

Chapter 56**WINDOWS**

		Fig.
56-1	WINDOWS—MAIN DECK	—
-1	FIXED WINDOW INSTALLATION	—
	Cabin Window Installation	1
	Emergency Escape Hatch Window Installation	2
	Window Installation, Lower, Nose Fuselage	3
56-2	WINDOWS, FLIGHT DECK	—
-1	WINDOW INSTALLATION IN FLIGHT DECK	—
	Side Window Installation	1
	Window Assembly, Direct Vision (D.V.)	2
	Windscreen Installation	3
-2	FRAME INSTALLATION IN FLIGHT DECK	—
	Frame Installation, D.V. and Side Windows	1
	Frame Installation, Windscreen	2
	Lower Guide Track Assembly	3
	Upper Guide Track Assembly	4
-3	SURROUND AND WINDOW ASSEMBLY, NAVIGATOR'S	1
56-3	DRY AIR	—
-1	DRY AIR INSTALLATION, MAIN DECK	—
	Dry Air Installation, Fixed Windows (LH)	1
	Dry Air Installation, Fixed Windows (RH)	2
	Pipe Run at Frame 12	3
	Dry Air Installation, Escape Hatch, Type III and IV	4
-2	DRY AIR INSTALLATION, CREW COMPARTMENT SIDE	1
	WINDOWS	

RESTRICTED

Argosy 'C' MK.I.

WINDOWS

MAIN DECK

Subject 1

WINDOWS — MAIN DECK

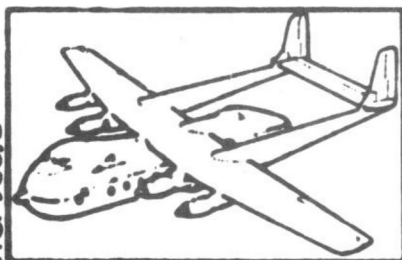
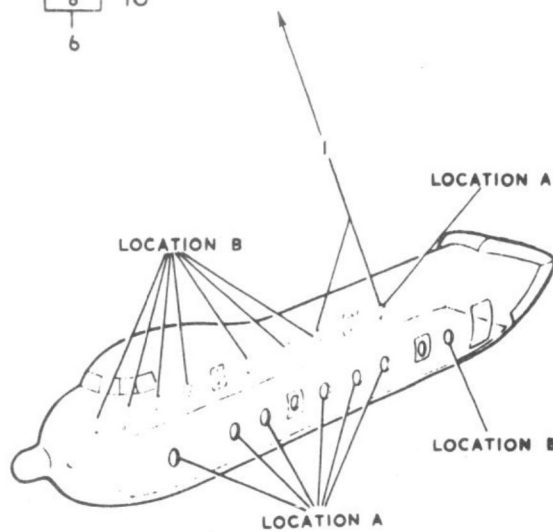
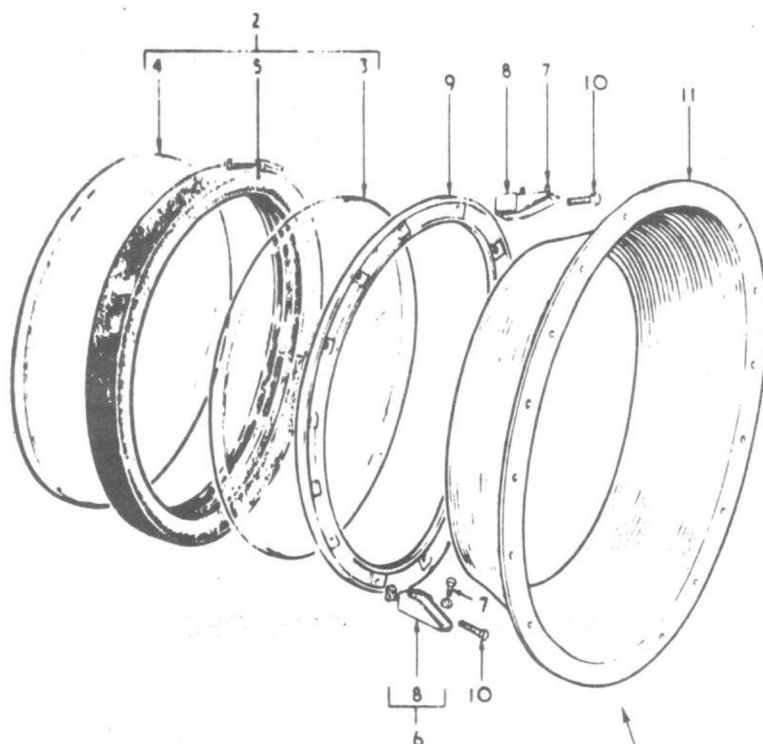
RESTRICTED

RESTRICTED

WINDOWS

MAIN DECK

Argosy C. MK.I.



CABIN WINDOW INSTALLATION
FIGURE 1

RESTRICTED

JANUARY 1965

AL22 TP27

001 mod/mod/002
001 001

RESTRICTED
Argosy C. MK.I.

WINDOWS

MAIN DECK

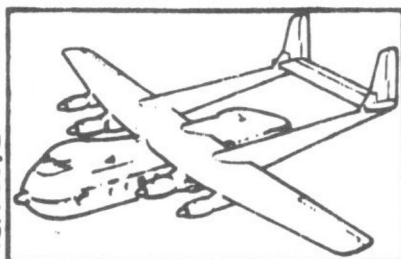
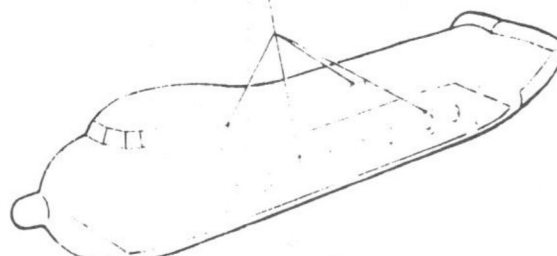
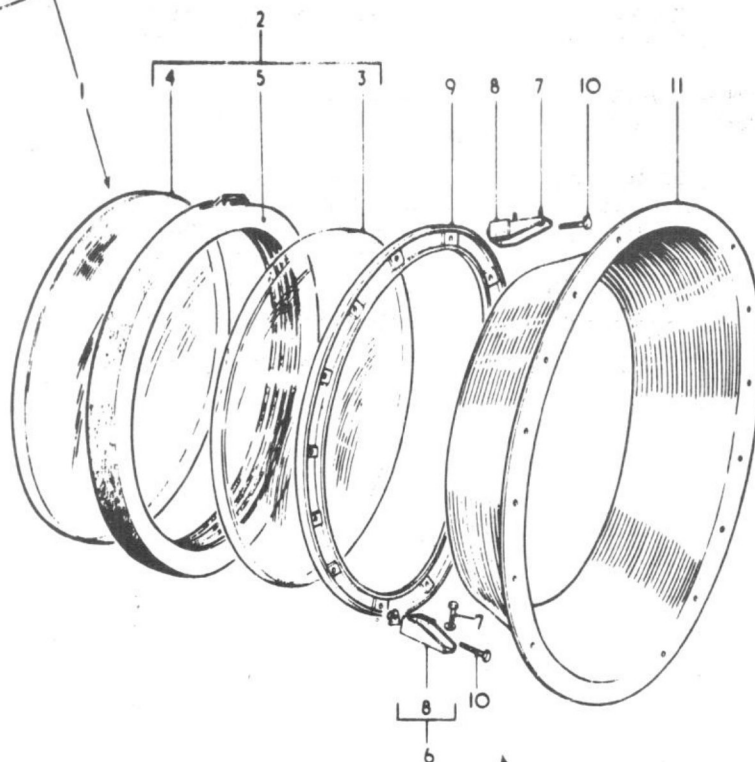
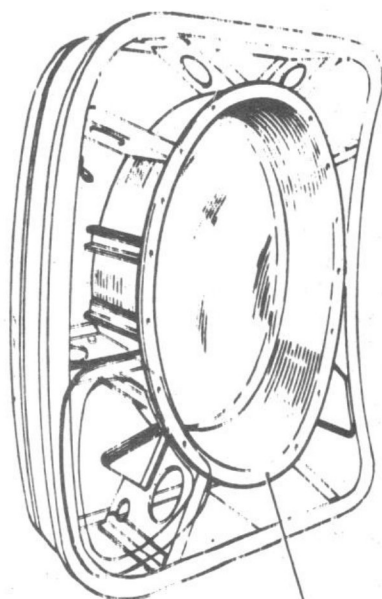
Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
1-		—	FIXED WINDOW INSTALLATION (Ref. Drg. FD.4144/1-2)						Ref.			
		—	CABIN WINDOW INSTALLATION (Ref. Drg. ED.0212/UN and ED.2048/UN)						Ref.			
1		ED.0212/1/UN	Window Assembly (Location A) (Pre Mod. 116)						7			
		ED.2048/1/UN	Window Assembly (Location A) (Mod. 116)						7			
		ED.0212/2/UN	Window Assembly (Location B) (Pre Mod. 116)						8			
		ED.2048/2/UN	Window Assembly (Location B) (Mod. 116)						8			
2	3917	ED.0212/31/UN	Window Assembly (Location A) (Pre Mod. 116)						1		A	
	8792	DD.2044/1	Window and Gasket Assembly (Location A) (Mod. 116)						1		B	
	3918	ED.0212/32/UN	Window Assembly (Location B) (Pre Mod. 116)						1		A	
	8793	DD.2044/2	Window and Gasket Assembly (Location B) (Mod. 116)						1		B	
3		ED.0212/4	Window, Inboard						1			
4		ED.0212/26	Window, Outboard (Pre Mod. 116)						1			
		ED.2043	Window, Outboard (Mod. 116)						1			
5		DD.1258/18	Gasket Assembly (Location A) (Pre Mod. 116)						1			
		DD.1258/19	Gasket Assembly (Location B) (Pre Mod. 116)						1			
		CD.2036	Gasket (Locations A and B) (Mod. 116)						1			
6	3922	CD.0561/1/UN	Bracket Assembly, Clamp (Pre Mod. 116)						14		C	
	3922	CD.0561/1/UN	Bracket Assembly, Clamp (Mod. 116)						5		C	
			ATTACHING PARTS									
7	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						2		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						2		C	
			* * *									
8		CD.0561/2/UN	Bracket, Clamp						1			
9	3920	ED.0212/8	Ring, Clamping (Pre Mod. 116)						1		C	
	8794	ED.0212/33	Ring, Clamping (Mod. 116)						1		C	
			ATTACHING PARTS									
10	3921	BD.0212/22/UN	Bolt, Special (Pre Mod. 116)						14		C	
	3291	BD.0212/22/UN	Bolt, Special (Mod. 116)						5		C	
			* * *									
11		—	Mask (See 25-2-2, Fig. 11, Index 1)						Ref.			

January 1965
TP27 AL22

56-1-1
Page 2

RESTRICTED

Argosy 'C' MK.I.



EMERGENCY ESCAPE HATCH, WINDOW INSTALLATION

FIGURE 2

JANUARY 1965

AL22 TP27

RESTRICTED

Argosy 'C' Mk.I.

WINDOWS

MAIN DECK

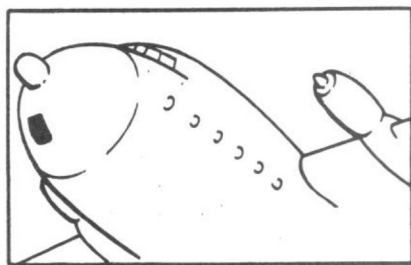
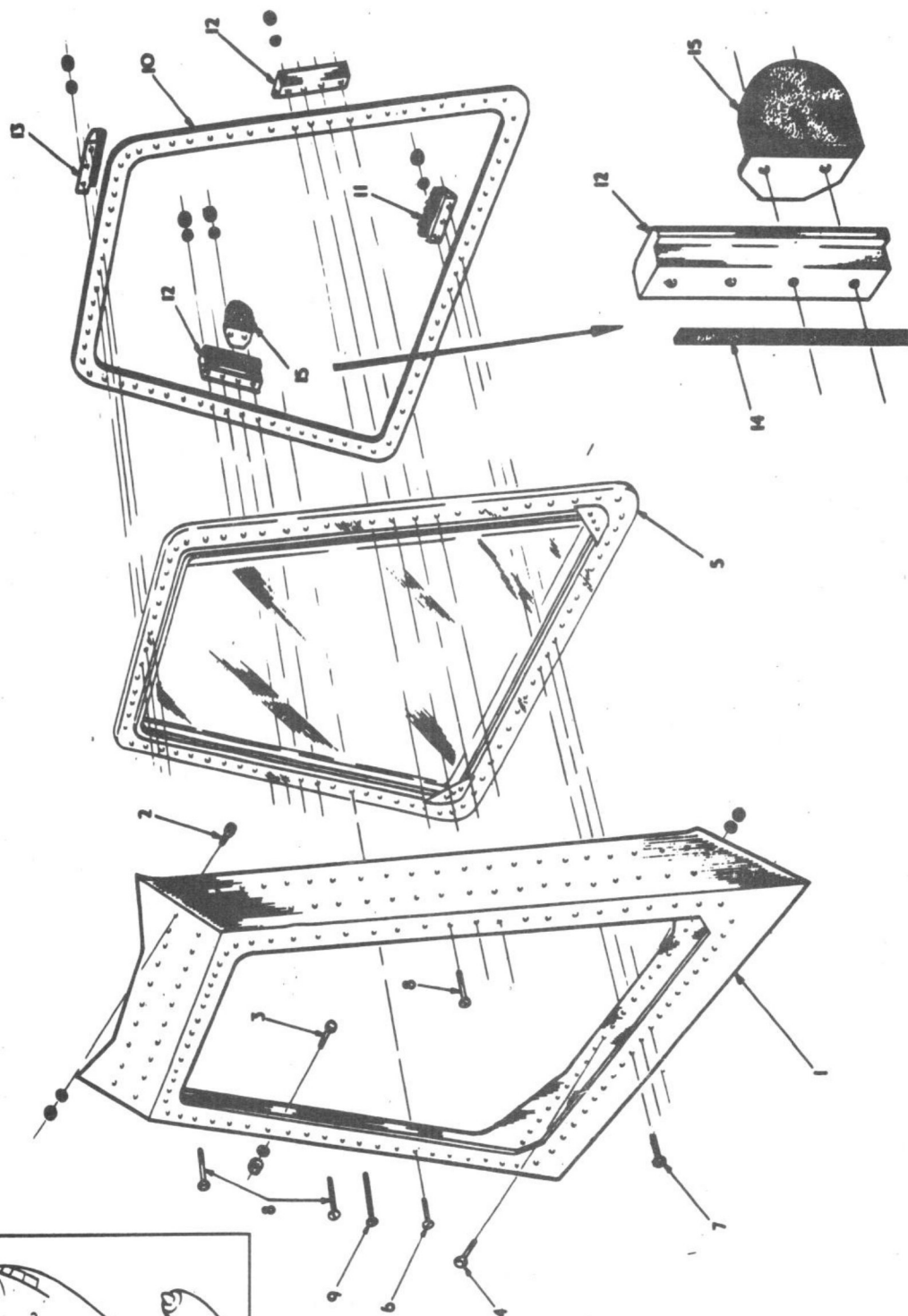
Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Key. Code
			1	2	3	4	5	6				
2-		—	EMERGENCY ESCAPE HATCH, WINDOW INSTALLATION, TYPE 111 (Ref. Drgs. FD.6389, ED.1054/UN and ED.2049/UN)						Ref.			
		—	EMERGENCY ESCAPE HATCH, WINDOW INSTALLATION, TYPE IV (Ref. Drgs. FD.6390, ED.1054/UN and ED.2049/UN)						Ref.			
1		ED.1054/1/UN	Window Assembly (Pre Mod. 116)						4			
		ED.2049/1/UN	Window Assembly (Mod. 116)						4			
2	3917	ED.0212/31/UN	Window Assembly (Pre Mod. 116)						1		A	
	8792	DD.2044/1	Window and Gasket Assembly (Mod. 116)						1		B	
3		ED.0212/4	Window, Inboard						1			
4		ED.0212/26	Window, Outboard (Pre Mod. 116)						1			
		ED.2043	Window, Outboard (Mod. 116)						1			
5		DD.1258/18	Gasket Assembly (Pre Mod. 116)						1			
		CD.2036	Gasket (Mod. 116)						1			
6	3922	CD.0561/1/UN	Bracket Assembly, Clamp (Pre Mod. 116)						12		C	
	3922	CD.561/1/UN	Bracket Assembly, Clamp (Mod. 116)						6		C	
			ATTACHING PARTS									
7	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						2		C	
	28VV/9457834	SP.124/D	Washer, No. 10 UNF						2		C	
			* * *									
8		CD.0561/2/UN	Bracket, Clamp						1			
9	3931	ED.1057/8	Rig. Clamping (Pre Mod. 116)						1		C	
	8795	ED.1057/20	Rig. Clamping (Mod. 116)						1		C	
			ATTACHING PARTS									
10	3921	BD.0212/22/UN	Bolt, Special (Pre Mod. 116)						12		C	
	3921	BD.0212/22/UN	Bolt, Special (Mod. 116)						6		C	
			* * *									
11		—	Mask (See 25-2-2, Fig. 11, Indices 13 and 30)						Ref.			

