

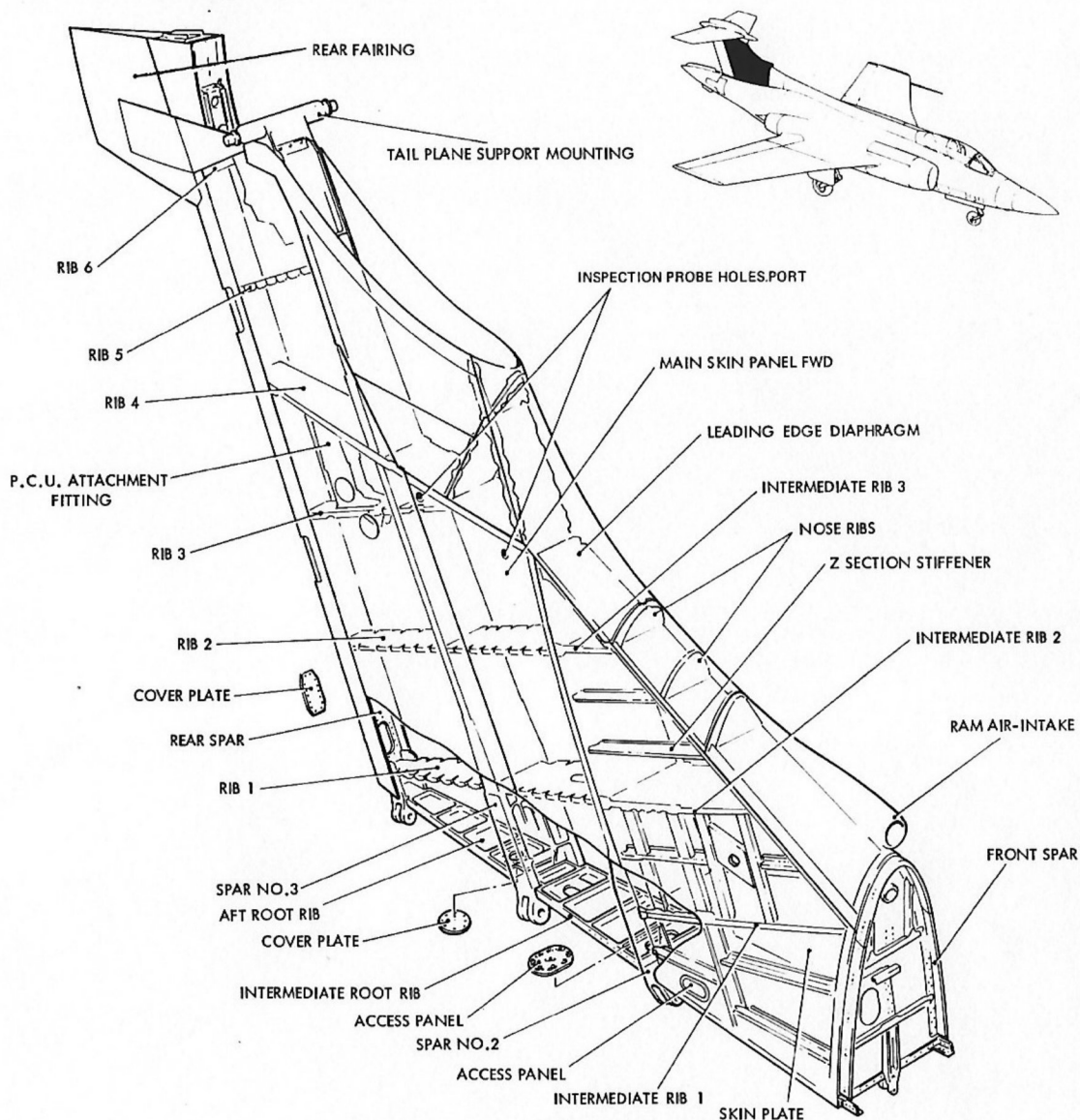
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**Chapter 3 TAIL UNIT
ILLUSTRATION**

Fin structure and skin plating 1 **Fig**

1. Prior to embodiment of Mod 1785, the fin is identical to that described in AP 101B-1202-1A, Cover 2, Sect 3, Chap 3. On embodiment of Mod 1785 a refurbished fin is fitted; fin spars 2, 3 and 4 and the aft and intermediate root ribs are replaced by modified items and oversize skin panel fasteners are introduced. Access panels are incorporated in the aft and intermediate root ribs, the rear spar and the starboard forward skin panel. Removal and installation of the fin constitutes a major repair and detailed procedures are in AP 101B-1200-6, Cover 2, Part 2, Repair Leaflet D1/1.

2. Two inspection probe holes introduced by STI/Buccaneer/428, are located through the port side of fin skin at spars 2 and 3 below rib 4 datum. The holes are covered by patches of pressure sensitive tape Ref No. 9535-00-94-6812 or 100PH/12042.



**Fig.1 Fin structure and skin plating
(STI/Buccaneer 428 satisfied)**

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