

**TAIL UNIT  
ASSEMBLY OF FIN TO FUSELAGE**

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
—	—	<b>ASSEMBLY OF FIN TO FUSELAGE (E.F2.00.287) (MK. 2 A/C)</b>	—	—	—	1/1
		Spares for :—				
2635	E.B2.11.12845	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".9 long	2	S98	C	1/2
2636	E.B2.11.12847	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".05 long	4	S98	C	1/3
2638	E.B2.11.12851	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".05 long	2	S98	C	1/4
2639	E.B2.11.12853	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".05 long	4	S98	C	1/5
2640	E.B2.11.12925	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".4 long	6	S98	C	1/6
2641	E.B2.11.12927	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".5 long	2	S98	C	1/7
2644	E.B2.11.12933	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".9 long	6	S98	C	1/8
4914	E.B2.11.14309	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".95 long	2	S98	C	1/9
4915	E.B2.11.14311	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".05 long	2	S98	C	1/10
4943	E.B2.11.14529	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".2 long	1	S95	C	2/1
6105	E.B2.11.15893	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".3 long	4	S98	C	1/11
6106	E.B2.11.15895	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, 1".16 long	2	S98	C	1/12
10009	E.B2.11.17143	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".49 long	6	S97	C	1/13
10010	E.B2.11.17139	<b>BOLT</b> , 2 BA, hex. head, ".37 long	12	—	C	1/14
10011	E.B2.11.17141	<b>BOLT</b> , 2 BA, hex. head, ".45 long	16	—	C	1/15
4956	EEAS.95/7E	<b>BOLT</b> , shear, <sup>1/4</sup> " BSF	2	S97	C	1/16
2647	EEAS.196/1C	<b>BOLT</b> , 2 BA, 120°, c'sk head	32	S97	C	2/2
10031	EEAS.251/20/48E	<b>BOLT</b> , <sup>1/16</sup> " BSF, hex. head, ".6 long	60	S97	C	2/3
9630	EEAS.296/18/36C	<b>BOLT</b> , 2 BA, hex. head, ".4 long	74	S97	C	2/4
10030	EEAS.297/20/45C	<b>BOLT</b> , 2 BA, c'sk head	20	30/147	C	2/5
28D/9436920	A25/1C	<b>BOLT</b> , 2 BA, hex. head	8	—	C	
28D/9133011	A25/2C	<b>BOLT</b> , 2 BA, hex. head	14	—	C	1/17
28D/1212316	A60/3E	<b>BOLT</b> , shear, <sup>1/4</sup> " BSF	11	—	C	1/18
28D/1212340	A60/3G	<b>BOLT</b> , shear, <sup>5/16</sup> " BSF	3	—	C	1/19
28D/1213617	A60/4N	<b>BOLT</b> , shear, <sup>3/8</sup> " BSF	2	—	C	1/20
28D/1213616	A60/8N	<b>BOLT</b> , shear, <sup>1/2</sup> " BSF	1	—	C	2/6
2648	E.B1.11.5305	<b>NUT</b> , special, <sup>9/16</sup> " BSF thin slotted	4	S95	C	1/21