RESTRICTED

Argosy 'C' MK.I.

WINDOWS

MAIN DECK



26-1-1

PAGE 8

WINDOW INST'L'N, LOWER NOSE, FUSELAGE

FIGURE 3

RESTRICTED

SEPTEMBER 1961

T.R. 27

Argosy 'C' MK.I.

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
3-		—	WINDOW INSTALLATION, LOWER NOSE, FUSELAGE						Ref.			
			(Ref. Drg. FD.3205/1)									
1		FD 3219	Frame, Lower Window						1			
			ATTACHING PARTS									
2	28DU/9480312	A.111/2D	Bolt, No. 10 UNF 2A						59		C	
3	28DU/9480313	A.111/3D	Bolt, No. 10 UNF 2A						40		C	
4	28DU/9480314	A.111/4D	Bolt, No. 10 UNF 2A						5		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						104		C	
†	28M/9706320	A.125/D/66	Nut, Stiff. No. 10 UNF 2B						85		C	
			Panel, Lower Window						1		B	
			ATTACHING PARTS									
6	28DU/9480273	A.173/5D	Bolt, Csk. Hd., No. 10 UNF 2A						63		C	
7	28DU/9480274	A.173/6D	Bolt, Csk. Hd., No. 10 UNF 2A						3		C	
†	8	28DU/9436330	Bolt, Csk. Hd., No. 10 UNF 2A						11		C	
	9	28DU/9480277	Bolt, Csk. Hd., No. 10 UNF 2A						2		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						14		C	
†	28M/9706320	A.125/D/66	Nut, Stiff. No. 10 UNF 2B						14		C	
†	10	4136	Ring, Nut						1		C	
	11	4133	Block, Clamp						1		C	
	12	4134	Block, Clamp						2		C	
	13	4135	Block, Clamp						1		C	
	14	—	Strip Rubber (DTD 560, Grade D x 1/32" thick)						A.R.			
			(For use with Indices 11, 12 or 13)									
	15	10258	Stop Assembly						1		C	

WINDOWS

Argosy 'C' MK.I.

[illegible]

RESTRICTED

Argosy C. MK.I.

WINDOWS
FLIGHT DECK

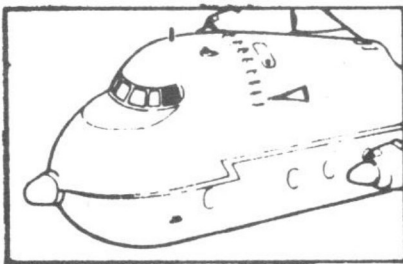
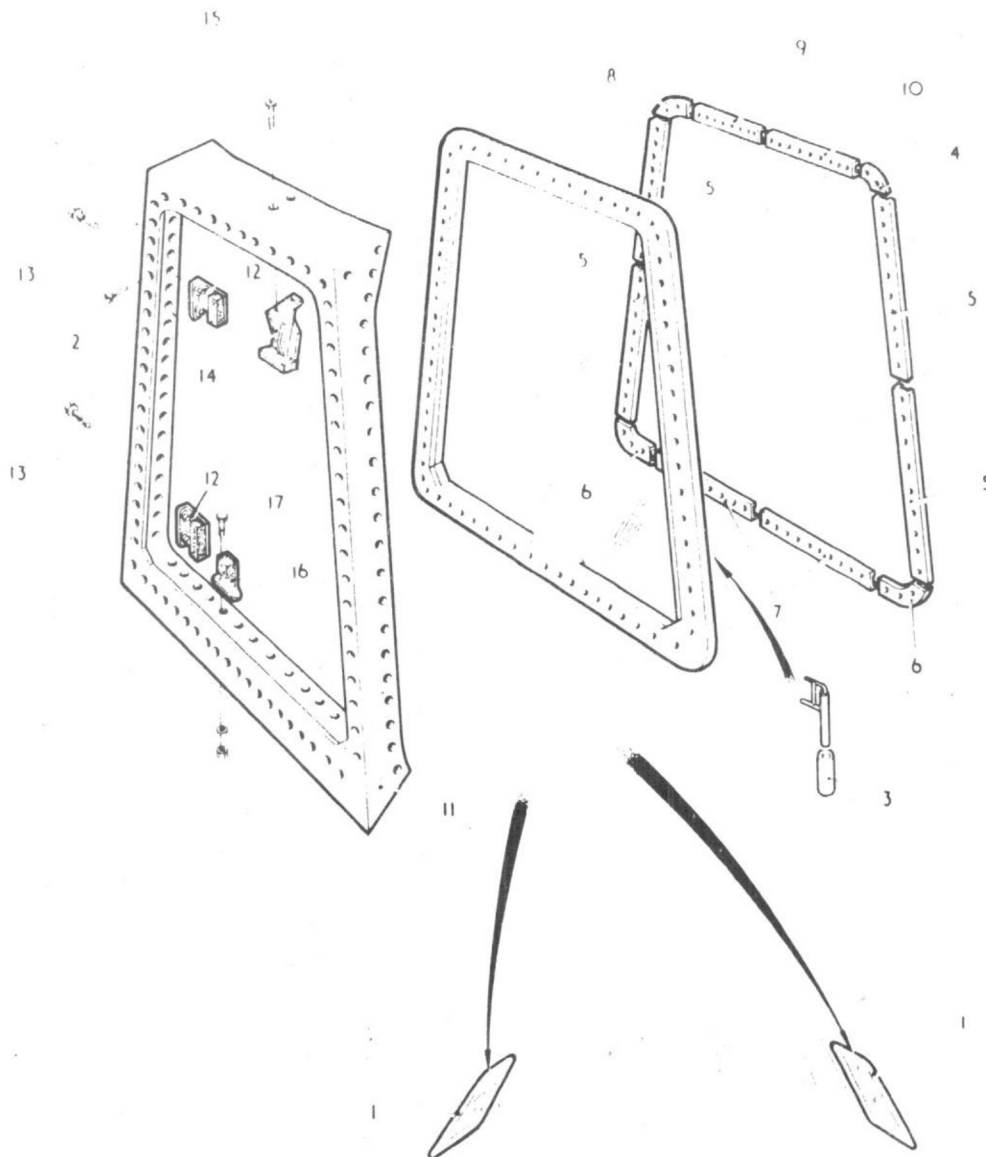
Subject 2

WINDOWS—FLIGHT DECK

RESTRICTED

RESTRICTED

Argosy C MK I



SIDE WINDOW INSTALLATION

FIGURE I

RESTRICTED

Argosy 'C' MK.I.

FLIGHT DECK

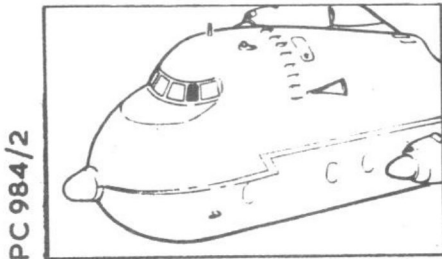
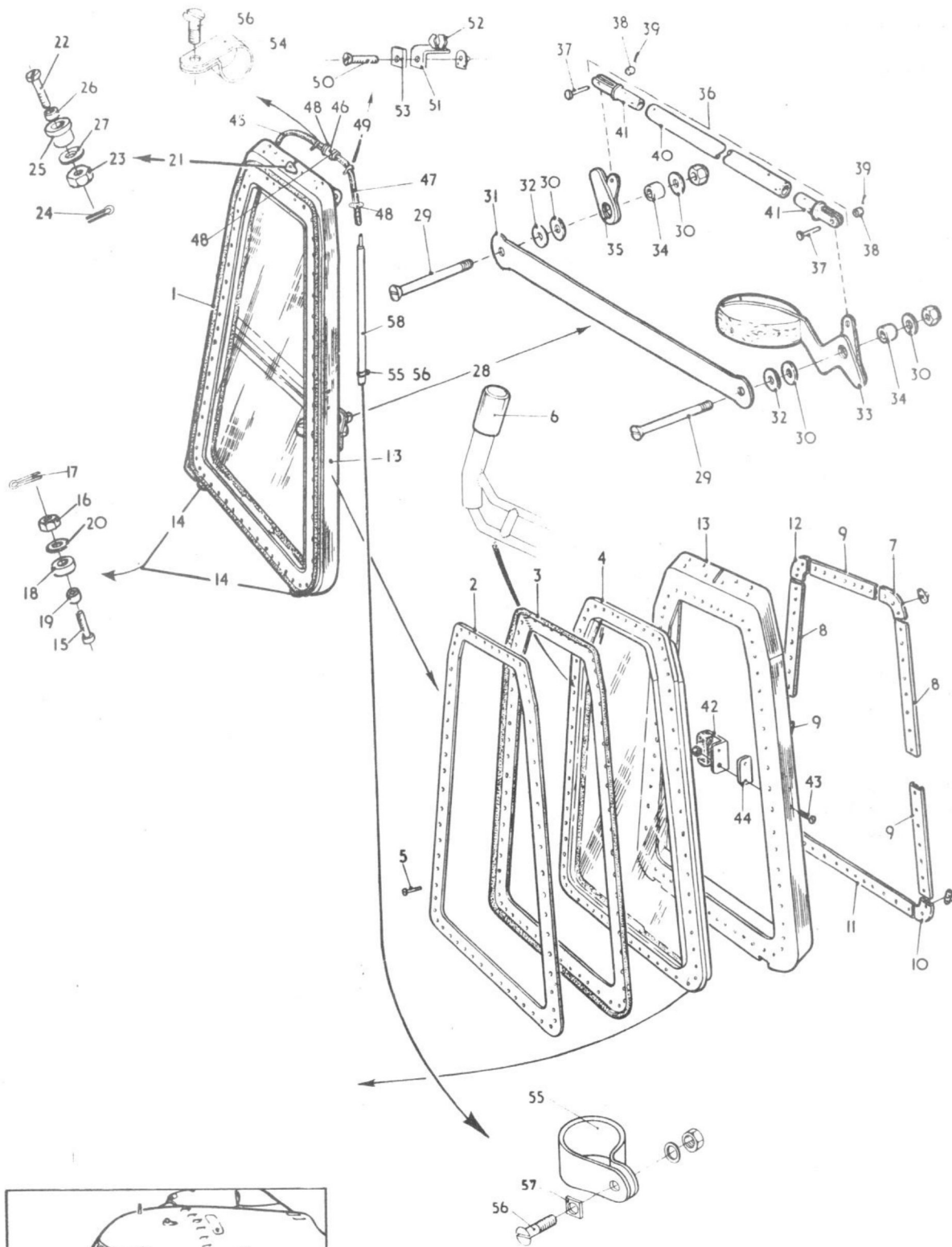
Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
1-		—	WINDOW INSTALLATION IN FLIGHT DECK						Ref.			
			(Ref. Drg. FD.0218/UN)									
			SIDE WINDOW INSTALLATION (Ref. Drg.						Ref.			
			FD.0218/1/UN)									
1	3860	EBS.0237	Panel Assembly, Side						2		B	
			ATTACHING PARTS									
2	28DU/9480271	A.173/3D	Bolt, Csk. Hd., No. 10 UNF 2A						81		C	
			* * *									
3		BD.0218/225	Cap, Blanking (Storage Purposes only)						2			
4		BD.2179/2/UN	Plate, Nut						2			
5		FD.0128/115/UN ND	Strip, Nut						8			
6	9737	BD.0218/120/UN	Plate, Nut						4		C	
7		FD.0218/116/UN ND	Strip, Nut						4			
8	9738	BD.2179/1/UN	Plate, Nut						2		C	
9		FD.0218/117/UN ND	Strip, Nut						2			
10		FD.0218/114/UN ND	Strip, Nut						2			
11		—	Frame, Window (See 56-2-2, Fig. 1, Index 1)						Ref.			
12		CD.1728/1/UN	Pad Assembly, Support						4			
			ATTACHING PARTS									
13	28DU/9419968	A.102/5D	Bolt, No. 10 UNF 2A						2		C	
			* * *									
14		CD.1476/1/UN	Pad Assembly, Support						2			
			ATTACHING PARTS									
15	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						2		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF						2		C	
	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B						2		C	
			* * *									
16		BD.1473/1/UN	Pad Assembly, Support						2			
			ATTACHING PARTS									
17	28DU/9419968	A.102/5D	Bolt, No. 10 UNF 2A						2		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF						2		C	
	28M/9706321	A.126/D/66	Nut, Stiff, No. 10 UNF 2B						2		C	
			* * *									

RESTRICTED

WINDOWS

FLIGHT DECK

Argosy C. MK.I.



