

LIST OF CHAPTERS

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Component	Ref or Pt No.	Publication Number	Remarks
Aileron Geared Jack	C7889Y	1803D Vol 4 Pt 6 Book 4	F Mk 6 GA Mk 9
Aileron Geared Jack	1.00420.001	1803D Vol 4 Pt 6 Book 4	F Mk 6 GA Mk 9
Aileron Geared Jack	C8767Y	1803D Vol 4 Pt 6 Book 4	T Mk 7 & 7A
Aileron Geared Jack	1.00426.001	1803D Vol 4 Pt 6 Book 4	T Mk 7 & 7A
Water Extractor	26FX/4244555 WE 15 Mks 1B and 3	4340 Vol 4 Pt 6	F Mk 6 GA Mk 9
Water Extractor	WE 30 Mk 7	4340 Vol 4 Pt 6	T Mk 7 & 7A
Brake Unit	AH 50247	2337 Vol 4 Pt 6 Book 2	
Brake Unit	AH 50248	2337 Vol 4 Pt 6 Book 2	
Maxaret Unit	AC 11522	1803S Vol 4 Pt 6	F Mk 6
Maxaret Unit	AC 11524	1803S Vol 4 Pt 6	F Mk 6
Maxaret Unit	AC 14128	1803S Vol 4 Pt 6	F Mk 6
Maxaret Unit	AC 14130	1803S Vol 4 Pt 6	F Mk 6
Maxaret Unit	AC 61710	1803S Vol 4 Pt 6	
Maxaret Unit	AC 61712	1803S Vol 4 Pt 6	

Component	Ref or Pt No.	Publication Number	Remarks
Air Filter	ACO 7273	105C-0108-5F	
Emergency Oxygen Set: Mk 7A Mk 7B Mk 7H	6D/2060} 6D/2629)	107D-1002-1	T Mk 7 & 7A
Inner Brake Pipe Group	07950Y205	105B-1121-5F	
Inner Brake Pipe Group	07950Y206	105B-1121-5F	
Main Wheel	AH 50701	104F-1031-15F	
Main Wheel	AH 51338	104F-1031-15F	
Nose Wheel	AH 9336	104G-1021-15F	
Power Control Unit Assembly	AH 1891	105D-1301-5F (16C)	F Mk 6 GA Mk 9
Power Control Unit Assembly	AH 1892	105D-1301-5F (16C)	F Mk 6 GA Mk 9
Power Control Unit Assembly	AH 1525	105D-1311-5F (16)	
Power Control Unit Assembly	AH 957	105D-1306-5F (16)	T Mk 7 & 7A
Power Control Unit Assembly	AH 958	105D-1306-5F (16)	TMk 7 & 7A

Component	Ref or Pt No.	Publication Number	Remarks
Power Control Unit Assembly	AH 1525	105D-1311-5F (16)	
Release Valve	D4930Y	105B-05123-16C	
Release Valve	C4076Y MK C	105B-05107-16C	
Release Valve	C40767 MK E	105B-05107-16C	F Mk 6, GA Mk 9
Release Valve	C4076Y MK F	105B-05107-16C	T Mk 7 & 7A
Sequence Valve	C3942Y MK G	105B-05106-16C	F Mk 6
Sequence Valve	C3942Y MK J	105B-05106-16C	GA Mk 9
Sequence Valve	C3942Y MK K	105B-05106-16C	
Sequence Valve	C7596Y MK A	105B-07454-1	
Sequence Valve	C7596Y MK B	105B-07454-1	
Sequence Valve	C7596Y MK C	105B-07454-1	
Sequence Valve	C8216Y MK A	105B-05106-16C	
Sequence Valve	C8950Y MK A	105B-05106-16C	
Sequence Valve	C8950Y MK C	105B-05106-16C	
Sequence Valve	C8950Y MK D	105B-05106-16C	
Sequence Valve	C8950Y BO 2	105B-05106-16C	
Sequence Valve	C8950Y BO 3	105B-05106-16C	
Sequence Valve	C8950Y BO 4	105B-05106-16C	
Sequence Valve	C8950Y BO 5	105B-05106-16C	
Sequence Valve	D7375Y MK A	105B-05120-1	
		105B-0840-1	
Sequence Valve	1.00043.012	105B-07454-1	
Sequence Valve	1.00043.013	105B-07454-1	

Component	Ref or Pt No.	Publication Number	Remarks
Towed Target Release Slip	Type A Mk 1	101T-1003 5F	GA Mk 9
Valve Pressure Regulator	C3651Y	105B-07443-1	
Valve Pressure Regulator	1.02032.001	105B-07410-1	
E1088(9)			

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 1

SPRING STRUT

26FX/4245339

HUNTER F6, T7, T7A AND 8B

SUPPLEMENTARY SERVICING

AP101B-1300-5F

Sect 1

Chap 2

				SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD					
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5					

AIRFRAME
Sheet 2

SPRING STRUT
26FX/4245339
HUNTER F6, T7, T7A AND 8B

AP101B-1300-5F
Sect 1
Chap 2

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
	Kits, Tool, Airframe Fitter, to Scale A.2, AP830, Vol 3, Pt 'A'.	1
MATERIALS		NATO CODE NO.
30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required " "
34B/2241793	Grease, XG-287	G-354

P.F.6.

SAFETY PRECAUTIONS

1. Trichloroethane (Inhibisol). Trichloroethane (33D/2201465) Spray also known as Inhibisol has a strong degreasing action on the skin. The following health precautions are to be observed:
 - a. All unnecessary exposure to the vapour is to be avoided.
 - b. The work area is to be adequately ventilated. Suitable respirators are to be worn if Trichloroethane (Inhibisol) is used in an enclosed space.
 - c. Smoking, eating and drinking in the work area are prohibited.
 - d. Care is to be taken to prevent splashing when handling the fluid. If necessary goggles or eye shields are to be worn. If any does enter the eyes, they are to be washed out immediately with running water and the Station Medical Centre informed.
 - e. Rubber gloves are to be worn, and any portion of the skin liable to come into contact with the fluid is to be protected by a barrier cream. If the skin is splashed the affected parts are to be thoroughly washed with soap, and clean water, as soon as possible.

SERVICING NOTES

1. Clean all metal parts with Trichloroethane (33D/2201465) and dry using compressed air.

P.F.6.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		
					1.	2.	3.
1	2	3	4	5	1.1 Introduction.		
					1.2 Safety Precautions.	Read.	
					1.3 Servicing Notes.		
					2.1 Strut.	Measure and record distance between eye-end centres.	
					2.2 Strut. (a) Locking wire.	Remove.	
					(b) Lower eye-end fitting locknut.	Slacken.	
					(c) Lower eye-end fitting.	Remove.	
					(d) Locknut.		
					(e) Upper eye-end fitting.	Remove.	
					(f) Upper eye-end fitting laminated washer.	Retain.	
					(g) Spring spindle assembly.	Withdraw.	
					3.1 Body.	(i) Clean.	
					3.2 Upper eye-end fitting.		Examine and particularly for worn or damaged threads.
					3.3 Lower eye-end fitting.		
					3.4 Spring assembly.	(ii) Examine.	
					3.5 Spindle assembly.		Lubricate.
							(Grease, XG-287).
					4.1 Strut.		
					(a) Upper eye-end fitting laminated washer.	Refit.	
					(b) Upper eye-end fitting.		
					(c) Spring assembly.		Refit to body.
					(d) Spindle assembly.		
					(e) Lower eye-end fitting locknut.	Locate on spindle.	
		E1088(14)					Continued overleaf

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

4. Reassembling (Contd)

4.1 Strut. (Contd)

(f) Lower Eye-end fitting.

(i) Refit.

(ii) Adjust until distance between eye-end centres is the same as that recorded at Sub-item 2.1.

(g) Locknut. Tighten.

5. Testing

5.1 Strut.

(i) Fully compress.

(ii) Check distance between eye-end centres is 19.81 cm (7.8 in.).

(iii) Release compression load.

(iv) Fully extend.

(v) Check distance between eye-end centres is 25.40 cm (10 in.).

(vi) Release extension load.

6. Completion

6.1 Upper eye-end fitting. Lock with wire to body.
(0.711 mm (22 SWG)).

6.2 Lower eye-end fitting. Lock with wire.
(0.711 mm (22 SWG)).

6.3 Lower eye-end fitting locknut. Lock with wire to body.
(0.711 mm (22 SWG)).

6.4 Documentation. Complete.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 1

SPRING STRUT
26FX/4240430
HUNTER GA9

SUPPLEMENTARY SERVICING

AP101B-1300-5F
Sect 1
Chap 3

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor Man Hrs		SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				APPLICABILITY
Tradesman	Initials	Supervisor	Initials	AUTH	ITEM NO	ITEM	OPERATION			
1	2	3	4	5						

AIRFRAME
Sheet 2

SPRING STRUT
26FX/4240430
HUNTER GA9

AP101B-1300-5F
Sect 1
Chap 3

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
	Kits, Tool, Airframe Fitter, to Scale A2., AP830, Vol 3, Pt 'A'.	1

MATERIALS

NATO CODE NO

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SGW).	As required
34B/2241793	Grease, XG-287.	G-354

SAFETY PRECAUTIONS

1. Trichloroethane (Inhibisol). Trichloroethane (33D/2201465) Spray also known as Inhibisol has a strong degreasing action on the skin. The following health precautions are to be observed:

- a. All unnecessary exposure to the vapour is to be avoided.
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- c. Smoking, eating and drinking in the work area are prohibited.
- d. Care is to be taken to prevent splashing when handling the fluid. If necessary goggles or eye shields are to be worn. If any does enter the eyes, they are to be washed out immediately with running water and the Station Medical Centre informed.
- e. Rubber gloves are to be worn, and any portion of the skin liable to come into contact with the fluid is to be protected by a barrier cream. If the skin is splashed the affected parts are to be thoroughly washed with soap, and clean water, as soon as possible.

AIRFRAME
Sheet 4

SPRING STRUT
26FX/4240430
HUNTER GA9

AP101B-1300-5F
Sect 1
Chap 3

SERVICING NOTES

1. Clean all metal parts with Trichloroethane (33D/2201465) and dry using compressed air.

P.F.6.

AIRFRAME
Sheet 5

SPRING STRUT
26FX/4240430
HUNTER GA9

AP101B-1300-5F
Sect 1
Chap 3

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		
					1.	Preparation	
1	2	3	4	5	1.1	Introduction.	
					1.2	Safety Precautions.	Read.
					1.3	Servicing Notes.	
					2.	<u>Dismantling</u>	
					2.1	Strut.	Measure and record distance between eye-end centre.
					2.2	Strut. (a) Locking wire. (b) Lower eye-end fitting locknut.	Remove. Slacken.
						(c) Lower eye-end fitting. (d) Locknut.	Remove.
						(e) Upper eye-end fitting. (f) Upper eye-end fitting laminated washer.	Remove. Retain.
						(g) Spring spindle assembly.	Withdraw.
					3.	<u>Examination</u>	
					3.1	Body.	
					3.2	Upper eye-end fitting.	(i) Clean. (ii) Examine and particularly for worn or damaged threads.
					3.3	Lower eye-end fitting.	
					3.4	Spring assembly.	(i) Clean. (ii) Examine.
					3.5	Spindle assembly.	(iii) Lubricate. (Grease, XG-287).
					4.	<u>Reassembling</u>	
					4.1	Strut. (a) Upper eye-end fitting laminated washer. (b) Upper eye-end fitting.	Refit.
						(c) Spring assembly. (d) Spindle assembly.	Refit to body.
						(e) Lower eye-end fitting locknut.	Locate on spindle.

SERVICING RECORD

Aircraft/Equipment

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Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
4.	<u>Reassembling</u> (Contd)							
4.1	Strut (Contd)							
	(f) Lower eye-end fitting.	(i)	Refit.	1	2	3	4	5
		(ii)	Adjust until distance between eye-end centres is the same as that recorded at Sub-item 2.1.					
	(g) Locknut.		Tighten.					
5.	<u>Testing</u>							
5.1	Strut.	(i)	Fully compress.					
		(ii)	Check distance between eye-end centres is 19.81 cm (7.8 in).					
		(iii)	Release compression load.					
		(iv)	Fully extend.					
		(v)	Check distance between eye-end centres is 25.40 cm (10 in.).					
		(vi)	Release extension load.					
6.	<u>Completion</u>							
6.1	Upper eye-end fitting.		Lock with wire to body. (0.711 mm (22 SWG)).					
6.2	Lower eye-end fitting.		Lock with wire. (0.711 mm (22 SWG)).					
6.3	Lower eye-end locknut.		Lock with wire to body. (0.711 mm (22 SWG)).					
6.4	Documentation.		Complete.					

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

INITIAL ASSEMBLY OF NEW TANK
HUNTER ALL MARKS
SUPPLEMENTARY SERVICING

Tradesman Man Hr

Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				
				AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5				

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
4G/4310935	Kits, Tool, Airframe Fitter, to Scale A2., AP830, Vol 1/3, Pt 'A'.	1
4G/4420526	Footpump.	1
4F/4229426	Tool, Shell Assembly.	2
5G/9156675	Gauge, Pressure.	1
5G/1113	Resistance Tester, Type C.	1
5G/9018429	Magneto Synchronizer, Type A.	1
4F/1041538	Safety Ohmmeter Mk 6.	1
LM	Canopy Seal Inflator.	1
LM	Test Adapter. Fig 2.	1
LM	Test Blank. Fig 2.	1

MATERIALS

NATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SGW).	As required
34B/9437518	Anti Seize Compound, ZX-38.	S-722 "

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

P.F.6.

AIRFRAME
Sheet 4

100 GALLON DROP TANK
26FX/4241179
INITIAL ASSEMBLY OF NEW TANK
HUNTER ALL MARKS

AP101B-1300-5F

SERVICING NOTES

1. Tank shells are to be assembled by two operators using only the special assembly tool provided.

P.F. 6.

Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		
				1.	<u>Preparation</u>	
2	3	4	5	1.1	Introduction.	
				1.2	Safety Precautions.	}
				1.3	Servicing Notes.	}
				1.4	Tank shells and fin assembly.	
					(i)	Remove from transit container.
					(ii)	Examine.
				2.	<u>Modification State</u>	
				2.1	Outstanding modifications.	Embody.
				2.2	Special Technical Instructions.	Satisfy.
				2.3	Servicing Instructions.	Carry out.
				NB	During Items 3 to 6 inclusive assistance of an Electrical tradesman is required.	
				3.	<u>Bonding Test</u>	
				3.1	Nose shell.	
				3.2	Centre shell.	}
				3.3	Rear shell.	}
						Using safety ohmmeter Mk 6 check that resistance does not exceed 0.05 ohms between each metal component.
				4.	<u>Float Switches Resistance Check</u>	
				4.1	Top float switch insulation between each pin and earth.	}
				4.2	Bottom float switch insulation between each pin and earth.	}
						Using resistance tester Type C check that with floats in both positions resistance is not less than 20 Megohms.
				5.	<u>Magneto Synchronizer Test</u>	
				5.1	Magneto synchronizer.	
					(i)	Short circuit leads R and B.
					(ii)	Depress switch and note brilliance of both lamps.
					(iii)	Remove shorting medium.

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

6. The following Test is to be carried out on top and bottom switches.

Float Switch Test

6.1 Float switch. (i) Connect to magneto synchronizer (Table 1 Column 3).
(ii) Mount in test position (Table 1 Column 2).

6.2 Float. Ensure in down position.

NB During Sub-items 6.4 to 6.8 inclusive magneto synchronizer switch is to be kept depressed.

6.3 Magneto synchronizer. Depress switch.

6.4 Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 5.1 Operation (ii).
Note:- A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.

6.5 Float arm. Raise slowly and note angular position of arm when switch changes over.

6.6 Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 5.1 Operation (ii).
Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.

6.7 ◀ Float arm. Lower slowly and note angular position of arm when switch changes over.
Note:- There is to be an appreciable angular difference between changeover positions of arm in Sub-items 6.6 and 6.8.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

7. Assembling (Contd)

7.6 Drain plug.
7.7 Filler cap. } Fit.

8. During this Item assistance of an Electrical tradesman is required.
Bonding Test

8.1 Assembled tank. Using safety ohmmeter Mk 6 check that resistance between all external metal parts and external bonding socket does not exceed 0.05 ohms.