28M/13935	A58/ES	<b>NUT</b> , <sup>1/4</sup> " BSF, thin slotted	29	—	C	1/22
28M/14537	A58/GS	<b>NUT</b> , <sup>5/16</sup> " BSF, thin slotted	3	—	C	1/23
28M/14833	A58/JS	<b>NUT</b> , <sup>3/8</sup> " BSF, thin slotted	4	—	C	1/24
28M/15199	A58/LS	<b>NUT</b> , <sup>7/16</sup> " BSF, slotted	6	—	C	1/25
28M/14555	A58/NS	<b>NUT</b> , <sup>1/2</sup> " BSF, thin slotted	11	—	C	1/26
28M/1278190	AGS.2001/C/1	<b>NUT</b> , stiff, 2 BA	52	—	C	2/8
28M/9480017	AGS.2001/E/1	<b>NUT</b> , stiff, <sup>1/4</sup> " BSF	4	—	C	2/9
2649	E.B2.11.12859	<b>PACKING</b> , corner	2	L72	C	1/27
2650	E.B2.11.12861	<b>PACKING</b> , corner	2	L72	C	1/28
2651	E.B2.11.12863	<b>PACKING</b> , corner	2	L72	C	1/29
2652	E.B2.11.12865	<b>PACKING</b> , corner	1	L72	C	1/30
2653	E.B2.11.12866	<b>PACKING</b> , corner, R.H.	1	L72	C	1/31
2654	E.B2.11.12867	<b>PACKING</b> , corner	2	L72	C	1/32
2655	E.B2.11.12869	<b>PACKING</b> , corner, L.H.	1	L72	C	1/33
2656	E.B2.11.12870	<b>PACKING</b> , corner, R.H.	1	L72	C	1/34
4954	E.B1.11.2187	<b>PACKING</b> , plate	1	L73	C	2/10
4891	E.B2.32.1549	<b>PACKING</b> , shim (Make from ".003 aluminium alloy laminations)	1	—	C	1/35
28P/1007741	SP9/C8	<b>PIN</b> , split, <sup>1/16</sup> " dia.	32	—	C	1/36
28P/9429652	SP9/E10	<b>PIN</b> , split, <sup>3/32</sup> " dia.	21	—	C	1/37
12836	E.B2.32.1567	<b>SHIM</b> , spar 5, aft	1	Laminated Alum.	C	2/11
12837	E.B2.32.1569	<b>SHIM</b> , spar 5, forward	2	Laminated Alum.	C	2/12
12838	E.B2.32.1573	<b>SHIM</b> , spar 4, forward	2	Laminated Alum.	C	2/13

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			12839	E.B2.32.1575	SHIM, spar 4, aft ... ..								
12840	E.B2.32.1577	SHIM, spar 4, aft ... ..							2	Laminated Alum.	C	2/15	
12841	E.B2.32.1579	SHIM, spar 3, forward ... ..							2	Laminated Alum.	C	2/16	
12842	E.B2.32.1581	SHIM, spar 2, forward ... ..							2	Laminated Alum.	C	2/17	
12843	E.B2.32.1583	SHIM, spar 2, aft ... ..							2	Laminated Alum.	C	2/18	
12844	E.B2.32.1585	SHIM, spar 2, upper ... ..							1	Laminated Alum.	C	2/19	
30177	E.B2.32.1587	SHIM, spar 1, upper ... ..							1	Laminated Alum.	C	2/20	
12846	E.B2.32.1589	SHIM, spar 1, lower ... ..							1	Laminated Alum.	C	2/21	
30179	E.B2.32.1591	SHIM, spar 1 ... ..							2	Laminated Alum.	C	2/22	
10012	EEAS.27/9/CR	WASHER, ... ..							12	—	C	1/38	
2657	E.B2.11.12855	WASHER, $\frac{9}{16}$ " i/d x ".82 i/d ... ..							4	DTD124	C	1/39	
2658	E.B2.11.12857	WASHER, $\frac{1}{2}$ " i/d x ".82 o/d ... ..							2	DTD124	C	1/40	
