FLYING CONTROLS—FRONT FUSELAGE

Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Place No.
	E.217039	FLYING CONTROLS, FRONT FUSELAGE, ASSEMBLY	—	—		
2A/9500154	BAL.025	Bearing, for aileron control	1	—	C.	
6757	F.213777	Block, at attachment of torque tube to control column	2	S.96.B	C.	DD.2
205	Std.1553/E/120	Bolt, for control column crank (AS.1200/74)	2	S.99	C.	5
206	Std. 1553/E/150	Bolt, for control column crank	8	S.99	C.	DD.2
10172	Std.1553/E/170	Bolt, for attachment of levers to torque shaft	7	S.99	C.	5
8661	Std.1553/N/330	Bolt, pivot, for rudder control lever	1	S.99	C.	5
5803	F.205015	Bolt, attachment of torque tube to control column, group	2	—	C.	DD.2
	F.166254	Bolt	1	S.95.B		
11492	A.53057/2	Plug	1	S.2	C.	
23 13178	Std.1553/G/120	Bolt (AS.1200/74)	2	S.99		5
2137	A.53067	Bush, at attachment of torque tube to control column	4	S.2	C.	DD.2
248	B.177650/3	Cable, rudder arm adjusting, group (Alternative to B.234558) (AS.830/94)	2	—	B.	DD.1
10145	B.234558	Cable, rudder arm adjusting (AS.830/94) Consisting of:—	2	—	B.	DD.1
	A.177657	Body, union	1	—		
	B.177650/2	Cable, Bowdenex 19/2	1	—		
	B.177650/1	Conduit, Bowdenex T.2.H	1	—		
	AS.2903	Nipple	1	—		
28M/1007403	A.27/ET	Nut	1	—	C.	
	A.177653	Pin	1	—		
	Std.1522/2	Sleeve	2	—		4
	F.177655	Spring	1	Sp. St.		
	Std.1522/1	Stop, adjusting	1	—		4
	D.227983	Column, control, port, group	1	—		
207	F.180779	Adjuster	2	S.95.B	C.	DD.2
2A/9501177	BRE.1/2"	Bearing, at universal fork	2	—	C	
2A/9501178	BRE.5/8"	Bearing, at control column head	2	—	C.	
1494	F.191314	Block, stop	1	DTD.364	C.	DD.2
208	F.177528	Bolt, attachment of control column tube to socket	1	S.95.B.	C.	DD.2
209	F.177527	Bolt, attachment of control column tube to socket	1	S.95.B	C.	DD.2
220	F.166596	Bolt, chain guard attachment	2	S.95.B	C.	DD.2
1438249	Std.1553/E/130	Bolt, for control column crank	4	S.99	C.	5
8089	F.204430	Block, profile	1	L.65.C.	C.	DD.2
11459	F.259482	Cap, blanking (Mod. 1180)	2	—	C.	
7833	A.213425	Chain, top aileron control, c/w eye ends	1	—	C.	DD.2
211	A.182743	Chain, bottom aileron control, c/w eye ends	1	—	C.	DD.2
8662	F.221603	Clip, securing cable	1	—	C.	DD.2
26VA/6042336	Std.2046/16/24	Clip, securing cable, F.206.B (Mod. 1180)	2	—	C.	6
12493	Std.2046/22/26	Clip, securing cable, F.26 (Mod. 1180)	1	—	C.	6
	A.178531	Crank, control column	2	Stpg.		DD.2
9091	B.221990	Feel unit, group	1	—	B.	DD.2
8095	F.204424	Nut, adjusting	1	S.1	C.	DD.2
8091	A.212862	Spindle	1	S.95.B	C.	DD.2
8092	F.204420	Spring	1	DTD.215	C.	DD.2
8093	F.208510	Washer, stop	1	S.95.B	C.	DD.2
8094	F.204426	Washer, locking	1	—	C.	DD.2
8096	Std.1356/9	Washer, shim	1	—	C.	4
8097	Std.1208/90/40/48	Washer, shim	QR	Shim Steel	C.	4
212	F.180736	Ferrule at attachment of control column tube to socket	2	S.95.B	C.	DD.2
2138	A.61593	Guard, clip, at universal joint	2	—	C.	DD.2
9876	A.231571	Guard, for feel control knob (Mod. 766)	1	—	C.	DD.2
7831	D.206792/3	Guard, chain, front portion, group Consisting of:—	1	—	B.	DD.2
	D.206792/2	Cover, front	1	DTD.610		

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	Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Plate No.
