the LETHAL WARNING marker card must always be observed before entering the cabin or performing any operations upon the aircraft.

Pitot and static system

General

43. When flying instruments that function by pitot and static pressure operate from common pipelines, any faults in the lines will normally affect them all. Any single instrument giving suspect readings should be checked by reference to the



EG4-81-2643-1,155.2B

FIG.5. AUTOMATIC HEIGHT ENCODING

UK RESTRICTED

▲ Note . . .

Static vent plates are NOT to be painted or polished.

Leakage tests

44. The following tests are to be made on the pitot and static system in accordance with the aircraft Servicing Schedule and after any operation that involves disturbing joints or connections to the pipelines.

Test equipment

45. The leak test set Ref.No.6C/849 described in A.P.112T-01244-1 is to be used when making tests on the pitot and static system.

Note. . .

The pump embodied in the tester must not be operated too vigorously as such action may cause damage to the instrument capsules. When carrying out the leak test, pressure or suction should be applied to bring the reading on the test meter to a value a small amount above that of the test value. This action allows the temperature difference, due to compression or expansion, to settle. If this action is not taken, the consequent temperature change will give rise to an initial spurious fall or rise in pressure indication.

Method of testing

46. The test procedure described in the following paragraphs has been summarised from A.P.1275A, Vol.2, Leaflet A9.

Note. . .

During the tests, check that all indicator pointers move in the correct direction and that there is no undue lag between the aircraft instruments and the test indicator in reaching a similar indicated value. Undue lag is generally due to constrictions in the pipelines:

(1) Disconnect the pitot and static pipelines from the A.M.U. and seal them off. Seal the static vents on one side of the aircraft using Mk.2 plugs Ref.No. 6C/1059239.

(2) Couple the pressure head, by means of the appropriate adapter, to the pitot connector on the tester and set the selector valve to Pressure to Pitot. Apply pressure by using the pump until the test indicator reads just over 130 knots. Check the time taken for the indicator reading to fall to 125 knots; this must be greater than 3 minutes.

(3) Couple the forward static vent, located in the nose, by means of an adapter, to the static connector on the tester and set the selector to Suction to static. Set the two-way valve to STATIC. Using the pump, apply suction until the tester indicator reads just over 130 knots and check the time taken for the indicator reading to fall to 125 knots. This should exceed 3 minutes. Repeat the test with the two-way valve set to CABIN.

(4) Connect the tester and an air reservoir of 100 cu in. capacity Ref.No.6C/1447 to the pitot and static connections of the A.M.U. in turn. Apply pressure by the pump in each case and time the drop from 130 to 117 knots. The time must be greater than 50 sec for the pitot line and 20 sec for the static line.

(5) Reconnect the A.M.U. and repeat

the tests detailed in (2) and (3) but with the 100 cu in. air reservoir tee-ed into the system. Check that the time taken for the pressure to drop from 130 to 117 knots is greater than 75 sec for the pitot line and 50 sec for the static line. Disconnect the tester from the presure head, and remove the air reservoir from the system.

(6) Connect the upper vent, between frames 10 and 11 by means of the appropriate adapter, to the static connector on the tester and set the selector to SUCTION TO STATIC. Using the pump, apply suction until the tester indicator reads just over 130 knots and check the time taken for the indicator reading to fall to 125 knots. This must exceed 3 minutes.

(7) Disconnect and blank off the pipe from the cabin pressure controller. Connect the aft static vent, located in the nose, via an adapter, to the pressure connector on the tester and set the selector to PRESSURE TO PITOT. Using the pump, apply pressure until the tester indicator reads just over 130 knots and check the time taken for the indicator reading to fall to 125 knots. This must exceed 3 minutes.

(8) Reconnect the cabin pressure controller, remove all test adapters and replace pressure head cover and static vent plugs.

Drying-out the system

47. When aircraft have been dispersed for any length of time under adverse weather conditions that have caused moisture to collect in the pitot and static system, it is necessary to empty all drain traps and dry the system out to prevent icing at high altitude. The procedure given in the following paragraphs is to be carried out at the following times: -

(1) Whenever the system is suspect.

(2) When called for in the relevant Servicing Schedule.

48. The drying-out operation calls for the use of an instrument and autocontrol testing trolley Ref.No.4F/1715 or 1856, a pitot head test adapter Ref.No.4F/1502, and a Mk.1 static vent test adapter Ref.No.6C/499.

49. The procedure to be adopted is as follows: -

(1) Disconnect all instruments coupled to the pitot and static system at the point nearest each instrument.

(2) Connect the test trolley supply, by means of rubber hose and the pressure head adapter, to the pressure head and secure the clip.

(3) Start the motor of the trolley and allow the air supply, when completely warm, to circulate through the system for at least 5 minutes.

(4) Remove the trolley air supply hose from the pressure head and reconnect to one of the static vents by means of the Mk.1 static vent adapter. Repeat the previous sub-para. (3).

(5) Repeat sub-para.(3) for each of the three static vents on one side of the aircraft.

50. On the conclusion of the operation, remove the test trolley, reconnect all

instruments and carry out the leak test detailed in para.44. If the aircraft is not for immediate use, fit and tape up a pressure head cover and refit the static vent plugs to prevent ingress of moisture into the system.

51. It is essential that during servicing which involves the removal and replacement of pipelines, bonding should be efficiently maintained by cleaning the pipelines and their clip attachment points and also that all bonding leads are refitted where necessary.

GM4B compass

General

52. The compass installation should be checked in accordance with the current Servicing Schedule. During a visual examination, particular attention should be paid to the security of the connector plugs and sockets and the amplifier mountings.

