

MAIN PLANE  
ASSEMBLY OF TRAILING EDGE FLAP TO PORT WING

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|             |                 |  |         |                       |                         |                |
|             | -               | ASSEMBLY OF TRAILING EDGE FLAP TO PORT WING (E B3.00.15)   | -       | -                     | -                       |                |
|             |                 | Spares for:-   |         |                       |                         |                |
| 36284       | E.F3 20 3881    | BOLT, special, flap hinge bracket  | 6       | S95, S96 or S114      | C                       | 1A/1           |
| 9638        | E B2.20 9309    | BOLT, special, flap hinge bracket  | 2       | S95 or S96            | C                       | 1A/2           |
| 4910        | E B2.25 869     | BOLT, special, flap jack pick-up (Pre-Mod. 2036)   | 2       | S95, S96 or S97       | C                       | 1A/3           |
| 37141       | E B2.25 937     | BOLT, special, flap jack pick-up (Mod. 2036)   | 2       | S97                   | -                       | 1A/4           |
| 36287       | E.F3 20 3885    | BOLT, special shear, centre hinge bracket attachment   | 2       | S95, S96 or S114      | C                       | 1A/5           |
| 28N/1007951 | AGS 2031/2      | CIRCLIP, external, flap jack pick-up bolts   | 2       | -                     | C                       | 1A/6           |
| 27          | E B2.25.165     | FLAP, main, assembly   | 1       | -                     | A                       | 1A/7           |
|             |                 | Spares for:-   |         |                       |                         |                |
| 29975       | E.B2.25 475     | BEARING, centre hinge  | 1       | S96                   | C                       | 1A/8           |
| 29981       | E.B2.25 523     | BEARING, spherical, flap hinge, outboard   | 1       | DTD197                | C                       | 1A/9           |
| 30019       | E B2.25 885     | BEARING, spherical, flap hinge, inboard  | 1       | DTD197                | C                       | 1A/10          |
| 7725        | EEAS.252/30/35C | BOLT, special, top and bottom skin closing   | 4       | S97 or 30/147         | C                       | 1A/11          |
| 2980        | E B2.25.621     | BOLT, special, hinge pin anchor  | 2       | -                     | C                       | 1A/12          |
| 9630        | EEAS.296/18/38C | BOLT, special, top and bottom skin closing   | 2       | S97                   | C                       | 1A/13          |
| 12499       | EEAS.252/17/35C | BOLT, special, top and bottom skin closing   | 42      | S97                   | C                       | 1A/14          |
| 26FZ/5842   | EEAS.134/2C     | BOLT, sealing, 2 BA  | 1       | S97                   | C                       | 1A/15          |
| 26FZ/12338  | EEAS.134/3-1/2C | BOLT, sealing, 2 BA  | 3       | S97                   | C                       | 1A/16          |
|             | E.B2.81 8587    | CABLE, assembly, 2P31, from 3-way terminal block trailing edge, rib 3, to trailing edge flap float switch, group | 1       | -                     | -                       | 1A/17          |
|             |                 | Consisting of:-  |         |                       |                         |                |
| 5E/3893     | †               | CABLE, universal, No. 22   | QR      | -                     | C                       |                |
| 5X/2785     | Z 22430         | GROMET, tension, No. 2   | 1       | -                     | C                       |                |
|             | EEAS.146/T/O    | SLEEVE, 3/4" long  | 6       | -                     | -                       |                |
|             | EEAS.146/T/O    | SLEEVE, 1" long  | 1       | -                     | -                       |                |
|             | EEAS.146/T/O    | SLEEVE, 1-1/2" long  | 1       | -                     | -                       |                |
| 5X/7296     | HC 294          | TERMINAL, ring tongue  | 3       | -                     | C                       |                |
| 5X/7297     | HC.296          | TERMINAL, ring tongue  | 3       | -                     | C                       |                |
| 6A/5568     | SMITHS          | CABLE, co-ax. unit connecting  | 2       | -                     | C                       |                |
|             | C.O 227         |  |         |                       |                         |                |
| 28N/1007986 | AGS 2030/39     | CIRCLIP, internal, hinge pin seal retaining  | 2       | -                     | C                       | 1A/18          |
| 28N/2001542 | AGS 2031/9      | CIRCLIP, external, hinge pin seal retaining  | 1       | -                     | C                       | 1A/19          |
| 6A/5266     | SMITHS          | CONNECTOR, co-ax. sealed   | 2       | -                     | C                       | 1A/20          |
|             | 15T CC4         |  |         |                       |                         |                |
|             |                 | Attachments:-  |         |                       |                         |                |