9. During this Item tank is to be suitably supported on cradles.
Leak Test

9.1 Tank fuel and air connections. Remove.

9.2 Tank. Fill with fuel to level of filler cap housing.

9.3 Fuel connection. Fit test blank. (Fig 2).

9.4 Adapter. (Fig 2). Fit to tank air connection.

9.5 Inflation valve and gauge. Fit to adapter.

9.6 Footpump. Connect.

9.7 Tank. Pressurize to 1.034 bar. (15 lbf/in²).

9.8 Footpump. Disconnect.

9.9 Tank. (i) Ensure no leaks or loss of pressure over a period of 20 minutes.
(ii) Release pressure.

9.10 Adaptor, gauge and inflation valve. Remove.

9.11 Tank. Drain.

9.12 Test blank. Remove.

9.13 Tank fuel and air connections. Refit.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

Tradesman Man Hrs

Brief Details of
Suspected Defect
and MOD F720 ORN
When Applicable

Supervisor Man Hrs

Supervisor Initials

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD10. Completion

10.1 Connections. Fit blanks.

10.2 Locating spigots. Coat with anti seize compound, (ZX-38).

10.3 Documentation. Complete.

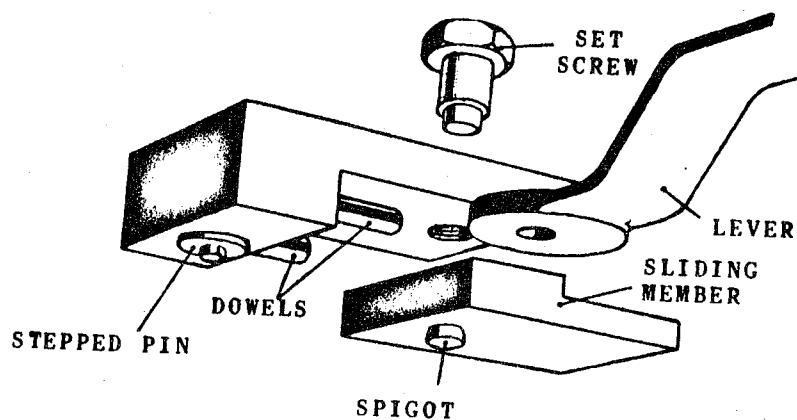


Fig. 1A Exploded view of special tool

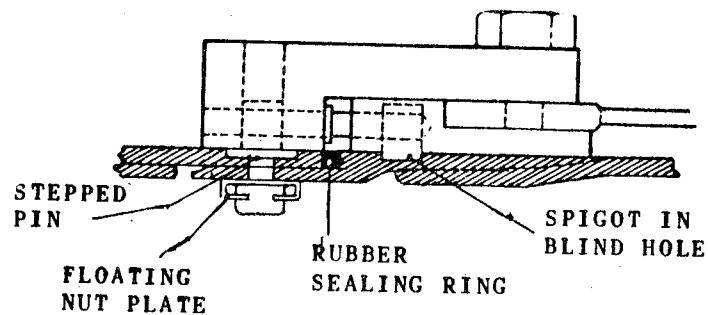


Fig. 1B Special tool in position

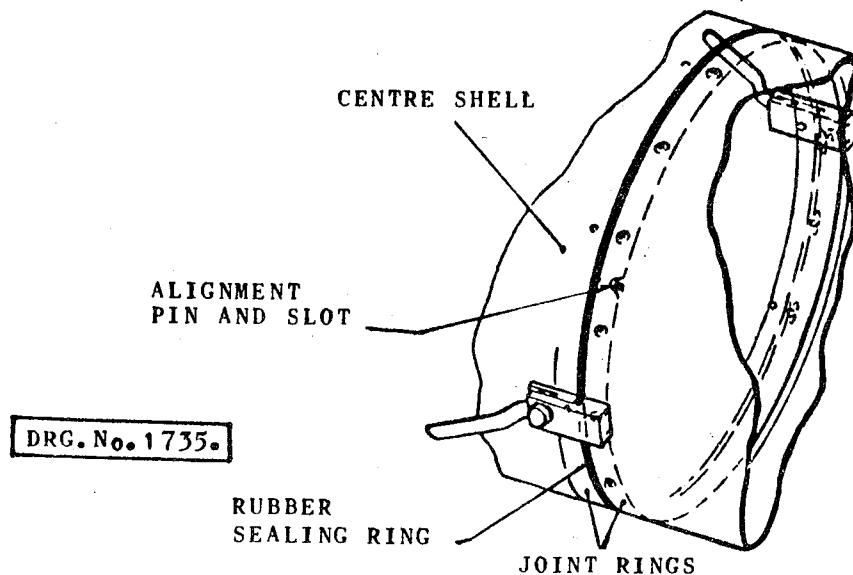


Fig. 1C Special tools as used when assembling

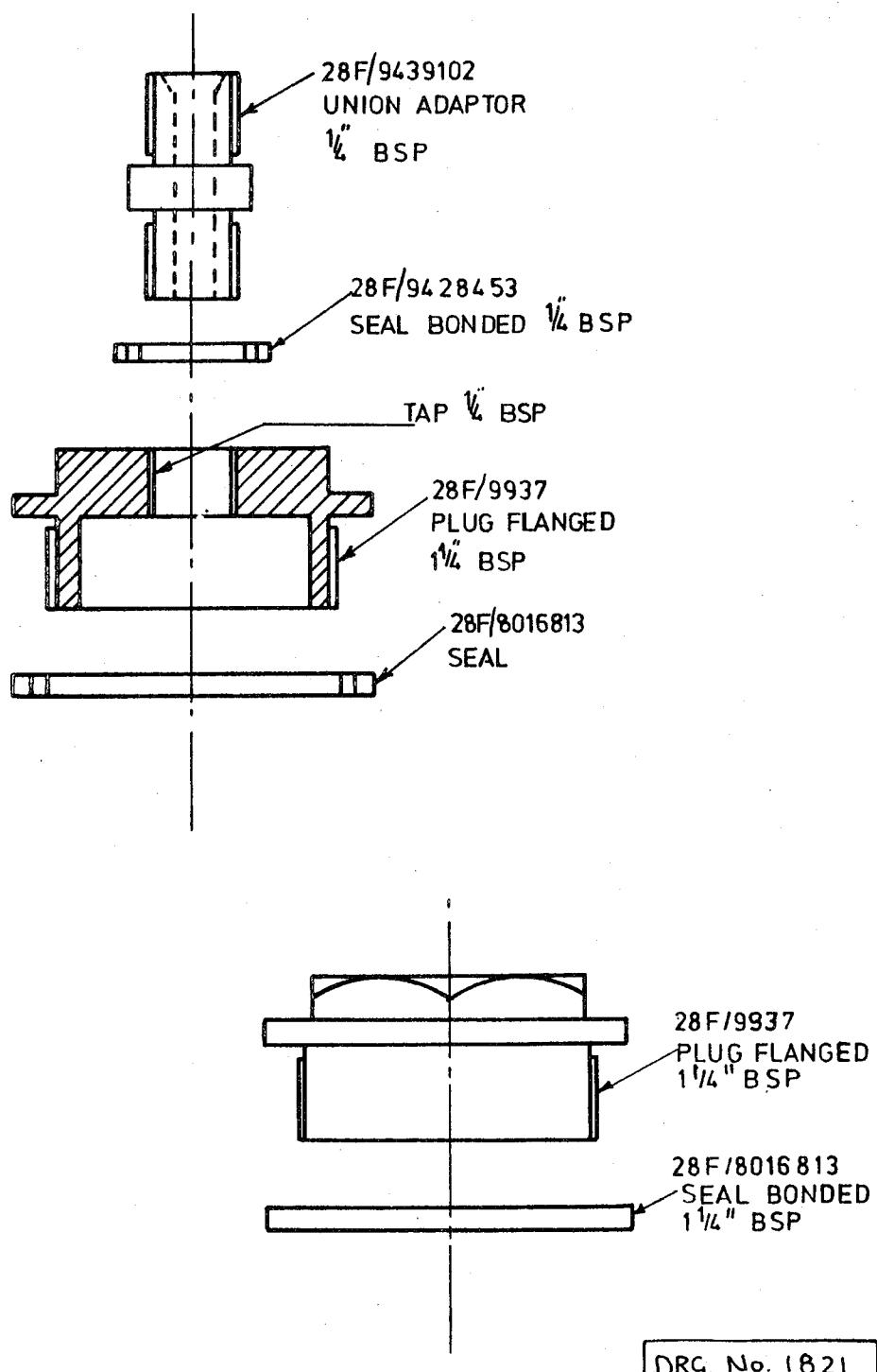


Fig. 2 Test adapter and blank

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 1

100 GALLON DROP TANK

26FX/4241179

ROUTINE BAY SERVICING

HUNTER ALL MARKS

SUPPLEMENTARY SERVICING

AP101B-1300-5F

Sect 1

Chap 5

Tradesman Man Hrs

Brief Details of
Suspected Defect
and MOD F720 ORN
When Applicable

Supervisor Man Hrs

Supervisor Initials

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT

THE WORK DETAILED ON THIS CARD

TRADESMAN INITIALS	TRADESMAN HRS	SUPERVISOR INITIALS	SUPERVISOR HRS	AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5				

AIRFRAME
Sheet 2

100 GALLON DROP TANK
26FX/4241179
ROUTINE BAY SERVICING
HUNTER ALL MARKS

AP101B-1300-5F
Sect 1
Chap 5

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
5G/9156675	Kits, Tool, Airframe Fitter, to Scale A.2, AP830, Vol 1/3, Pt 'A'.	1
5G/1113	Resistance Tester, Type C.	1
5G/9018429	Magneto Synchronizer, Type A.	1
1A/4661380	Safety Ohmmeter Mk 6.	1
1A/9100070	0-1 inch Micrometer.	1
4G/4310935	0-25 mm Micrometer.	1
4F/4229426	Footpump.	1
4F/1041538	Gauge, Pressure.	1
LM	Canopy Seal Inflator.	1
LM	Test Adaptor, Fig.2.	1
LM	Test Blank, Fig.2.	1

MATERIALS

NATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34B/9437518	Anti Seize Compound, ZX-38	S-722 "

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this chapter.

SERVICING NOTES

1. Blanking of Pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

No:

AIRFRAME
Sheet 5100 GALLON DROP TANK
26FX/4241179
ROUTINE BAY SERVICING
HUNTER ALL MARKSAP101B-1300-5F
Sect 1
Chap 5

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
					1.	<u>Preparation</u>
1	2	3	4	5	1.1	Introduction.
					1.2	Safety Precautions.
					1.3	Servicing Notes.
					1.4	Tank. Ensure drained.
					1.5	Top float switch. Remove.
					2.	<u>Examination</u>
					2.1	Tank internal structure. Examine as far as possible.
					2.2	Tank external surfaces. Examine.
					2.3	Fin assembly and fin attachment bracket. (i) Remove. (ii) Examine and particularly for lifting plates and loose or sheared rivets. (iii) Examine fin attachment bracket and particularly for cracks. (iv) Examine bolts (4 off) securing fin to fin bracket. Replace bolts which show signs of fretting or hammering. (v) Examine bolts (4 off) securing fin bracket to tank. Replace bolts which show signs of fretting or hammering. (vi) Refit fin bracket to tank. Torque load bolts to 11.29Nm (100 lbf/in). (vii) Refit fin bracket. Torque load bolts to 9.03 Nm (80 lbf/in). (viii) Refit fin fairing.
					2.4	Locating spigots. (i) Examine. (ii) Check that diameter is not less than 1.232 cm (0.485 in).
					2.5	Lifting lug.
					2.6	Fuel and air connections.
					2.7	Fuel and air connection seals. Examine.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

During Items 3 to 6 inclusive assistance of an Electrical tradesman is required.

3. Float Switches Resistance Check

3.1 Top float switch }
insulation between } each pin and earth.
3.2 Bottom float switch }
insulation between } each pin and earth.

Using resistance tester Type C
check that with floats in both
positions resistance is not less
than 20 Megohms.

4. Magneto Synchronizer Test

4.1 Magneto synchronizer. (i) Short circuit leads R and B.
(ii) Depress switch and note brilliance of both lamps.
(iii) Remove shorting medium.

5. The following Test is to be carried out on top and bottom switches.

Float Switch Test

5.1 Float switch. (i) Connect to magneto synchronizer (Table 1 Column 3).
(ii) Mount in test position (Table 1 Column 2).

5.2 Float. Ensure in down position.

NB During Sub-items 5.3 to 5.7 inclusive magneto synchronizer switch is to be kept depressed.

5.3 Magneto synchronizer. Depress switch.

5.4 Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note:- A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.

5.5 Float arm. Raise slowly and note angular position of arm when switch changes over.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs

Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1 2	3	4	5

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

5. Float Switch Test (Contd)

5.6 Magneto synchronizer lamps.

Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note:- A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.

5.7 Float arm.

Lower slowly and note angular position of arm when switch changes over.

Note:- There is to be an appreciable angular difference between changeover positions of arm in Sub-items 5.5 and 5.7.

5.8 Magneto synchronizer.

- (i) Release switch.
- (ii) Disconnect.

5.9 Top float switch.

Refit.

TABLE 1

Column 1	Column 2			Column 3			Column 4	
	Test Mounting Position			Magneto Synchronizer Tester Connections			Synchronizer Lamp on Test	
Part No. of Float Switch	Flange Position	4 Pole Plug Leads or Terminal Block	Float Stop Position	Y	R	B	Down	Up
3504100/13	Horizontal	Upper-most	N/A	A	B	C	Red	Blue
3504100/153	Horizontal	N/A	12 o'clock	Y	R	-	-	Red

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD			Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
6.	<u>Bonding Test</u>		1	2	3	4	5
6.1	Tank.	Using safety ohmmeter Mk 6 check resistance between all metal parts and external bonding socket does not exceed 0.05 ohms.					
7.	During this Item tank is to be suitably supported on cradles.						
	<u>Leak Test</u>						
7.1	Tank fuel and air connections.	Remove.					
7.2	Tank.	Fill with fuel to level of filler cap housing.					
7.3	Fuel connection.	Fit to test blank. (Fig.1).					
7.4	Adapter. (Fig.1).	Fit to tank air connection.					
7.5	Inflation valve and gauge.	Fit to adapter.					
7.6	Footpump.	Connect.					
7.7	Tank.	Pressurize to 1.034 bar. (15 lbf/in ²).					
7.8	Footpump.	Disconnect.					
7.9	Tank.	(i) Ensure no leaks or loss of pressure over a period of 20 minutes. (ii) Release pressure.					
7.10	Adapter gauge and inflation valve.	Remove.					
7.11	Tank.	Drain.					
7.12	Test blank.	Remove.					
7.13	Tank fuel and air connections.	Refit.					
8.	<u>Completion</u>						
8.1	Connections.	Fit blanks.					
8.2	Locating spigots.	Coat with anti seize compound, (ZX-38).					
8.3	Documentation.	Complete.					
E1088(34A)			Continued				

