

SERVICES — HYDRAULICS FRONT FUSELAGE

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R. Class of Store	Place No.
		1 2 3 4 5				
—	E.233368	HYDRAULIC INSTALLATION IN FRONT FUSELAGE, ...	—	—	—	
—	B.221793	ASSEMBLY (Mod. 794)	—	—	—	
		ACCUMULATOR, FOR BRAKE AT FRAME 6,	—	—	—	
		ASSEMBLY (Mod. 794)	—	—	—	
27VA/4562	Dunlop	Accumulator, hydraulic (Pre Mod. 294)	2	—	A.	
	AC.12810					
31 27VA/4625911	Dunlop	Accumulator, hydraulic (Mod. 294)	2	—	A.	
	AC.14010					
31	4588	Bracket, support, outer, for accumulator	2	S.510	C.	NF.1
31	2842	Bracket, supporting accumulator	2	S.510	MR/C	NF.1
	A.221782	Carrier, for accumulator group (Mod. 794)	1	—		
31	2842	Bracket	2	S.510	MR/C	NF.1
	A.187881					
	4594	Clip, half	2	S.511 & T.26	C.	4
	869	Adaptor	1	—	C.	NF.1
	1467	Block, clamp, at frame 6	1	LFS.21	C.	NF.1
	2052	Block, pipe clamp, between frames 5 and 6, at brake relay control valve	1	LFS.21	C.	
	2053	Block, pipe clamp, between frames 5 and 6, at brake relay control valve	1	LFS.21	C.	
	2056	Block, pipe, clamp, at frames 5 and 11 also between frames 4 and 7	4	LFS.21	C.	
	2057	Block, pipe clamp, at frames 5 and 11, also between frames 4 and 7	6	LFS.21	C.	
	2058	Block, pipe clamp, at frame 15	1	LFS.21	C.	
	2059	Block, pipe clamp, at frame 15	1	LFS.21	C.	
	2060	Block, pipe clamp, at frame 15	2	LFS.21	C.	
	2061	Block, pipe clamp, at frame 15	1	LFS.21	C.	
	2062	Block, pipe clamp, at frame 15	1	LFS.21	C.	
	2063	Block, pipe clamp, at frame 13	1	LFS.21	C.	
	2064	Block, pipe clamp, at frame 13	1	LFS.21	C.	
	2065	Block, pipe clamp, at frame 13	1	LFS.21	C.	
	2066	Block, pipe clamp, at frame 12	1	LFS.21	C.	
	2067	Block, pipe clamp, at frame 12	1	LFS.21	C.	
	2068	Block, pipe clamp, at frame 12	1	LFS.21	C.	
	2069	Block, pipe clamp, at frames 10 and 12	4	LFS.21	C.	
	2070	Block, pipe clamp, at frame 10	2	LFS.21	C.	
	2071	Block, pipe clamp, at frame 10	2	LFS.21	C.	
	2072	Block, pipe clamp, at frames 5, 9 and 13, also between frames 11 and 12	7	LFS.21	C.	
	4225	Block, pipe clamp, at frame 10	2	LFS.21	C.	
	2096	Block, pipe clamp, between frames 11 and 12	1	LFS.21	C.	
	2097	Block, pipe clamp, at frame 9	1	LFS.21	C.	
	4884	Block, pipe clamp, at frame 8	1	LFS.21	C.	
	2098	Block, pipe clamp, at frame 9	1	LFS.21	C.	