| 28D/9133011 | A25/2C          | Bolt, 2 BA   | 10      | -                     | C                       | 1A/21          |
|             | EEAS.252/12/40C | Bolt, special, 2 BA  | 2       | 30/147                | -                       | 1A/22          |
|             | E.B2 25 275     | FLAP, inboard, sub-assembly  | 1       | -                     | MR                      | 2/1            |
|             |                 | Spares for:-   |         |                       |                         |                |
|             | E.B2.25 535     | BACK-PLATE, flap hinge joint   | 1       | L65                   | MR                      | 2/2            |
|             | E B2 25 539     | BACK PLATE, flap hinge joint   | 1       | L65                   | MR                      | 2/3            |
| 11666       | E.B2 25.911     | BOLT, special, sealing plug pressure at nose rib   | 1       | S95, S96 or EN.111/77 | C                       | 2/4            |
| 7725        | EEAS.296/30/35C | BOLT, special, rubber seal attachment  | 2       | 30/147                | C                       | 2/5            |
| 9630        | EEAS.296/18/36C | BOLT, special, sealing plug pressure at nose ribs  | 4       | 30/147                | C                       |                |

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|             |                 |   |                                    |              |                         |                | 1    |
| 9631        | EEAS.296/15/24C | BOLT, special, skin attachment                                    | 11                                 | 30/147       | C                       | 2/6            |      |
| 26FZ/5842   | EEAS.134/2C     | BOLT, sealing, 2 BA, skin attachment                              | 44                                 | S97          | C                       | 2/7            |      |
| 26FZ/3524   | EEAS.134/2-1/2C | BOLT, sealing, 2 BA, skin attachment                              | 155                                | S97          | C                       | 2/8            |      |
| 26FZ/12338  | EEAS.134/3-1/2C | BOLT, sealing, 2 BA, skin attachment                              | 30                                 | S97          | C                       | 2/9            |      |
|             | E.B2.25.399     | BRACKET, closing, lower   | 1                                  | L65          | MR                      | 2/10           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9436920 | A25/1C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/11           |      |
|             | E.B2.25.401     | BRACKET, closing, upper   | 1                                  | L65          | MR                      | 2/12           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9436920 | A25/1C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/13           |      |
|             | E.B2.25.402     | BRACKET, closing, upper   | 1                                  | L65          | MR                      | 2/14           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9436920 | A25/1C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/15           |      |
|             | E.B2.25.479     | BRACKET, closing, lower   | 1                                  | L65          | MR                      | 2/16           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9436920 | A25/1C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/17           |      |
|             | E.B2.25.717     | BRACKET, Desynn, transmitter link                                 | 1                                  | L64          | C                       | 2/18           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9133012 | A25/3C          | Bolt; 2;BA, hex. head   | 2                                  | —            | C                       | 2/19           |      |
| 28M/1006473 | A27/CT          | Nut; 2 BA, thin   | 2                                  | —            | C                       | 2/20           |      |
|             | E.B2.25.631     | CONNECTION, non-return valve, fuel                                | 1                                  | —            | C                       | 2/21           |      |
|             | E.B2.25.381     | HOUSING, seal   | 1                                  | L65          | MR                      | 2/22           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/9133012 | A25/3C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/23           |      |
| 11675       | EEAS.296/10/28C | Screw; 2 BA x 3/8"  | 1                                  | 30/147       | C                       | 2/24           |      |
|             | E.B2.25.382     | HOUSING, seal   | 1                                  | L65          | MR                      | 2/25           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28/9133012  | A25/3C          | Bolt; 2;BA, hex. head   | 1                                  | —            | C                       | 2/26           |      |
| 11675       | EEAS.296/10/28C | Screw; 2 BA x 3/8"  | 1                                  | 30/147       | C                       | 2/27           |      |