28W/9418921	SP13/E	WASHER, $\frac{1}{4}$ " BSF, thin ... ..							17	—	C	1/41	
28W/9419403	SP13/G	WASHER, $\frac{5}{16}$ " BSF, thin ... ..							3	—	C	1/42	
28W/9419466	SP13/J	WASHER, $\frac{3}{8}$ " BSF, thin ... ..							3	—	C	1/43	
28W/9419468	SP13/N	WASHER, $\frac{1}{2}$ " BSF, thin ... ..							2	—	C	1/44	
28W/9419475	SP15/C	WASHER, 2 BA, thin ... ..							23	—	C	1/45	
28W/9419487	SP16/E	WASHER, $\frac{1}{4}$ " BSF, thick ... ..							4	—	C	1/46	
28W/9419491	SP16/N	WASHER, $\frac{1}{2}$ " BSF, hick ... ..							1	—	C	1/47	

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	—	<b>ASSEMBLY OF FIN TO FUSELAGE (E.F4.00.161) (MK. 2A A/C)</b> Spares for :—	—	—	—	3/1
1440081	E.F4.11.917	<b>ANGLE</b> , attachment, fin to fuselage, port ...	1	EEDX1063	—	3/2
1440082	E.F4.11.918	<b>ANGLE</b> , attachment, fin to fuselage, starboard ...	1	EEDX1063	—	3/3
1440086	E.F3.11.6365	<b>BOLT</b> , shear, $\frac{5}{16}$ " BSF, hex. head, ".8 long ...	6	S98	C	3/4
1440085	E.F3.11.6357	<b>BOLT</b> , shear, $\frac{5}{16}$ " BSF, hex. head, ".9 long ...	2	S98	C	3/5
1440083	E.F3.11.6321	<b>BOLT</b> , shear, $\frac{5}{16}$ " BSF, hex. head, 1".13 long ...	2	S98	C	3/6
1440084	E.F3.11.6323	<b>BOLT</b> , shear, $\frac{7}{16}$ " BSF, hex. head, 1".5 long ...	2	S98	C	3/7
1440089	E.F3.11.6439	<b>BOLT</b> , shear, $\frac{1}{2}$ " BSF, hex. head, ".87 long ...	1	S98	C	3/8
1440088	E.F3.11.6393	<b>BOLT</b> , shear, $\frac{1}{2}$ " BSF, hex. head, 1".35 long ...	2	S98	C	3/9
12858	E.F3.11.1767	<b>BOLT</b> , shear, $\frac{9}{16}$ " BSF, hex. head, 1".7 long ...	2	S98	C	3/10
12852	E.F3.11.2229	<b>BOLT</b> , shear, $\frac{7}{16}$ " BSF, hex. head, 1".8 long ...	4	S98	C	3/11
12856	E.F3.11.2231	<b>BOLT</b> , shear, $\frac{5}{16}$ " BSF, hex. head, ".95 long ...	2	S98	C	3/12
12862	E.F3.11.2233	<b>BOLT</b> , shear, $\frac{1}{2}$ " BSF, hex. head, 1".95 long ...	2	S98	C	3/13
12848	E.F3.11.2235	<b>BOLT</b> , shear, $\frac{1}{4}$ " BSF, hex. head, 1".35 long ...	4	S98	C	3/14
21784	E.F3.11.3969	<b>BOLT</b> , 2 BA, hex. head, 1".35 long ...	2	S98	C	3/15
1440087	E.F3.11.6377	<b>BOLT</b> , special, $\frac{1}{2}$ " BSF, hex. head, 1".5 long ...	2	S98	C	3/16
1440091	E.F3.11.6445	<b>BOLT</b> , special, $\frac{5}{16}$ " BSF, hex. head, ".56 long ...	1	S95, 96 or 114	C	3/17
1440093	E.F3.11.6449	<b>BOLT</b> , special, $\frac{5}{16}$ " BSF, hex. head, ".68 long ...	2	S95, 96 or 114	C	3/18
1440090	E.F3.11.6441	<b>BOLT</b> , special, $\frac{5}{16}$ " BSF, hex. head, ".8 long ...	3	S95, 96 or 114	C	3/19