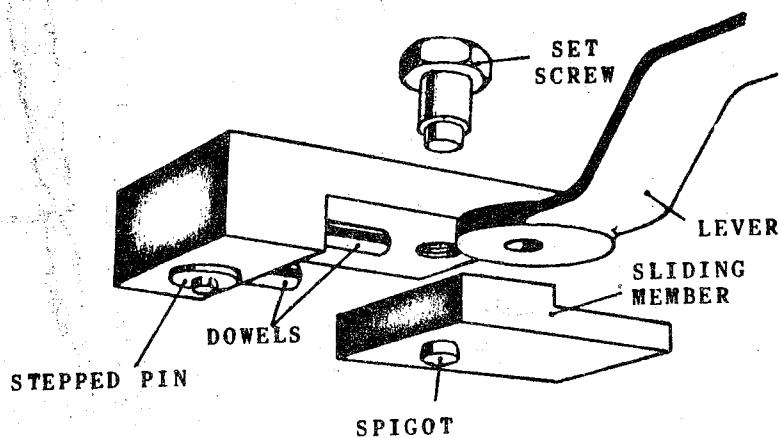


Fig. 1A Exploded view of special tool

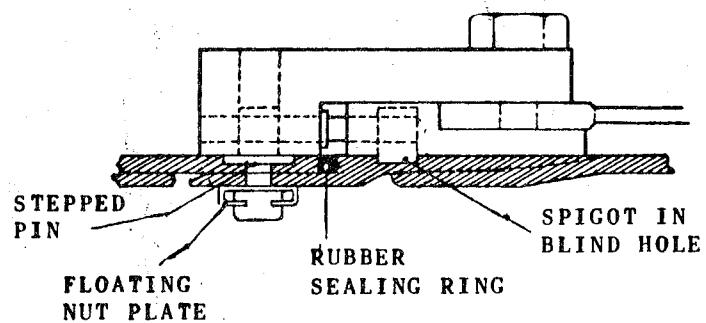


Fig. 1B Special tool in position

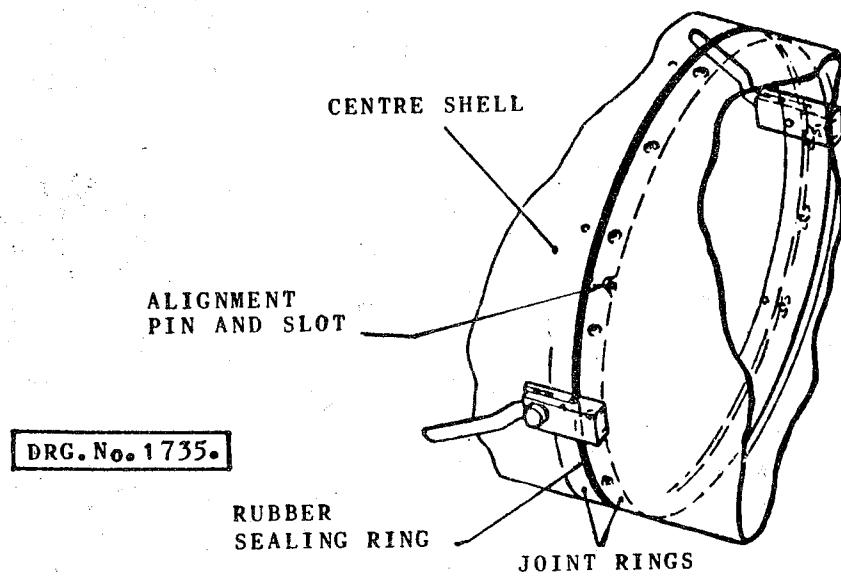


Fig. 1C Special tools as used when assembling

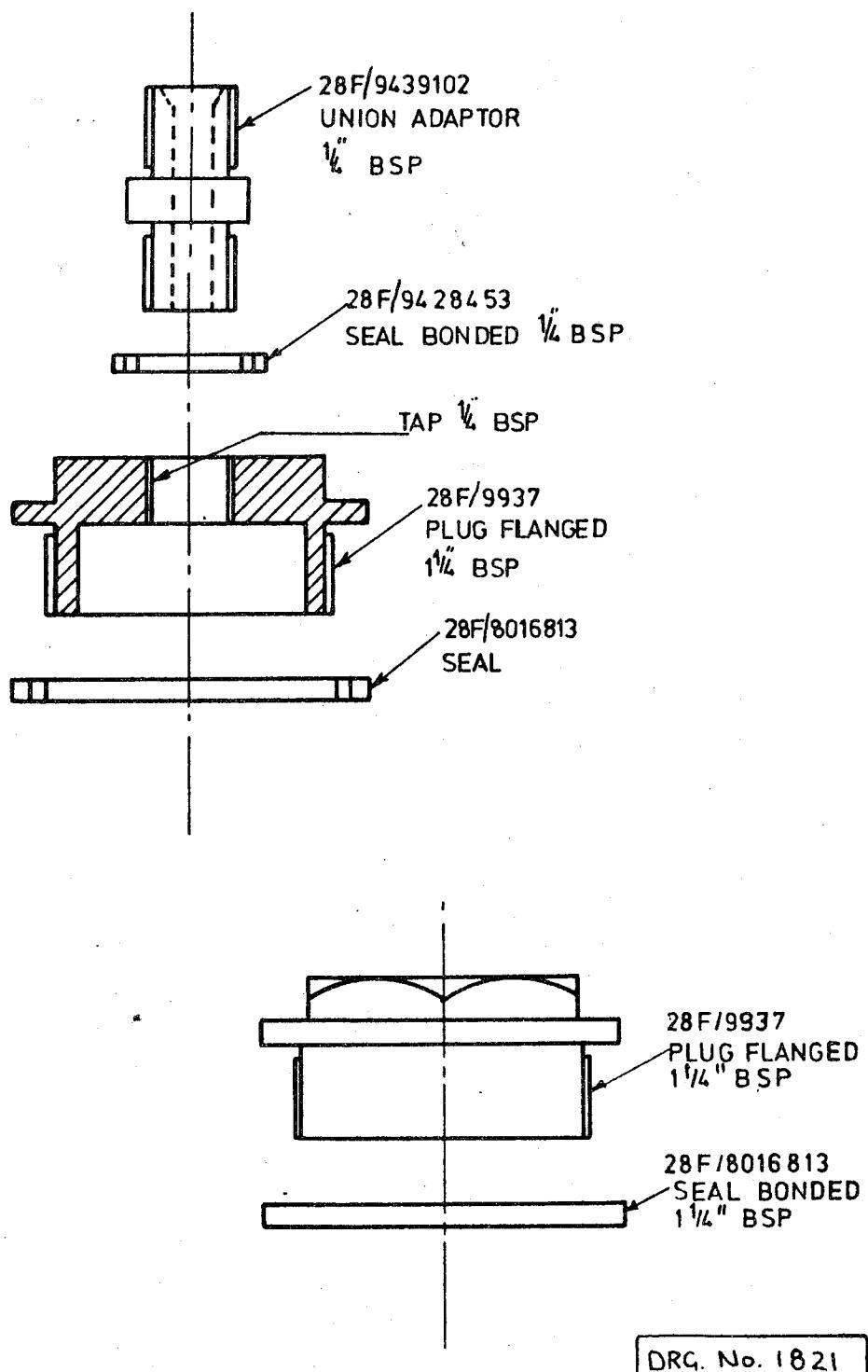


Fig. 2 Test adapter and blank

SERVICING RECORD

Aircraft/Equipment

Ser No

Date:

				SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD					
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5					

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
5G/9156675	Kits, Tool, Airframe Fitter, to Scale A2, AP830, Vol 1/3, Pt 'A'.	1
5G/1113	Resistance Tester, Type C.	1
5G/9018429	Magneto Synchronizer, Type A.	1
1A/4661380	Safety Ohmmeter Mk 6.	1
1A/9100070	0-1 inch Micrometer.	1
	0-25mm Micrometer	1

MATERIALS

NATO CODE NO.

34B/2244966	Preservative Compound, PX-24	C-634	As required
34B/9100593	Inhibiting Oil, OX-275.	C-615	" "
30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	"	" "

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.

2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.

3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

4. PX-24 Application. PX-24 provides temporary protection to metals against corrosion, although normally quite safe to use it can be dangerous if misused. The dangers are:

a. Aircraft surfaces are extremely slippery where PX-24 has been used.

b. PX-24 can interfere with the safe operation of certain systems. Do not apply to:

- (1) Oxygen system components.
- (2) Brake assemblies.
- (3) Firewire couplings.
- (4) Commutators, slip rings and brush gear of electrical machines.
- (5) Clear vision panels.
- (6) Non-metallic structural materials.
- (7) Helicopter flotation bags.
- (8) Dinghy packs.
- (9) 'Black boxes' of all kinds.
- (10) Cabin and cockpit equipment and furnishings eg,
 - (a) Safety harness.
 - (b) Seat fabrics.
 - (c) Instrument faces.
 - (d) Rudder pedals.
 - (e) Soundproofing.

SAFETY PRECAUTIONS (Contd)

c. PX-24 also has an adverse effect on rubbers and plastics if prolonged contact is allowed. The carrier fluid and not the residual fluid, causes the deterioration after heavy application or immersion. After such applications the items should be rapidly and thoroughly cleaned. Experience shows however that after light accidental overspray the rapid evaporation of the carrier prevents significant damage.

d. PX-24 should not be deliberately sprayed onto bearing surfaces, but provided that it is applied as a thin film accidental overspray of normal aircraft bearings is acceptable. However, following the application of PX-24 to adjacent structure, recirculating ball screw jacks should be cleaned with white spirit, dried and re-lubricated.

e. Liquid PX-24 contains white spirit, a volatile petroleum based solvent which evaporates from spray or drying liquid. The solvent is highly inflammable.

f. When using PX-24 the following precautions are to be observed:

- (1) Ensure good ventilation of working area.
- (2) Do not inhale spray.
- (3) Do not swallow PX-24 (If swallowed summon medical aid. Do not induce vomiting).
- (4) Wash skin with soap and water immediately after use.

g. PX-24 should not normally be applied extensively to a matt external paint finish, because it will impart a sheen which will nullify the non-reflective property of the matt finish.

P.F.6 A.

SERVICING NOTES

1. Blanking of pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

Ser No.

Tradesman Man Hrs

Tradesman Initials

Brief Details of
Suspected Defect
and MOD F720 ORN
When Applicable

Supervisor Man Hrs

Supervisor Initials

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

1	2	3	4	5	<p>1. <u>Preparation</u></p> <p>1.1 Introduction.</p> <p>1.2 Safety Precautions.</p> <p>1.3 Servicing Notes.</p> <p>1.4 Tank. Ensure drained.</p> <p>1.5 Top float switch. Remove.</p> <p>2. <u>Examination</u></p> <p>2.1 Tank internal structure. Examine as far as possible.</p> <p>2.2 Tank external surfaces.</p> <p>2.3 Fin assembly.</p> <p>2.4 Locating spigots.</p> <p>(i) Examine.</p> <p>(ii) Check diameter is not less than 1.232 cm (0.485 in).</p> <p>2.5 Lifting lug.</p> <p>2.6 Fuel and air connections.</p> <p>2.7 Fuel and air connection seals.</p> <p>NB During Items 3 to 6 inclusive assistance of an Electrical tradesman is required.</p> <p>3. <u>Float Switches Resistance Check.</u></p> <p>3.1 Top float switch insulation between each pin and earth.</p> <p>3.2 Bottom float switch insulation between each pin and earth.</p> <p>Using resistance tester Type C check that with floats in both positions resistance is not less than 20 Megohms.</p> <p>4. <u>Magneto Synchronizer Test</u></p> <p>4.1 Magneto synchronizer.</p> <p>(i) Short circuit leads R and B.</p> <p>(ii) Depress switch and note brilliance of both lamps.</p> <p>(iii) Remove shorting medium.</p>	
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SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
5.	The following Test is to be carried out on top and bottom switches. <u>Float Switch Test</u>					
5.1	Float switch.	(i) Connect to magneto synchronizer (Table 1 Column 3). (ii) Mount in test position (Table 1 Column 2).	1	2	3	4
5.2	Float.	Ensure in down position.				
NB	During Sub-items 5.3 to 5.7 inclusive magneto synchronizer switch is to be kept depressed.					
5.3	Magneto synchronizer.	Depress switch.				
5.4	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.				
5.5	Float arm.	Raise slowly and note angular position of arm when switch changes over.				
5.6	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.				
5.7	Float arm.	Lower slowly and note angular position of arm when switch changes over. Note: There is to be an appreciable angular difference between change over positions of arm in Sub-items 5.5 and 5.7.				
5.8	Magneto synchronizer.	(i) Release switch. (ii) Disconnect.				
5.9	Top float switch.	Refit.				

SERVICING RECORD

Aircraft/Equipment

Ser No

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

5. Float Switch Test (Contd)

TABLE 1

Part No. of Float Switch	Test Mounting Position			Magneto Synchronizer Tester Connections			Synchronizer Lamp on Test	
	Flange Position	4 Pole Plug Leads or Terminal Block	Float Stop Position	Y	R	B	Down	Up
3504100/13	Horizontal	Upper-most	N/A	A	B	C	Red	Blue
3504100/153	Horizontal	N/A	12 o'clock	Y	R	-	-	Red

6. Bonding Test

6.1 Tank.

Using safety ohmmeter Mk 6 check that resistance between all external metal parts and the external bonding socket does not exceed 0.05 ohms.

7. Inhibiting

7.1 Tank.

Cover internal metal parts with oil, (OX-275).

8. Completion

8.1 Connections.

Fit blanks.

8.2 Exposed metal parts.

Coat with preservative compound. (PX-24).

8.3 Documentation.

Complete

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

AIRFRAME
Sheet 1100 GALLON DROP TANK
26FX/4241179
INSPECTION WHILE IN STORAGE
HUNTER ALL MARKS
SUPPLEMENTARY SERVICINGAP101B-1300-5F
Sect 1
Chap 7

				SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD					
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5					
E1088(42)									

AIRFRAME
Sheet 2

100 GALLON DROP TANK
26FX/4241179
INSPECTION WHILE IN STORAGE
HUNTER ALL MARKS

AP101B-1300-5F
Sect 1
Chap 7

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
	Nil.	
MATERIALS		NATO CODE NO.
34B/2244966	Preservative Compound, PX-24.	C-634 As required

P.F.6.

E1088(43)

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0200-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.
4. PX-24 Application. PX-24 provides temporary protection to metals against corrosion, although normally quite safe to use it can be dangerous if misused. The dangers are:
 - a. Aircraft surfaces are extremely slippery where PX-24 has been used.
 - b. PX-24 can interfere with the safe operation of certain systems. Do not apply to:
 - (1) Oxygen system components.
 - (2) Brake assemblies.
 - (3) Firewire couplings.
 - (4) Commutators, slip rings and brush gear of electrical machines.
 - (5) Clear vision panels.
 - (6) Non-metallic structural materials.
 - (7) Helicopter flotation bags.
 - (8) Dinghy packs.
 - (9) 'Black boxes' of all kinds.
 - (10) Cabin and cockpit equipment and furnishings eg,
 - (a) Safety harness.
 - (b) Seat fabrics.
 - (c) Instrument faces.
 - (d) Rudder pedals
 - (e) Soundproofing.

SAFETY PRECAUTIONS (Contd)

c. PX-24 also has an adverse effect on rubbers and plastics if prolonged contact is allowed. The carrier fluid and not the residual fluid, causes the deterioration after heavy application or immersion. After such applications the items should be rapidly and thoroughly cleaned. Experience shows however that after light accidental overspray the rapid evaporation of the carrier prevents significant damage.

d. PX-24 should not be deliberately sprayed on to bearing surfaces, but provided that it is applied as a thin film accidental overspray of normal aircraft bearings is acceptable. However, following the application of PX-24 to adjacent structure, recirculating ballscrew jacks should be cleaned with white spirit, dried and re-lubricated.

e. Liquid PX-24 contains white spirit, a volatile petroleum based solvent which evaporates from spray or drying liquid. The solvent is highly inflammable.

f. When using PX-24 the following precautions are to be observed:

- (1) Ensure good ventilation of working area.
- (2) Do not inhale spray.
- (3) Do not swallow PX-24 (If swallowed summon medical aid. Do not induce vomiting).
- (4) Wash skin with soap and water immediately after use.

g. PX-24 should not normally be applied extensively to a matt external paint finish, because it will impart a sheen which will nullify the non-reflective property of the matt finish.

P.F.6A.

SERVICING NOTES

1. Cleanliness of Servicing Areas and Components. All areas in which servicing is carried out are to be clean. All components are to be cleaned before examination or lubrication. Lubrication is to be adequate but not excessive and all excess oil or grease is to be removed.
2. Blanking of pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
3. Electrical connections. Electrical leads, plugs and sockets, when disconnected are to be suitably and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 1

100 GALLON DROP TANK
26FX/4241179
PREPARATION FOR AIRCRAFT
FIT AFTER STORAGE
HUNTER ALL MARKS
SUPPLEMENTARY SERVICING

AP101B-1300-5F
Sect 1
Chap 8

					SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5					
E1088(47)									

100 GALLON DROP TANK
26FX/4241179
PREPARATION FOR AIRCRAFT
FIT AFTER STORAGE
HUNTER ALL MARKSAP101B-1300-5F
Sect 1
Chap 8

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
5G/9156675	Kits, Tool, Airframe Fitter to Scale A2, AP830, Vol 1/3, Pt 'A'.	1
5G/1113	Resistance Tester, Type C	1
5G/9018429	Magneto Synchronizer, Type A.	1
	Safety Ohmmeter Mk 6	1
	MATERIALS	NATO CODE NO.
30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34B/9437518	Anti Seize Compound, ZX-38.	S-722
34C/9100454	Lead Free Gasoline.	" "

P.F. 6.

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

SERVICING NOTES

1. Blanking of Pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman	Man Hrs	Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor	Man Hrs	Supervisor	Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
1	2	3		4	5				
								<p>1. <u>Preparation.</u></p> <p>1.1 Introduction.</p> <p>1.2 Safety Precautions.</p> <p>1.3 Servicing Notes.</p> <p>1.4 Tank. (i) Drain off inhibiting oil. (ii) Flush with lead free gasoline.</p> <p>1.5 Top float switch. Remove.</p> <p>1.6 Outstanding modifications. Embody.</p> <p>1.7 Special Technical Instructions. Satisfy.</p> <p>1.8 Servicing Instructions. Carry out.</p> <p>2. <u>Examination</u></p> <p>2.1 Tank internal surfaces. Examine as far as possible.</p> <p>2.2 Tank external surfaces.</p> <p>2.3 Fin assembly.</p> <p>2.4 Lifting lug.</p> <p>2.5 Fuel and air connections.</p> <p>2.6 Fuel and air connection seals.</p> <p>2.7 Locating spigots.</p> <p>NB. During Items 3 to 6 inclusive assistance of an Electrical tradesman is required.</p> <p>3. <u>Float Switches Resistance Check.</u></p> <p>3.1 Top float switch insulation between each pin and earth.</p> <p>3.2 Bottom float switch insulation between each pin and earth.</p> <p>Using resistance tester Type C check that with floats in both positions resistance is not less than 20 Megohms.</p> <p>4. <u>Magneto Synchronizer Test</u></p> <p>4.1 Magneto synchronizer. (i) Short circuit leads R and B. (ii) Depress switch and note brilliance of both lamps. (iii) Remove shorting medium.</p>	

SERVICING RECORDAircraft/Equipment
Ser No:
Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
5.	The following Test is to be carried out on top and bottom switches. <u>Float Switch Test</u>	1	2	3	4	5
5.1	Float switch. (i) Connect to magneto synchronizer (Table 1 Column 3). (ii) Mount in test position (Table 1 Column 2).					
5.2	Float. Ensure in down position.					
NB	During Sub-items 5.3 to 5.7 inclusive magneto synchronizer switch is to be kept depressed.					
5.3	Magneto synchronizer. Depress switch.					
5.4	Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.					
5.5	Float arm. Raise slowly and note angular position of arm when switch changes over.					
5.6	Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.					
5.7	Float arm. Lower slowly and note angular position of arm when switch changes over. Note: There is to be an appreciable angular difference between changeover positions of arm in Sub-items 5.5 and 5.7					
5.8	Magneto synchronizer. (i) Release switch. (ii) Disconnect.					
5.9	Top float switch. Refit.					