		C.206794	Cover, forward	1	L.59		
23	28M/9434251	AGS.2008/B1	Nut, anchor	2	–	C.	
		F.191313	Plate, stop	1	DTD.610		
	28Q/9564474	AS.164/405	Rivet	2	–	C.	
	28Q/9702754	AS.164/304	Rivet	2	–	C.	
23	28Q/4661208	AS.163/404	Rivet	10	–	C.	
	7832	D.206792/4	Guard, chain, rear portion, group	1	–	B.	DD.2
			Consisting of:–				
		F.191312	Block, distance	1	LFS.21		DD.2
		F.177444	Block, distance	1	LFS.21		DD.2
		F.191311	Block, saddle	1	LFS.21		
		F.177443	Block, saddle	2	LFS.21		
		F.177441	Block, saddle	1	LFS.21		DD.2
		F.177445	Block, saddle	1	LFS.21		DD.2
	9126	F.204692	Block, saddle	1	Fibre	C.	
	28D/1007978	AS.1242/7C	Bolt, 2 B.A.	2	–	C.	
		A.177395	Bracket	1	S.3		
		D.206792/2	Cover, rear	1	DTD.610		
		C.206793	Cover, rear	1	L.59		
	28M/9435066	AGS.2008/C1	Nut, anchor	1	–	C.	
		F.177518	Packing	1	DTD.610		
23	28Q/4661248	AS.164/409	Rivet	2	–	C.	
23	28Q/4661219	AS.164/406	Rivet	4	–	C.	
23	28Q/4661220	AS.164/407	Rivet	2	–	C.	
23	28Q/4661229	AS.164/414	Rivet	2	–	C.	
	28Q/10012	AS.164/415	Rivet	2	–	C.	
	28Q/9702754	AS.164/304	Rivet	2	–	C.	
	28Q/9703748	AS.163/304	Rivet	2	–	C.	
23	28Q/4661292	AS.163/404	Rivet	10	–	C.	
		Dunlop AC.64616	HANDLE, CONTROL (C/W CABLE, F.26) (Mod. 1351)	1	–	A	
	6974	F.180734	Lug, locking	1	DTD.610	C.	DD.2
	7834	F.212863	Nut, special	1	S.95.B	C.	DD.2
		F.168225	Pin, sprocket attachment to socket	2	S.97.B		
		B.260357	Plug-end (Mod. 1180)	1	Stpg.		
	9508	B.178579	Plug-end	1	S.95.B	C.	
	9812	F.231559	Rod, chain connecting	2	S.95.B	C.	DD.2
	217	F.177524	Shim, attachment of universal fork to control tube	1	Steel	C.	DD.2
	13113	B.260407	Socket, joint (Mod. 1180)	1	S.85.B	C.	
	8602	F.178409	Sprocket, at joint socket	1	S.95.B	C.	
	1891	F.195967	Sprocket and fork, group	1	–	C.	DD.2
	5F/9454141	NY.18007A	Strap (Mod. 1180)	QR	–	C.	
	5F/9138822	NY.3342	Stud (Mod. 1180)	QR	–	C.	

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	Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Plate No.
		A.17741	Tube, control (AS.860/80)	1	T.50		
		A.208523	Tube, control	1	T.50		
		A.73025	Tube, distance, at universal fork	1	–		
		Std.1510/13/139	Tube, distance	1	T.4		4
	4654	Std.1208/90/25/64	Washer, at sprocket and fork, assembly	1	Shim steel	C.	DD.2
	221	Std.1208/75/33/50	Washer, at attachment of control column tube to socket	1	Shim Steel	C.	DD.2
	222	Std.1208/75/33/100	Washer, at control column joint socket	1	Shim Steel	C.	DD.2
		D.217279	Column, control, starboard, group	1	–		
	207	F.180779	Adjuster	2	S.95.B	C.	DD.2
	2A/9501177	BRE 1/2"	Bearing, at universal fork	2	–	C.	
