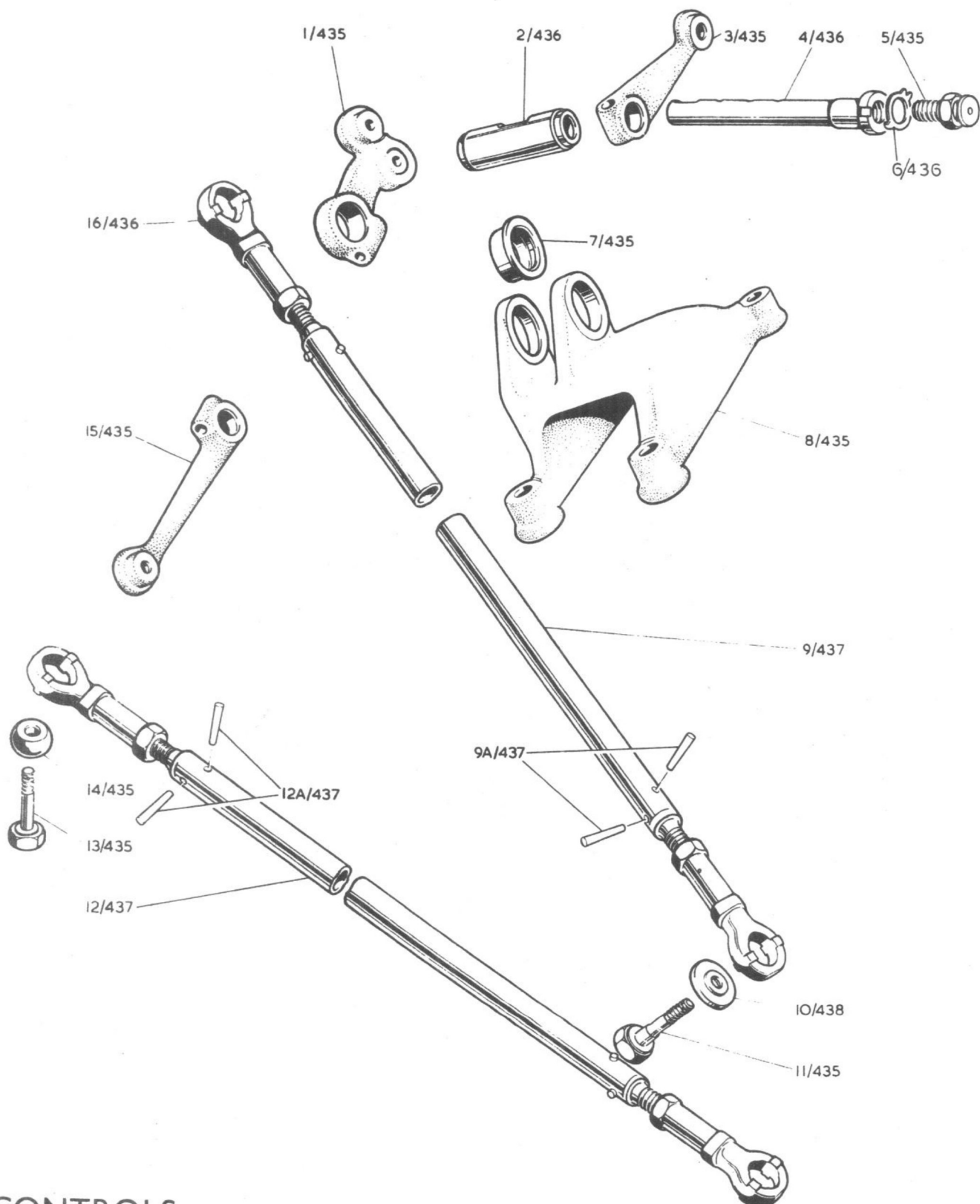




CONTROLS,
PORT INSTALLED ENGINE ONLY A.L.31

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INSTALLATION FITTINGS AND ACCESSORIES