1440094	E.F3.11.6945	<b>BOLT</b> , special, $\frac{5}{16}$ " BSF, hex. head, 1".3 long ...	1	S95 or 96	C	3/20
1440092	E.F3.11.6447	<b>BOLT</b> , special, $\frac{1}{4}$ " BSF, hex. head, ".69 long ...	7	S95, 96 or 114	C	3/21
4943	E.B2.11.14529	<b>BOLT</b> , $\frac{3}{8}$ " BSF, hex. head, 1".2 long ...	1	S95	C	3/22
21957	EEAS.95/5E	<b>BOLT</b> , $\frac{1}{4}$ " BSF, hex. head, ".5 long ...	2	S97	C	3/23
12867	EEAS.223/1C	<b>BOLT</b> , 2 BA, hex. head ...	28	S95 or 94	C	3/24
12865	EEAS.223/1 $\frac{1}{2}$ C	<b>BOLT</b> , 2 BA, hex. head ...	8	S95 or 94	C	3/25
12859	EEAS.251/22/48E	<b>BOLT</b> , $\frac{1}{4}$ " BSF, 120° c'sk head ...	60	30/147 or S97	C	3/26
12866	EEAS.296/17/46C	<b>BOLT</b> , 2 BA, 90° c'sk head ...	18	30/147 or S97	C	3/27
12860	EEAS.296/21/50C	<b>BOLT</b> , 2 BA, 90° c'sk head ...	68	30/147 or S97	C	3/28
12861	EEAS.296/21/55C	<b>BOLT</b> , 2 BA, 90° c'sk head ...	12	30/147 or S97	C	3/29
4348	EEAS.196/2C or	<b>BOLT</b> , 2 BA, 120° c'sk head ...	36	—	C	3/30
4349	EEAS.196/2 $\frac{1}{2}$ C	<b>BOLT</b> , 2 BA, 120° c'sk head ...	34	—	C	3/31
4350	EEAS.196/3C	<b>BOLT</b> , 2 BA, 120° c'sk head ...	2	—	C	3/32
4360	EEAS.99/1 $\frac{1}{2}$ E	<b>BOLT</b> , $\frac{1}{4}$ " BSF, 120° c'sk head ...	2	—	C	3/33
3071	EEAS.99/2E	<b>BOLT</b> , $\frac{1}{4}$ " BSF, 120° c'sk head ...	4	—	C	3/34
2209	EEAS.99/3E	<b>BOLT</b> , $\frac{1}{4}$ " BSF, 120° c'sk head ...	4	—	C	3/35
9578	EEAS.99/2 $\frac{1}{2}$ EE	<b>BOLT</b> , $\frac{1}{4}$ " BSF, 120° c'sk head ...	4	—	C	3/36
28D/9133011	A25/2C	<b>BOLT</b> , 2 BA, hex. head ...	11	—	C	3/37
28D/9133012	A25/3C	<b>BOLT</b> , 2 BA, hex. head ...	2	—	C	3/38
28D/1212317	A60/4E	<b>BOLT</b> , shear, $\frac{1}{4}$ " BSF ...	2	—	C	4/1
23808	E.B2.32.1881	<b>DUCT</b> , cooling, assembly ...	1	01/018	C	4/2
2648	E.B1.11.5305	<b>NUT</b> , special, $\frac{9}{16}$ " BSF, thin slotted ...	2	S95	C	3/39
	E.F3.11.6941	<b>NUT</b> , special ...	2	—	—	3/40
28M/13935	A58/ES	<b>NUT</b> , $\frac{1}{2}$ " BSF, slotted ...	13	—	C	3/41
28M/14357	A58/GS	<b>NUT</b> , $\frac{5}{16}$ " BSF, slotted ...	19	—	C	3/42
28M/15199	A58/LS	<b>NUT</b> , $\frac{7}{16}$ " BSF, slotted ...	10	—	C	3/43
28M/14555	A58/NS	<b>NUT</b> , $\frac{1}{2}$ " BSF, slotted ...	11	—	C	3/44

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28M/1278190	AGS.2001/C/1	<b>NUT</b> , stiff, 2 BA ... ..	36	—	C	3/45
28M/9433473	AGS.2002/C/1	<b>NUT</b> , stiff, 2 BA ... ..	2	—	C	3/46