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD								
1	2	3	4	5		5. <u>Float Switch Test (Contd)</u>								
						Column 1		Column 2			Column 3		Column 4	
Part No. of Float Switch	Test Mounting Position			Flange Position	4 Pole Plug Leads or Terminal Block	Float Stop Position	Magneto Synchronizer Tester Connections			Synchronizer Lamp on Test				
	Y	R	B				Down	Up						
3504100/13	Horizontal	Upper-most	N/A				A	B	C	Red	Blue			
3504100/153	Horizontal	N/A	12 o'clock				Y	R	-	-	Red			
6. <u>Bonding Test</u>														
6.1	Tank.	Using safety ohmmeter Mk 6 check that resistance between all metal parts and the external bonding socket does not exceed 0.05 ohms.												
7. <u>Completion</u>														
7.1	Connections.	Fit blanks.												
7.2	Locating spigots.	Coat with anti-seize compound, (ZX-38).												
7.3	Documentation	Complete.												

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

Tradesman Man Hrs	Tradesman Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD			APPLICABILITY			
		Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO.	ITEM	OPERATION	
1	2	3	4	5				

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
1C/9106493	Kits, Tool, Airframe Fitter, to Scale A2, AP830, Vol 1/3, Pt 'A'.	1
4G/4310935	Straight Edge.	1
4F/4229426	Footpump	1
4G/4420526	Gauge, Pressure	1
5G/9156675	Tool, Shell Assembly.	4
5G/9018429	Resistance Tester, Type C	1
5G/1113	Safety Ohmmeter Mk 6	1
LM	Magneto Synchronizer, Type A.	1
LM	Adaptor. Fig 3.	1
4F/1041538	Test Blank. Fig 3.	1
	Canopy Seal Inflator.	1

MATERIALSNATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34B/9437518	Anti Seize Compound, ZX-38.	S-722

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test process or any operation involving the pouring of liquid or blowing of air the tank is to be bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

AIRFRAME
Sheet 4

230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
INITIAL ASSEMBLY OF NEW TANK
HUNTER GA9

AP101B-1300-5F
Sect 1
Chap 9

SERVICING NOTES

1. Tank shells are to be assembled by two operators using only the special assembly tool provided.

P.F. 6.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
					1	2
1	2	3	4	5	1.1	Introduction.
					1.2	Safety Precautions.
					1.3	Servicing Notes.
					1.4	Tank shells and fin assembly.
						(i) Remove from transit container.
						(ii) Examine.
					2.	<u>Modification State.</u>
					2.1	Outstanding modifications. Embody.
					2.2	Special Technical Instructions. Satisfy.
					2.3	Servicing Instructions. Carry out.
					NB	During Items 3 to 6 inclusive assistance of an Electrical tradesman is required.
					3.	<u>Bonding Test</u>
					3.1	Nose shell.
					3.2	Centre shell.
					3.3	Rear shell.
						} Using safety ohmmeter Mk 6 check that resistance does not exceed 0.05 ohms between each metal component.
					4.	<u>Float Switches Resistance Check.</u>
					4.1	Float switch insulation. Using resistance tester Type C, check that with float in both positions resistance is not less than 20 Megohms.
					5.	<u>Magneto Synchronizer Test</u>
					5.1	Magneto synchronizer.
						(i) Short circuit leads R and B.
						(ii) Depress switch and note brilliance of both lamps.
						(iii) Remove shorting medium.
					6.	<u>Float Switch Test.</u>
					6.1	Top float switch. Remove.

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
6. <u>Float Switch Test (Contd)</u>						
6.2 Float switch.	(i) Connect to magneto synchronizer (Table 1 Column 3). (ii) Mount in test position (Table 1 Column 2).	1	2	3	4	5
6.3 Float.	Ensure in down position.					
NB	During Sub-items 6.4 to 6.8 inclusive magneto synchronizer switch is to be kept depressed.					
6.4 Magneto synchronizer.	Depress switch.					
6.5 Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 5.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.					
6.6 Float arm.	Raise slowly and note angular position of arm when switch changes over.					
6.7 Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 5.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or an open circuit is indicated.					
6.8 Float arm.	Lower slowly and note angular position of arm when switch changes over. Note: There is to be an appreciable angular difference between changeover positions of arm in Sub-items 6.6 and 6.8.					
6.9 Magneto synchronizer.	(i) Release switch. (ii) Disconnect.					
6.10 Top float switch.	Refit.					

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD								
					6. <u>Float Switch Test (Contd)</u>				TABLE 1				
1	2	3	4	5	Column 1	Column 2			Column 3			Column 4	
Part No. of Float Switch	Test Mounting Position				Flange Position	4 Hole Plug Leads or Terminal Block	Float Stop Position	Magneto Synchronizer Tester Connections			Synchronizer Lamp on Test		
								Y	R	B	Down	Up	
3504100/13	Horizontal	Upper-most					N/A	A	B	C	Red	Blue	
7. <u>Assembling</u>													
7.1	Sealing rings.							Fit over forward and rear joint rings of centre shell.					
7.2	Nose and centre shells.	Align top seams.											
7.3	Mechanical contents indicator.		(i)					Turn nose shell drive disc to bring slot to lower position.					
			(ii)					Ensure indicator registers 'EMPTY'.					
7.4	Nose and centre shells.	(i)						Slide together ensuring centre shell float drive spigot enters slot of nose shell indicator disc.					
		(ii)						Fit tools, 4G/4420526. (4 off) to bottom and side positions of joint ring (Fig.1C).					
		(iii)						Apply pressure evenly to tool levers to close shells.					
		(iv)						Insert bolts with washers in available holes.					
		(v)						Remove tools.					
		(vi)						Insert bolts with washers in remaining holes.					
7.5	Mechanical float switch.							Operate by hand ensuring indicator corresponds to float position.					
7.6	Rear and centre shells.							Repeat Sub-item 7.4 Operations (i) to (vi) inclusive.					

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
8.	During this item if bow exceeds 0.0762 cm (0.03 in) the tank is to be fitted to an aircraft and leak tested. <u>Bow Measurement</u>	1	2	3	4	5
8.1	Reinforcing plate. (Fig 2). (i) Using straight edge measure bow. (ii) Record measurement in Tank Record Card.					
9.	During this Item assistance of an Electrical tradesman is required. <u>Bonding Test</u>					
9.1	Assembled tank. Using safety ohmmeter Mk 6 check that resistance between all external metal parts and external bonding socket does not exceed 0.05 ohms.					
10.	During this Item tank is to be suitably supported on cradles. <u>Bonding Test</u>					
10.1	Tank fuel and air connections. Remove.					
10.2	Tank. Fill with fuel.					
10.3	Fuel connection. Fit test blank. (Fig 3).					
10.4	Adapter. (Fig 3). Fit to tank air connection.					
10.5	Canopy seal inflator and gauge. Fit to adapter.					
10.6	Footpump. Connect.					
10.7	Tank. Pressurize to 0.896 bar (13 lbf/in ²).					
10.8	Footpump. Disconnect.					
10.9	Tank. Ensure no leaks or loss of pressure over a period of 20 minutes.					
10.10	Adapter.					
10.11	Canopy seal inflator and gauge. } Remove.					
10.12	Tank. Drain.					
10.13	Test blank. Remove.					
10.14	Fuel and air connections. Refit.					

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

					SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials		
1	2	3	4	5	11. <u>Completion</u>	
					11.1 Connections.	Fit blanks.
					11.2 Locating spigots.	Coat with anti seize compound, (ZX-38).
					11.3 Documentation.	Complete.

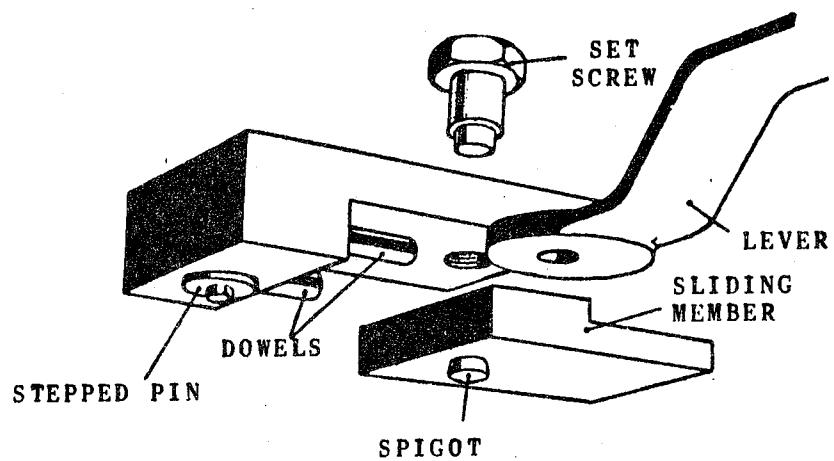


Fig.1A Exploded view of special tool

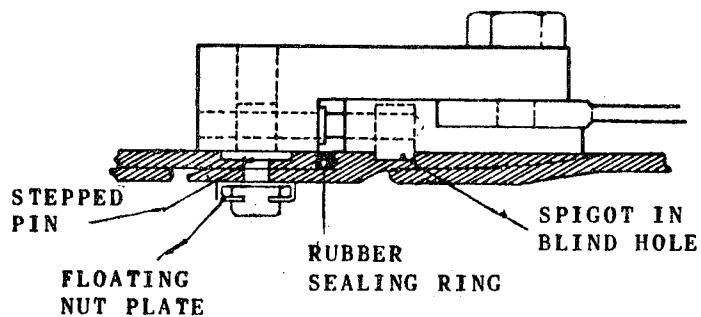


Fig.1B Special tool in position

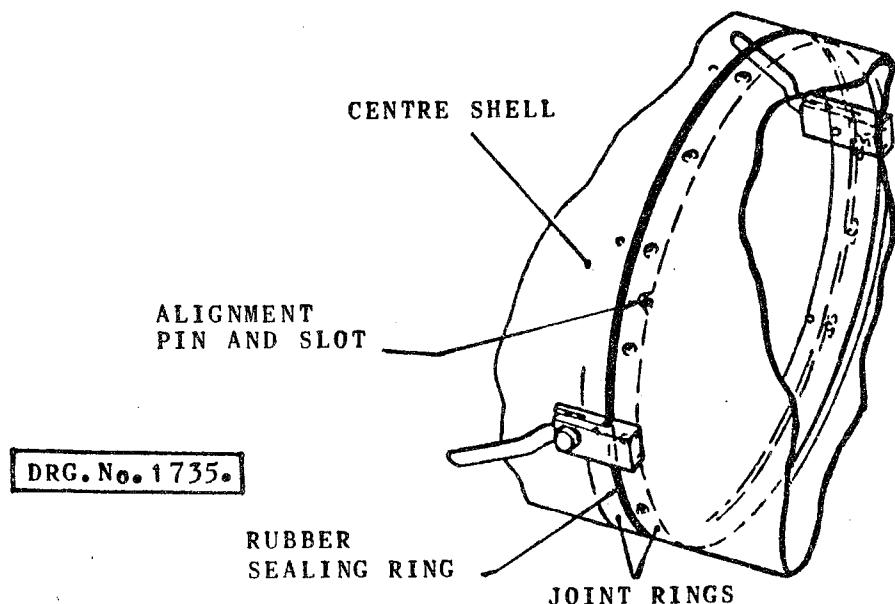
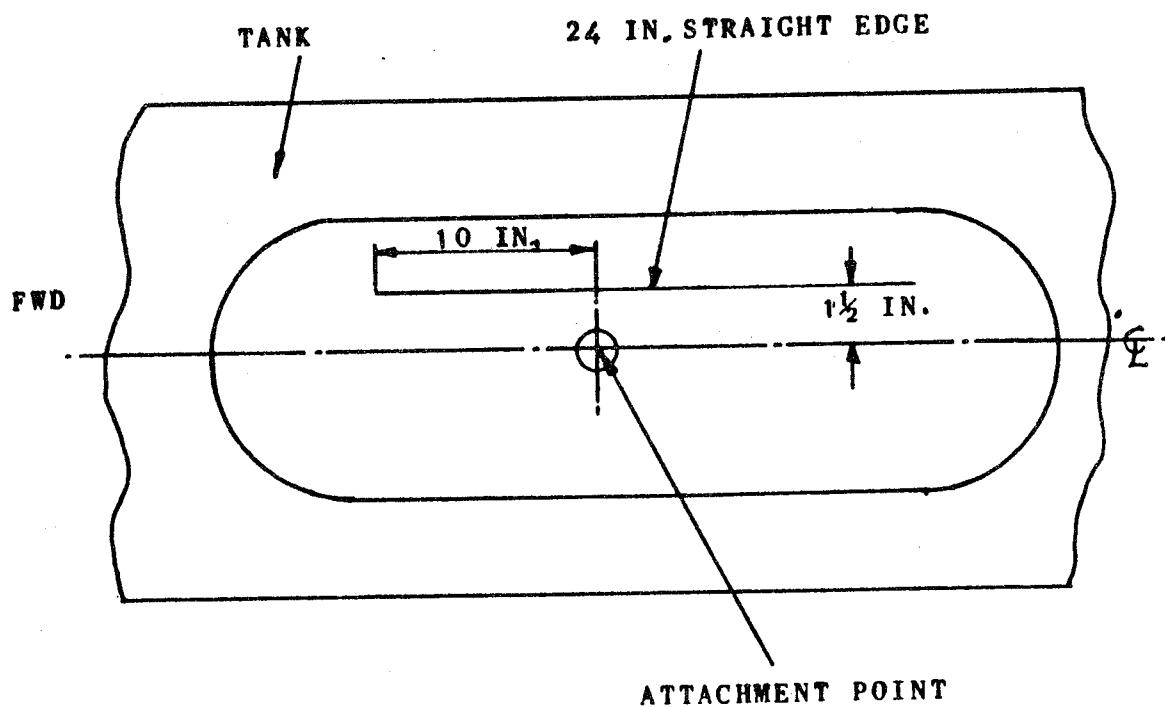
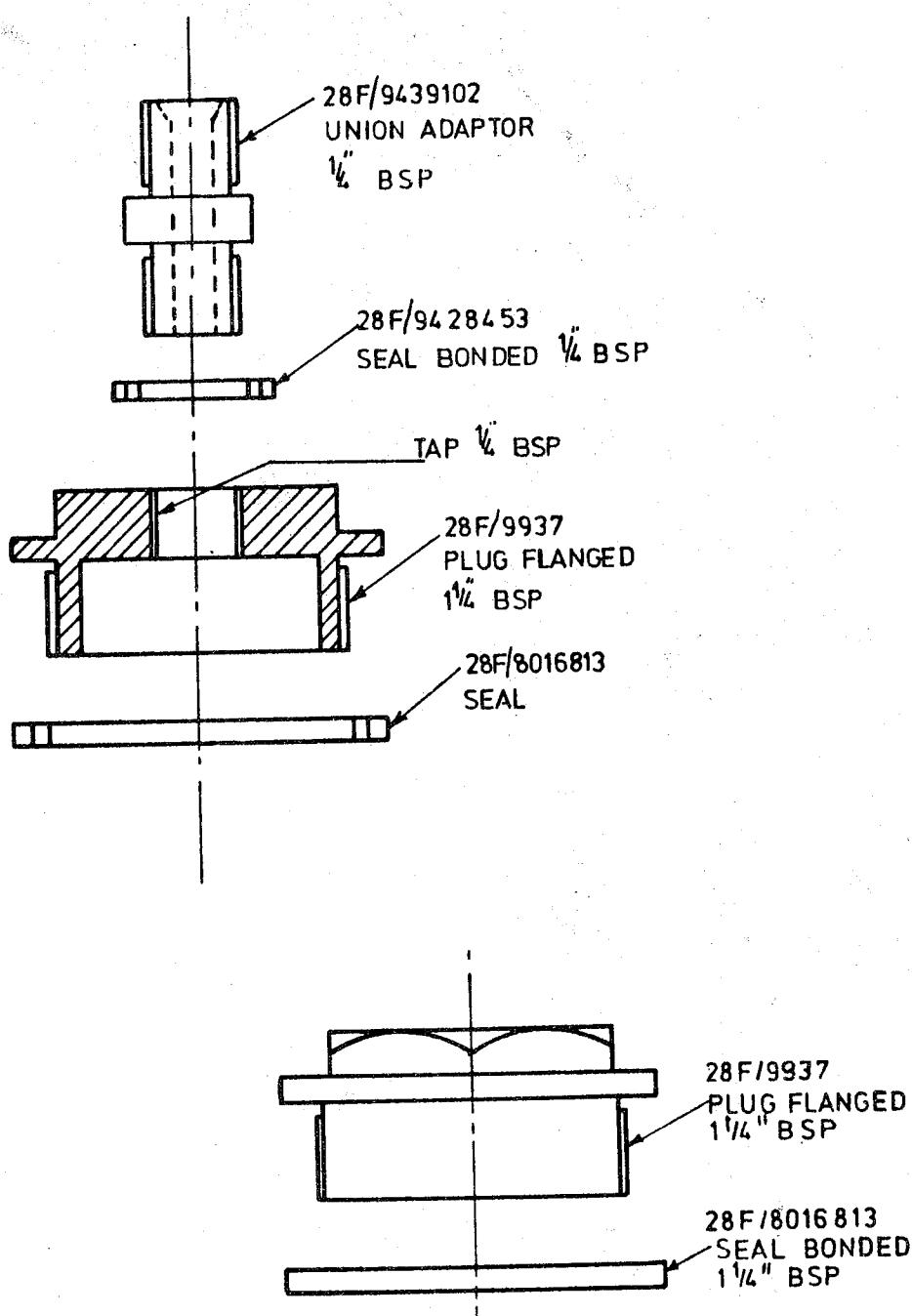