	4885	Block, pipe clamp, at frame 8	1	LFS.21	C.	
	2099	Block, pipe clamp, at frame 9	1	LFS.21	C.	
	4886	Block, pipe clamp, at frame 8	1	LFS.21	C.	
	2132	Block, pipe clamp, between frames 5 and 6	2	LFS.21	C.	
	4887	Block, pipe clamp, at frame 8	1	LFS.21	C.	
	6092	Block, pipe clamp, at frame 14	1	LFS.21	C.	
	6093	Block, pipe clamp, at frame 14	1	LFS.21	C.	
	8193	Block, clamp, at charging valve (Mod. 334)	1	LFS.21	C.	
	8490	Block, clamp, at frame 14 (Mod. 457)	1	LFS.21	C.	
	8491	Block, clamp, at frames 17A and B (Mod. 457)	4	LFS.21	C.	
	8487	Block, clamp, for flexible hose, frames 11 and 12 .. (Mod. 457)	2	LFS.21	C.	
	F.214185	Block, clamp, between frames 6 and 7 (Mod. 794) ..	1	LFS.21		
	F.214186	Block, clamp, between frames 6 and 7 (Mod. 794) ..	1	LFS.21		
	447	Bolt, air bottle strap clamping	2	S.95.B	C.	NF.1
	863	Rolt, air bottle strap connecting	2	S.95.B	C.	NF.1
31 27VA/4619941	Dunlop	Bottle, air, spherical	2	—	A.	
	A.C.M.16782					

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		1 2 3 4 5				
—	C.201308	CABLE RUN, FOR BRAKE CONTROL VALVE, ASSEMBLY	—	—	—	—
4441	B.238116 Dunlop ACM.17353	Cable, brake control (AS.900/34)	1	—	B.	—
4439	F.201310	Cleat, for brake cable adjuster	2	DTD.610	C.	NF.1
31 4440	F.201307	Clip, for brake cable	2	S.510	MR/C	NF.1
31 4442	A.201281	Guard	1	S.510	MR/C	NF.1
31 6A/1037333	—	Choke, E.L.	1	—	B.	—
3740	Std.840/33	Clip, securing thermal valve, 7/16" wide x 22 S.W.G. x 3.3" long	1	DTD.610	MR/C	4
3748	Std.841/34	Clip, 7/16" wide x 22 S.W.G. x 3.4" long	1	DTD.610	MR/C	4
9664	Std.2045/22/24	Clip, sleeved securing pipe	2	S.510	C.	6
6A/2237916	—	Gauge, pressure, Mk. 14LL	1	—	A.	—
31 6A/4333066	—	Gauge, pressure, Mk. 14KK 0-3000 lb. E.L.	2	—	A.	—
6A/4337752	—	Gauge, triple pressure Mk. 2 (Mod. 699)	1	—	A.	—
31 27BA/4110884	Auto. Prod.* AVA.322A/ 22.50	Hose, flexible, 1/8" (Mod. 457) (Pre Mod. 1274)	1	—	C.	—
31	Aeroquip SA.7670021-002	Hose, flexible (Mod. 1424)	1	—	L.M.	—
31 28F/5398380	SA.26073	Consisting of:— Fitting, end	1	—	C.	—
31 28F/5398381	SA.76378-C	Fitting, end	1	—	C.	—
32C/0281350	AE.246-4	Hose	1	—	C.	—
32C/1396964	AQ.710-8	Sleeve	OR	—	C.	—
27BA/4111012	Auto. Prod. AVX.4452/22.5	Hose, flexible (Alt. to 27VA/6115821) (Mod. 1274) (Pre Mod. 1424)	1	—	C.	—