|             | E.B2.25.591     | HOUSING, seal   | 1                                  | L64          | —                       | 2/28           |      |
| 28N/16837   | AS.4601/14      | INSERT, wire thread, 2 BA x ".27 long                             | 8                                  | —            | C                       | 2/29           |      |
| 28N/1031012 | AS.4601/26      | INSERT, wire thread, 2 BA x ".36 long                             | 46                                 | —            | C                       | 2/30           |      |
|             | E.B2.25.557     | NUT, special, for sealing plug at inboard centre nose rib forward | 2                                  | S96          | MR                      | 2/31           |      |
|             | E.B2.25.559     | NUT, 'D', plug sealing at inboard nose rib                        | 1                                  | S96          | MR                      | 2/32           |      |
|             | E.B2.25.533     | PACKING, flap hinge joint   | 1                                  | Neo-K-Tex    | MR                      | 2/33           |      |
|             | E.B2.25.537     | PACKING, flap hinge joint   | 1                                  | Neo-K-Tex    | MR                      | 2/34           |      |
|             | E.B2.25.409     | PAD, pressure   | 2                                  | S96          | MR                      | 2/35           |      |
|             | E.B2.25.889     | PIPE, fuel, 3/4" o/d x 20 SWG                                     | 1                                  | L54          | MR                      | 2/36           |      |
|             | E.B2.25.403     | PIPE, fuel  | 1                                  | L54          | MR                      | 2/37           |      |
|             |                 | Attachments:—   |                                    |              |                         |                |      |
| 28D/1214091 | AS.1242/2C      | Bolt; 2;BA, round head  | 3                                  | —            | C                       | 2/38           |      |
|             | E.B2.25.451     | PLUG, sealing, at inboard centre nose rib                         | 2                                  | Hycatrol HE4 | MR                      | 2/39           |      |
|             | 29993           | E.B2.25.551   | PLUG, sealing, at inboard nose rib | 1            | Hycatrol HE4            | MR             | 2/40 |

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|             |                 |  |         |              |                         |                |
|             | E.B2.25.553     | PLUG, sealing, at inboard centre nose rib, forward             | 2       | Hycatrol HE4 | C                       | 2/41           |
| 10810       | PIONEER 3-133   | RING, 'O', sealing   | 2       | -            | C                       | 2/57           |
| 2547        | PIONEER 3-136   | RING, 'O', sealing   | 4       | -            | C                       | 2/58           |
|             | E.B2.25.407     | SEAL, rubber   | 2       | Hycatrol HE4 | MR                      | 2/42           |
|             | E.B2.25.449     | SET SCREW, seal pressure, at inboard centre, nose rib          | 2       | S96          | MR                      | 2/43           |
| 29937       | E.B2.25.195     | STRIP, sealing, assembly                                       | 1       | -            | C                       | 2/44           |
| 7205        | E.B1.62.729     | VALVE, non-return, fuel transfer                               | -       | -            | -                       | 2/45           |
|             | E.B2.25.619     | WASHER, pad, for upper and lower skin closing bolts            | 132     | L72          | MR                      | 2/26           |
| 26FZ/22959  | EEAS.152/C      | WASHER, sealing, 2 BA, for skin attachment bolts               | 206     | L65 3 or L65 | C                       | 2/47           |
| 7382        | EEAS.154/C      | WASHER, sealing, 2 BA  | 4       | L65 3 or L65 | C                       | 2/48           |
|             | E.B2.25.277     | FLAP, outboard, sub-assembly<br>Spares for:-                   | 1       | -            | MR                      | 3/1            |
|             | E.B2.25.535     | BACK PLATE, flap hinge joint                                   | 1       | L65          | MR                      | 3/2            |
| 7725        | EEAS.296/30/35C | BOLT, special, rubber seal attachment                          | 2       | 30/147       | C                       | 3/3            |
| 9630        | EEAS.296/18/36C | BOLT, special, rubber seal attachment                          | 2       | 30/147       | C                       | 3/4            |
| 9631        | EEAS.296/15/24C | BOLT, special, sealing plug pressure at nose ribs              | 10      | S97          | C                       | 3/5            |
| 26FZ/3524   | EEAS.134/2-1/2C | BOLT, sealing, 2 BA, skin attachment                           | 2       | S97          | C                       | 3/6            |
| 26FZ/5118   | EEAS.134/3C     | BOLT, sealing, 2 BA, skin attachment                           | 92      | S97          | C                       | 3/7            |