Fig.1C Special tools as used when assembling



DRG. No. 1734-

Fig. 2 Reinforcing plate



DRG. No. 1821

Fig. 3 Test adapter and blank

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 1

230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
ROUTINE BAY SERVICING
HUNTER GA9
SUPPLEMENTARY SERVICING

AP101B-1300-5F
Sect 1
Chap 10

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				APPLICABILITY
					AUTH	ITEM NO.	ITEM	OPERATION	
1	2	3	4	5					

230 GALLON DROP TANK
 26FX/4246823 AND 26FX/11751
 ROUTINE BAY SERVICING
 HUNTER GA9

AP101B-1300-5F

Sect 1

Chap 10

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
1C/9106493	Kits, Tool, Airframe Fitter, to Scale A2, AP830 Vol 3, Pt 'A'.	1
5G/9156675	Straight Edge.	1
5G/1113	Resistance Tester, Type C.	1
5G/9018429	Magneto Synchronizer, Type A.	1
1A/4661380	Safety Ohmmeter Mk 6	1
1A/9100070	0-1 inch Micrometer.	1
4F/1041538	0-25 mm Micrometer.	1
LM	Canopy Seal Inflator.	1
LM	Test Adapter (Fig 3)	1
4G/4310935	Test Blank (Fig 3)	1
4G/4420526	Footpump	1
4F/4229426	Tool Shell Assembly	4
	Gauge Pressure	1

MATERIALS

NATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34B/9437518	Anti Seize Compound, ZX-38 .	S-722

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test processes or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

SERVICING NOTES

1. Blanking of Pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
4.	<u>Magneto Synchronizer.</u>	(i) Short circuit leads R and B. (ii) Operate switch and note brilliance of both lamps. (iii) Remove shorting medium.	1	2	3	4
5.	<u>Float Switch Test</u>					5
5.1	Float switch.	(i) Connect to magneto synchronizer (Table 1 Column 3). (ii) Mount in test position (Table 1 Column 2).				
5.2	Float.	Ensure in down position.				
NB	During Sub-items 5.3 to 5.7 inclusive magneto synchronizer switch is to be kept depressed.					
5.3	Magneto synchronizer.	Depress switch.				
5.4	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.				
5.5	Float arm.	Raise slowly and note angular position of arm when switch changes over.				
5.6	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.				
5.7	Float arm.	Lower slowly and note angular position of arm when switch changes over. Note: There is to be an appreciable angular difference between changeover positions of arm in Sub-items 5.5 and 5.7.				

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 7230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
ROUTINE BAY SERVICING
HUNTER GA9AP101B-1300-5F
Sect 1
Chap 10

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD							
1	2	3	4	5		5. <u>Float Switch Test (Contd)</u>							
		5.8 Magneto synchronizer. (i) Release switch. (ii) Disconnect.		5.9 Float switch. Refit.									

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

8. Leak Test (Contd)

8.4 Adapter. (Fig 3). Fit to tank air connection.

8.5 Canopy seal inflator and gauge. Fit to adapter.

8.6 Footpump. Connect.

8.7 Tank. Pressurize to 0.896 bar (13 lbf/in²).

8.8 Footpump. Disconnect.

8.9 Tank. Ensure no leaks or loss of pressure over a period of 20 minutes.

8.10 Adapter
8.11 Canopy seal
Inflator and gauge. } Remove.

8.12 Tank. Drain.

8.13 Test blank. Remove.

8.14 Fuel and air Connections. Refit.

9. Completion.

9.1 Locating spigots. Coat with anti-seize compound, (ZX-38).

9.2 Connections. Fit blanks.

9.3 Documentation. Complete.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

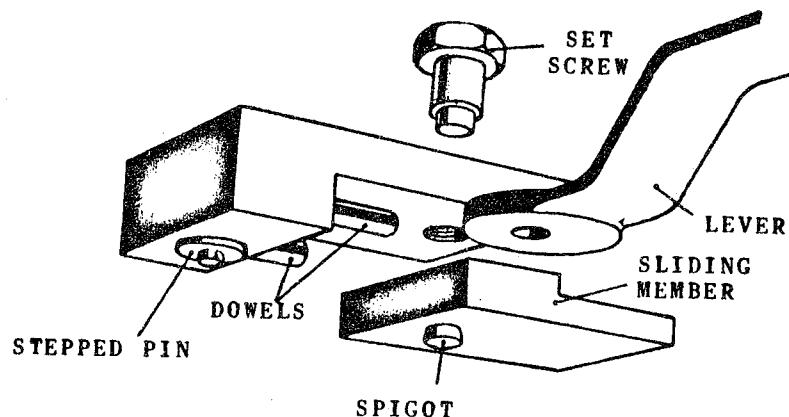


Fig. 1A Exploded view of special tool

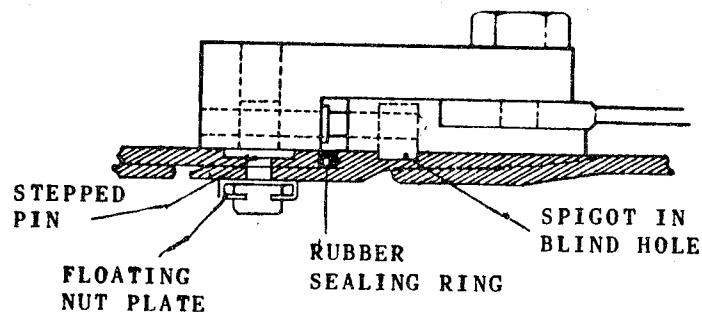


Fig. 1B Special tool in position

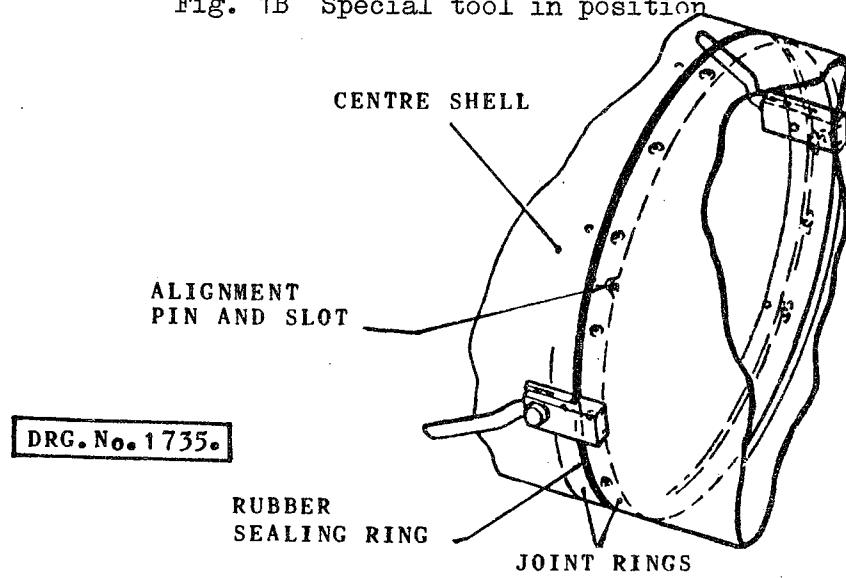
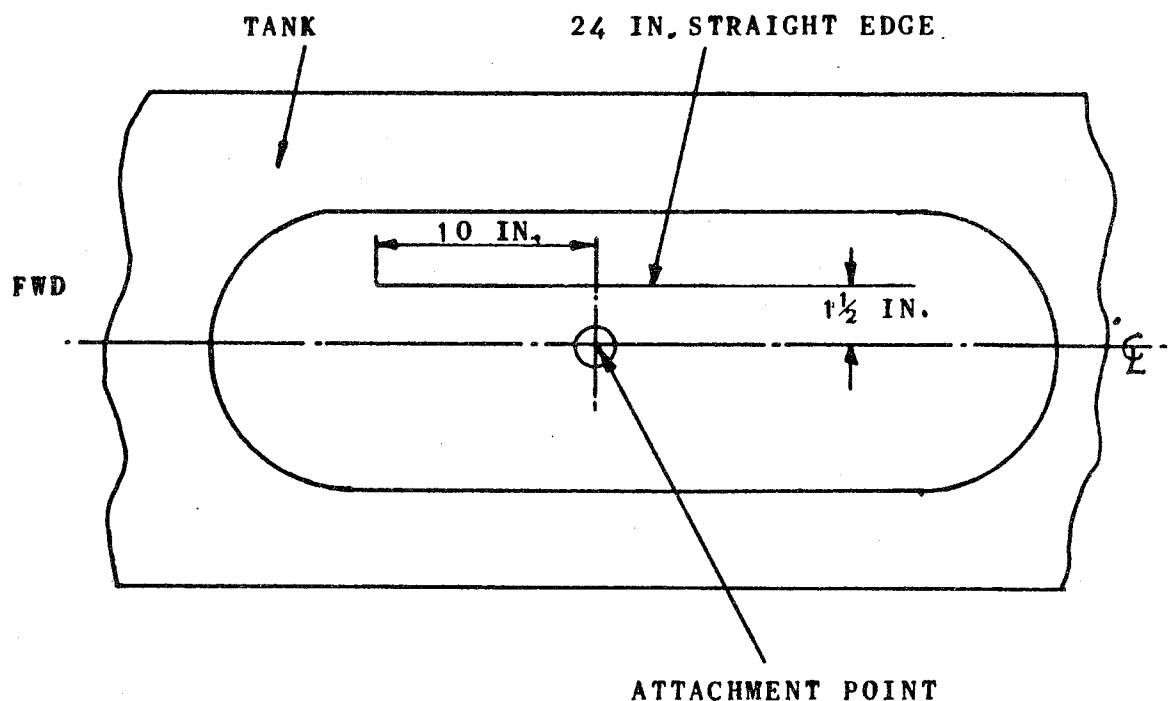


Fig. 1C Special tools as used when assembling



DRG. No. 1734.

Fig. 2 Reinforcing plate

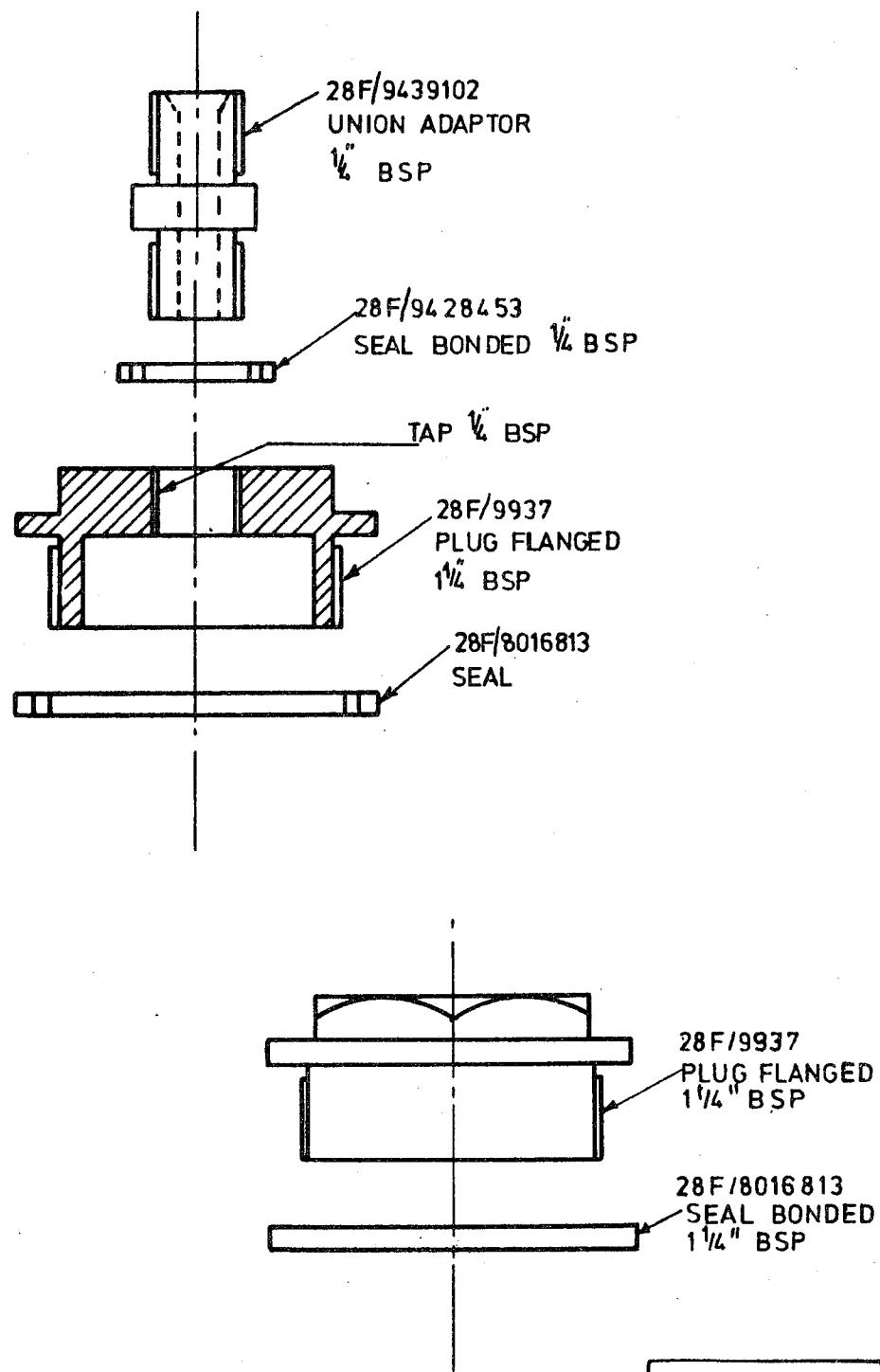


Fig. 3 Test adapter and blank

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

					SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				APPLICABILITY
1	2	3	4	5	AUTH	ITEM NO.	ITEM	OPERATION	

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
1C/9106493	Kits, Tool, Airframe Fitter, to Scale A2, AP830, Vol 3, Pt 'A'	1
5G/9156675	Straight Edge.	1
5G/1113	Resistance Tester, Type C	1
5G/9018429	Magneto Synchronizer, Type A	1
1A/6441380	Safety Ohmmeter Mk 6	1
1A/9100070	0-1 inch Micrometer	1
4F/1041538	0-25 mm Micrometer	1
LM	Canopy Seal Inflator	1
LM	Test Adapter. (Fig 3)	1
4G/4310935	Test Blank. (Fig 3).	1
4G/4420526	Footpump	1
4F/4229426	Tool Shell Assembly	4
	Gauge Pressure	1

MATERIALS

NATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34B/2244966	Preservative Compound, PX-24	C-634
34B/9100593	Inhibiting Oil, OX-275	C-615

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test process or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.

2. Safety Precaution for aircraft fuel tanks are contained in AP106B-0002-1.

3. AP106B-0001-5F is to be complied with throughout the work detailed in this Chapter.

4. PX-24 Application. PX-24 provides temporary protection to metals against corrosion, although normally quite safe to use it can be dangerous if misused. The dangers are:

- a. Aircraft surfaces are extremely slippery where PX-24 has been used.
- b. PX-24 can interfere with the safe operation of certain systems. Do not apply to:
 - (1) Oxygen system components.
 - (2) Brake assemblies.
 - (3) Firewire couplings.
 - (4) Commutators, slip rings and brush gear of electrical machines.
 - (5) Clear vision panels.
 - (6) Non-metallic structural materials.
 - (7) Helicopter flotation bags.
 - (8) Dinghy packs.
 - (9) 'Black boxes' of all kinds.
 - (10) Cabin and cockpit equipment and furnishings eg,
 - (a) Safety harness.
 - (b) Seat fabrics.
 - (c) Instrument faces.
 - (d) Rudder pendls.
 - (e) Soundproofing.

Continued overleaf

SAFETY PRECAUTIONS (Contd)

c. PX-24 also has an adverse effect on rubbers and plastics if prolonged contact is allowed. The carrier fluid and not the residual fluid, causes the deterioration after heavy application or immersion. After such applications the items should be rapidly and thoroughly cleaned. Experience shows however that after light accidental overspray the rapid evaporation of the carrier prevents significant damage.

d. PX-24 should not be deliberately sprayed on to bearing surfaces, but provided that it is applied as a thin film accidental overspray of normal aircraft bearings is acceptable. However, following the application of PX-24 to adjacent structure, recirculating ballscrew jacks should be cleaned with white spirit, dried and re-lubricated.

e. Liquid PX-24 contains white spirit, a volatile petroleum based solvent which evaporates from spray or drying liquid. The solvent is highly inflammable.

f. When using PX-24 the following precautions are to be observed:

- (1) Ensure good ventilation of working area.
- (2) Do not inhale spray.
- (3) Do not swallow PX-24 (If swallowed summon medical aid. Do not induce vomiting).
- (4) Wash skin with soap and water immediately after use.

g. PX-24 should not normally be applied extensively to a matt external paint finish, because it will impart a sheen which will nullify the non-reflective property of the matt finish.