27VA/6115821	Dunlop 2/W14/261/8/ 8/22.5	Hose, flexible (Alt. to 27BA/4111012)	1	—	C.	—
31 27QM/4118381	Dowty 1.00420.001	Jack, aileron gearing, 2-position (AS.860/23)	1	—	A.	—
9562	F.211703	Label, for pressure gauge (Mod. 354)	1	L.72	C.	—
11788	F.207769	Label, undercarriage, flaps and anti-G charging	1	L.72	C.	—
31 6A/1037413	—	Label, "A"	3	—	C.	—
31 2144	Std.1231/3	Lug, locking	5	S.510	C.	4
—	A.192688	MOUNTING, FOR BRAKE PRESSURE RELAYS ON FRAME No. 11, ASSEMBLY	—	—	—	—
3748	Std.841/34	Clip, securing, 7/16" wide x 22 S.W.G. x 3.4" long	2	DTD.610	MR/C	4
2845	A.192688/1	Packing, 2.65" long x .45" wide x 1/8" thick	2	DTD.590	MR/C	NF.1
31 27VA/4625928	Dunlop A.C.M.18570	Relay, pressure (Alt. to 27VA/4625951)	2	—	A.	—
31 27VA/4625951	A.C.M.18798 2845	Relay, pressure (Alt. to 27VA/4625928)	2	—	A.	—
† C.187921/1	A.192688/1	Packing, for pressure relay	1	DTD.590	MR/C	NF.1
† C.187921/2	† C.187921/1	Pipe, pressure, tee-piece to union	1	DTD.323	—	—
† C.187921/3	† C.187921/2	Pipe, pressure, union to tee-piece	1	DTD.323	—	—
† C.187921/5	† C.187921/3	Pipe, pressure, tee-piece to union	1	DTD.323	—	—
† C.187921/6	† C.187921/5	Pipe, pressure, non-return valve to 4-way piece	1	DTD.323	—	—
† C.187921/8	† C.187921/6	(Pre Mod. 294) Pipe, pressure, 4-way piece to relay valve	1	DTD.323	—	—
† C.187921/9	† C.187921/8	(Pre Mod. 294) Pipe, pressure, tee-piece to pressure switch	1	DTD.323	—	—
† C.187921/10	† C.187921/9	Pipe, pressure, tee-piece to pressure relay	1	DTD.323	—	—
† C.187921/11	† C.187921/10	Pipe, pressure, relay to choke	1	DTD.323	—	—
† C.187921/14	† C.187921/11	Pipe, pressure, choke to bulkhead connection	1	DTD.323	—	—
		Pipe, return, union to union	1	DTD.323	—	—
		† For details see Piping Chart				

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		1	2	3	4	5				
†	C.187921/15	Pipe, return, union to tee-piece					1	DTD.323		
†	C.187921/16	Pipe, return, tee-piece to non-return valve					1	DTD.323		
†	C.187921/17	Pipe, return, non-return valve to relay valve					1	DTD.323		
†	C.187921/18	Pipe, return, tee-piece to thermal relief valve					1	DTD.323		
†	C.187921/19	Pipe, return, thermal relief valve to 4-way piece					1	DTD.323		
		[Pre Mod. 294]								