PC 984/2

56-2-1

PAGE 3

WINDOW ASSEMBLY, DIRECT VISION

FIGURE 2

RESTRICTED

JANUARY 1965

AL22 TP 27

Argosy C. MK.I.

FLIGHT DECK

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
2-		—	WINDOW ASSEMBLY, DIRECT VISION (D.V.)						Ref.			
			(Ref. Drg. FD.0783/UN)									
1	95	FD.0783/103/UN	Window Assembly, Sliding (LH)						1		A	
	96	FD.0783/104/UN	Window Assembly, Sliding (RH) (See Index 1)						1		A	
2	3887	ED.0783/6/UN	Plate, Retaining						1		C	V
3	3888	ED.0783/7/UN	Gasket						1		C	
4		ED.0783/53/UN	Panel Assembly, D.V. (See 98-53-2, Fig. 1, Index 21)						1		C	
			ATTACHING PARTS									
5	28DU/9480273	A.173/5D	Bolt, Csk. Hd., No. 10 UNF 2A						62		C	
6		BD.0218/255	Cap, Blanking (Storage Purposes only)						1			
7		BD.0218/40/UN	Plate, Nut						1			
8		FD.0783/51/UN ND	Strip, Nut						2			LM
9		FD.0783/50/UN ND	Strip, Nut						3			LM
10	3897	BD.0783/43/UN	Plate, Nut						2		C	
11		FD.0783/52/UN ND	Strip, Nut						1			LM
12	3896	BD.0783/41/UN	Plate, Nut						1		C	
13	3899	ED.0783/105/UN	Frame, D.V. Window						1		B	VY
14		—	Roller Assembly						2			
			ATTACHING PARTS									
15	3904	BD.1798	Bolt, Special						1		C	
16		FD.0783/133 ND	Nut (Make from Ref. 28M/9419539)						1			
17	28P/9527619	SP.90/C7	Pin, Cotter, Split (SP/9/C8)						1		C	
18	3901	BD.1496	Roller						1		C	
19	3903	BD.3680/2/UN	Piece, Distance						1		C	
20		FD.0783/111 ND	Washer, Special (Make from S521 x 7/16" o/d x 3/16" i/d x 20 SWG)						1			
21		—	Roller Assembly						1			
			ATTACHING PARTS									
22	3904	BD.1798	Bolt, Special						1		C	
23		FD.0783/133 ND	Nut (Make from Ref. 28M/9419539)						1			
24	28P/9527619	SP.90/C7	Pin, Cotter, Split (SP/9/C8)						1		C	
25	3900	BD.1495	Roller						1		C	
26	3902	BD.3680/1/UN	Piece, Distance						1		C	
27		FD.0783/112 ND	Washer, Special (Make from S521 x 1/2" o/d x 3/16" i/d x 20 SWG)						1			
28		—	Locking Mechanism, D.V. Window						1			
			ATTACHING PARTS									
29	28DU/1212061	A.119/19E	Bolt, Csk. Hd., 1/4" UNF 2A						2		C	
30		BD.0783/99	Washer, Special						4			
	28M/9525224	A.126/E/66	Nut, Stiff, 1/4" UNF 2B						2		C	
31	3894	BD.0783/28	Strap, Tension						1		C	V
32		FD.0783/49 ND	Shim, Laminium						A.R.			
33	3889	CD.0783/8	Handle Assembly (LH)						1		C	
	3890	CD.0783/9	Handle Assembly (RH) (See Index 33)						1		C	
34	7044	BD.0783/98	Bush						2		C	
35	3891	BD.0783/18	Latch (LH)						1		C	
	3892	BD.0783/19	Latch (RH) (See Index 35)						1		C	

Argosy C. MK.I.

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
2-36	3893	BD.0783/22						Red Assembly, Push	1		C	
								ATTACHING PARTS				
37	28P/814	SP/4/Y/A4						Pin, Shackle	2		C	
38	28N/1045681	AGS.899/1						Collar	2		C	
39	28P/1021104	SP.90/C3						Pin, Cotter, Split (SP/9/C4)	2		C	
								* * *				
40		BD.0783/26 ND						Tube	1			
41		BD.0783/27 ND						Fork-End	2			
42	3898	BD.1472/1/UN						Support Assembly, Pad	2		C	V
								ATTACHING PARTS				
43	28DU/9480271	A.173/3D						Bolt, Csk. Hd., No. 10 UNF 2A	2		C	
	28M/9706321	A.126/D/66						Nut, Stiff, No. 10 UNF 2B	2		C	
								* * *				
44		FD.0783/96/UN ND						Packing	2			
45		FD.0783/126 ND						Tube (Mod. 104) (Make from Ref. 32C/468)	1			LM
46	8587	CD.6385/1						Indicator Assembly, Transparent (Mod. 104)	1		C	
47		FD.0783/127 ND						Tube (Mod. 104) (Make from Ref. 32C/468)	1			LM
48	28E/9149624	AGS.606/C						Clip, Hose	3		C	
49		BD.1929/1/UN						Mounting Assembly, Clip (LH)	1			
		BD.1929/2/UN						Mounting Assembly, Clip (RH) (See Index 49)	1			
								ATTACHING PARTS				
50	28S/9998419	A.204/B20						Screw, Csk. Hd., No. 6 UNC 2A	1		C	
								* * *				
51		BD.1929/7 ND						Angle	1			
52	28E/9428425	AS.2294/2						Clip, Spring (Terry)	1		C	
53		FD.0783/124 ND						Packing	1			
54	28E/5018280	AS.3180/7C						Clip, "P"	1		C	
55	28E/1052069	AS.3181/7C						Clip, "P"	1		C	
								ATTACHING PARTS				
56	28DU/9480271	A.173/3D						Bolt, Csk. Hd., No. 10 UNF 2A	1		C	
	28M/9706321	A.126/D/66						Nut, Stiff, No. 10 UNF 2B	1		C	
								* * *				
57		FD.0783/123 ND						Packing	1			
								* * *				
58	8548	CD.1910/1						Dryer, Air	1		B	

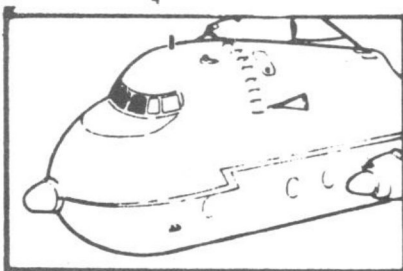
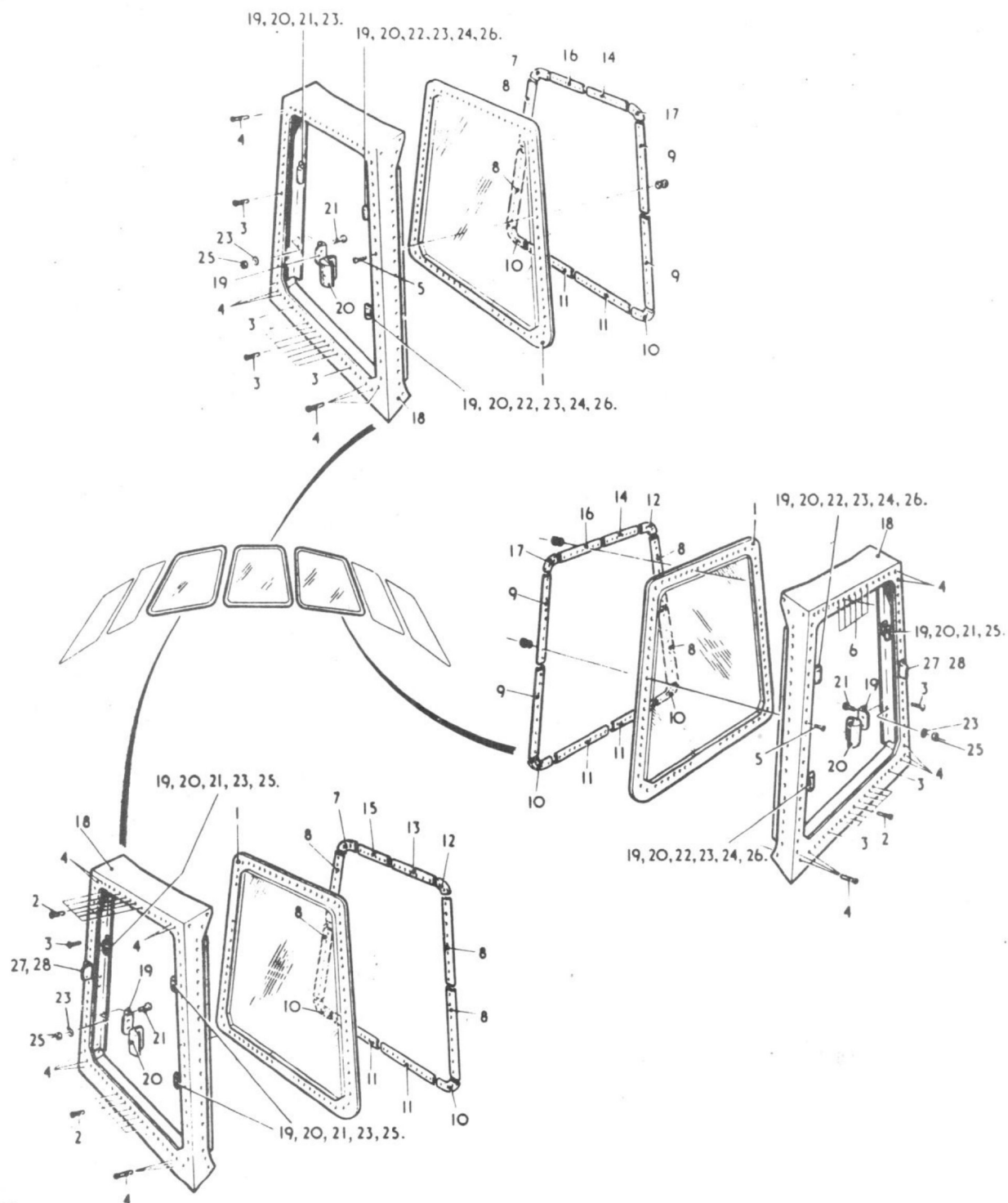
Argosy 'C' MK.I.

FLIGHT DECK

[illegible]

RESTRICTED

Argosy C. MK.I.



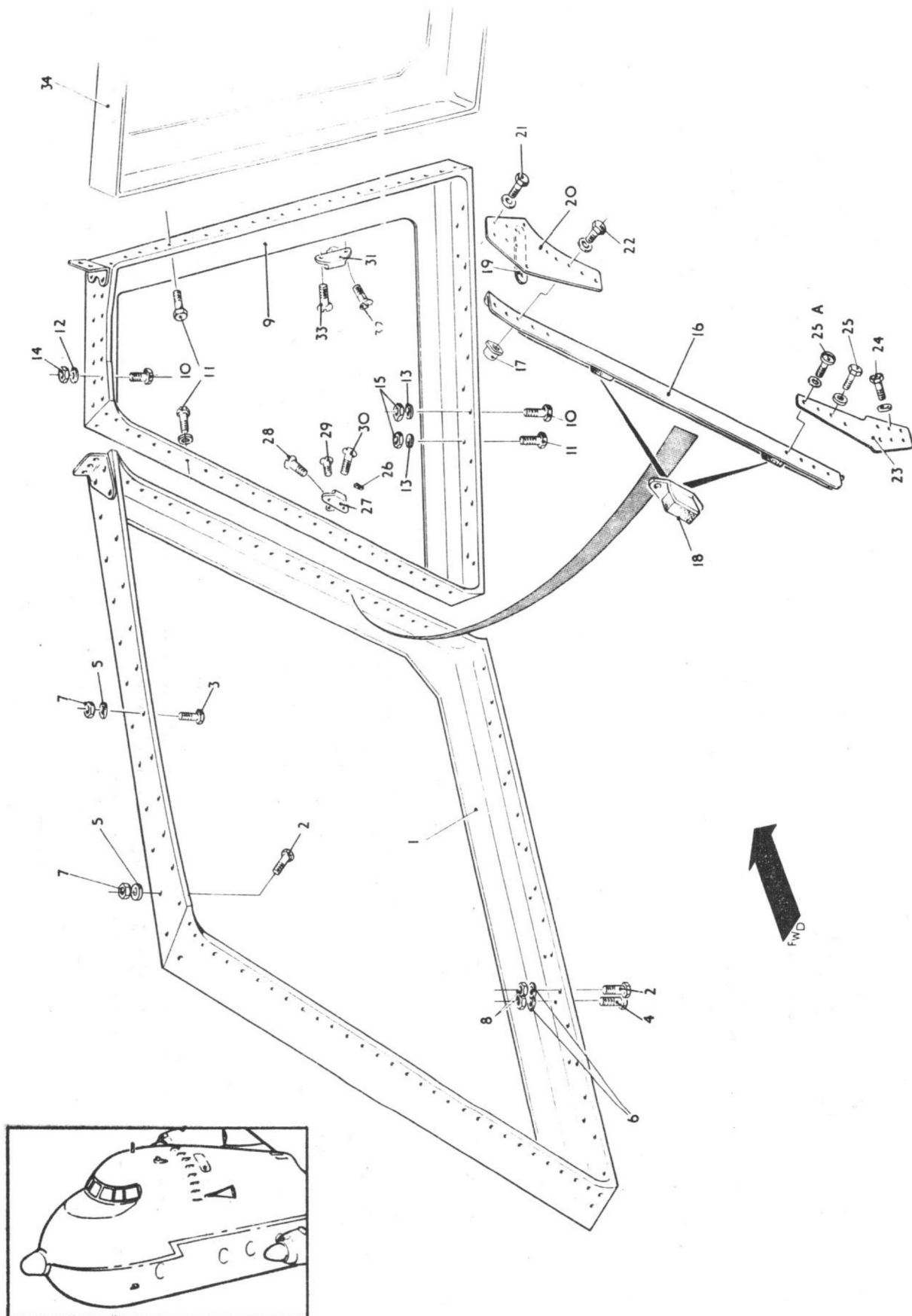
PC 2779/2

Argosy C. MK I.