	2A/9501178	BRE 5/8"	Bearing, at control column head	2	–	C.	
	1494	F.191314	Block, stop	1	DTD.364	C.	DD.2
	208	F.177528	Bolt, attachment of control column tube to socket	1	S.95.B	C.	DD.2
	209	F.177527	Bolt, attachment of control column tube to socket	1	S.95.B	C.	DD.2
	220	F.166596	Bolt, chain guard attachment	2	S.95.B	C.	DD.2
	1438249	Std.1553/E/130	Bolt, for control column crank	4	S.99	C.	5
	11459	F.249482	Cap, blanking (Mod. 1180)	2	–	C.	
	210	A.182742	Chain, top aileron control, complete with eye ends	1	–	C.	DD.2
	211	A.182743	Chain, bottom aileron control, complete with eye ends	1	–	C.	DD.2
	8662	F.221603	Clip, securing cable	1	–	C.	DD.2
	26VA/6042336	Std.2046/16/24	Clip, securing cable F.206 C (Mod. 1180)	1	–	C.	6
	26VA/6042328	Std.2045/16/24	Clip, securing cable F.206 C (Mod. 1180)	1	–	C.	6
	12493	Std.2046/22/26	Clip, securing cable F.26 (Mod. 1180)	1	–	C.	6
		A.178531	Crank, control column	2	Stpg.		
	212	F.180736	Ferrule, at attachment of control column tube to socket	2	S.95.B	C.	DD.2
	2138	A.61599	Guard, chip, at universal joint	2	–	C.	DD.2
	214	D.177684/B	Guard, chain, front portion, group	1	–	B.	DD.2
			Consisting of:–				
		D.177684/1	Cover, front	1	DTD.610		
23	28M/9434251	AGS.2008/B1	Nut, anchor	2	–	C.	
		F.191313	Plate, stop	1	DTD.610		
	28Q/9702754	AS.164/304	Rivet	4	–	C.	
	28Q/9564474	AS.164/405	Rivet	2	–	C.	
	215	D.177684/A	Guard, chain, rear portion, group	1	–	B.	DD.2
			Consisting of:–				
		F.177441	Block, saddle	1	LFS.21		DD.2
		F.177443	Block, saddle	2	LFS.21		
		F.177444	Block, distance	1	LFS.21		DD.2
		F.177445	Block, saddle	1	LFS.21		DD.2
		F.191311	Block, saddle	1	LFS.21		
		F.191312	Block, distance	1	LFS.21		DD.2
	28D/1007978	AS.1242/7C	Bolt, 2 B.A.	2	–	C.	
		A.177395	Bracket	1	S.3		
		D.177684/2	Cover, rear	1	DTD.610		
	28M/9435066	AGS.2008/C1	Nut, anchor	1	–	C.	
		F.177518	Packing	1	DTD.610		
	28Q/9702754	AS.164/304	Rivet	2	–	C.	
23	28Q/4661219	AS.164/406	Rivet	4	–	C.	
23	28Q/4661248	AS.164/409	Rivet	2	–	C.	
23	28Q/4661229	AS.164/414	Rivet	2	–	C.	
	28Q/10012	AS.164/415	Rivet	1	–	C.	

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Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Plate No.
27J/1502627	Dunlop AC.64616	Handle, control (c/w cable F.26) (Mod. 1351)	1	–	A	
6974	F.180734	Lug, locking	1	DTD.610	C.	DD.2
	F.168225	Pin, sprocket attachment to socket	2	S.97.B		
	B.260357	Plug-end	1	Stpg.		
9508	B.178579	Plug-end	1	S.95.B	C.	
216	F.182735*	Rod, chain connecting, port (Alternative to F.231559)	1	S.95.B	C.	
9812	F.231559	Rod, chain connecting, port and starboard	2	–	C.	DD.2
217	F.177524	Shim, attachment of universal fork to control tube	1	Steel	C.	DD.2
13113	B.260407	Socket, joint	1	S.95.B	C.	
8602	F.178409	Sprocket, at joint socket	1	S.95.B	C.	
1891	F.195967	Sprocket and fork, group	1	–	C.	DD.2
5F/9454141	NY.18007A	Strap	QR	–	C.	