P.F.6A.

SERVICING NOTES

1. Blanking of pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

Ser No

Date:

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable			Supervisor Man Hrs		Supervisor Initials		SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
Tradesman Initials	Tradesman Man Hrs	Supervisor Initials	Supervisor Man Hrs	Supervisor Initials						
1	2	3	4	5						

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD4. Magneto Synchronizer Test

4.1 Magneto synchronizer. (i) Short circuit leads R and B.
 (ii) Operate switch and note brilliance of both lamps.
 (iii) Remove shorting medium.

5. Float Switch Test

5.1 Float switch. (i) Connect to magneto synchronizer (Table 1 Column 3).
 (ii) Mount in test position (Table 1 Column 2).

5.2 Float. Ensure in down position.

NB During Sub-items 5.3 to 5.7 inclusive magneto synchronizer switch is to be kept depressed.

5.3 Magneto synchronizer. Depress switch.

5.4 Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii).
 Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.

5.5 Float arm. Raise slowly and note angular position of arm when switch changes over.

5.6 Magneto synchronizer lamps. Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii).
 Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.

5.7 Float arm. Lower slowly and note angular position of arm when switch changes over.
 Note: There is to be an appreciable angular difference between changeover positions of arm in Sub-items 5.5 and 5.7

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
8.	<u>Leak Test</u> (Contd)					
8.4	Adaptor (Fig 3).	Fit to tank air connection.	1	2	3	4
8.5	Canopy seal inflator and gauge.	Fit to adapter.				
8.6	Footpump.	Connect.				
8.7	Tank.	Pressurize to 0.896 bar. (13lbf/in ²).				
8.8	Footpump.	Disconnect.				
8.9	Tank.	Ensure no leaks or loss of pressure over a period of 20 minutes.				
8.10	Adapter.					
8.11	Canopy seal inflator gauge.	} Remove.				
8.12	Tank.	Drain.				
8.13	Test blank.	Remove.				
8.14	Fuel and air connections.	Refit.				
9.	<u>Inhibiting</u>					
9.1	Tank.	Cover internal metal surfaces with oil. (OX-275).				
10.	<u>Completion</u>					
10.1	Locating spigots.	Coat with anti-seize compound, (ZX-38).				
10.2	Connections.	Fit blanks.				
10.3	Documentation.	Complete.				

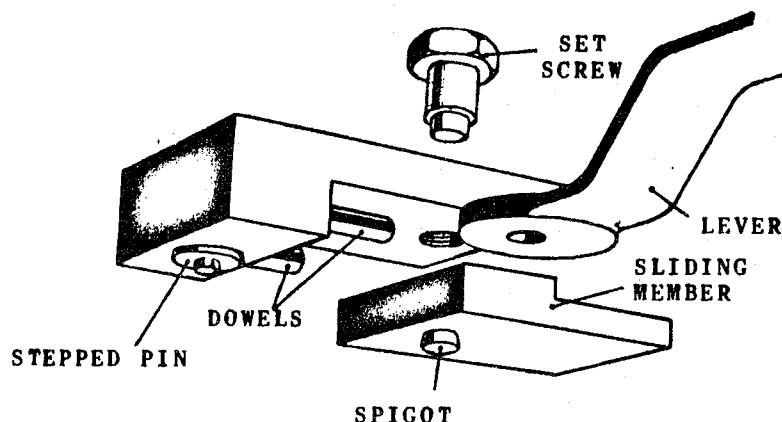


Fig. 1A Exploded view of special tool

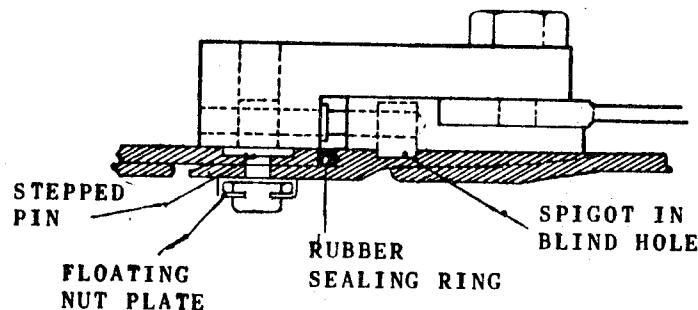


Fig. 1B Special tool in position

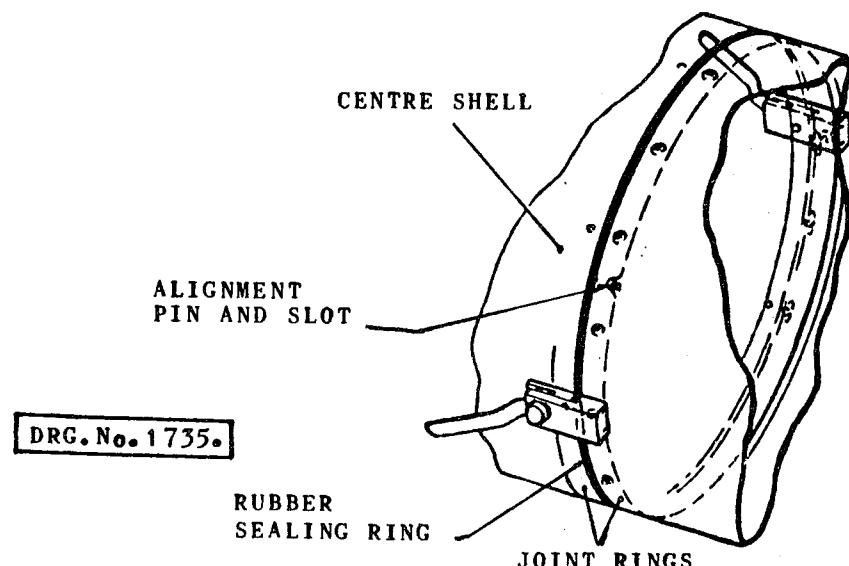
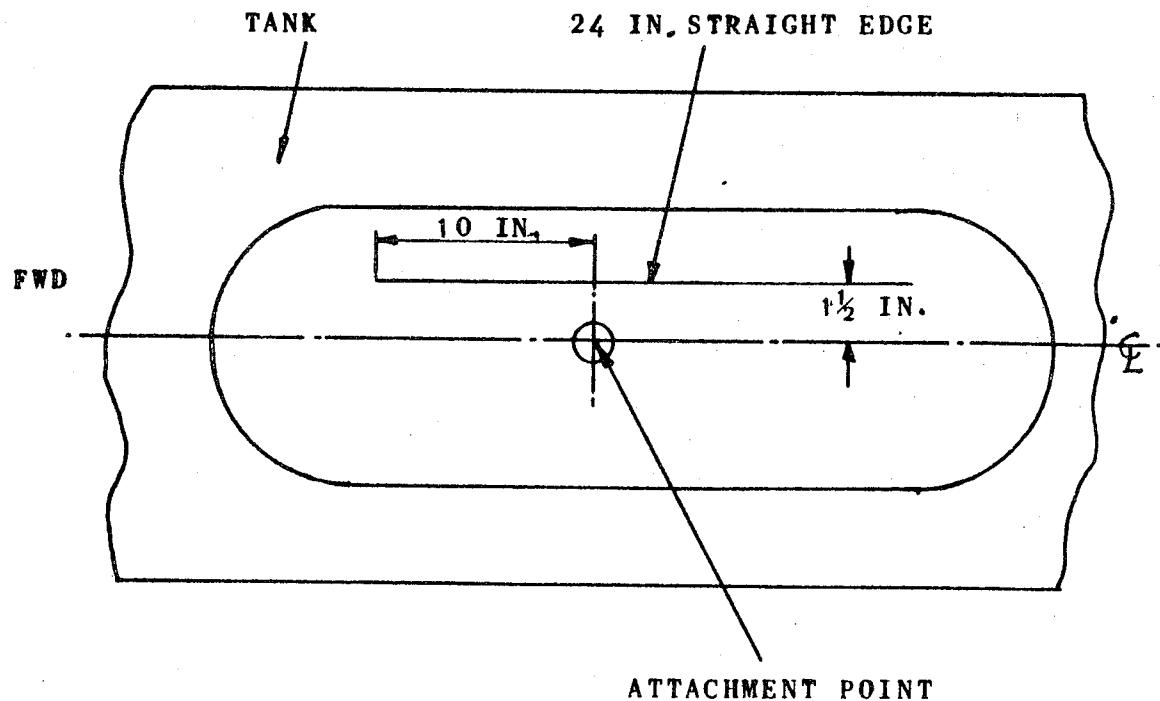


Fig. 1C Special tools as used when assembling



DRG. No. 1734.

Fig. 2 Reinforcing plate

P.F.6.

P.F. 6.

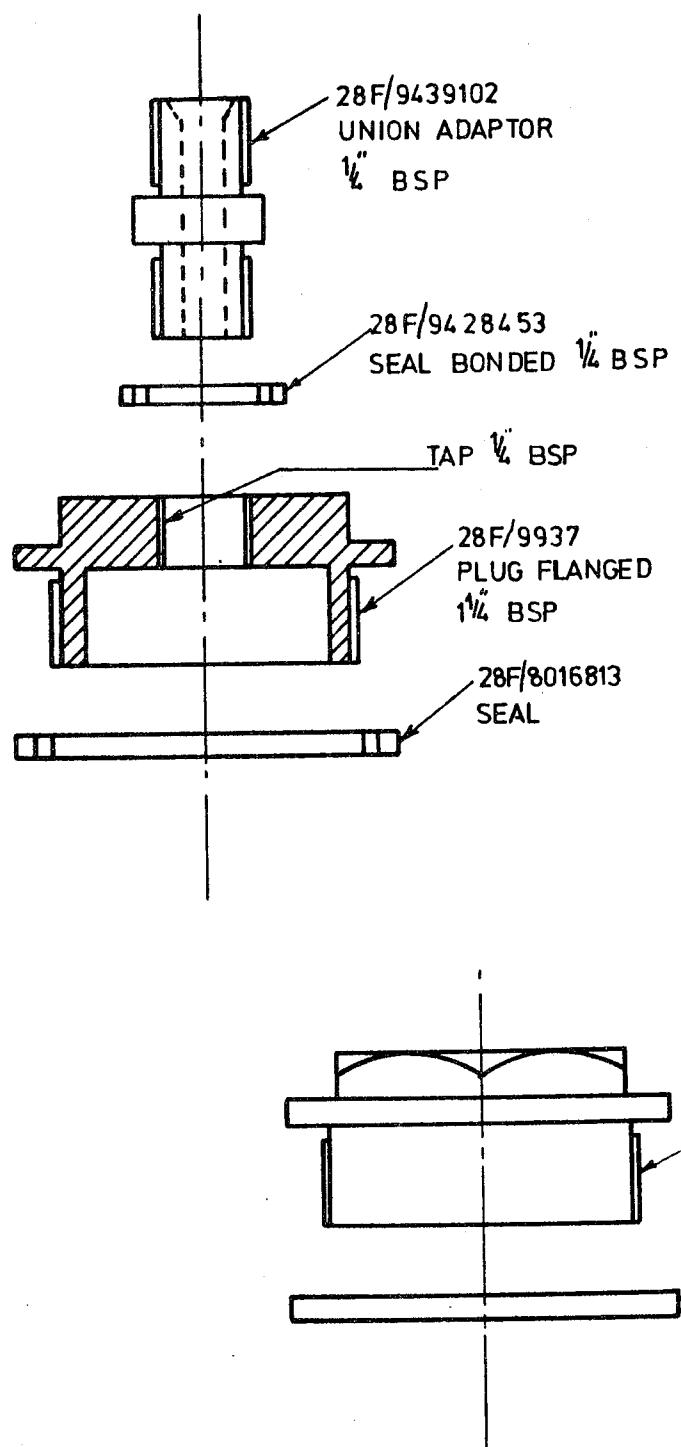


Fig. 3 Test adapter and blank

DRG. No. 1821

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs

Brief Details of
Suspected Defect
and MOD F720 ORN
When Applicable

Supervisor Man Hrs

Supervisor Initials

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

AUTH	ITEM NO.	ITEM	OPERATION	APPLICABILITY

1 2 3 4 5

AIRFRAME
Sheet 2

230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
INSPECTION WHILE IN STORAGE
HUNTER ALL MARKS

AP101B-1300-5F
Sect 1
Chap 12

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
	Nil	
MATERIALS		NATO CODE NO.
34B/2244966	Preservative Compound, PX-24.	C-634
		As required

P.F.6.

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test process or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line which may be in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this chapter.
4. PX-24 Application. PX-24 provides temporary protection to metals against corrosion, although normally quite safe to use it can be dangerous if misused. The dangers are:
 - a. Aircraft surfaces are extremely slippery where PX-24 has been used.
 - b. PX-24 can interfere with the safe operation of certain systems. Do not apply to:
 - (1) Oxygen system components.
 - (2) Brake assemblies.
 - (3) Firewire couplings.
 - (4) Commutators, slip rings and brush gear of electrical machines.
 - (5) Clear vision panels.
 - (6) Non-metallic structural materials.
 - (7) Helicopter flotation bags.
 - (8) Dinghy packs.
 - (9) 'Black boxes' of all kinds.
 - (10) Cabin and cockpit equipment and furnishings eg,
 - (a) Safety harness.
 - (b) Seat fabrics.
 - (c) Instrument faces.
 - (d) Rudder pedals.
 - (e) Soundproofing.

c. PX-24 also has an adverse effect on rubbers and plastics if prolonged contact is allowed. The carrier fluid and not the residual fluid, causes the deterioration after heavy application or immersion. After such applications the items should be rapidly and thoroughly cleaned. Experience shows however that after light accidental overspray the rapid evaporation of the carrier prevents significant damage.

d. PX-24 should not be deliberately sprayed on to bearing surfaces, but provided that it is applied as a thin film accidental overspray of normal aircraft bearings is acceptable. However, following the application of PX-24 to adjacent structure, recirculating ballscrew jacks should be cleaned with white spirit, dried and re-lubricated.

e. Liquid PX-24 contains white spirit, a volatile petroleum based solvent which evaporates from spray or drying liquid. The solvent is highly inflammable.

f. When using PX-24 the following precautions are to be observed:

- (1) Ensure good ventilation of working area.
- (2) Do not inhale spray.
- (3) Do not swallow PX-24 (If swallowed summon medical aid. Do not induce vomiting).
- (4) Wash skin with soap and water immediately after use.

g. PX-24 should not normally be applied extensively to a matt external paint finish, because it will impart a sheen which will nullify the non-reflective property of the matt finish.

P.F.6A.

SERVICING NOTES

1. Cleanliness of Servicing Areas and Components. All areas in which servicing is carried out are to be clean. All components are to be cleaned before examination or lubrication. Lubrication is to be adequate but not excessive and all excess oil or grease is to be removed.
2. Blanking of pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
3. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

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Date:

					SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor Man Hrs	Supervisor Initials	
1	2	3		4	5	<ol style="list-style-type: none"> 1. <u>Preparation</u> <ol style="list-style-type: none"> 1.1 Introduction. 1.2 Safety Precautions. 1.3 Servicing Notes. 2. <u>Examination</u> <ol style="list-style-type: none"> 2.1 Blanks. Ensure secure. 2.2 External surfaces. Examine. 2.3 Exposed metal parts. Coat with preservative compound, (PX-24). 3. <u>Completion</u> <ol style="list-style-type: none"> 3.1 Documentation. Complete.
						E1088(87)

SERVICING RECORD

Aircraft/Equipment

Ser No:

te:

		SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				
Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable		Supervisor Man Hrs	Supervisor Initials	APPLIC- ABILITY
1	2	3	4	5		

AIRFRAME
Sheet 2

230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
PREPARATION FOR AIRCRAFT
FIT AFTER STORAGE
HUNTER GA9

AP101B-1300-5F
Sect 1
Chap 13

EQUIPMENT AND TOOLS

Reference	Nomenclature	Qty
5G/9156675	Kits, Tool, Airframe Fitter, to Scale A2., AP830, Vol 3, Pt 'A'.	1
5G/1113	Resistance Tester, Type C.	1
5G/9018429	Magneto Synchronizer, Type A.	1
4F/1041538	Safety Ohmmeter Mk 6.	1
LM	Canopy Seal Inflator.	1
LM	Test Adapter (Fig 2).	1
4G/4310935	Test Blank (Fig 2).	1
4G/4420526	Footpump.	1
4F/4229426	Tool Shell Assembly.	4
	Gauge Pressure.	1

MATERIALS

NATO CODE NO.

30A/9437135	Wire Locking, Chromium Nickel, 0.711 mm (22 SWG).	As required
34C/9100454	Lead Free Gasoline.	"
34B/9437518	Anti Seize Compound, ZX-38.	S-722

P.F. 6.

SAFETY PRECAUTIONS

1. As soon as the tank is removed from the aircraft it is to be bonded to earth. Throughout any repair or test process or any operation involving the pouring of liquid or blowing of air the tank is to remain bonded to earth and to any container or air line in use. Tanks on transportation trolleys are also to be bonded to the trolley and the trolley to earth.
2. Safety Precautions for aircraft fuel tanks are contained in AP106B-0002-1.
3. AP106B-0001-5F is to be complied with throughout the work detailed in this chapter.