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
3-		—	WINDSCREEN INSTALLATION						Ref.			
			(Ref. Drg. FD.0218/1/UN)									
1	2	ED.0218/3/UN	Panel Assembly (See Note below)						3		B	
			ATTACHING PARTS									
2	28DU/9480274	A.173/6D	Bolt, Csk. Hd., No. 10 UNF 2A						22		C	
			(RH Panel 14 off, LH Panel 8 off)									
3	28DU/9480273	A.173/5D	Bolt, Csk. Hd., No. 10 UNF 2A (RH Panel 55 off, Centre Panel 38 off, LH Panel 28 off)						121		C	
4	28DU/9480272	A.173/4D	Bolt, Csk. Hd., No. 10 UNF 2A (RH Panel 10 off, Centre Panel 8 off, LH Panel 8 off)						26		C	
5	28DU/19867	AS.2/5D	Bolt, Csk. Hd., No. 10 UNF 2A						64		C	
			(Centre Panel 35 off, LH Panel 29 off)									
6	28DU/19868	AS.2/6D	Bolt, Csk. Hd., No. 10 UNF 2A (LH Panel only)						6		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						70		C	
	28M/2006670	A.131/D	Nut, Stiff, No. 10 UNF 2B						70		C	
			* * *									
7	9738	BD.2179/1/UN	Plate, Nut (RH Panel 1 off, Centre Panel 1 off)						2		C	
8		FD.0218/115/UNND	Strip, Nut (RH Panel 4 off, Centre Panel 2 off)						8			LM
			LH Panel 2 off) (Make from 26WA/142.9331)									
9		FD.0218/309 ND	Strip, Protecting (Centre Panel 2 off, LH Panel 2 off)						4			LM
			(Make from Ref. 30B/1734)									
10	9737	BD.0218/120/UN	Plate, Nut (2 off for each Panel)						6		C	
11		FD.0218/116/UNND	Strip, nut: (2 off for each panel)						6			LM
			(Make from 26WA/142.9331)									
12	9739	BD.2179/2/UN	Plate, Nut (RH Panel 1 off, LH Panel 1 off)									
13		FD.0218/114/UNND	Strip, Nut (RH Panel only) (Make from 26WA/142.9331)						1			LM
14		FD.0218/308 ND	Strip, Protecting (Centre Panel 1 off, LH Panel 1 off)						2			LM
			(Make from Ref. 30B/1734)									
15		FD.0218/117/UNND	Strip, Nut (RH Panel only) (Make from 26WA/142.9331)						1			LM
16		FD.0218/307 ND	Strip, protecting (Centre Panel 1 off, LH Panel 1 off)						2			LM
			(Make from Ref. 30B/1734)									
17		FD.0218/310	Strip, Protecting (Centre Panel 1 off, LH Panel 1 off)						2			LM
			(Make from Ref. 30B/1734)									
18		—	Frame, Windscreen (See 56-2-2, Fig. 1, Indices 3 and 60)						Ref.			
19		BD.1474	Angle						12			
† 20	143.0211	BD.1475/1/UN	Pad Assembly, Support						12		C	
21	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						16		C	
22	28DU/19864	AS.1/3D	Bolt, No. 10 UNF 2A						8		C	
23		AW.5802	Washer, Packing						24			
24	28W/9457834	SP.124/D	Washer, No. 10 UNF						8		C	
† 25	28M/9706321	A.126/D/66	Nut, Stiff, No. 10 UNF 2B						16		C	
26	28M/1279223	AS.8650/D	Nut, Stiff, No. 10 UNF 2B (Kaylock H.42/3)						8		C	
27	10258	BD.1786/1	Stop Assembly						2		C	
			ATTACHING PARTS									
28	28DU/9480275	A.173/7D	Bolt, No. 10 UNF 2A						2		C	
			* * *									
			NOTE:—									
			1. The resistance of each panel is measured and classified thus:—									
			GROUP I Resistance 105—116 Ohms									
			GROUP II Resistance 114—122 Ohms									
			GROUP III Resistance 120—128 Ohms									
			GROUP IV Resistance 126—140 Ohms									
			2. Mechanically all three front panels are interchangeable, but it must be noted that electrically, any spares fitted must be of the same group or one group above or below those already fitted.									

RESTRICTED

Argosy C. MK.I.



PC2777

Argosy C. MK.I.

WINDOWS

FLIGHT DECK

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
1-			FRAME INSTALLATION IN FLIGHT DECK						Ref.			
			FRAME INSTALLATION, D.V. and SIDE WINDOWS						Ref.			
			(Ref. Drg. FD.0218/1/UN and FD.3099/1)									
1		FD.0218/153	Frame, Side Window (LH)						1			
		FD.0218/154	Frame, Side Window (RH)						1			
			ATTACHING PARTS									
2	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						27		C	
3	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						7		C	
4	28DU/9019567	A.102/4D	Bolt, No. 10 UNF 2A						15		C	
5	28W/1010519	SP.122/D	Washer, No. 10 UNF						24		C	
6	28W/9157972	SP.126/D	Washer, No. 10 UNF						25		C	
7		H14-3	Nut, Stiff, No. 10 UNF 2B (Kaylock)						24			
8	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B						25		C	
			* * *									
9		FD0218/96/UN	Frame, D.V. Window						2			
			ATTACHING PARTS									
10	28DU/9419556	A.102/3D	Bolt, No. 10 UNF 2A						29		C	
11	28DU/9419567	A.102/4D	Bolt, No. 10 UNF 2A						47		C	
12	28W/1010519	SP.122/D	Washer, No. 10 UNF						57		C	
13	28W/9157972	SP.126/D	Washer, No. 10 UNF						19		C	
14		H14-3	Nut, Stiff, No. 10 UNF 2B (Kaylock)						12			
15	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B						25		C	
			* * *									
16		DD.0770/1/UN	Angle Assembly (LH)						1			
		DD.0770/2/UN	Angle Assembly (RH)						1			
17	28M/9438453	A.137/D	Nut, Anchor, No. 10 UNF 2B						26		C	
18		—	Pad Assembly, Support (See 56-2-1, Fig. 1, Index 12) ..						Ref.			
19		FD.0218/98	Packing						2			
20		CD.0218/128/UN	Plate, Strap (LH)						1			
		CD.0218/129/UN	Plate, Strap (RH)						1			
			ATTACHING PARTS									
21	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						8		C	
22	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						5		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF						13			
			* * *									
23		BD.0399/136	Plate, Strap						2			
			ATTACHING PARTS									
24	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						6		C	
25	28DU/9419567	A.102/4D	Bolt, No. 10 UNF 2A						2		C	
25A	28DU/9508720	A.114/3D	Bolt, No. 10 UNF 2A						2		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						8		C	
			* * *									
26		FD.0218/240 ND	Stop (LH)						1			
		FD.0218/241 ND	Stop (RH)						1			
27	9580	BD.0218/100/UN	Block, Bearing (LH)						1		C	
	9581	BD.0218/101/UN	Block, Bearing (RH)						1		C	
			ATTACHING PARTS									
28	28DU/9480270	A.173/2D	Bolt, Csk. Hd., No. 10 UNF 2A						1		C	
29	28DU/9480271	A.173/3D	Bolt, Csk. Hd., No. 10 UNF 2A						1		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF						2		C	
	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B						2		C	
30	28DU/9480273	A.173/5D	Bolt, Csk. Hd., No. 10 UNF 2A						1		C	
	28W/9457834	SP.124/B	Washer, No. 10 UNF						1		C	
	28M/9438422	A.125/D	Nut, Stiff, No. 10 UNF 2B						1		C	

FLIGHT DECK

RESTRICTED

Argosy 'C' MK.I.

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Qty. Code	
			1	2	3	4	5	6					
1-31	9582	BD.0218/232/UN							Block Bearing (LH)	1		C	
	9583	BD.0218/233/UN							Block, Bearing (RH)	1		C	
32	28DU/9480270	A.173/2D							ATTACHING PARTS				
	28W/1010519	SP.122/D							Bolt, Csk. Hd., No. 10 UNF 2A	2		C	
33	28M/9419538	A.103/DP							Washer, No. 10 UNF	2		C	
	28DU/9480273	A.173/5D							Nut, No. 10 UNF 2B	2		C	
	28W/9457834	SP.124/D							Bolt, Csk. Hd., No. 10 UNF 2A	1		C	
	28M/9438422	A.125/D							Washer, No. 10 UNF	1		C	
34		—							Nut, Stiff, No. 10 UNF 2B	1		C	
									* * *				
									Frame, Windscreen (See Fig. 2, Index 1)	Ref.			

RESTRICTED

February 1965
AL22 TP27

Argosy 'C' M.K.I.

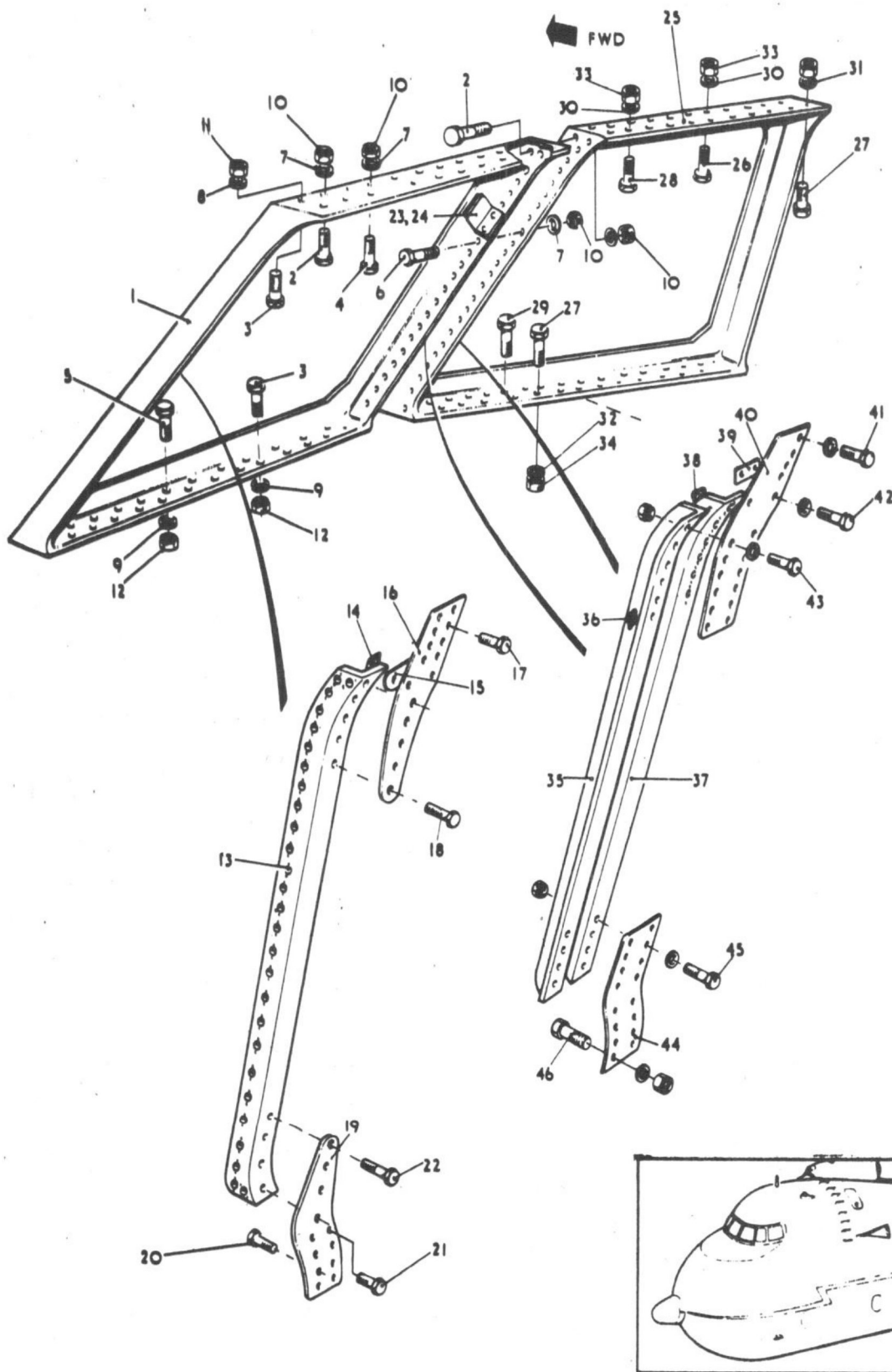
FLIGHT DECK

[illegible]

RESTRICTED

56-2-2
Page 4

RESTRICTED

Argosy 'C' MK.I.

FRAME INSTALLATION WINDSCREEN

FIGURE 2

RESTRICTED

Argosy C. MK.1.