5F/9138822	NY.3342	Stud	QR	–	C.	
	A.177411	Tube, control	1	T.50		
	A.73025	Tube, distance, at universal fork	1	–		
4654	Std.1208/90/25/64	Washer, at sprocket and fork assembly	1	Shim Steel	C.	DD.2
221	Std.1208/75/33/50	Washer, at attachment of control column tube to socket	1	Shim Steel	C.	DD.2
222	Std.1208/75/33/100	Washer, at control column joint socket	1	Shim Steel	C.	DD.2
	C.217041	CONTROLS, BETWEEN FRAMES 10 TO 18, ASSEMBLY	–	–		
	C.216966	LEVERS, AFT OF SEAT FRAME, ASSEMBLY	–	–		
8663	B.216995	Lever, aileron control, group	1	–	MR/B	DD.1
228	B.168402	Lever, elevator and rudder, group	2	–	B.	DD.1
	F.210577	Shaft	1	T.50		
230	F.178826	Spool	2	DTD.364	C.	DD.1
231	F.178430/3	Tube, distance, 1-1/4" o/d x 14 S.W.G. x 0.43" long	1	T.4	C.	DD.1
232	F.178430/4	Tube, distance, 1-1/4" o/d x 14 S.W.G. x 0.225" long	1	T.4	C.	DD.1
	F.210575	Tube, distance	1	L.62		
	F.210576	Tube, distance	1	L.62		
234	Std.1208/14/68/40	Washer, 1.41" o/d x 1-1/16" i/d x 0.04" wide	6	Shim Steel	C.	DD.1
287	A.168404	Link, idling, group	3	–	C.	DD.1
6201	A.209620	Tube, aileron, elevator and rudder control, between frames 14 and 17B, group	3	–	B.	DD.1
6202	A.209621	Fork end	1	S.96.B	C.	
1506364	A.217043	Tube, aileron control, between frames 11 and 13, group	1	–	B.	
276	A.166631	Tube, elevator and rudder control, between frames 11 and 13, group	2	–	B.	DD.1

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Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Plate No.
6822	B.190129	GAITER, FOR CONTROL COLUMN, ASSEMBLY	1	—	MR/B	
4444	F.201985	Clip, for gaiter attachment	2	L.72	C.	DD.1
4105	Std.1285/8CC	Connector, earthing	2	—	C.	4
1495	B.190128	Gaiter, at control column base, group	2	—	C.	DD.1
4106	F.199283	Guard, for gaiter	1	L.72	C.	DD.1
5799	A.205006	Support, for gaiter	1	L.72	C.	
	F.259587	Spacer (Mod. 1180)	4	L.72		
	F.259586	Strip, retaining (Mod. 1180)	2	L.72		
12738	F.165984	Guard, chip, at housing for aileron control	1	DTD.610	C.	
10867	F.218110	Guard, chip, at housing for aileron control	1	L.72	C	
	F.218200	Guard, clip, at aileron control	1	L.72		
10516	A.185082	Housing, aileron torque tube, group	2	—	C.	
223	G.300225-1/2	Seal, "Gaco"	1	SE.85	C.	DD 2
	A.180432	Housing, control column crank, group	2	—		
224	G.189125-3/8	Seal, "Gaco"	1	SE.85	C.	DD.2
	B.217273	Housing, bearing, for aileron control	1	Casting		
613	A.177446	Housing, bearing, rudder lever, group	2	—	B.	DD.2
2A/9500419	Hoffmann T.17	Bearing	1	—	C.	DD.2
645	A.180433	Housing, bearing, rudder lever, group	2	—	B.	DD.2
2A/9500419	Hoffmann T.17	Bearing	1	—	C.	DD 2
23 27QM/4118403	Dowty 1.0042600	Jack (aileron geared, group)	1	—	A.	