Functioning test

53. To check the functioning of the compass: -

(1) Switch on the d.c. and a.c. power supplies to the compass by operating the starboard engine MASTER STARTING switch on the starter panel. Allow at least two minutes for the inverter to run up and check that the compensator lamps in the amplifier are alight, these are visible through small holes on the front of the amplifier case. Failure of either lamp will cause the value of the current flowing through the compensator coil to alter, thus introducing compass errors. Set the variation scale on the Master Indicator to read 0. (2) Turn the selector switch on the control panel to GYRO COMPASS and allow the precession amplifier to warm up. Verify that the dot (.) or the cross (x) is shown in the annunciator window of the gyro unit and that a similar indication is shown by the annunciator in the master indicator on the navigator's panel.

(3) Press in the synchronizing knob and turn it in the direction shown by the flag in the annunciator window (i.e. clockwise when the dot (.) is showing and counter-clockwise when the cross (\mathbf{x}) is showing). When the indication in the annunciator window changes to the opposite sign, slowly turn the synchronizing knob back until the window is cleared, or a dot and cross appear alternately. The gyro unit is now synchronized. Check that the indications shown in the master indicator annunciator window are similar to those shown by the gyro unit. Note the compass card heading against the lubber line; this reading should agree approximately with the stand-by compass.

(4) Offset the compass card 5 deg from the indicated heading by means of the synchronizing knob and note the time taken for it to return to the original heading within \pm 0.5 deg. The time taken should not exceed 3 minutes. Check that the master indicator follows the compass card and agrees within \pm 1 deg.

(5) Set the pilot's switch to D-GYRO and verify that D.G. is shown in the annunciator windows of the gyro unit and the master indicator.

UK RESTRICTED

(6) Alter the heading shown by the compass card by means of the synchronizing knob and check that the master indicator pointer follows the movement of the card and agrees within ± 1 deg.

(7) Having synchronized the gyro, set 10 deg of westerly variation on the master indicator. Check that the new card indication after the synchronizing is 10 deg less than the previous reading. Return the variation scale to zero.

Air mileage unit

Ground testing

54. The following procedure describes a brief check to test the A.M.U. on the

ground. After setting the main and electrical transmission switches on the control panel to the ON position, wait for 30 seconds and then press the ground test switch. Allow a few seconds for the instrument to settle down and then check the following:-

(1) That the control panel indicator lamp is winking. The rate of winking may be considerably greater than in normal flight conditions.

(2) Check that the A.P.I. counters are moving in the appropriate direction according to the heading indicated by the instrument. Note...

The ground test speed of the A.M.U. may be anywhere between 70 and 270 knots.

Servicing of the items of equipment is only to be undertaken by qualified personnel. Faults in the power supplies should be traced by referring to Sect.6, Chap.4.

Automatic height encoding[•] General

55. The height encoding system should be serviced in accordance with the details given in the relevant servicing schedule and in A.P.112G-1028-1 and A.P.112G-1031-1.

TABLE 1

Flight instruments

Ref.No.	Equipment	Quantity	Relevant A.P.
6A/5546	Turn-and-slip indicator Mk.3	1	112G-0302-1
	or		
6A/2945	Turn-and-slip indicator Mk.2	1	112G-0302-1
6A/5035	Horizon gyro unit, Mk.3	1	1275A, Sect.13
6A/3147	Air-speed indicator, Mk.9*P	2	112G-0926-1
	or		
6A/4337742	Air-speed indicator, Mk.9M	2	112G-0926-1
6A/3384	Machmeter, Mk.2	1	112G-0910-1
6A/4339155	Rate-of-climb indicator, Mk.3Q	1	112G-1007-1
6A/4333460	Pressure head Mk.8W	1	112G-0102-1
	or		
6A/2176	Pressure head, Mk.8M*	1	112G-0102-1
6A/1037475	Air thermometer, Mk.4 Type B	1	
6A/1037398	Resistance bulb, Type A	1	

continued...

TABLE 1Flight instruments - continued

Ref.No.	Equipment	Quantity	Relevant A.P.
	A.D.R.I.S. system		
6B/4343636	Air mileage unit, Mk.4A	1]	
6B/471	Control panel A.M.U., Mk.4	1	
6B/4343591	Repeater unit	1	1275B, Sect.16
6B/458	Air position indicator, Mk.1B	1	
	GM4B compass system	7	
6B/4343681	Detector unit, Type A	1	
	or		
6B/4343814	Detector unit, Type B	1	
6B/3831	Master indicator, Type E5	1	
6B/4343640	Gyro unit, Type B	1	112B-0333-1
6B/4343641	Amplifier, Type B	1	
6B/4343607	Mounting tray, Type A	1	
6B/408	Control panel, Type A	1	
	Zero reader		1275A, Sect.23
6A/3119	Indicator	1	
6A/8768	Computer, Type B	1	
6A/4424	Junction box, Type B	1	
6A/4417	Heading selector and control panel	1	
6B/1048857	Compass, Type E2B	1	112B-0201-1
6A/3451	Accelerometer, Mk.2	1	112G-0217-1
	Height encoding system		
6A/620-1976	Altimeter, Mk. 29B, Pt. No. L82621-04-010	1	112G-1028-1
6A/1146374	Altimeter, Mk.30A, Pt.No.L83261-04-010	1	112G-1031-1
6A/620-3321	Pressure error corrector unit,		
	Pt.No.L83271-00-000	1	112G-1031-1
6A/5401	Stand-by altimeter Mk.24	1	1275A, Sect.22
6A/5904	Two-way valve	1	