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
2-		—	FRAME INSTALLATION, WINDSCREEN (Ref. Drgs.						Ref.			
			FD.0218/1/UN and FD.3099/1) (Mod. 239)									
1		FD.0218/155/UN	Frame, Windscreen (LH)						1			
		FD.0218/156/UN	Frame, Windscreen (RH)						1			
			ATTACHING PARTS									
2	28DU/19864	AS1-3D	Bolt, No. 10 UNF 2A (LH)						17		C	
3	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A (LH)						12		C	
	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A (RH)						29		C	
4	28DU/19863	AS1-2D	Bolt, No. 10 UNF 2A (LH)						8		C	
	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A (RH)						8		C	
5	28DU/9419567	A.102/4D	Bolt, No. 10 UNF 2A						15		C	
6	28DU/19866	AS1-5D	Bolt, No. 10 UNF 2A (LH)						22		C	
	28DU/9419968	A.102/5D	Bolt, No. 10 UNF 2A (RH)						22		C	
7	28W/9457834	SP.124/D	Washer, No. 10 UNF (LH)						47		C	
8	28W/1010519	SP.122/D	Washer, No. 10 UNF (LH)						2		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF (RH)						49		C	
9	28W/9157972	SP.126/D	Washer, No. 10 UNF						25		C	
† 10	28M/1279223	AS.8650/D	Nut, Stiff, No. 10 UNF 2B (LH) (Kaylock)						47		C	
			(H.42-3)									
11		H14-3	Nut, Stiff, No. 10 UNF 2B (LH) (Kaylock)						2			
12	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B (LH)						25		C	
	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B (RH)						52		C	
			* * *									
13		DD.0819/1/UN	Angle Assembly (LH)						1			
		DD.0819/2/UN	Angle Assembly (RH)						1			
† 14	28M/9466530	A.137/D/66	Nut, Anchor, No. 10 UNF 2B						30		C	
15		FD.0218/106	ND Packing						2			
16		CD.0218/58/UN	Plate, Strap (LH)						1			
		CD.0218/59/UN	Plate, Strap (RH)						1			
			ATTACHING PARTS									
17	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						8		C	
18	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						5		C	
	28W/1010519	SP.122/D	Washer, No. 10 UNF						13		C	
			* * *									
19		CD.0399/134	Plate, Strap (LH)						1			
		CD.0399/135	Plate, Strap (RH)						1			
			ATTACHING PARTS									
20	28DU/9419967	A.102/2D	Bolt, No. 10 UNF 2A						4		C	
21	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						2		C	
22	28DU/9419567	A.102/4D	Bolt, No. 10 UNF 2A						3		C	
	28W/9457834	SP.124/D	Washer, No. 10 UNF						9		C	
† 23	28M/9706321	A.126/D/66	Nut, Stiff, No. 10 UNF 2B						6		C	
			* * *									
23		—	Angle (See 56-2-1, Fig. 3, Index 19)						Ref.			
24		—	Pad Assembly, Support (See 56-2-1, Fig. 3, Index 20) ..						Ref.			
25		FD.0218/2/UN	Frame, Centre Windscreen						1			
			ATTACHING PARTS									
26	28DU/19864	AS1-3D	Bolt, No. 10 UNF 2A						14		C	
27	28DU/9419566	A.102/3D	Bolt, No. 10 UNF 2A						12		C	
28	28DU/19863	AS1-3D	Bolt, No. 10 UNF 2A						8		C	
29	28DU/9419567	A.102/4D	Bolt, No. 10 UNF 2A						15		C	
30	28W/9457834	SP.124/D	Washer, No. 10 UNF						22		C	
31	28W/1010519	SP.122/D	Washer, No. 10 UNF						2		C	
			* * *									
32	28W/9157972	SP.126/D	Washer, No. 10 UNF						25		C	
† 33	28M/1279223	AS.8650/D	Nut, Stiff, No. 10 UNF 2B (Kaylock) (H.42-3)						22		C	
34	28M/9419538	A.103/DP	Nut, No. 10 UNF 2B						27		C	
			* * *									

Argosy C. MK I

Fig. & Index	Ref. No.	Part No.	Nomenclature					Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5				
2-35		DD.3739/10					Angle (LH)	1			
		DD.3739/1					Angle Assembly (RH)	1			
36	28M/9466530	A.137/D/66					Nut, Anchor, No. 10 UNF 2B (RH only)	32		C	
37		DD.3739/11					Angle (LH)	1			
		DD.3739/2					Angle Assembly (RH)	1			
38	28M/9466530	A.137/D/66					Nut, Anchor No. 10 UNF 2B (RH only)	10		C	
39		FD.0218/229 ND					Packing	2			
40		CD.0218/53/UN					Plate, Strap	2			
							ATTACHING PARTS				
41	28DU/19863	AS1-2D					Bolt, No. 10 UNF 2A (LH)	12		C	
	28DU/9419967	A.102/2D					Bolt, No. 10 UNF 2A (RH)	12		C	
42	28DU/19865	AS1-4D					Bolt, No. 10 UNF 2A (LH)	4		C	
	28DU/9419567	A.102/4D					Bolt, No. 10 UNF 2A (RH)	4		C	
43	28DU/19864	AS1-3D					Bolt, No. 10 UNF 2A (LH)	12		C	
	28DU/9419566	A.102/3D					Bolt, No. 10 UNF 2A (RH)	12		C	
	28W/9457834	SP.124/D					Washer, No. 10 UNF (LH)	28		C	
	28W/1010519	SP.122/D					Washer, No. 10 UNF (RH)	28		C	
	28M/1279223	AS.8650/D					Nut, Stuff, No. 10 UNF 2B (LH only) (H.42-3)	28		C	
							* * *				
44		BD.0399/133					Plate, Strap	2			
							ATTACHING PARTS				
45	28DU/19866	AS1-5D					Bolt, No. 10 UNF 2A (LH)	8		C	
	28DU/9419968	A.102/5D					Bolt, No. 10 UNF 2A (RH)	8		C	
	28W/9457834	SP.124/D					Washer, No. 10 UNF	8		C	
	28M/1279223	AS.8650/D					Nut, Stuff, No. 10 UNF 2B (LH only) (H.42-3)	8		C	
46	28DU/9419567	A.102/4D					Bolt, No. 10 UNF 2A	8		C	
	28W/5806394	SP.125/D					Washer, No. 10 UNF	8		C	
	28M/9706321	A.126/D/66					Nut, Stuff, No. 10 UNF 2B	8		C	

RESTRICTED

Argosy C. MK.I.

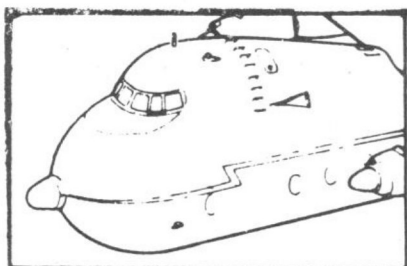
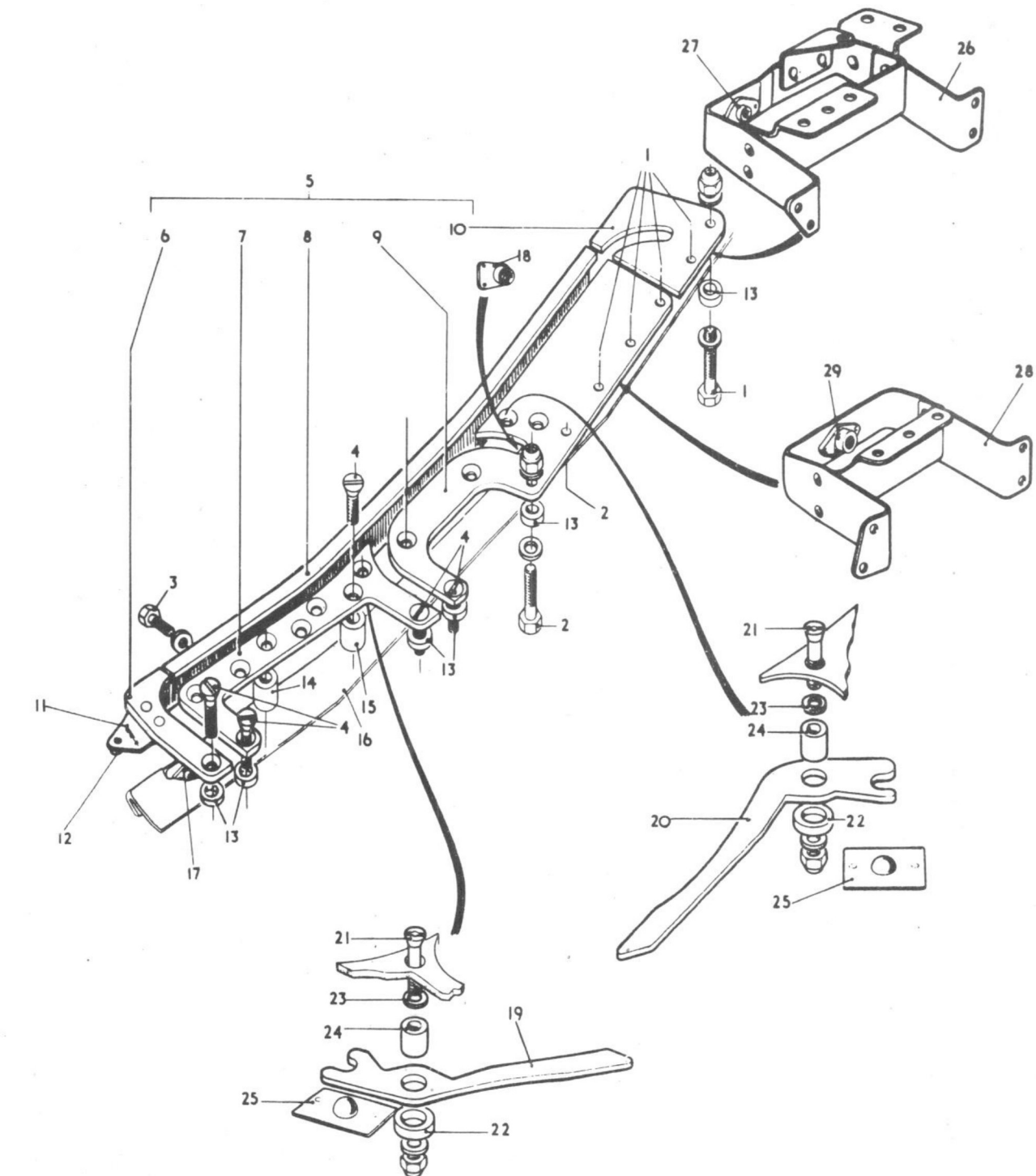
WINDOWS

FLIGHT DECK

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				

RESTRICTED

Argosy C. MK.I.



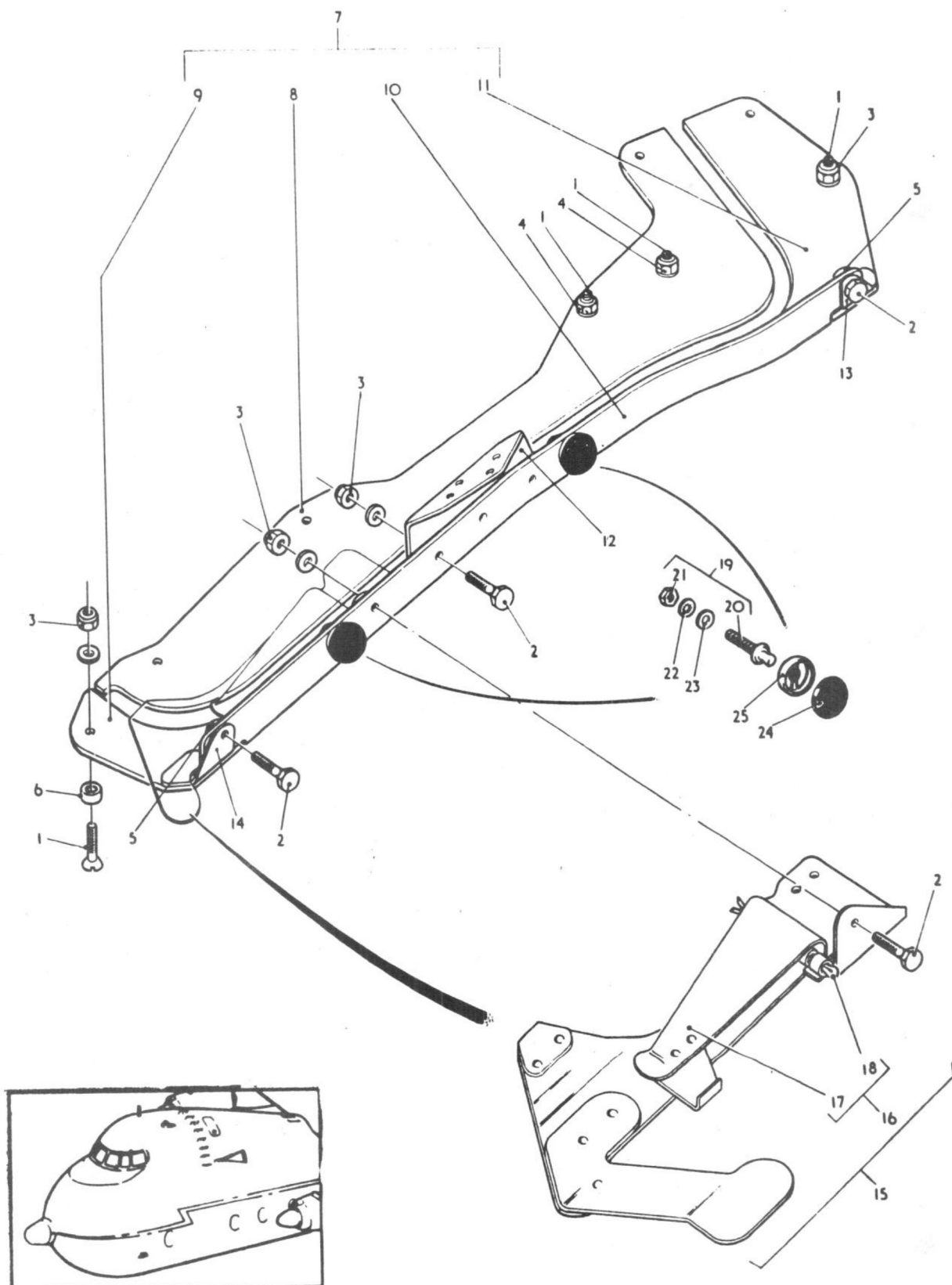
LOWER GUIDE TRACK ASSEMBLY

FIGURE 3

RESTRICTED

56-2-2
Page 10

RESTRICTED

Argosy 'C' MK.I.