	B.207266	Lever, elevator control, under pilot's floor, group	1	—		
13272	B.229510	Lever, elevator control, under pilot's floor, group	2	—		
10171	B.207567	Lever, elevator control, under pilot's floor, group	2	—	B.	
226	B.165970	Lever, rudder control, aft of frame 8 under pilot's floor, group	1	—	B.	DD 1
	B.207280	Lever, rudder control, group	1	—		
13315	B.207281	Lever, rudder control, under pilot's floor, group	1	—		
2139	A.53255	Nut, attachment of torque tube to control column	2	S.2	C	DD.2
	Std.1921/SS	Nut, for spindle, at aileron control jack	1	S.94.B		
	C.211957	Piece, distance, at rudder control lever	1	S.1.B		
	F.235549	Piece, distance, at torque tube (AS.840/95)	1	L.65.C		
5804	A.53057/1	Pin, attachment of torque tube to control column	1	S.94.B	C.	DD.2
240	F.182714	Plate, locking, for rudder lever	1	S.3	C.	DD 1
	D.207392	Rudder bar, group	2	—		
11857	B.207322	Arm, rudder bar, group	2	—	B.	DD.1
10775	F.214828	Bush	2	B.8	C.	
242	F.179017	Eye-bolt, adjusting link attachments	1	S.95.B	C	DD.1
2A/9500419	BRT.1-1/16	Bearing, rudder control spindle	2	—	C.	