†	C.187921/20	Pipe, undercarriage up, union to union					1	DTD.323		
†	C.187921/21	Pipe, undercarriage up, union to tee-piece					1	DTD.323		
†	C.187921/22	Pipe, undercarriage up, tee-piece to restrictor					1	DTD.323		
1944	C.187921/23	Pipe, undercarriage up, restrictor to nose wheel jack					1	DTD.323	C.	
†	C.187921/24	Pipe, undercarriage up, tee-piece to union					1	DTD.323		
†	C.187921/25	Pipe, undercarriage up, union to sequence valve					1	DTD.323		
†	C.187921/26	Pipe, undercarriage up, sequence valve to union					1	DTD.323		
1945	C.187921/28	Pipe, undercarriage up, union to nose wheel door jack					1	DTD.323	C.	
†	C.187921/29	Pipe, undercarriage down, union to union					1	DTD.323		
†	C.187921/30	Pipe, undercarriage down, union to tee-piece					1	DTD.323		
†	C.187921/33	Pipe, undercarriage down, tee-piece to union					1	DTD.323		
1947	C.187921/35	Pipe, undercarriage down, restrictor to nose wheel door jack					1	DTD.323	C.	
†	C.187921/36	Pipe, port brake, union to union					1	DTD.323		
†	C.187921/37	Pipe, port brake, union to tee-piece					1	DTD.323		
†	C.187921/38	Pipe, port brake, tee-piece to union					1	DTD.323		
†	C.187921/40	Pipe, port brake, tee-piece to pressure relay					1	DTD.323		
†	C.187921/41	Pipe, port brake, pressure relay to bulkhead connection					1	DTD.323		
†	C.187921/43	Pipe, starboard brake, union to union					1	DTD.323		
†	C.187921/44	Pipe, starboard brake, union to tee-piece					1	DTD.323		
†	C.187921/45	Pipe, starboard brake, tee-piece to union					1	DTD.323		
†	C.187921/47	Pipe, starboard brake, tee-piece to pressure relay					1	DTD.323		
†	C.187921/48	Pipe, starboard brake, pressure relay to bulkhead connection					1	DTD.323		
†	C.187921/51	Pipe, brake air, union to bulkhead connection					1	DTD.323		
†	C.187921/53	Pipe, flap and undercarriage air, charging connection to union					1	DTD.323		
†	C.187921/55	Pipe, flap and undercarriage air, bulkhead connection to 4-way piece					1	DTD.323		
†	C.187921/56	Pipe, undercarriage air, 4-way piece to non-return valve					1	DTD.323		
†	C.187921/57	Pipe, undercarriage air, non-return valve to air bottle					1	DTD.323		
†	C.187921/58	Pipe, undercarriage air, air bottle to tee-piece					1	DTD.323		
†	C.187921/59	Pipe, undercarriage air, tee-piece to air valve release					1	DTD.323		
†	C.187921/61	Pipe, undercarriage air, bulkhead connection to tee-piece					1	DTD.323		
†	C.187921/62	Pipe, undercarriage air, tee-piece to union					1	DTD.323		
†	C.187921/63	Pipe, undercarriage air, tee-piece to gauge					1	DTD.323		
†	C.187921/64	Pipe, flap air, 4-way piece to non-return valve					1	DTD.323		
†	C.187921/65	Pipe, flap air, non-return valve to air-bottle					1	DTD.323		
†	C.187921/66	Pipe, flap air, bottle to tee-piece					1	DTD.323		
†	C.187921/67	Pipe, flap air, tee-piece to union					1	DTD.323		
†	C.187921/71	Pipe, flap air, bulkhead connection to union					1	DTD.323		
†	C.187921/72	Pipe, flap air, union to union					1	DTD.323		
†	C.187921/73	Pipe, flap air, tee-piece to gauge					1	DTD.323		
†	C.187921/74	Pipe, undercarriage down, union to shuttle valve					1	DTD.323		
†	C.187921/75	Pipe, undercarriage down, shuttle valve to union					1	DTD.323		
†	C.187921/76	Pipe, undercarriage air, tee-piece to shuttle valve					1	DTD.323		
†	C.187921/77	Pipe, pressure, tee-piece to union					1	DTD.323		
†	C.187921/78	Pipe, pressure, union to union					1	DTD.323		
†	C.187921/79	Pipe, port brake, bulkhead connection to union					1	DTD.323		
†	C.187921/80	Pipe, starboard brake, bulkhead connection to union					1	DTD.323		
†	C.187921/81	Pipe, brake air, bulkhead connection to gauge					1	DTD.323		
†	C.187921/82	Pipe, pressure, union to gauge					1	DTD.323		
		† For details see Piping Chart								