PC 2774

UPPER GUIDE TRACK ASSEMBLY

FIGURE 4

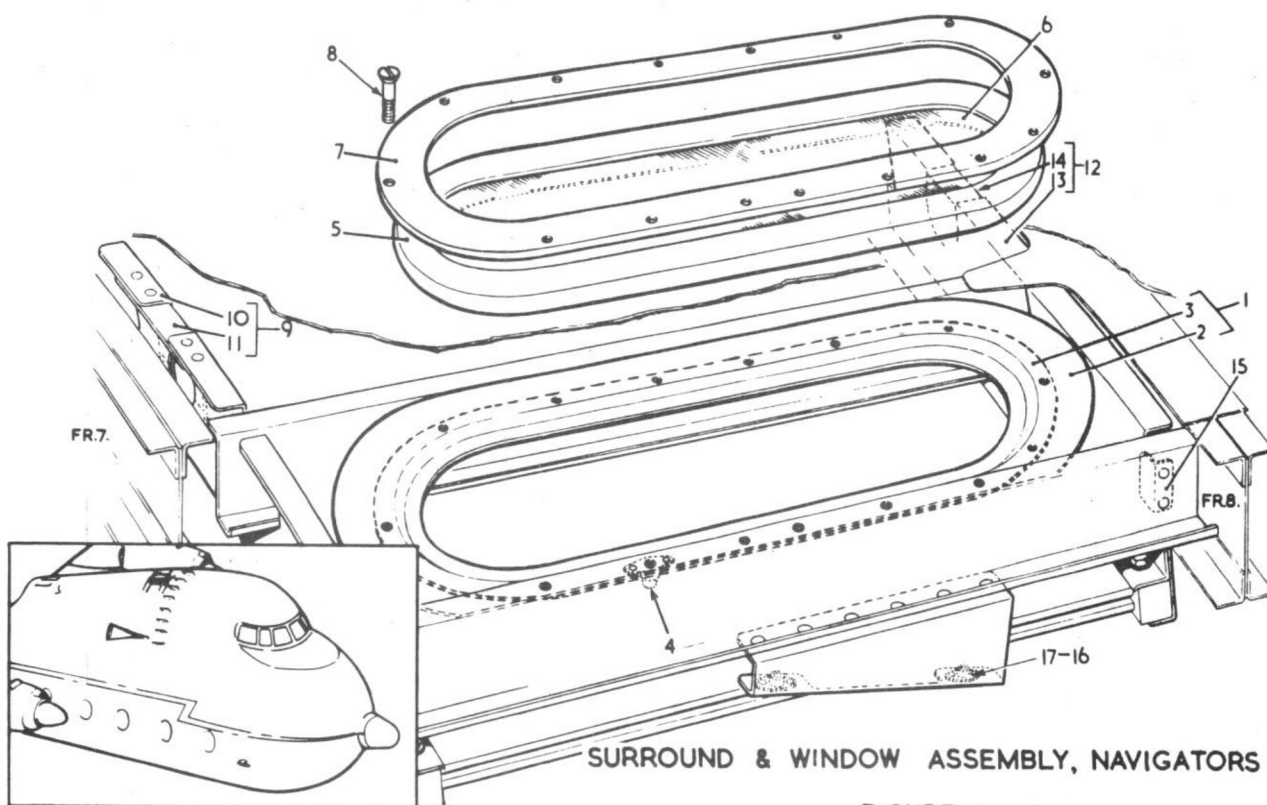
RESTRICTED

FEBRUARY 1965

AL22 TR 27

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Qty. Code
			1	2	3	4	5	6				
4		FD.1715/1 FD.1715/2							1 1			
1	28DU/9480273	A.173/5D							9		C	
2	28DU/9480269	A.102/1D							6		C	
	28W/9157972	SP.126/D							13		C	
3	28M/9438428	A.126/D							11		C	
4		H14-3							2			
5	28M/9438453	A.137/D							2		C	
6		FD.1715/19	ND						9			
7		FD.1715/3							1			
		FD.1715/4							1			
8	3879	FD.1715/5	ND						1		C	
	3880	FD.1715/6	ND						1		C	
9	3883	FD.1715/9	ND						1		C	
	3884	FD.1715/10	ND						1		C	
10	3881	FD.1715/7	ND						1		C	
	3882	FD.1715/8	ND						1		C	
11	3885	FD.1715/11	ND						1		C	
	3886	FD.1715/12	ND						1		C	
12		BD.1715/13							1			
		BD.1715/14							1			
13		BD.1715/17							1			
14		BD.1715/18							1			
15	10057	CD.6443/1							1		C	
	10058	CD.6443/2							1		C	
16		CD.6445/1							1			
		CD.6445/2							1			
17		BD.1721/10							1			
18	28P/13143	SP/9/G14							1		C	
19		No. 4										
20	7990	No. 4							A.R.			
21	7989	No. 4							1		C	
		No. 4							1		C	
22	28W/1206041	AGS.2035/B							A.R.		C	
23	28W/9129655	SP.122/B							A.R.		C	
24	7988	N5/4							A.R.		C	
25	7991	No. 4							A.R.		C	

RESTRICTED

Argosy C MK.I.

SURROUND & WINDOW ASSEMBLY, NAVIGATORS

FIGURE 1

PC 1

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Key. Code
			1	2	3	4	5	6				
1-		—	SURROUND AND WINDOW ASSEMBLY, NAVIGATOR'S (Mod. 110) (Ref. Drg. FD.3012)						Ref.			
1		ED.6423/1	Plate Assembly, Doubling						1			
2		ED.6423/2	Plate, Doubling						1			
3		ED.6423/3	Plate, Back						1			
4		F.1968-3H	Nut, Anchor (Kaylock)						17			
5	9042	FD.3012/5	Gasket						1		C	
6	9041	DD.6427	Window, Navigator's						1		C	
7	9040	DD.6428	Plate, Retaining						1		C	
			ATTACHING PARTS									
8	28DU/9480270	A.173/2D	Bolt, Csk. Hd., No. 10 UNF 2A						17		C	
			* * *									
9		ED.6422/3	Cover Assembly, End						1			
10		ED.6422/5	Cover						1			
11		ED.6422/7	Angle						1			
12		ED.6422/4	Cover Assembly, End						1			
13		ED.6422/6	Cover						1			
14		ED.6422/8	Angle						1			
15		FD.3012/19	Bracket						4			
16		CV.3367/1	Bracket Assembly						1			
17	28M/9438444	A.136/B	Nut, Anchor No. 6 UNC 2B						1		C	

RESTRICTED

RESTRICTED

Argosy C. MK.I.

WINDOWS

DRY AIR

Subject 3

DRY AIR

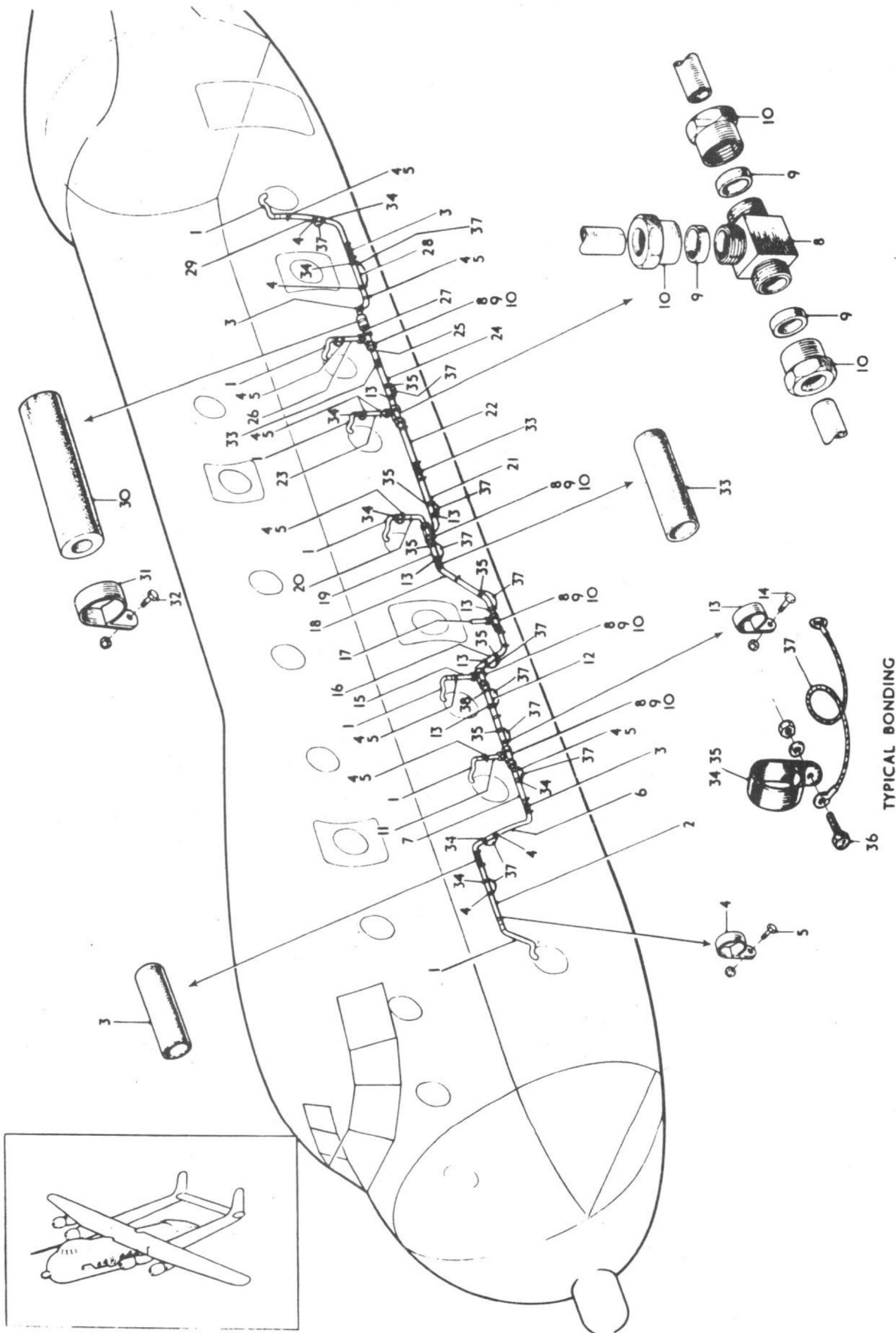
RESTRICTED

WINDOWS.

DRY AIR.

RESTRICTED

Argosy 'C' MK.I.



TYPICAL BONDING

PC 2776

56-3-1

PAGE 1

DRY AIR INSTALLATION FIXED WINDOWS L.H.

FIGURE 1

RESTRICTED

FEBRUARY 1965

AL22 T.P. 27.

Argosy C. MK.I.

WINDOWS

DRY AIR

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
†	1-	—	DRY AIR INSTALLATION, MAIN DECK						Ref.			
		—	DRY AIR INSTALLATION, FIXED WINDOWS (LH) (Ref. Drg. FD.5834/1)						Ref.			
	1	FD.5834/16	ND	Tube (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 18" x 1/4" o/d x 3/32" i/d)					7			LM
	2	FD.5834/100	ND	Pipe					1			
	3	FD.5834/55	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 1-5" x 3/8" o/d x 3/16" i/d)					4			LM
		or										
		FD.5834/63	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 1-5" x 7/16" o/d x 3/16" i/d)					4			LM
	4	28E/9436947	AS.3180/4B	Clip, "P"					A.R.		C	
				ATTACHING PARTS								
	5	28DU/9419650	A.102/1B	Bolt, No. 6 UNC 2A					1		C	
		28W/9471274	SP.124/B	Washer, No. 6 UNC					1		C	
		28M/9438420	A.125/B	Nut, Stiff, No. 6 UNC 2B					1		C	
				* * *								
	6	FD.5834/99	ND	Pipe					1			
	7	FD.5834/98	ND	Pipe					1			
†	8	28F/1046308	AGS.838/2	Union Tee Piece					6		C	
	9	28F/13603	AGS.838/8	Sleeve					18		C	
	10	28F/1013780	AGS.838/4	Nut					18		C	
	11		ND	Pipe					1			
	12		ND	Pipe					1			
†	13	28E/1201807	AS.3180/5B	Clip, "P"					A.R.		C	
				ATTACHING PARTS								
	14	28DU/9419560	A.102/1B	Bolt, No. 6 UNC 2A					1		C	
		28W/9471274	SP.124/B	Washer, No. 6 UNC					1		C	
		28M/9438420	A.125/B	Nut, Stiff, No. 6 UNC 2B					1		C	
				* * *								
	15	FD.5834/87	ND	Pipe					1			
	16	FD.5834/97	ND	Pipe					1			
	17	—		Pipe (See Fig. 3, Index 1)					Ref.			
	18	FD.5834/8	ND	Pipe					1			
	19	FD.5834/48	ND	Pipe (Pre Mod. 6)					1			
		FD.5834/119	ND	Pipe (Mod. 6)					1			
	20	FD.5834/88	ND	Pipe					1			
	21	FD.5834/96	ND	Pipe					1			
	22	FD.5834/95	ND	Pipe					1			
	23	FD.5834/89	ND	Pipe					1			
	24	FD.5834/94	ND	Pipe					1			
	25	FD.5834/93	ND	Pipe					1			
	26	FD.5834/90	ND	Pipe					1			
	27	FD.5834/33	ND	Pipe					1			
	28	FD.5834/92	ND	Pipe					1			
	29	FD.5834/91	ND	Pipe					1			
	30	FD.5834/58	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 3" x 3/8" o/d x 1/4" i/d)					1			LM
†	31	28E/1201810	AS.3180/10B	Clip, "P"					1		C	
				ATTACHING PARTS								
	32	28DU/9419560	A.102/1B	Bolt, No. 6 UNC 2A					1		C	
		28M/9438420	SP.124/B	Nut, Stiff, No. 6 UNC 2B					1		C	
				* * *								

WINDOWS

Argosy C. MK.I.