244	Std.1551/2/65	Bolt, adjusting link attachment to rudder bar arm	4	S.99.B	C.	DD 1
243	Std.325/154	Bolt, attachment of rudder bar links to pedal	2	S.99.B	C	DD 1
4271	F.199879	Bolt, for lever stop	1	S.96	C.	DD.1
4270	F.199878	Bracket, retaining	1	—	C.	DD.1
245	F.148388	Bush, rudder control spindle, top	1	B.8	C.	DD.1
246	F.148389	Bush, rudder control spindle, bottom	1	B.8	C.	DD 1
247	F.148387	Cap, rudder control spindle	2	DTD.176A	C.	DD.1
	A.207278	Lever, on rudder control spindle, group	1	—		
12510	A.207291	Lever	1	Stamping	C.	DD.1
251	F.178554	Link, rudder bar adjusting	2	S.95.B	C	DD.1
12166	A.207290	Link, for rudder bar, group	1	—		DD.1
12167	A.207289	Link, for rudder bar, group	1	—		DD.1
4554	F.202251	Packing, for lever stop	QR	Brass Lam.	C.	
10637	C.203345	Pedal, rudder, group	2	—	MR/B	
10717	A.97877	Bush	1	BSS.369 or B.8	C.	
254	F.179068	Heel-bar	1	LFS.21	C.	DD 1
4767	B.203346	Plate, pedal	1	—	C.	DD 1
4102	A.198965	Strap, toe	1	—	C.	DD 1

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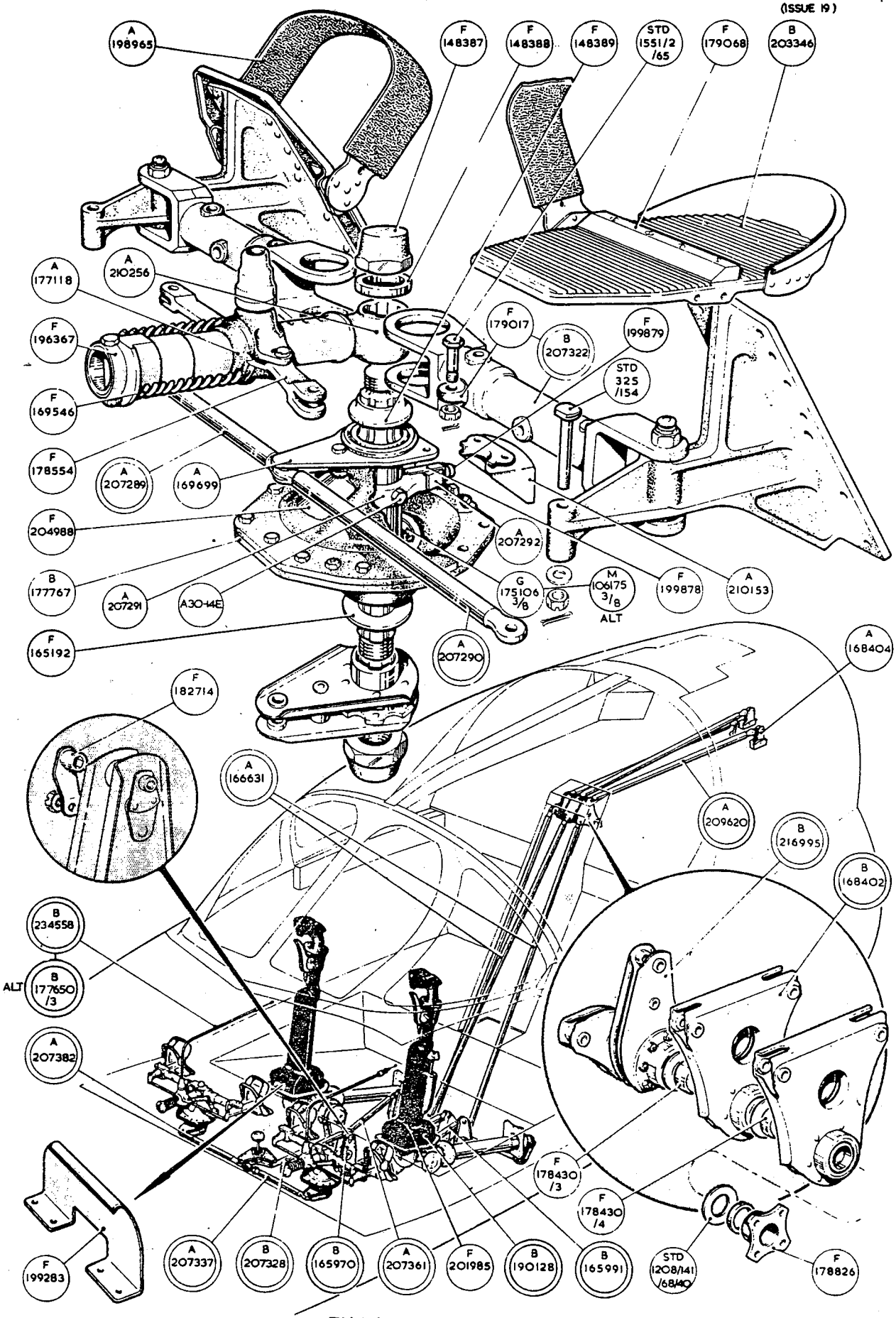
Ref. No.	Part No.	Description (1 2 3 4 5)	No. Off	Material Specification	M.R. Class of Store	Plate No.