28M/9480017	AGS.2001/E/1	<b>NUT</b> , stiff, 1/4" BSF ... ..	6	—	C	3/47
28M/7002430	AGS.2002/E/1	<b>NUT</b> , stiff, 1/4" BSF ... ..	6	—	C	3/48
28M/5808573	A27/CS	<b>NUT</b> , 2 BA, slotted ... ..	2	—	C	3/49
2649	E.B2.11.12859	<b>PACKING</b> , corner, at frame 56, 12 SWG ... ..	2	L72	C	4/3
1440095	E.F3.11.6949	<b>PACKING</b> , frame 60 ... ..	1	L64 or 65	C	3/50
2651	E.B2.11.12863	<b>PACKING</b> , corner, at frame 57, 12 SWG ... ..	2	L72	C	4/4
2652	E.B2.11.12865	<b>PACKING</b> , corner, at frame 57, 12 SWG ... ..	1	L72	C	4/5
2653	E.B2.11.12866	<b>PACKING</b> , corner, at frame 57, 12 SWG ... ..	1	L72	C	4/6
2654	E.B2.11.12867	<b>PACKING</b> , corner, at frame 59, 12 SWG ... ..	2	L72	C	4/7
2655	E.B2.11.12869	<b>PACKING</b> , corner, at frame 59, 12 SWG ... ..	1	L72	C	4/8
2656	E.B2.11.12870	<b>PACKING</b> , corner, at frame 59, 12 SWG ... ..	1	L72	C	4/9
1440074	E.F3.07.173	<b>PACKING</b> , corner, at frame 56, 12 SWG (E.F3.32.1083)	1	L72	C	4/10
1440075	E.F3.07.174	<b>PACKING</b> , corner, at frame 56, 12 SWG (E.F3.32.1084)	1	L72	C	4/11
	E.F4.11.177	<b>PANEL</b> , closing, at fin root forward of frame 55 ... ..	1	L73	—	4/12
28P/1006943	SP9/C6	<b>PIN</b> , split ... ..	2	—	C	3/51
28P/1007741	SP9/C8	<b>PIN</b> , split ... ..	32	—	C	3/52
28P/9429652	SP9/E10	<b>PIN</b> , split ... ..	23	—	C	3/53
	E.F4.11.1373	<b>PLATE</b> , reinforcing, at frame 54 (if required) ... ..	1	L73	—	4/13
	E.F4.11.1374	<b>PLATE</b> , reinforcing, at frame 54 (if required) ... ..	1	L73	—	4/14
	E.F4.11.1375	<b>PLATE</b> , reinforcing, at frame 53 (if required) ... ..	1	L73	—	4/15
1440097	E.F3.32.1061	<b>SHIM</b> , frame 53, diaphragm 2 ... ..	2	LA3	C	3/54
1440098	E.F3.32.1063	<b>SHIM</b> , frame 54, diaphragm 2 ... ..	2	LA3	C	3/55
1440099	E.F3.32.1065	<b>SHIM</b> , frame 54 to 55 ... ..	2	LA3	C	3/56
1440100	E.F3.32.1067	<b>SHIM</b> , frames 55 and 56 ... ..	2	LA3	C	3/57
1440101	E.F3.32.1069	<b>SHIM</b> , frames 56 and 57 ... ..	2	LA3	C	3/58
1440102	E.F3.32.1071	<b>SHIM</b> , frames 57 to 59 ... ..	2	LA3	C	3/59
1440103	E.F3.32.1073	<b>SHIM</b> , frames 59 and 60 ... ..	2	LA3	C	3/60
1440104	E.F3.32.1075	<b>SHIM</b> , frame 60 to aft end ... ..	2	LA3	C	3/61
12845	E.F3.32.259	<b>SHIM</b> , spar 1, upper ... ..	2	Laminated Alum.	C	4/16
12847	E.F3.32.261	<b>SHIM</b> , spar 1 ... ..	4	Laminated Alum.	C	4/17
4891	E.B2.32.1549	<b>SHIM</b> , packing, frame 54 ... ..	1	Alum. Alloy	C	4/18
1440076	E.F3.32.851	<b>SHIM</b> , spar 5, aft ... ..	1	Laminated Alum.	C	4/19