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		1	2	3	4	5				
†	C.187921/83	Pipe	port	brake, union to gauge			1	DTD.323		
†	C.187921/84	Pipe	starboard brake, union to gauge				1	DTD.323		
†	C.187921/85	Pipe	flap air, union to air release valve				1	DTD.323		
†	C.187921/86	Pipe	flap air, release valve to union				1	DTD.323		
4589	C.187921/94	Pipe	air, accumulator to accumulator				1	DTD.323	C.	
4591	C.187921/96	Pipe	pressure, tee-piece to accumulator (Pre Mod. 294)				1	DTD.323	C.	
4592	C.187921/97	Pipe	pressure, tee-piece to accumulator (Pre Mod. 294)				1	DTD.323	C.	
†	C.187921/111	Pipe	undercarriage air, release valve to bulkhead connection				1	DTD.253		
†	C.187921/112	Pipe	flap air, union to bulkhead connection				1	DTD.253		
7140†	C.187921/113	Pipe	flap and undercarriage air, connection to union (Mod. 276)				1	DTD.323	MR/C	
7141†	C.187921/114	Pipe	flap and undercarriage air, charging connection to union (Pre Mod. 334)				1	DTD.323	MR/C	
8200†	C.187921/118	Pipe	pressure, 4-way piece to relay valve (Mod. 294)				1	DTD.323	MR/C	
8201†	C.187921/119	Pipe	return, thermal relief valve to 4-way piece (Mod. 294)				1	DTD.323	MR/C	
8194†	C.187921/120	Pipe	flap and undercarriage air, charging connection to union (Mod. 334)				1	DTD.323	MR/C	
†	C.187921/123	Pipe	service, shuttle valve to union (Mod. 457)				1	DTD.323		
†	C.187921/124	Pipe	pressure, shuttle valve to union (Mod. 458)				1	DTD.323		
†	C.187921/125	Pipe	pressure, union to union (Mod. 457)				1	DTD.323		
†	C.187921/132	Pipe	return, tee-piece to shuttle valve (Mod. 457)				1	DTD.323		
†	C.187921/133	Pipe	return, union to tee-piece (Mod. 457)				1	DTD.323		
†	C.187921/134	Pipe	flap and undercarriage air, bulkhead connection to connection (Mod. 457)				1	DTD.323		
†	C.187921/135	Pipe	nose wheel jack to union (Mod. 457)				1	DTD.323		
†	C.187921/136	Pipe	union to tee-piece (Mod. 457)				1	DTD.323		
†	C.187921/143	Pipe	service, union to flexible hose (Mod. 457)				1	DTD.323		
857†	C.187921/144	Pipe	pressure, union to union (Mod. 457)				1	DTD.323	C.	
†	C.187921/149	Pipe	air charging valve to tee-piece (Mod. 794)				1	DTD.323		
†	C.187921/150	Pipe	brake air-accumulator to tee-piece (Mod. 794)				1	DTD.323		
9582	C.187921/151	Pipe	pressure tee-piece to accumulator (Mod. 794)				1	DTD.323	C.	
9583	C.187921/152	Pipe	pressure tee-piece to accumulator (Mod. 794)				1	DTD.323	C.	
†	C.187921/153	Pipe	pressure, 4-way to tee-piece (Mod. 794)				1	DTD.323		
10599†	C.187921/154	Pipe	undercarriage down-union to restrictor (Mod. 794)				1	DTD.323	C.	
10568†	C.187921/155	Pipe	undercarriage up-union to union (Mod. 794)				1	DTD.323	C.	
10569†	C.187921/156	Pipe	undercarriage up-union to union (Mod. 794)				1	DTD.323	C.	
†	C.187921/157	Pipe	port brake-union to relay valve (Mod. 794)				1	DTD.323		
†	C.187921/158	Pipe	starboard brake union to relay valve (Mod. 794)				1	DTD.323		
†	C.187921/159	Pipe	pressure-N.R.V. to 4-way piece (Mod. 794)				1	DTD.323		
†	C.187921/160	Pipe	pressure-union to N.R. valve (Mod. 794)				1	DTD.323		
10570†	C.187921/161	Pipe	brake air-tee piece to union (Mod. 794)				1	DTD.323	C.	
1474	F.182924	Plate	clamp in (halves)				2	LFS.21	C.	NF.1
8751	F.210130	Plate	extension				1	L.72	C.	NF.1
31	27VA/4625928	Dunlop	Relat, pressure				1	—	A.	
	ACM.18570									
	or									
31	27VA/4625951	Dunlop								
	ACM.18798									
31	27Q/4117615	Dowty	Restrictor				1	—	A.	