	C.207293	Pedestal, top portion	1	Casting		
253	B.177767	Pedestal, bottom portion	1	Casting		DD.1
257	A.169699	Plate, rudder bar link support	1	—	C.	DD.1
258	GACO G.175106-3/8	Seal, rudder pedestal (Alt. to GACO MI.106175-3/8)	1	SE.85	C.	DD.1
	GACO MI.106175-3/8	Seal, rudder pedestal (Alt. to GACO G.175106-3/8)	1	—		DD.1
12997	A.210256	Shaft, adjusting	1	—	C.	DD.1
5797	F.204988	Shield, front, for pedestal	1	S.84	C.	DD.1
6749	A.210153	Shield, rear, for pedestal	1	S.84		DD.1
259	F.165192	Shim, at rudder control spindle	QR	DTD.364	C.	DD.1
1927	F.196367	Sleeve, adjusting shaft	1	DTD.364	C.	DD.1
260	A.177118	Slide, rudder arm adjusting	1	Stpg.	C.	DD.1
261	F.169546	Spring	1	Sp. St.	C.	DD.1
12349	A.207292	Stop, lever	1	L.65.C	C.	DD.1
	F.207581	Washer, at pedestal	1	L.72		
4150	Std.914/C/22	Washer, at support plate attachments	3	S.1 or S.3	C.	4
11425	A.230423	Shaft, torque, for control column crank, under pilot's floor, port (AS.740/30)	1	S.95.B	C.	DD.2
12929	A.208242	Shaft, torque, for control column crank, under pilot's floor, starboard	1	S.95.B	C.	
264	F.178750	Shaft, bearing, for control column crank, under pilot's floor	2	S.95.B	C.	DD.2
12792	Std.1208/130/68/50	Shim, elevator levers	2	Shim Steel	C.	4
267	Std.1208/150/68/50	Shim, at control column crank	2	Shim Steel	C.	DD.2
13171	Std.1208/200/96/15	Shim, at attachment of rudder control tube to torque shaft	10	Shim Steel	C.	4
	A.216960	Spindle, for aileron control jack	1	S.96.B or S.95 B		
	A.207336	Tube, aileron control, port, between torque tube and jack, group	1	—		
2368	F.171710	Fork-end	1	—	MR/C	
	A.207381	Tube, aileron control, starboard, between torque tube and jack, group	1	—		
279	B.165991	Tube, elevator control, port, under pilot's floor, group	1	—	B.	DD.1
	A.207361	Tube, elevator control, starboard, under pilot's floor, group	1	—		DD.1
274	A.171044	Eye-end	1	S.96.B	C.	
	B.207328	Tube, rudder control forward portion, under pilot's floor, group	1	—		DD.1
278	B.165990	Tube, rudder control rear portion, under pilot's floor, group	1	—	B.	
	A.207337	Tube, rudder control, port, between pedestal and starboard tube, group	1	—		DD.1
2368	F.171710	Fork-end	1	—	MR/C	
	A.207382	Tube, rudder control, starboard, between pedestal and port tube, group	1	—		DD.1