1440077	E.F3.32.849	<b>SHIM</b> , spar 5, forward ... ..	2	Laminated Alum.	C	4/20
12838	E.B2.32.1573	<b>SHIM</b> , spar 4, forward ... ..	2	Laminated Alum.	C	4/21
1440078	E.F3.11.6367	<b>SHIM</b> , spar 4, aft ... ..	1	Laminated Alum.	C	4/22
12840	E.B2.32.1577	<b>SHIM</b> , spar 4, aft ... ..	2	Laminated Alum.	C	4/23
1440079	E.F3.32.841	<b>SHIM</b> , spar 3, forward ... ..	2	Laminated Alum.	C	4/24
12842	E.B2.32.1581	<b>SHIM</b> , spar 2, forward ... ..	2	Laminated Alum.	C	4/25
12843	E.B2.32.1583	<b>SHIM</b> , spar 2, aft ... ..	2	Laminated Alum.	C	4/26
12844	E.B2.32.1585	<b>SHIM</b> , spar 2, upper ... ..	1	Laminated Alum.	C	4/27
1440080	E.F3.32.957	<b>SHIM</b> , spar 1, lower ... ..	1	Laminated Alum.	C	4/28
33655	E.F3.11.4965	<b>SHIM</b> , fairing, diaphragm No. 1 ... ..	1	Laminated Alum.	C	4/29

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		1	2	3	4	5	6	7				
1440105	E.F3.11.6379	STUD,	special	...	...	...	...	...	2	S98	C	3/62
1440106	E.F3.11.6411	STUD,	special	...	...	...	...	...	2	S92	C	3/63
1440107	E.F3.11.6931	WASHER,	special,	$\frac{35}{64}$ "	i/d,	12	SWG	...	1	S92 or 515	C	3/64
1440108	E.F3.11.6933	WASHER,	special,	$\frac{33}{64}$ "	i/d,	12	SWG	...	6	S92 or 515	C	3/65
1440109	E.F3.11.6935	WASHER,	special,	$\frac{33}{64}$ "	i/d,	12	SWG	...	7	S92 or 515	C	3/66
1440110	E.F3.11.6937	WASHER,	special (Make from	EEAS.27/36/EU)					12	S92 or 515	C	3/67
	E.F3.11.6943	WASHER,	special	...	...	...	...	...	2	—	—	3/68
	E.B2.11.14089	WASHER,	tapered	...	...	...	...	...	2	L65 or L72	—	3/69
1440111	EEAS.21A/5GR	WASHER,	pad	...	...	...	...	...	2	L72	C	3/70
28W/9419455	SP10/G	WASHER,	$\frac{5}{16}$ "	BSF,	plain	...	...	...	10	—	C	3/71
28W/9419402	SP13/C	WASHER,	2	BA,	plain	...	...	...	2	—	C	3/72
28W/9418921	SP13/E	WASHER,	$\frac{1}{2}$ "	BSF,	plain	...	...	...	14	—	C	3/73
28W/9419403	SP13/G	WASHER,	$\frac{5}{16}$ "	BSF,	plain	...	...	...	24	—	C	3/74
28W/9419467	SP13/L	WASHER,	$\frac{7}{16}$ "	BSF,	plain	...	...	...	12	—	C	3/75
28W/9419468	SP13/N	WASHER,	$\frac{1}{2}$ "	BSF,	plain	...	...	...	14	—	C	3/76
28W/9419475	SP15/C	WASHER,	2	BA,	plain	...	...	...	11	—	C	3/77
28W/9419477	SP15/J	WASHER,	$\frac{3}{8}$ "	BSF,	plain	...	...	...	1	—	C	3/78
28W/9419404	SP16/C	WASHER,	2	BA,	thick	...	...	...	36	—	C	3/79
30A/3055	†	WIRE,	locking,	22	SWG	...	...	...	QR	DTD189	C	

Ref. No.	Part No.	1 2 3 4 5 6 7	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index

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