DRY AIR

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code	
			1	2	3	4	5	6					
1-33		FD.5834/17	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 1.5" x $\frac{7}{16}$ " o/d x $\frac{1}{4}$ " i/d)						3			LM
34	28E/9436728	AS.3181/4B		Clip: "P"						A.R.		C	
35	28E/1009114	AS.3181/5B		Clip: "P"						A.R.		C	
				ATTACHING PARTS (For Indices 34 or 35)									
36	28DU/9419560	A.102/1B		Bolt: No. 6 UNC 2A						1		C	
	28W/9471274	SP.124/B		Washer, No. 6 UNC						1		C	
	28M/9438420	A.125/B		Nut, Stiff, No. 6 UNC 2B						1		C	
				* * *									
37	1840	TDS.27/A/30/A		Bonding, Flexible						A.R.		C	

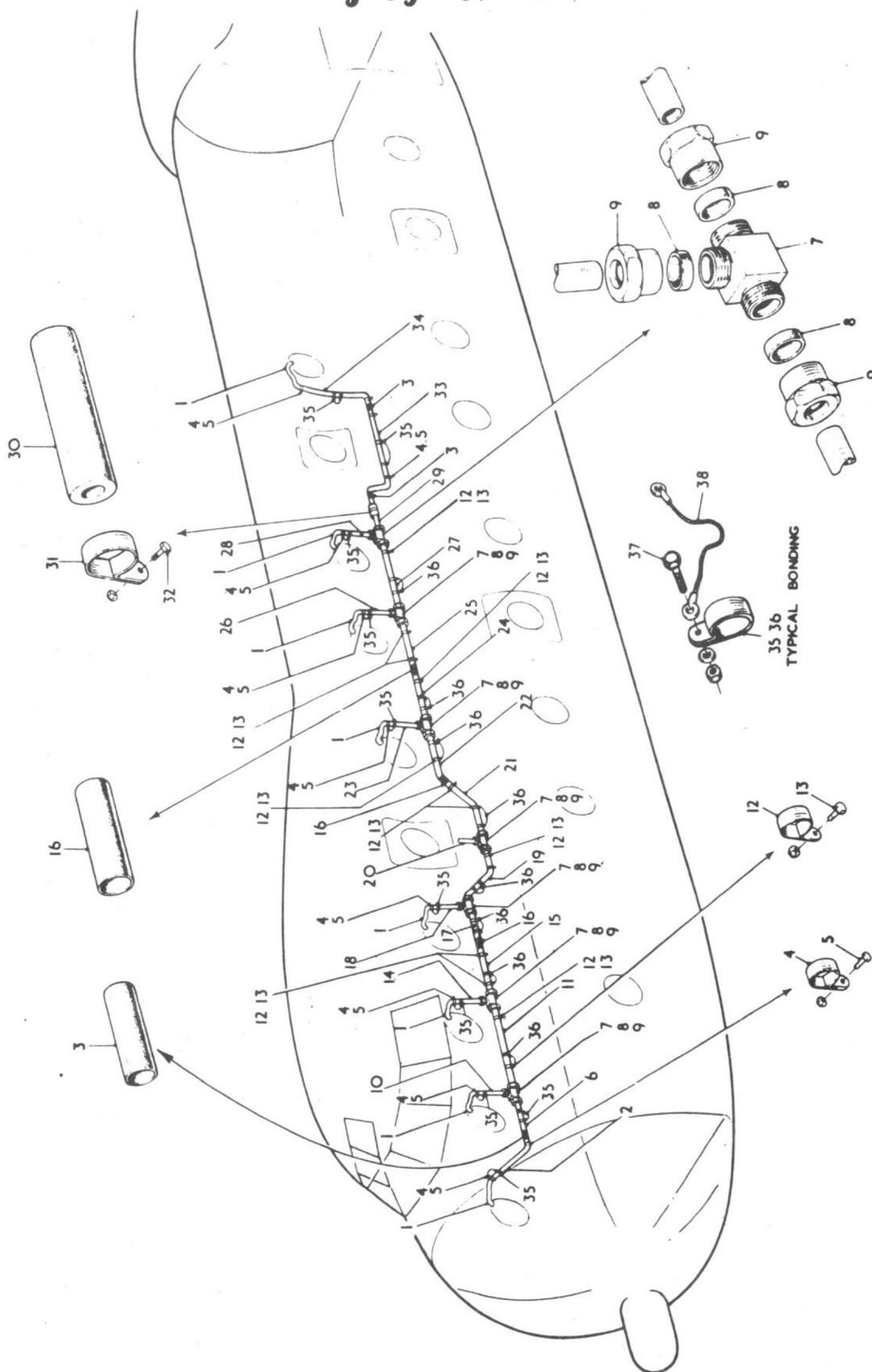
Argosy 'C' MK.I.

WINDOWS

DRY AIR

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				

Argosy C. MK.I.



PC 2775

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per Assy.	Usage Code	C. of E.	Qty. Code
			1	2	3	4	5	6				
2-		—	DRY AIR INSTALLATION, FIXED WINDOWS (RH)						Ref.			
			(Ref. Drg. FD.5834/2)									
1		FD.5834/16	ND	Tube (Make from BS.2752, Grade C4 or DTD560 Grade C, Quality R, 18" x 1/2" o/d x 3/16" i/d)						8		LM
2		FD.5834/74	ND	Pipe						1		
3		FD.5834/55	ND	Sleeve (Make from BS.2752 Grade C4 or DTD560 Grade C, Quality R, 1-5" x 3/8" o/d x 1/8" i/d)						3		LM
		or										
		FD.5834/63	ND	Sleeve (Make from BS.2752 Grade C4 or DTD560 Grade C, Quality R, 1-5" x 3/8" o/d x 1/8" i/d)						3		LM
4	28E/9436947	AS.3180/4B		Clip, "P"						A.R.	C	
				ATTACHING PARTS								
5	28DU/9419560	A.102/1B		Bolt, No. 6 UNC 2A						1	C	
	28W/9471274	SP.124/B		Washer, No. 6 UNC						1	C	
	28M/9438420	A.125/B		Nut, Stiff, No. 6 UNC 2B						1	C	
				* * *								
6		FD.5834/37	ND	Pipe						1		
7	28F/5105	AGS.838/2		Union, Tee-Piece						7	C	
8	28F/13603	AGS.838/8		Sleeve						21	C	
9	28F/1013780	AGS.838/4		Nut						21	C	
10		FD.5834/80	ND	Pipe						1		
11		FD.5834/75	ND	Pipe						1		
12	28E/14038	AS.3180/5B		Clip, "P"						A.R.	C	
				ATTACHING PARTS								
13	28DU/9419560	A.102/1B		Bolt, No. 6 UNC 2A						1	C	
	28W/9471274	SP.124/B		Washer, No. 6 UNC						1	C	
	28M/9438420	A.125/B		Nut, Stiff, No. 6 UNC 2B						1	C	
				* * *								
14		FD.5834/81	ND	Pipe						1		
15		FD.5834/76	ND	Pipe						1		
16		FD.5834/17	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 1-5" x 3/8" o/d x 1/8" i/d)						3		LM
17		FD.5834/77	ND	Pipe						1		
18		FD.5834/82	ND	Pipe						1		
19		FD.5834/78	ND	Pipe						1		
20		—		Pipe (See Fig. 3, Index 1)						Ref.		
21		FD.5834/41	ND	Pipe						1		
22		FD.5834/30	ND	Pipe (Pre Mod. 6)						1		
		FD.5834/118	ND	Pipe (Mod. 6)						1		
23		FD.5834/83	ND	Pipe						1		
24		FD.5834/9	ND	Pipe						1		
25		FD.5834/31	ND	Pipe						1		
26		FD.5834/84	ND	Pipe						1		
27		FD.5834/32	ND	Pipe						1		
28		FD.5834/85	ND	Pipe						1		
29		FD.5834/42	ND	Pipe						1		
30		FD.5834/58	ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560 Grade C, Quality R, 3" x 3/8" o/d x 1/4" i/d)						1		LM
31	28E/14043	AS.3180/10B		Clip, "P"						1	C	
				ATTACHING PARTS								
32	28DU/9419560	A.102/1B		Bolt, No. 6 UNC 2A						1	C	
	28M/9438420	A.125/B		Nut, Stiff, No. 6 UNC 2B						1	C	
				* * *								
33		FD.5834/43	ND	Pipe						1		
34		FD.5834/79	ND	Pipe						1		

Argosy 'C' MK.I.

DRY AIR

[illegible]

RESTRICTED

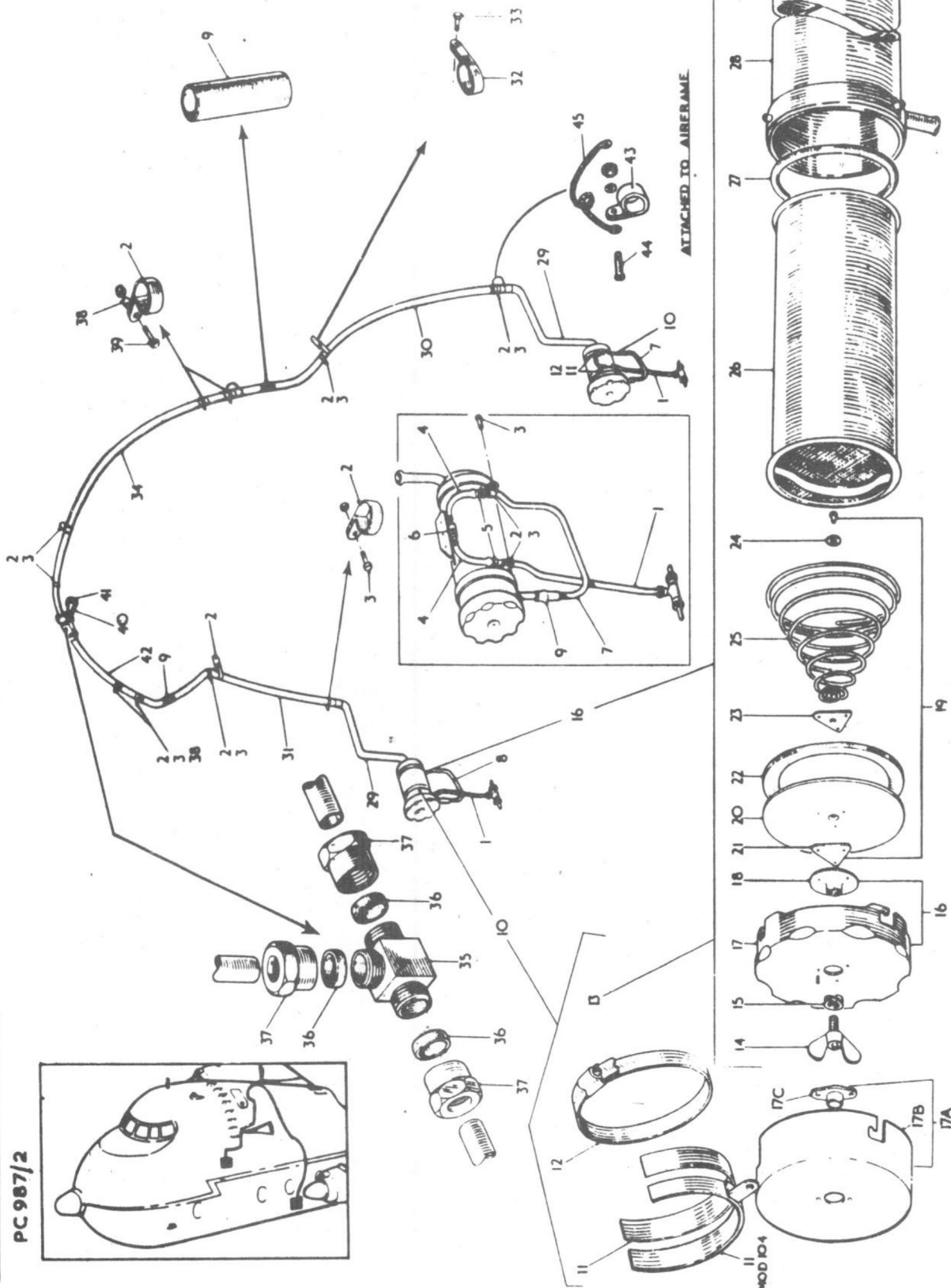
56-3-1
Page 8

RESTRICTED

WINDOWS

DRY AIR

Argosy C. MK.I.



PIPE RUN AT FRAME 12

FIGURE 3

RESTRICTED

SEPTEMBER 1966

A.L.33 TP 27.

Argosy C. MK I

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
3-			PIPE RUN AT FRAME 12 (Ref. Drg. FD.5834/1-2)						Ref.			
1		FD.5834/25 ND	Pipe (Pre Mod. 104)						2			
		FD.5834/106 ND	Pipe (LH) (Mod. 104)						1			
		FD.5834/105 ND	Pipe (RH) (Mod. 104)						1			
2	28E/1201807	AS.3180/5B	Clip, "P"						A.R.		C	
			ATTACHING PARTS									
3	28DU/9419560	A.102/1B	Bolt, No. 6 UNC 2A						1		C	
	28W/9471274	SP.124/B	Washer, No. 6 UNC						1		C	
	28M/9438420	A.125/B	Nut, Stiff, No. 6 UNC 2B						1		C	
			* * *									
4		FD.5834/112 ND	Tube (Make from BS.2752, Grade C4 or DTD.560						4			LM
			Grade C, Quality R, 7/16" o/d x 1/4" i/d									
5	28E/9149624	AGS.606/C	Clip, Ring Type						8		C	
6	8587	CD.6385/1	Indicator Assembly, Transparent (Mod. 104)						2		C	
7		FD.5834/108 ND	Pipe (LH) (Mod. 104)						1			
8		FD.5834/107 ND	Pipe (RH) (Mod. 104)						1			
9		FD.5834/17 ND	Sleeve (Make from BS.2752, Grade C4 or DTD.560						5			LM
			Grade C, Quality R, 1.5" x 7/16"									
			o/d x 1/4" i/d)									
10		DD.1202/1/UN	Mounting Assembly, Air Dryer (Pre Mod. 104)						2			
		DD.1202/7/UN	Mounting Assembly, Air Dryer (Mod. 104)						2			
11		BD.1202/4	Strap (Pre Mod. 104)						2			
		CD.6387/1	Bracket Assembly (Mod. 104)						1			LM
		CD.6387/2	Bracket Assembly (Mod. 104)						1			LM
12	28E/9129563	AGS.605 Mk. 5	Clip, Hose, Type "J"						2		C	
13		ED.1162/1/UN	Dryer Assembly, Air						1			
14	8807	ED.1162/45/UN	Bolt, Special						1		C	
15	28W/6308	AGS.586/D	Washer, Spring						1		C	
16	8536	CD.1162/3/UN	Cap Assembly, End (Alternative to Index 17A)						1		C	
17		CD.1162/14ND	Cap						1			
17A		CD.1162/46UN	Cap, Assembly End (ASM.886)						1			
			(Alternative to Index 16)									
17B		CD.1162/47ND	Cap, Spinney						1			
17C		CD.1162/48ND	Nut, Anchor, 1/4" UNF (Make from A.137/E)						1			LM
			(Ref. No. 28M/9438454)									
18		BD.1162/33/UN	Plate, Screw						1			
19	8539	CD.1162/38	Diaphragm Assembly						1		B	
20		BD.1162/40	Diaphragm						1			
21		BD.1162/39	Plate, Bearing						1			
22	8540	BD.1162/42	Ring, Sealing						1		C	
23		BD.1162/41	Plate						1			
24	28W/9457834	SP.124/D	Washer, No. 10 UNF						1		C	
25		BD.1162/6	Spring						1			
26	8537	DD.1162/4	Cartridge Dryer						1		B	
27	10233	25/SS4649	Ring "O" Sealing (Hall and Hall)						1		C	
28		DD.1162/5	Container						1			
29		FD.5834/15 ND	Tube (Make from BS.2752 Grade C4 or DTD.560						2			LM
			Grade C, Quality R, 27" x 7/16"									
			o/d x 1/4" i/d)									
30		FD.5834/12	Pipe (LH)						1			
31		FD.5834/11	Pipe (RH)						1			
32		BQ.4102	Clip						4			
			ATTACHING PARTS									
33	28DU/9419560	A.102/1B	Bolt, No. 6 UNC 2A						1		C	
	28M/9438420	A.125/B	Nut, Stiff, No. 6 UNC 2B						1		C	
			* * *									
34		FD.5834/46 ND	Pipe						1			
35	28F/1046308	AGS.838/2	Union, Tee Piece						1		C	
36	28F/13603	AGS.838/8	Sleeve						3		C	
37	28F/1013780	AGS.838/4	Nut						3		C	