	B.207338	Tube, torque, for elevator and rudder controls	1	T.50		
	B.207279	Tube, aileron torque, group	2	—		
2A/9500154	BAL.025	Bearing	1	—	C.	
12738	F.165984	Guard, clip	1	DTD.610	C.	DD.2
10867	F.218110	Guard, clip	1	L.72	C.	DD.2
22 13071	B.208230	Housing, bearing	1	Casting		DD.2
	A.207278	Lever, group	1	—		DD.2
272	Std 1208/106/24/64	Washer	1	Shim Steel	C.	DD.2
	F.216961	Tube, distance, on aileron control jack spindle	1	T.26 or S.1.B		
1497	F.185083	Washer, for aileron torque tube housing	2	DTD 560	C	DD.2
	E.217039/1	Washer, for pivot bolt at rudder control lever	1	L.72		
8664	E.217039/2	Washer, sealing, 1/16" thick x 0.5" i/d x 1.75" o/d, for pivot bolt at rudder control lever	1	Rubber	C.	
	F.218338	Washer, special, for aileron control jack spindle	1	L 65 C		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F 148387
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F 148389
STD 1551/2 /65
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A 210256
F 196367
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F 178554
A 207289
A 169699
F 204988
B 177767
A 207291
A30-14E
F 165192
F 179017
B 207322
F 199879
STD 325 /154
A 207292
G 175106 3/8
M 106175 3/8 ALT
F 199878
A 210153
A 207290
A 168404
F 182714
A 166631
A 209620
B 216995
B 168402
B 234558
ALT
B 177650 /3
A 207382
F 178430 /3
F 178430 /4
F 199283
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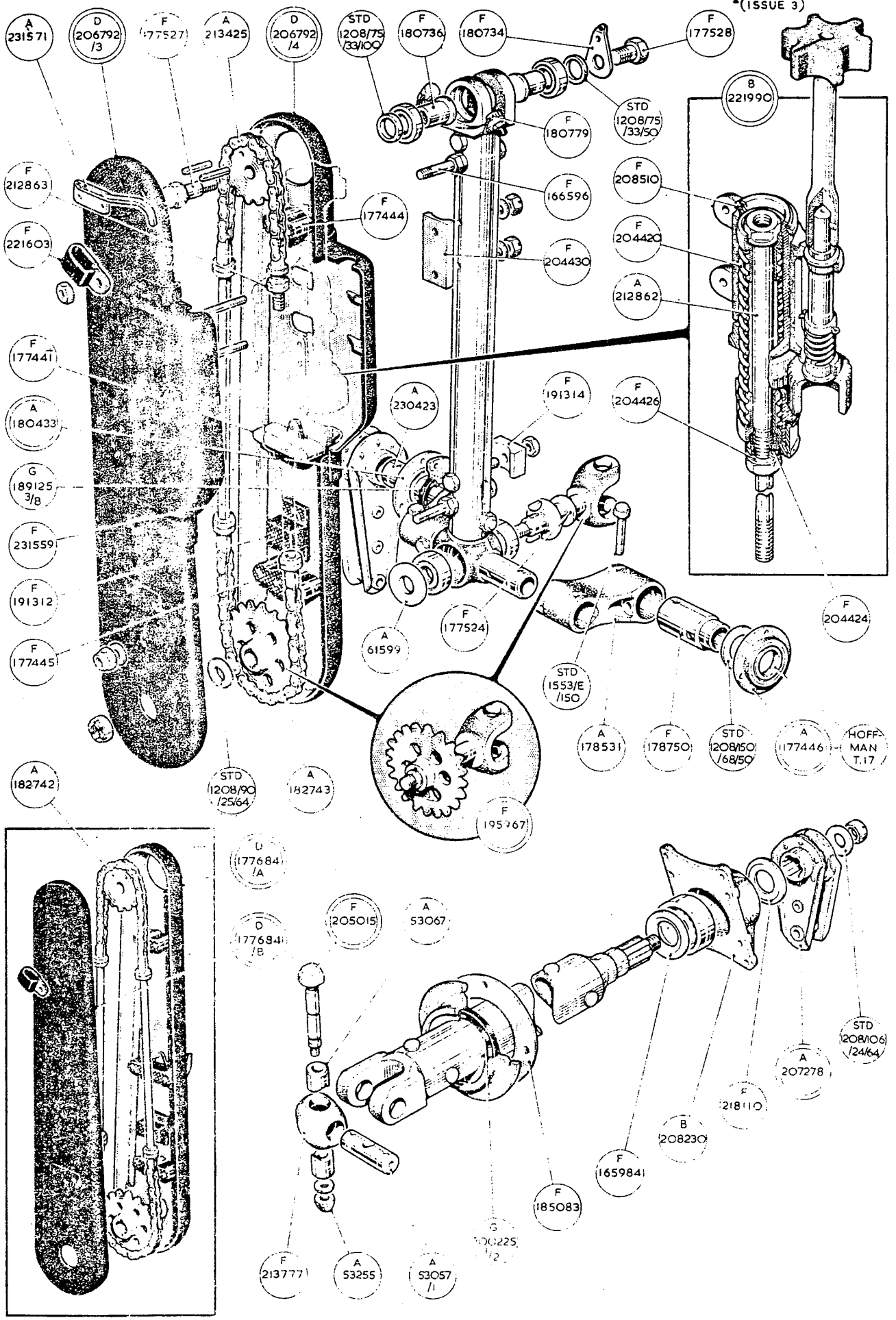
A 207361
F 201985
B 190128
B 165991
STD 1208/141 /68/40
F 178826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D 206792/3
F 177527
A 213425
D 206792/4
STD 1208/75/33/100
F 180736
F 180734
F 177528
STD 1208/75/33/50
B 221990
F 180779
F 212863
F 166596
F 208510
F 177444
F 221603
F 204430
F 204420
A 212862
F 177441
A 230423
F 191314
F 204426
A 180433
G 189125/3/8
F 231559
F 191312
F 177445
A 61599
F 177524
F 204424
STD 1553/E/150
A 178531
F 178750
STD 1208/150/68/50
A 177446
HOFFMAN T.17
A 182742
STD 1208/90/25/64
A 182743
F 195767
D 177684/A
D 177684/B
F 205015
A 53067
STD 1208/106/24/64
A 207278
F 218110
B 208230
F 165984
F 185083
F 213777
A 53255
A 53057/1

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