| 26FZ/12338  | EEAS.134/3-1/2C | BOLT, sealing, 2 BA, skin attachment                           | 39      | S97          | C                       | 3/8            |
| 26FZ/25703  | EEAS.134/4C     | BOLT, sealing, 2 BA, skin attachment                           | 5       | S97          | C                       | 3/9            |
| 3091        | EEAS.134/5C     | BOLT, sealing, 2 BA, skin attachment                           | 32      | S97          | C                       | 3/10           |
|             | E.B2.25.400     | BRACKET, closing, lower<br>Attachments:-                       | 1       | L65          | MR                      | 3/11           |
| 28D/9436920 | A25/1C          | Bolt, 2 BA, hex. head  | 1       | -            | C                       | 3/12           |
|             | E.B2.25.401     | BRACKET, closing, upper<br>Attachments:-                       | 1       | L65          | MR                      | 3/13           |
| 28D/9436920 | A25/1C          | Bolt, 2 BA, hex. head  | 1       | -            | C                       | 3/14           |
|             | E.B2.25.402     | BRACKET, closing, upper<br>Attachments:-                       | 1       | L65          | MR                      | 3/15           |
| 28D/9436920 | A25/1C          | Bolt, 2 BA, hex. head  | 1       | -            | C                       | 3/16           |
|             | E.B2.25.543     | BRACKET, closing, lower<br>Attachments:-                       | 1       | L65          | MR                      | 3/17           |
| 28D/9436920 | A25/1C          | Bolt, 2 BA, hex. head  | 1       | -            | C                       | 3/18           |
|             | E.B2.25.591     | HOUSING, seal  | 1       | -            | -                       | 3/19           |
| 28W/5805291 | AS.4736/14      | INSERT, wire thread, 2 BA x ".27 long                          | 2       | -            | C                       | 3/20           |
| 28N/17763   | AS.4736/15      | INSERT, wire thread, 2 BA x ".37 long                          | 2       | -            | C                       | 3/21           |
| 28N/16218   | AS.4614/26      | INSERT, wire thread, 2 BA x ".37 long                          | 19      | -            | C                       | 3/22           |
|             | E.B2.25.557     | NUT, special, for sealing plug at outboard centre nose rib aft | 2       | S96          | MR                      | 3/23           |
|             | E.B2.25.559     | NUT, 'D', plug sealing, at outboard nose rib                   | 1       | S96          | MR                      | 3/24           |
|             | E.B2.25.533     | PACKING, flap, hinge joint                                     | 1       | Neo-K-Tex    | MR                      | 3/25           |
|             | E.B2.25.335     | PIPE, fuel, 3/4" o/d x 20 SWG                                  | 1       | L54          | MR                      | 3/26           |
|             | E.B2.25.597     | PIPE, fuel, 1" o/d x 20 SWG                                    | 1       | L54          | -                       | 3/27           |

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|             |                               | 1           | 2 | 3 | 4 | 5 | 6 | 7 |         |              |                         |                |
|             | E.B2.25.451                   |             |   |   |   |   |   |   | 2       | Hycatrol HE4 | MR                      | 3/28           |
| 29993       | E.B2.25.551                   |             |   |   |   |   |   |   | 1       | Hycatrol HE4 | C                       | 3/29           |
|             | E.B2.25.555                   |             |   |   |   |   |   |   | 2       | Hycatrol HE4 | MR                      | 3/30           |
| 10810       | PIONEER 3-133                 |             |   |   |   |   |   |   | 2       | -            | C                       | 3/31           |
| 2547        | PIONEER 3-136                 |             |   |   |   |   |   |   | 2       | -            | C                       | 3/32           |
|             | E.B2.25.449                   |             |   |   |   |   |   |   | 2       | S96          | MR                      | 3/33           |
|             | †                             |             |   |   |   |   |   |   | QR      | DTD189       | MR                      | 3/34           |
| 26FZ/22959  | EEAS.152/C                    |             |   |   |   |   |   |   | 178     | L65          | C                       | 3/35           |
|             | E.B2.25.619                   |             |   |   |   |   |   |   | 104     | L72          | MR                      | 3/36           |
|             | E.B2.25.465                   |             |   |   |   |   |   |   | 1       | -            | MR                      | 3/37           |
| 4944        | E.B2.25.719                   |             |   |   |   |   |   |   | 1       | DTD721       | C                       | 3/38           |
|             | E.B2.25.929                   |             |   |   |   |   |   |   | 1       | -            | -                       | 3/39           |
| 29934       | E.B2.25.175                   |             |   |   |   |   |   |   | 2       | S96          | C                       | 3/40           |