	D.4141Y									

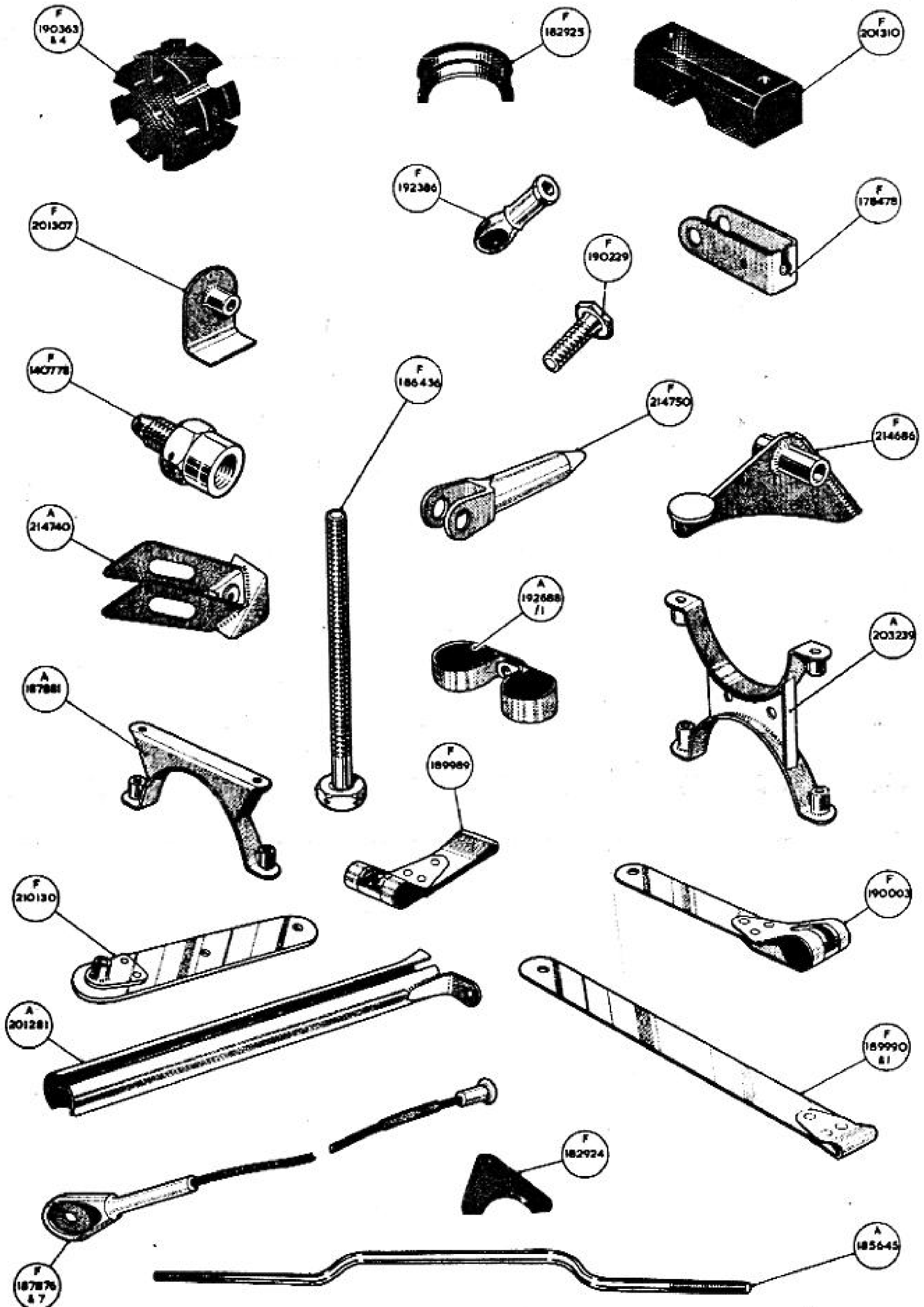
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		1 2 3 4 5				
	B.190361	Rod, spacer, group	1	—		
1473	F.190364	Block, clamp	1	LFS.21	C.	NF.1
1467	F.190363	Block, clamp	2	LFS.21	C.	NF.1
5E/4349857	—	Liner, 1-1/2" i/d x 3/8" long	2	P.V.C.	C.	
1475	F.182925	Ring, clamp (in halves)	2	LFS.21	C.	NF.1
	B.190361/1	Rod, 34.5" long x 3/16" dia.	1	DTD.423		
11067	Std.1509/23/050	Tube, distance, 5/16" o/d x 17 S.W.G. x 0.5" long ...	2	T.4	C.	4
3809	Std.1510/13/054	Tube, distance, 5/16" o/d x 20 S.W.G. x 0.54" long	1	T.4	MR/C	4
1720	Std.1606/44/B24	Screw	4	Brass	C.	5
1476	F.189990	Strap, air bottle, forward	2	DTD.166	C.	NF.1
866	F.189989	Strap, air bottle, forward lower	2	DTD.166	C.	NF.1
868	F.190003	Strap, air bottle, forward upper	2	DTD.166	C.	NF.1
867	F.189991	Strap, air bottle, rear	2	DTD.166	C.	NF.1
5CW/4405184	Thermal Control T.P.5555	Switch, pressure (Mod. 827)	1	—	A.	