SERVICING NOTES

1. Blanking of Pipelines. The open ends of disconnected pipelines are to be blanked off to prevent excessive fluid spillage and/or ingress of other material.
2. Electrical Connections. Electrical leads, plugs and sockets, when disconnected are to be suitably insulated and also protected against the ingress of moisture and/or other matter, using polythene bags (32B/1255315-1255318) and secured to prevent damage.

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable			Supervisor Man Hrs		Supervisor Initials		SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD			
1	2	3	4	5								

1. Preparation

1.1 Introduction.

1.2 Safety Precautions.

1.3 Servicing Notes.

1.4 Tank.

1.5 Rear shell.

1.6 Float switch.

2. Examination

2.1 Tank internal structure.

2.2 Tank external surface.

2.3 Locating spigots.

2.4 Lifting lug.

2.5 Fuel and air connections.

2.6 Fuel and air connection seals.

2.7 During this Sub-item rattling sounds from the tank indicate excessive wear in visual indicator level shaft bearings.

Tank.

NB During Items 3 to 5 inclusive assistance of an Electrical tradesman is required.

3. Float Switches Resistance Check

3.1 Top float switch insulation between each pin and earth.

4. Magneto Synchronizer Test

4.1 Magneto synchronizer

(i) Short circuit leads R and B.

(ii) Operate switch and note brilliance of both lamps.

(iii) Remove shorting medium.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

5. <u>Float Switch Test</u>		1	2	3	4	5
5.1	Float switch.	(i) Connect to magneto synchronizer (Table 1 Column 3). (ii) Mount in test position (Table 1 Column 2).				
5.2	Float.	Ensure in down position.				
NB	During Sub-items 5.3 to 5.7 inclusive magneto synchronizer is to be kept depressed.					
5.3	Magneto synchronizer.	Depress switch.				
5.4	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.				
5.5	Float arm.	Raise slowly and not angular position of arm when switch changes over.				
5.6	Magneto synchronizer lamps.	Ensure correct operation (Table 1 Column 4) and brilliance is comparable to that noted in Sub-item 4.1 Operation (ii). Note: A dim or intermittent light indicates a high resistance or faulty contact. If lamp fails to light a high resistance or open circuit is indicated.				
5.7	Float arm.	Lower slowly and not angular position of arm when switch changes over. Note: There is to be an appreciable difference between changeover positions of arm in Sub-items 5.5 and 5.7.				
5.8	Magneto synchronizer.	(i) Release switch. (ii) Disconnect.				
5.9	Float switch.	Refit.				

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

Tradesman Man Hrs

Brief Details of
Suspected Defect
and MOD F720 ORN
When Applicable

Supervisor Man Hrs

Supervisor Initials

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD5. Float Switch Test (Contd)

TABLE 1

1	2	3	4	5	Column 1		Column 2			Column 3			Column 4	
					Part No. of Float Switch	Flange Position	4 Pole Plug Leads or Terminal Block	Float Stop Position	Magneto Synchronizer Tester Connections	Y	R	B	Down	Up
					3504100/ 13	Horizontal	Upper- most	N/A	A	B	C	Red	Blue	

6. Assembling

6.1 Rear and centre

- (i) Slide together.
- (ii) Fit tools 4G/4420526 (4 off) to bottom and side positions of joint rings. (Fig.1C).
- (iii) Apply pressure evenly to tool levers to close shells.
- (iv) Insert bolts with washers in available holes.
- (v) Remove tools.
- (vi) Insert bolts with washers in remaining holes.

7. During this Item assistance of an Electrical tradesman is required.

Bonding Test

7.1 Assembled tank.

Using safety ohmmeter Mk 6 check resistance between all external metal parts and external bonding socket does not exceed 0.05 ohms.

8. During this Item tank is to be suitably supported on cradles.

Leak Test

8.1 Tank fuel and air connections.

Remove.

8.2 Tank.

Fill with fuel.

8.3 Fuel connection.

Fit test blank. (Fig 2).

8.4 Adapter. (Fig 2).

Fit to tank air connection.

SERVICING RECORD

Aircraft/Equipment

Ser No.

Date:

AIRCRAFT
Sheet 8230 GALLON DROP TANK
26FX/4246823 AND 26FX/11751
PREPARATION FOR AIRCRAFT
FIT AFTER STORAGE
HUNTER GA9AP101B-1300-5F
Sect 1
Chap 13

Tradesman Man Hrs		Brief Details of Suspected Defect and MOD F720 ORN When Applicable			Supervisor Man Hrs		Supervisor Initials		SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		
1	2	3	4	5							
									8.5	Canopy seal inflator and gauge.	Fit to adapter.
									8.6	Footpump.	Connect.
									8.7	Tank.	Pressurize to 1.034 bar. (15 lbf/in ²).
									8.8	Footpump.	Disconnect.
									8.9	Tank.	Ensure no leaks or loss of pressure over a period of 20 minutes.
									8.10	Adapter.	
									8.11	Canopy seal inflator and gauge.	Remove.
									8.12	Tank.	Drain.
									8.13	Test blank.	Remove.
									8.14	Fuel and air connections.	Refit.
									9.	<u>Completion</u>	
									9.1	Locating spigots	Coat with anti-seize compound, (ZX-38).
									9.2	Connections.	Fit blanks.
									9.3	Documentation.	Complete.

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Continued

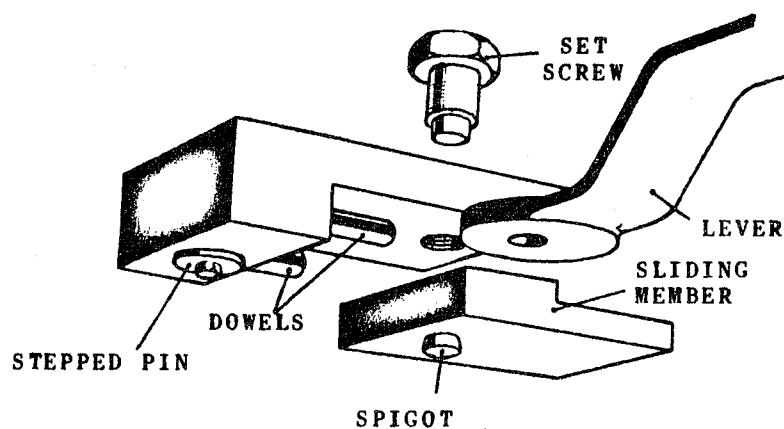


Fig.1A Exploded view of special tool

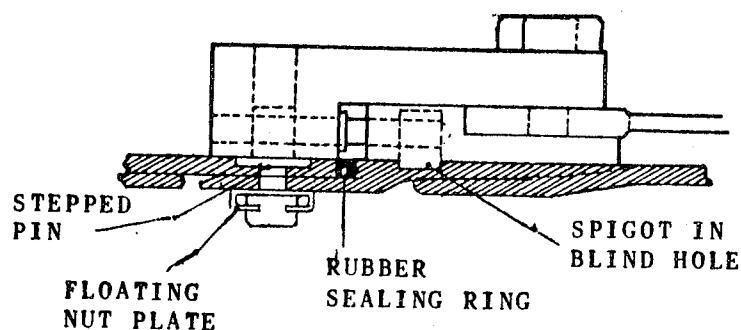


Fig.1B Special tool in position

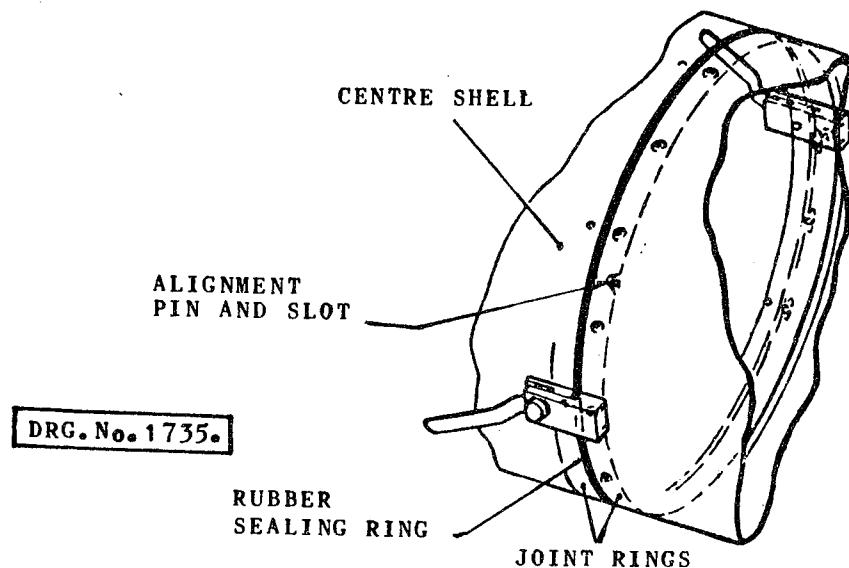


Fig.1C Special tools as used when assembling

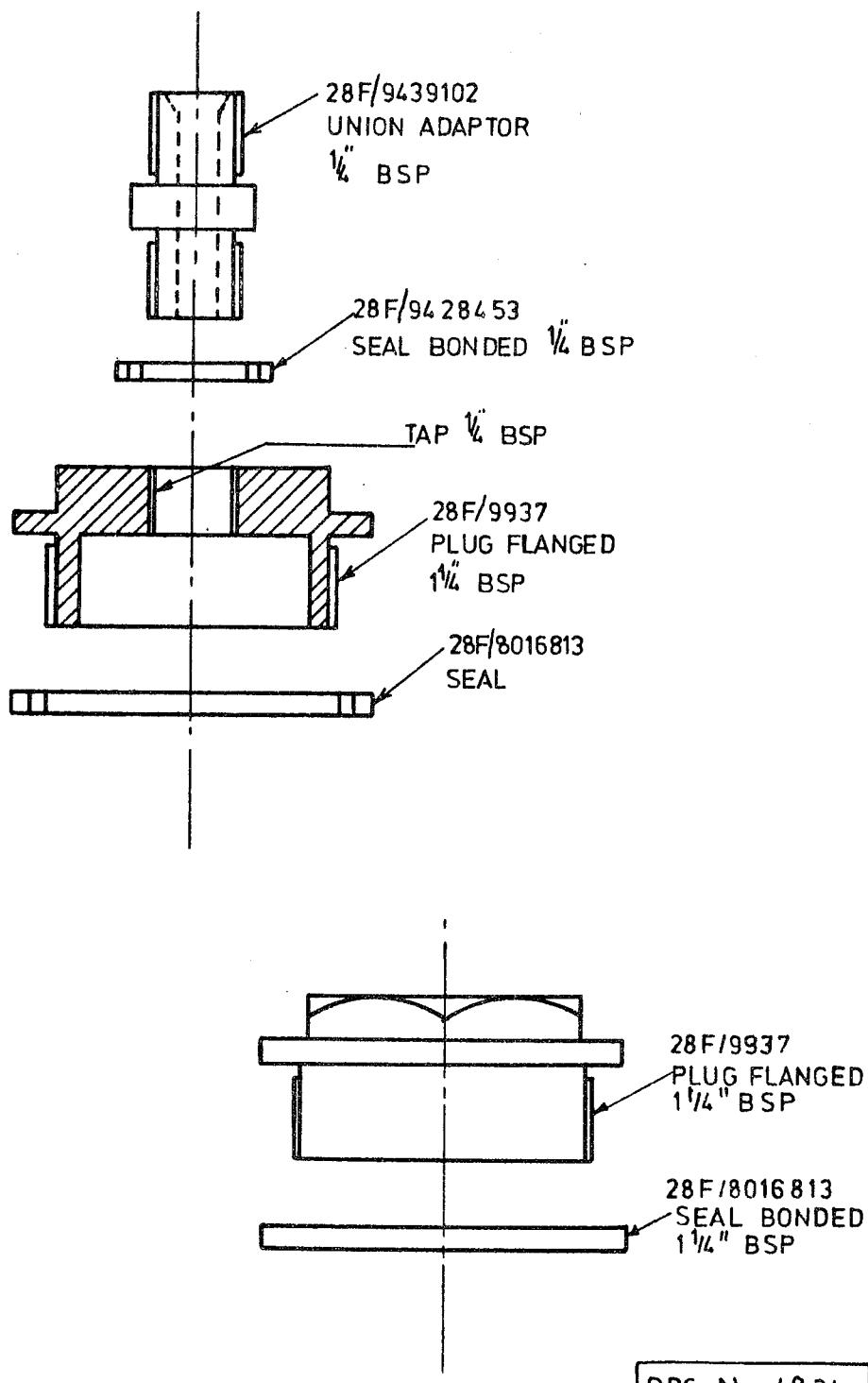


Fig.2 Test adapter and blank

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

HOOD JETTISON MECHANISM
RELEASE UNIT
26FX/4246107
HUNTER T7, T7A AND 8B
SUPPLEMENTARY SERVICINGAP101B-1300-5F
Sect 1
Chap 14

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable			SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				
		Supervisor Man Hrs	Supervisor Initials	AUTH	ITEM NO.	ITEM	OPERATION	APPLICABILITY	
1	2	3	4	5					

SPECIAL TOOLS AND EQUIPMENT

Reference	Nomenclature	Qty
LM	Distance Piece, Manufacture from: 17 SWG Mild steel Tube Ref No. 30A/9610317. (See Fig 1B).	1
LM	Washer, Manufacture from: (a) 3 SWG Steel Plate Ref No. 30A/9610501 or (b) 1½ in. Mild Steel Bar Ref No. 30C/9610743. (See Fig 1C).	1

SPARES

1302

Refer to AP101B- & -3A
1303

	MATERIALS	NATO CODE	Qty
34B/2241793	Grease, XG-287	G354	As required
33C/2243422	Alocrom 1200	"	"
33D/2201949	Trichloroethane	"	"
33E/2202553	Bostik 2402	"	"

SAFETY PRECAUTIONS

1. Trichloroethane (Inhibisol). Trichloroethane (33D/2201465) also known as Inhibisol has a strong degreasing action on the skin. The following health precautions are to be observed:
 - a. All unnecessary exposure to the vapour is to be avoided.
 - b. The work area is to be adequately ventilated. Suitable respirators are to be worn if Trichloroethane (Inhibisol) is used in an enclosed space.
 - c. Smoking, eating and drinking in the work area are prohibited.
 - d. Care is to be taken to prevent splashing when handling the fluid. If necessary goggles or eye shields are to be worn. If any does enter the eyes, they are to be washed out immediately with running water and the Station Medical Centre informed.
 - e. Rubber gloves are to be worn, and any portion of the skin liable to come into contact with the fluid is to be protected by a barrier cream. If the skin is splashed the affected parts are to be thoroughly washed with soap and clean water as soon as possible.

SERVICING NOTES

1. Refer to the aircraft AP, Topic 1 Section 3 Chapter 1 for information regarding unload/load of the Hood Jettison Release Unit Pt No.B212214 Ref No. 26FX/4246107.
2. The technical content of SI/Hunter/128B is included in this schedule.
3. Clean all metal parts with Trichloroethane and dry using compressed air.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
1	2	3	4	5		
					<p>1. <u>Preparation</u></p> <p>1.1 Introduction.</p> <p>1.2 Safety Precautions.</p> <p>1.3 Servicing Notes. } Read.</p> <p>1.4 Release unit. Ensure in 'unloaded' position.</p> <p>2. <u>Dismantling</u></p> <p>2.1 Release Unit.</p> <p>(a) Rivets. (2 off). } (Retaining coupling eye end, and sleeve to operating lever } (A215725) end of } rod (F210867). }</p> <p>(b) Coupling.</p> <p>(c) Eye end.</p> <p>(d) Sleeve.</p> <p>(e) Bolts special } (2 off)(Pt No. F189118). }</p> <p>(f) Bolts, cheesehead } (2 off).(Pt No. A127278) securing } slotted plug } (Pt No.A215724) } within casing. }</p> <p>(g) Spring washers. } (2 off)(SP47E). }</p> <p>(h) Spring washers } (2 off)(SP47C). }</p> <p>(j) Slotted plug (i) Ensure operating lever is complete with in unloaded position. operating lever (ii) Remove and retain. assembly (Pt No. A215725).</p> <p>(k) Nut Remove. (Pt No. A126610).</p>	

Continued overleaf

SERVICING RECORD

Aircraft/Equipment
Ser No:
Date:SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARDDismantling (Contd)

2.1

- (l) Bolts, cheesehead
(2 off). (Pt No. A127278).
- (m) Bolts special
(2 off). (Pt No. F212258).
- (n) Bearing special
(Pt No. F212257).
- (p) Bearing spool
(Pt No. F210655)
locating plug
(Pt No. F189067)
within casing.
- (q) Spring washers
(2 off).
(AGS 162C).
- (r) Spring washer
(SP47E).
- (s) Bolt special
(Pt No. F212258).
Locating bearing
special (Pt No. F228234).
- (t) Casing complete
with packing.

Remove.

Ensure removed.
Note: This bolt should have been removed to facilitate the withdrawal from aircraft.

- (i) Securely hold eye end and coupling.
- (ii) Remove from release unit mechanism and retain.

3.

Examination

3.1

Casing.

- (i) Clean.
- (ii) Examine and particularly for wear and corrosion.

3.2

Rubber washers
(attached to the inside
face of packing).

- (i) Examine.
- (ii) If insecure refit using Bostik 2402.