| 29960       | E.B2.25.393                   |             |   |   |   |   |   |   | 1       | S96          | C                       | 3/41           |
| 29961       | E.B2.25.395                   |             |   |   |   |   |   |   | 1       | S96          | C                       | 3/42           |
| 7201        | E.B2.25.595                   |             |   |   |   |   |   |   | 1       | L64          | C                       | 3/43           |
|             | E.B2.25.531                   |             |   |   |   |   |   |   | 2       | -            | MR                      | 3/44           |
| 12498       | EEAS.100/3E                   |             |   |   |   |   |   |   | 28      | S97          | C                       | 3/45           |
| 2478        | PIONEER 11P.12507525/B        |             |   |   |   |   |   |   | 2       | -            | C                       | 3/46           |
| 5CW/8723    | F.R. LTD. 3504100/185         |             |   |   |   |   |   |   | 1       | -            | A                       | 3/47           |
| 5CW/11470   | FLIGHT REFUELLING 3504100/256 |             |   |   |   |   |   |   | 1       | -            | -                       | 3/63           |
| 6A/5570     | SMITH A/C TB.218              |             |   |   |   |   |   |   | 1       | -            | A                       | 3/48           |
| 6A/5571     | SMITH A/C TB.219              |             |   |   |   |   |   |   | 1       | -            | A                       | 3/49           |
| 28D/1010030 | A25/7C                        |             |   |   |   |   |   |   | 4       | -            | C                       | 3/50           |
| 28M/1278190 | AGS.2001/C/1                  |             |   |   |   |   |   |   | 4       | -            | C                       | 3/51           |
| 4945        | E.B2.25.867                   |             |   |   |   |   |   |   | 8       | -            | C                       | 3/52           |
|             | E.B2.25.477                   |             |   |   |   |   |   |   | 1       | -            | MR                      | 3/53           |
| 28S/1202639 | A33/C8                        |             |   |   |   |   |   |   | 1       | -            | C                       | 3/54           |
| 26FZ/22959  | EEAS.152/C                    |             |   |   |   |   |   |   | 4       | L65          | C                       | 3/55           |
| 3012*       | E.B2.20.3677                  |             |   |   |   |   |   |   | 1       | -            | C                       | 1A/23          |
| 12460       | E.B3.20.1965                  |             |   |   |   |   |   |   | 1       | -            | C                       | 1a/24          |
| 28N/9156370 | SP/21                         |             |   |   |   |   |   |   | 2       | -            | C                       | 1A/25          |

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|             |   |   |         |                 |                         |                |
| 10757       | E.B2.20.9031  | PIN, flap jack pivot, inboard                                   | 1       | S97             | C                       | 1A/26          |
| 28M/10332   | AGS.2002/J/1  | Attachments:—<br>Nut, stiff, 3/8" BSF                           | 1       | —               | C                       | 1A/27          |
| 9968        | E.B2.20.8713  | PIN, flap jack pivot, outboard                                  | 1       | S97             | C                       | 1A/28          |
| 3047        | E.B2.20.3681  | PIN, clevis, desynn transmitter link                            | 2       | S96             | C                       | 1A/29          |
| 28M/1278189 | AGS.2001/B/1  | Attachments:—<br>Nut, stiff, 4 BA                               | 2       | —               | C                       | 1A/30          |
| 29681       | E.B2.20.7365  | SHIM, laminated at rib 16 only                                  | 2       | Laminated Alum. | —                       | 1A/31          |
| 29682       | E.B2.20.7367  | SHIM, laminated centre hinge bracket                            | 2       | Laminated Alum. | —                       | 1A/32          |
| 6A/2134     | †   | TRANSMITTER, desynn, type 'D'                                   | 1       | —               | A                       | 1A/33          |
| 28D/9133011 | A25/2C  | Attachments:—<br>Bolt, 2 BA, hex. head                          | 4       | —               | C                       | 1A/34          |
| 28M/9403520 | A27/CP  | Nut, 2 BA, plain  | 4       | —               | C                       | 1A/35          |
| 3051        | E.B2.20.3057  | WASHER, locking tab for outboard flap jack and pivot anchor pin | 1       | DTD124          | C                       | 1A/36          |
|             | EEAS.28/38/ER<br>or<br>EEAS.28/38/GR<br>or<br>EEAS.28/38/JR | WASHER, inboard flap jack pivot pin (Fit when necessary)        | 1       | L72             | —                       | 1A/37          |
| 28W/9419468 | SP13/N  | WASHER, 1/2" BSF, flap jack bolt (Mod. 2036)                    | 2       | —               | C                       | 1A/38          |

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