RESTRICTED

Argosy C. MK I

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
3-38		AS.2808/4/015							Tube, Discharge (Make from Ref. 30A/1936)	A.R.		LM
									ATTACHING PARTS			
39	28DU/9419561	A.102/2B							Bolt, No. 6 UNC 2A	1	C	
	28W/9471274	SP.124/B							Washer, No. 6 UNC	1	C	
	28M/9438420	A.125/B							Nut, Stiff, No. 6 UNC 2B	1	C	
									* * *			
40		FD.5834/26	ND						Pipe	1		
41		—							Duct, Air Discharge (See 21—4—1, Fig. 4, Index 26)	Ref.		
42		FD.5834/45	ND						Pipe	1		
43	28E/1009114	AS.3181/5B							Clip "P"	A.R.	C	
									ATTACHING PARTS			
44	28DU/9419560	A.102/1B							Bolt, No. 6 UNC 2A	1	C	
	28W/9471274	SP.124/B							Washer, No. 6 UNC	1	C	
	28M/9438420	A.125/B							Nut, Stiff, No. 6 UNC 2B	1	C	
									* * *			
45	1840	TDS.27/A/30/A							Bonding, Flexible	A.R.	C	

RESTRICTED

Argosy 'C' MK.I.

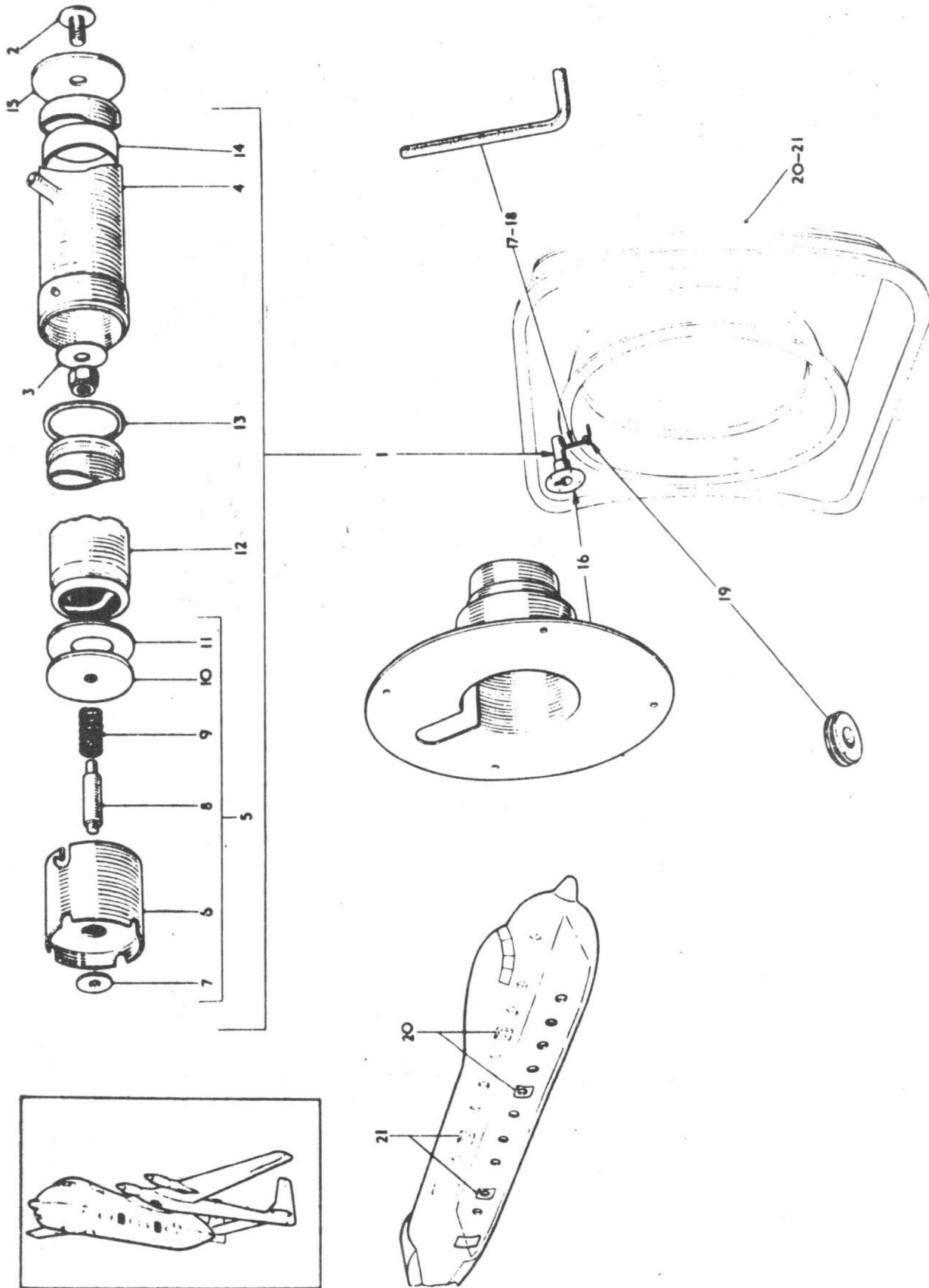
DRY AIR

[illegible]

WINDOWS
DRY AIR

RESTRICTED

Argosy C. MK.I.



86-3-1

PAGE 13

DRY AIR INST'LN, ESCAPE HATCH TYPE III & IV

FIGURE 4

RESTRICTED

JUNE 1964

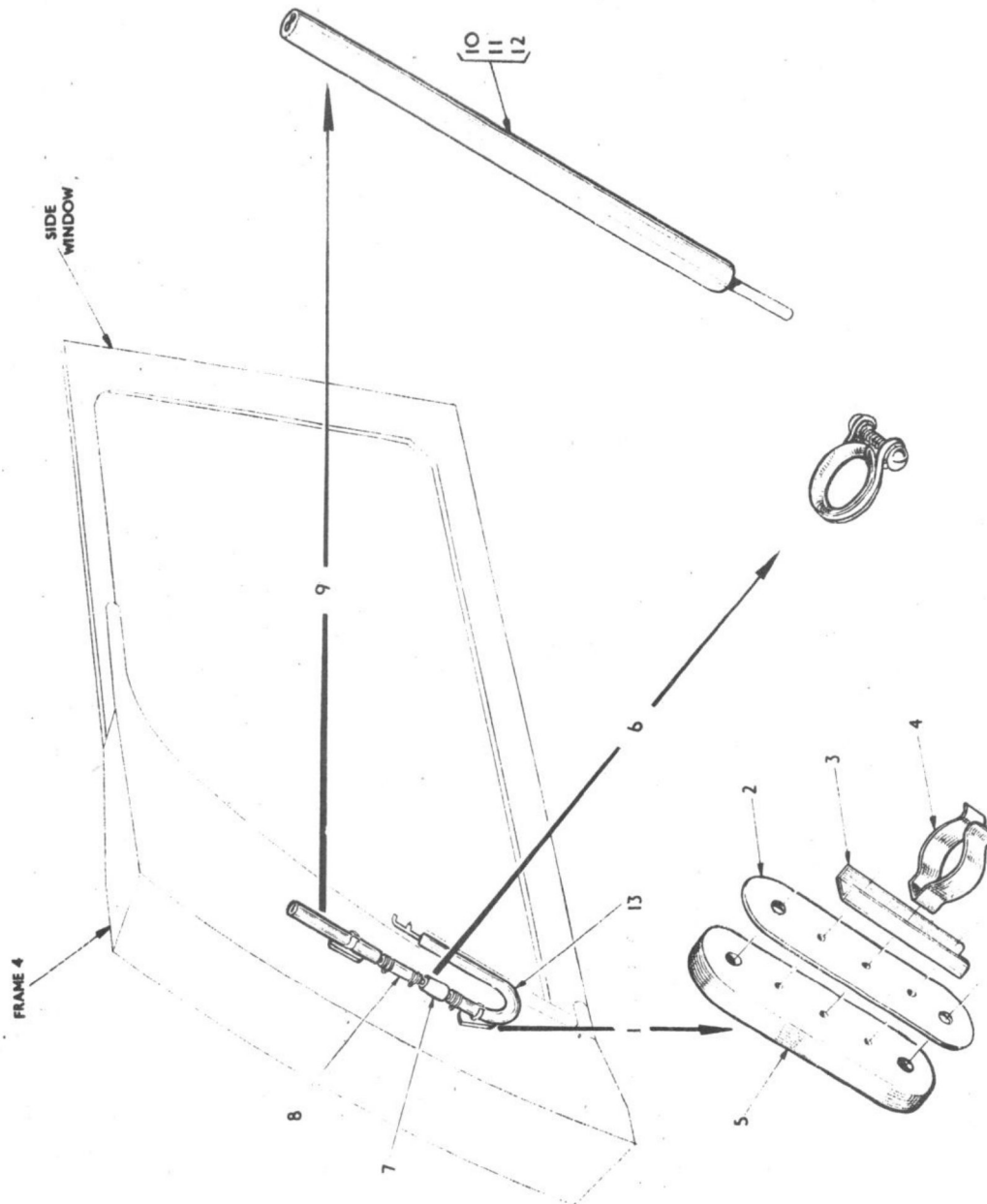
AL22 TP27

PC2778/2

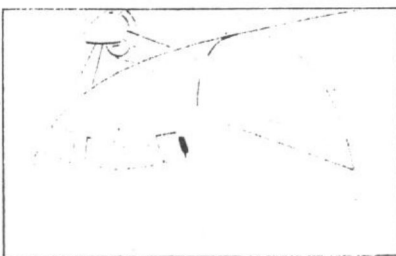
Argosy C MK I

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per. Assy.	Usage Code	C. of E.	Icy. Code
			1	2	3	4	5	6				
4		—	DRY AIR INSTALLATION, ESCAPE HATCH, TYPE 111						Ref.			
		—	WINDOW (Ref. Drg. FD.0795)									
		—	DRY AIR INSTALLATION, ESCAPE HATCH, TYPE						Ref.			
		—	IV WINDOW (Ref. Drg. FD.0214)									
1		CD.1239/1	Dryer Assembly, Air						1			
			ATTACHING PARTS									
2	8546	BD.0763/UN	Screw, Special						1		C	
3	8547	BD.0214/109	Washer, Cushion						1		C	
	28M/9438429	A.126/E	Nut, Stiff, 1/4" UNF 2B						1		C	
			* * *									
4	142.9665	CD.1239/3	Tube, Dryer						1		C	
5	8543	CD.1239/26	Cap Assembly, End						1		C	
6		BD.1239/19	Cap, End						1			
7		CD.1239/24	Washer, Special						1			
8		BD.1239/22	Spindle						1			
9		BD.1239/9	Spring						1			
10		CD.1239/23	Washer, Special						1			
11	8541	BD.1239/10	Seal (Neoprene)						1		C	
12	8542	BD.1239/12	Cartridge, Drying						1		C	
13	5776	OS.16	Ring, Sealing (Hall and Hall) (CD.1239/18)						1		C	
14	8544	BD.1488	Bush						1		C	
15	8545	BD.1239/11	Seal						1		C	
16		CD.0214/101	Bracket						1			
17		FD.0795/92	Tube (For Escape Hatch Type III)						1			
18		FD.0214/106	Tube (For Escape Hatch Type IV)						1			
19		AS.1902/B	Grommet						1			
20		—	Hatch, Emergency Escape Type III						Ref.			
			(See 52-3-2, Fig. 1)									
21		—	Hatch, Emergency Escape Type IV						Ref.			
			(See 52-3-2, Fig. 2)									

RESTRICTED
Argosy 'C' MK.I.



PC 983/2



56-3-2

DRY AIR INST'L'N CREW COMPARTMENT, SIDE WINDOWS

FEBRUARY 1965

PAGE 1

FIGURE 1

AL32 TP 27

RESTRICTED

Argosy C. MK.I.

WINDOWS

DRY AIR

Fig. & Index	Ref. No.	Part No.	Nomenclature						Units Per Assy.	Usage Code	C. of E.	Key Code
			1	2	3	4	5	6				
1-		—	DRY AIR INSTALLATION, CREW COMPARTMENT SIDE WINDOWS (LH) (Ref. Drg. FD.0218/158)						Ref.			
		—	DRY AIR INSTALLATION, CREW COMPARTMENT SIDE WINDOWS (RH) (Ref. Drg. FD.0218/159)						Ref.			
1		BD.1909/1	Clip Assembly						2			
2		BD.1909/2	Plate						3			
3		BD.1909/3	Channel						1			
4	28E/9428425	AS.2294/2	Clip, Type 81						1			
5		FD.0218/270	Packing						1		C	
6	28E/9149624	AGS.606/C	Clip, Ring Type						3		C	
7	8587	CD.6385/1	Indicator Assembly, Transparent (Mod. 104)						1		C	
8		FD.0218/280	Tube (Mod. 104) (Make from Ref. 26WA/9798)						1		C	
9	8548	CD.1910/1	Dryer Assembly, Air						1		B	LM
10		CD.1910/2	Tube						1			
11		CD.1910/3	Tube						1			
12		CD.1910/4	Filter						1			
13		FD.0218/279	Tube (Mod. 104) (Make from Ref. 26WA/9798)						1			LM