3.3

During this Sub-item if severe corrosion is found, the affected parts are to be replaced. Slight corrosion is to be removed using fine emery cloth, the bare metal surfaces being reprotected with Alocrom 1200.

Release Unit.

- (i) Clean.
- (ii) Examine and particularly the condition of the sliding surfaces on the operating lever and attached slotted plug.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs

Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
				3.	Examination (Contd).
1	2	3	4	5	<p>3.4 Rod. (Pt No. F210867). (i) Fit LM spring compression tool (See Fig 1A) to operating lever end of rod.</p> <p>(ii) Fit 3/8 in. BSW steel nut to threaded portion of rod.</p> <p>3.5 Spring. (Pt No. A126828). Compress using LM spring compression tool, approximately 10.0 mm (0.4 in.) to permit lubrication of the thrust bearing (Ref No. 2A/9500491) through the four half inch holes in the LM distance piece (See Fig 1B).</p> <p>3.6 Thrust bearing. (Ref No. 2A/9500491). (i) Lubricate, using small paint brush, with Grease. (XG-287).</p> <p>(ii) Rotate to ensure complete coverage.</p> <p>3.7 Rod. (Pt No. F210867). (i) Remove 3/8 in BSW Nut.</p> <p>(ii) Remove spring compression tool.</p> <p>3.8 Plug. (Pt No. F189067). (i) Fill the four bolt holes with Grease. (XG-287).</p> <p>(ii) Rotate the centre rod to ensure circulation of grease.</p> <p>(iii) Repack the spring assembly with Grease. (XG-287).</p> <p>3.9 Slotted plug and operating lever. Lubricate sliding surfaces with Grease. (XG-287).</p> <p>4. Assembling</p> <p>4.1 Casing complete with packing.</p> <p>(a) Assembly. Fit to release unit mechanism.</p> <p>(b) Plug. (Pt No. A189067). }</p> <p>(c) Bolts (2 off). (Pt No. A127278). }</p> <p>(d) Bolts special (2 off). (Pt No. F212258). } Fit to casing.</p> <p>(e) Bearing special (Pt No. F212257). }</p> <p>(f) Bearing spool (Pt No. F210655). }</p>

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD4. Assembling (Contd)

4.1 Casing complete with packing. (Contd).

(g) Washers spring. }
(2 off)(AGS/162C)}(h) Washer spring. }
(SP47E).(j) Slotted plug }
(Pt No. 215724) }
complete with }
operating lever.(k) Bolts (2 off). }
(Pt No. A127278).(l) Bolts special }
(Pt No. F189118).(m) Washers spring. }
(2 off). (SP47E).(n) Washers spring. }
(2 off). (SP47C).)

Fit to casing.

4.2 Nut (Pt No. A126610). Fit the rod ensuring wider flange engages operating lever.

4.3 Release Unit. Fit to rod, aligning the two rivet holes ensuring there is a gap of 2.5146 to 2.5654cm (0.99 to 1.01 in) between the coupling and the face of the nut (Pt No. A126610).

(d) Rivets (2 off). }
(AS463/415). Fit.5. Completion

5.1 Documentation. Complete.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

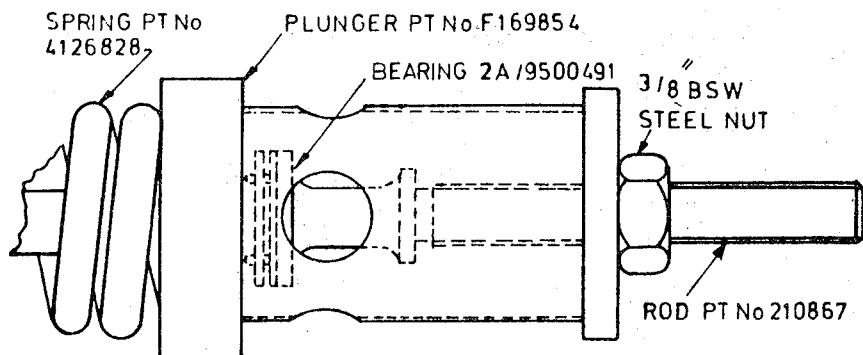


Fig 1A Tool in position on unit (Not compressed)

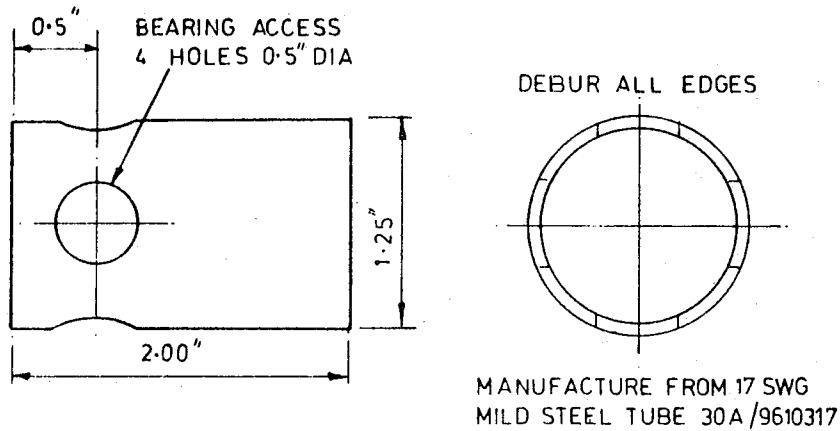


Fig 1B Distance piece

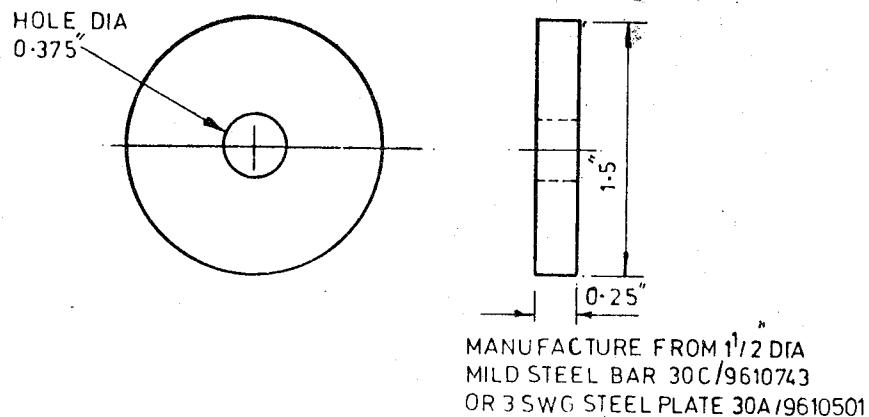


Fig 1C Washer

Spring compression tool

DRG No 2505A

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD				
					AUTH	ITEM NO.	ITEM	OPERATION	APPLICABILITY
1	2	3	4	5					

Reference	SPECIAL TOOLS AND EQUIPMENT	QTY
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Nomenclature

LM	Distance Piece. Manufacture from: 17 SWG Mild Steel Tube Ref No. 30A/9610317. (See Fig 1B)	1
LM	Washer. Manufacture from: (a) 3SWG Steel Plate Ref No. 30A/9610501 or (b) 1 $\frac{1}{2}$ in. Mild Steel Bar Ref No. 30C/9610743. (See Fig 1C).	1

SPARES

Refer to AP4347 series Vol 3, Pt 1
AP101B-1301/7/8-3A

	MATERIALS	NATO CODE	QTY
34B 2241793	Grease, XG287	G354	As required
33C 2243422	Alocrom 1200	"	"
33D 2201949	Trichloroethane	"	"
33H 2202553	Bostik 2402	"	"

SAFETY PRECAUTIONS

1. Trichloroethane (Inhibisol). Trichloroethane (33D/2201465) also known as Inhibisol has a strong degreasing action on the skin. The following health precautions are to be observed:
 - a. All unnecessary exposure to the vapour is to be avoided.
 - b. The work area is to be adequately ventilated. Suitable respirators are to be worn if Trichloroethane (Inhibisol) is used in an enclosed space.
 - c. Smoking, eating and drinking in the work area are prohibited.
 - d. Care is to be taken to prevent splashing when handling the fluid. If necessary, goggles or eye shields are to be worn. If any does enter the eyes, they are to be washed out immediately with running water and the Station Medical Centre informed.
 - e. Rubber gloves are to be worn, and any portion of the skin liable to come into contact with the fluid is to be protected by a barrier cream. If the skin is splashed the affected parts are to be thoroughly washed with soap and clean water as soon as possible.

SERVICING NOTES

1. Refer to the aircraft AP, Topic 1 Section 3, Chapter 1, for information regarding unload/load of the Hood Jettison Release Unit Pt No. B215644. Ref No. 26FX/4242665.
2. The technical content of SI/Hunter/128B is included in this schedule.
3. Clean all metal parts with trichloroethane and dry using compress air.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

AIRFRAME
Sheet 5

HOOD JETTISON MECHANISM
RELEASE UNIT
26FX/4242665
HUNTER F6 AND GA9

AP101B-1300-5F
Sect 1
Chap 15

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD		
					1.1	Preparation	
1	2	3	4	5	1.1	Introduction.	
					1.2	Safety Precautions.	Read.
					1.3	Servicing Notes.	
					1.4	Release unit.	Ensure in 'unloaded' position.
					2.	<u>Dismantling</u>	
					2.1	Release unit.	
					(a)	Rivets. (2 off). (Retaining Coupling, eye end and sleeve to operating lever (F214647) end of rod).	
					(b)	Coupling.	Remove.
					(c)	Eye end.	
					(d)	Sleeve.	
					(e)	Bolts, cheese head (2 off). (Securing plug (Pt No. A189073) within casing).	
					(f)	Spring washers (2 off).	
					(g)	Bolt (Pt No. F211177) (at operating lever end of unit).	Ensure removed.
					(h)	Washer (STD915E6).	Note: These items should have been removed to facilitate the withdrawal from aircraft.
					(j)	Bolt (Pt No. F189118) (at operating lever end of unit).	
					(k)	Plug complete with operating levers (Pt No. F214647 and F189077).	(i) Ensure operating lever is in the unloaded position. (ii) Remove and retain.
					(l)	Nut (Pt No. A126610).	
					(m)	Bolts, (2 off, Pt No. A127278) securing plug (Pt No. F189067) within casing.	Remove.

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

2. Dismantling (Contd)

2.1 Release unit. (Contd)

- (n) Spring washers (2 off). Remove.
- (p) Bolts. (2 off). (Pt No. F189118). Ensure removed.
Note: These bolts should have been removed to facilitate the withdrawal from aircraft.
- (q) Casing complete with packing.
 - (i) Securely hold eye end and coupling.
 - (ii) Remove from release unit mechanism and retain.

3. Examination

3.1 Casing.

- (i) Clean.
- (ii) Examine and particularly for wear and corrosion.

3.2 Rubber washers attached to the inside face of packing.

- (i) Examine.
- (ii) If insecure refit using Bostik 2402.

3.3 During this Sub-item if severe corrosion is found the affected parts are to be replaced. Slight corrosion is to be removed using fine emery cloth, the bare metal surfaces being reprotected with Alocrom 1200.

Release unit.

- (i) Clean.
- (ii) Examine and particularly the condition of the sliding surfaces on the operating levers and attached plug.

3.4 Rod (Pt No. F210867).

- (i) Fit LM spring compression tool (see Fig 1A) to operating lever end of rod.
- (ii) Fit 3/8 in. BSW steel nut to threaded portion of rod.

3.5 Spring (Pt No. A126828).

Compress using LM spring compression tool, approximately 1.016cm (0.4 in). to permit lubrication of the thrust bearing (Ref No. 2A/9500491) through the four half inch holes in the LM distance piece (see Fig 1B).

3.6 Thrust bearing (Ref No. 2A/9500491).

- (i) Lubricate, using small paint brush, with Grease. (XG-287)
- (ii) Rotate to ensure complete coverage.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

SERVICING RECORD

Aircraft/Equipment

Ser No

Date.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials	SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT THE WORK DETAILED ON THIS CARD	
					3.	Examination (Contd)
1	2	3	4	5	3.7	Rod (Pt No. F210867). (i) Remove 3/8 in. BSW nut. (ii) Remove spring compression tool.
					3.8	Plug (Pt No. F189067). (i) Fill the four bolt holes with Grease. (XG-287). (ii) Rotate the centre rod to ensure circulation of grease. (iii) Repack the spring assembly with Grease. (XG-287).
					3.9	Plug and operating levers (Pt No. F214647 and F189077). Lubricate sliding surfaces with Grease. (XG-287).
					4.	<u>Assembling</u>
					4.1	During this Sub-item ensure that canopy de-seal lever (Pt No. F189077) is not reversed. Casing, complete with packing. (a) Assembly. Fit to release unit mechanism.
					(b) Plug (Pt No. A189067). } (c) Bolts (2 off) (Pt No. A127278). } (d) Washers (2 off) (AGS/162C). } (e) Plug (Pt No. A189073) complete } with operating levers. } (f) Bolts (2 off) (Pt No. A127278). } (g) Washers (2 off) (AGS/162C). }	Fit to casing.
					4.2	Nut (Pt No. A126610). Fit to rod ensuring wider flange engages operating lever.
					4.3	Release unit. (a) Sleeve. (b) Eye end. (c) Coupling. } Fit to rod, aligning the two rivet holes, ensuring there is a gap of 2.5146 to 2.5654 cm (0.99 to 1.01 in) between the coupling and the face of the nut (Pt No. A126610).

SERVICING RECORD

Aircraft/Equipment

Ser No:

Date:

SAFETY AND SERVICING NOTES ARE TO BE COMPLIED WITH THROUGHOUT
THE WORK DETAILED ON THIS CARD

4. Assembling (Contd)

4.3 Release unit. (Contd)
(d) Rivets (2 off). Fit.
(AS463/415).

5. Completion

5.1 Documentation. Complete.

Tradesman Man Hrs	Tradesman Initials	Brief Details of Suspected Defect and MOD F720 ORN When Applicable	Supervisor Man Hrs	Supervisor Initials
1	2	3	4	5

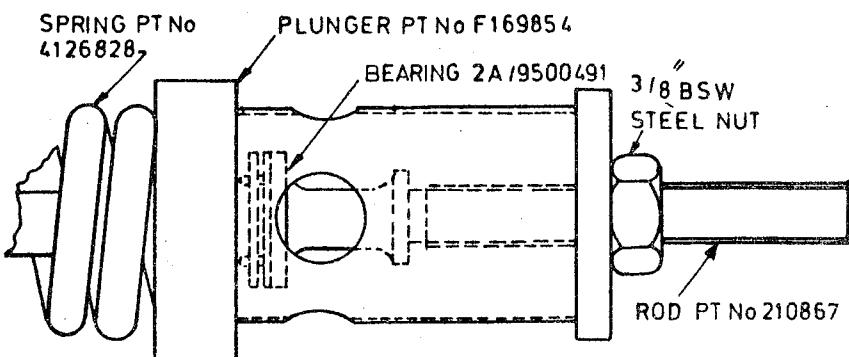


Fig 1A Tool in position on unit (Not compressed)

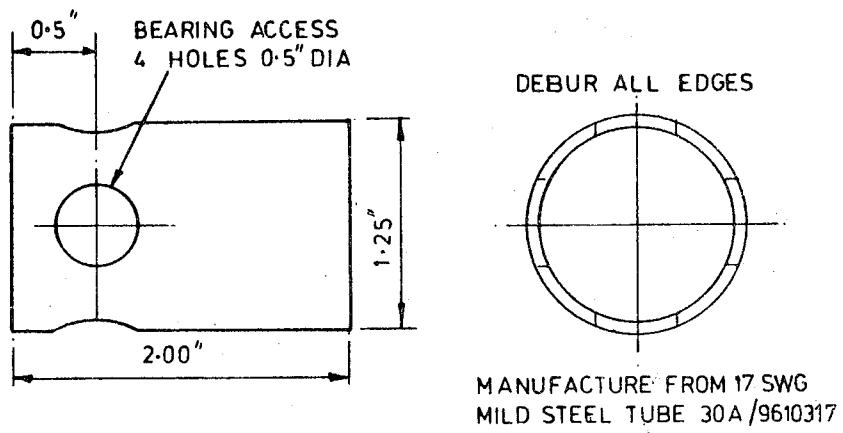
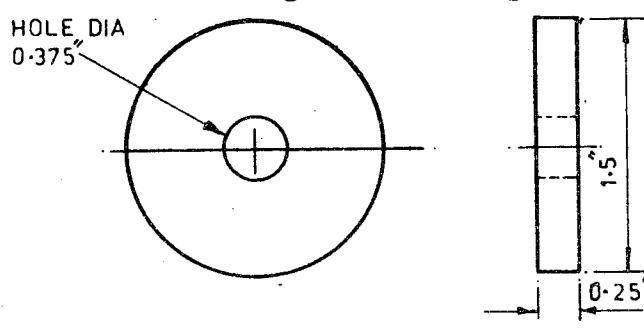


Fig 1B Distance piece



MANUFACTURE FROM 1/2 DIA
MILD STEEL BAR 30C / 9610743
OR 3 SWG STEEL PLATE 30A / 9610501

Fig 1C Washer

DRG No 2505A

Spring compression tool



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R-type MK2
breathing
mask

R-Type mask
used on Dominie
by RAF until 2011