	Std.1509/2/072	Tube, distance, 1/4" o/d x 22 S.W.G. x 0.72" long	2	T.4		4
26VA/6041194	Std.1509/12/010	Tube, distance, at triple pressure gauge, 1/4" o/d x 20 S.W.G. x 0.10" long	2	T.4	C.	4
	Std.1509/23/024	Tube, distance, 5/16" o/d x 17 S.W.G. x 0.24" long	1	T.4		4
3808	Std.1509/23/040	Tube, distance, 5/16" o/d x 17 S.W.G. x 0.40" long	2	T.4	MR/C	4
	A.187879	VALVE, RESTRICTOR AND MOUNTING FOR	—	—		
		NOSE WHEEL DOOR, ASSEMBLY				
3770	Std.1178/8	Clip	1	S.3	C.	4
27Q/4117599	Dowty D4140.Y	Restrictor valve, one-way	1	—	B.	
3805	Std.1509/23/100	Tube, distance, 5/16" o/d x 17 S.W.G. x 1" long	1	T.4	MR/C	4
	B.187875	VALVE, AIR RELEASE, FLAP EMERGENCY	—	—		
		CONTROL, ASSEMBLY				
8134	A.214740	Bracket, mounting for Micro Switch (Mod. 428)	1	—	C.	NF.1
1469	F.187876	Cable, emergency air valve operating	1	W.2	C.	NF.1
4154	Aviation Dev. 5282A	Handle, release	1	—	C.	
8133	F.214750	Pin, special (Mod. 428)	1	S.95	C.	NF.1
1888	Mills GP.2	Pin, grooved, 5/32" dia. x 7/16" long	1	M.S.	C.	
2846	F.178478	Shackle	1	S.510	MR/C	NF.1
5CW/1124465	Pye 430	Switch-micro (Mod. 428)	1	—	C.	
	Std.1507/2/084	Tube, distance (Mod. 428)	1	—		4
27QM/4117906	Dowty C.4076Y Mk. E	Valve	1	—	A.	
	C.185642	VALVE, BRAKE RELAY CONTROL, ASSEMBLY	—	—		
1477	F.192386	Forkend	1	—	C.	NF.1
27G/4617694	Dunlop A.C.O.8011	Lever, steering	1	—	C.	
1479	A.185645	Rod, connecting	1	S.1	C.	NF.1
32 27G/4617745	Dunlop AC.12734	Valve, brake relay	1	—	A.	

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		1	2	3	4	5				
	B.193674	VALVE UNDERCARRIAGE EMERGENCY AIR					—	—		
		RELEASE, ASSEMBLY								
	F.214687	Angle, mounting (Mod. 428)					1	L.72		
	F.214688	Angle, mounting (Mod. 428)					1	L.72		
1887	F.187877	Cable, air release control					1	—	C.	NF.1
	B.215370	Cable, F.71 (See Cable Chart)					1	—	—	
4155	Aviation Dev. 5283	Handle, release					1	—	C.	
31	8132	Lever, limit switch (Mod. 428) (Pre Mod. 990)					1	S.510	C.	NF.1
31	10631	Lever, limit switch (Mod. 990)					1	S.510	C.	
	1888	Pin, grooved, 5/32" dia. x 7/16" long					1	M.S.	C.	
	F.191921	Plate, mounting					1	DTD.610		
31	2846	Shackle					1	S.510	MR/C	NF.1
31	5CW/4400328	Switch, limit (Mod. 428)					1	—	A.	
	C.1831Y Mk. 102C									
	Std.1507/2/096	Tube, distance (Mod. 428)					1	—		4
31	27QM/4117882	Dowty					1	—	A.	
	C.4076Y Mk. C									
31	27QM/4117728	Dowty					1	—	B.	
	C.4603Y Mk. A									
31	27QM/4117952	Dowty					1	—	A.	
	C.4122Y Mk. E									
31	27QM/4117965	Dowty					1	—	A.	
	D.8680Y Mk. A									
31	27QM/4117448	Dowty					2	—	B.	
	D.5220.Y									
31	27QM/4117446	Dowty					2	—	B.	
	D.5213.Y									
870	Std.915/B/18	Washer, 4 B.A.					6	DTD.610	C.	4





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