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. ILL. M
		1	2	3	4	5				
						CONTROLS - PORT INSTALLED ENGINE ONLY				
-	BA36626*					CONTROLS - ASSEMBLY (PRE MOD 5011)	1	-		
-	GP4860A					CONTROLS - ASSEMBLY (MOD 5011)	1	-		
36HH/11674	D47142					Ball, control joint,	-	NS	C	68/14
						Aircraft pick-up	2			
						Throttle and shut-off cock levers	2			
						Throttle and shut-off cock relay	2			
36VV/3820	BA36617					Bolt, 2 BA x .800" long,	-	NS	C	68/13
						Aircraft pick-up ball joints	2			
						Throttle and shut-off cock relay ball joints	2			
36VV/3822	BA36619					Bolt, 2 BA x .875" long, throttle and shut-off cock lever ball joints	2	NS	C	68/11
36VV/3866	BA38390					BRACKET AND RELAY LEVERS - ASSEMBLY	1	-	B	=
36VV/3867	BA36606					BRACKET, RELAY SPINDLE - ASSEMBLY	1	-	B	=
-	BA36607					Bracket	1	Alum	-	68/8
36VV/4628	BA36608					Bush	2	PB	-	68/7
36VV/3872	BA36614					Lever, relay, shut-off cock input	1	NS	C	68/3
36VV/3874	BA36615					Lever, relay, shut-off cock output	1	NS	C	68/15
36VV/3870	BA36616					Lever, throttle relay	1	NS	C	68/1
36VV/3869	BA38384					LUBRICATOR - ASSEMBLY	1	-	MC	68/5
-	BA39474					Ball	1			
-	BA38385					Nipple	1	Alum		
-	BA38386					Seating, spring	1	Alum		
-	BA38387					Spring	1	Sp Stl		
-	or									
-	BA47157*					(Pre-Mod 5447)		St Stl		
36VV/17756	KJ4304					Nut, lock, 3 BA, shut-off cock input and output relay lever cotter pins	2	MS	C	1/3
56DD/202	KJ4006					Nut, plain, 2 BA, throttle relay lever cotter pin	1	MS	C	1/2
Continued										
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REF No.	PART No.	1	2	3	4	5	DESCRIPTION	No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. N
							CONTROLS - PORT INSTALLED ENGINE ONLY - CONTINUED				
36VV/17795	KL7704						Pin, cotter, 3BA x .950" long, shut-off cock input and output relay levers	2	NS	C	1/23
36VV/17717	KL7705						Pin, cotter, 2BS x 1.100" long, throttle relay lever	1	NS	C	1/23
36VV/3868	BA36609						SLEEVE, RELAY SPINDLE - ASSEMBLY	1	-	A	68/2
36VV/4629	BA36611						Bush, inner	2	PB		
-	BA36610						Sleeve	1	NS		
36VV/3871	BA38391						Spindle, relay	1	NS	C	68/4
36VV/17798	KJ4446						Washer, plain, .350" o/dia x .170" i/dia x .028" thick, shut-off cock input and output relay levers	2	MS	C	1/5
36VV/24185	KJ4404						Washer, plain, .450" o/dia x .200" i/dia x .048" thick, throttle relay lever cotter pin nut	1	MS	C	1/5
36VV/17767	KJ4505						Washer, spring, Grover, .300" o/dia x .170" i/dia x .065" thick, shut-off cock input and output relay levers cotter pin nuts	2	Sp Stl	C	1/7
56DD/1386	KJ4506						Washer, spring, Grover, .343" o/dia x .197" i/dia x .070" thick, throttle relay lever cotter pin nut	1	Sp Stl	C	1/7
36VV/3873	BA38553						Washer, tab, .317" i/dia x .032" thick, lubricator	1	St Stl	C	68/6
36VV/3821	BA36618						Housing, balls control joints, Aircraft pick-up Throttle and shut-off cock levers Throttle and shut-off cock relay	- 2 2 2	NS	C	68/16

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. N
		1	2	3	4	5					
							CONTROLS - PORT INSTALLED ENGINE ONLY - CONTINUED				
36VV/17662	KB3631						Nut, castellated, 2 BA control joints balls securing Aircraft pick-up Throttle and shut-off cock levers Throttle and shut-off cock relay	- 2 2 2	MS	C	1/1
36JJ/2123	KJ4310						Nut, lock, .250" relay control tubes Shut-off cock Throttle	- 2 2	MS	C	1/3
-	-						Pin, split, .062" x .500" long control joints balls nuts (Pre-Mod 5440) (Mod 5440) Aircraft pick-up Throttle and shut-off cock levers Throttle and shut-off cock relay	- 2 2 2	St Stl	C	1/16
28P/12587 28P/102110	KB6851* SP90/C3										
36VV/17745	KM209						Screw, .250" x 1.200" long, relay spindle bracket to compressor casing	4	NS	C	1/22
36VV/3875	BA36621*						TUBE, CONTROL, SHUT-OFF COCK RELAY ASSEMBLY (PRE MOD 5011)	1	-	B	-
36VV/21726	GP2613A						TUBE, CONTROL, SHUT-OFF COCK RELAY ASSEMBLY (MOD 5011)	1	-	B	68/1
-	GP2612						Adaptor	2	NS		
36VV/17853	KB3856						Pin, taper, adapter retaining	4	St Stl	C	68/1
-	GP2614						Tube	1	MS		
36VV/3876	BA36623*						TUBE, CONTROL, THROTTLE RELAY - ASSEMBLY (PRE MOD 5011)	1	-	B	-
36VV/21727	GP2615A						TUBE, CONTROL, THROTTLE RELAY - ASSEMBLY (MOD 5011)	1	-	B	68/9
-	GP2612						Adaptor	2	NS		
36VV/17853	KB3856						Pin, taper, adapter retaining	4	St Stl	C	68/9
-	GP2616						Tube	1	MS		
36VV/24185	KJ4404						Washer, plain, .450" o/dia x .200" i/dia x .048" thick control joints balls nuts Aircraft pick-up Throttle and shut-off cock relay	- 2 2	MS	C	1/5

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INSTALLATION FITTINGS AND ACCESSORIES

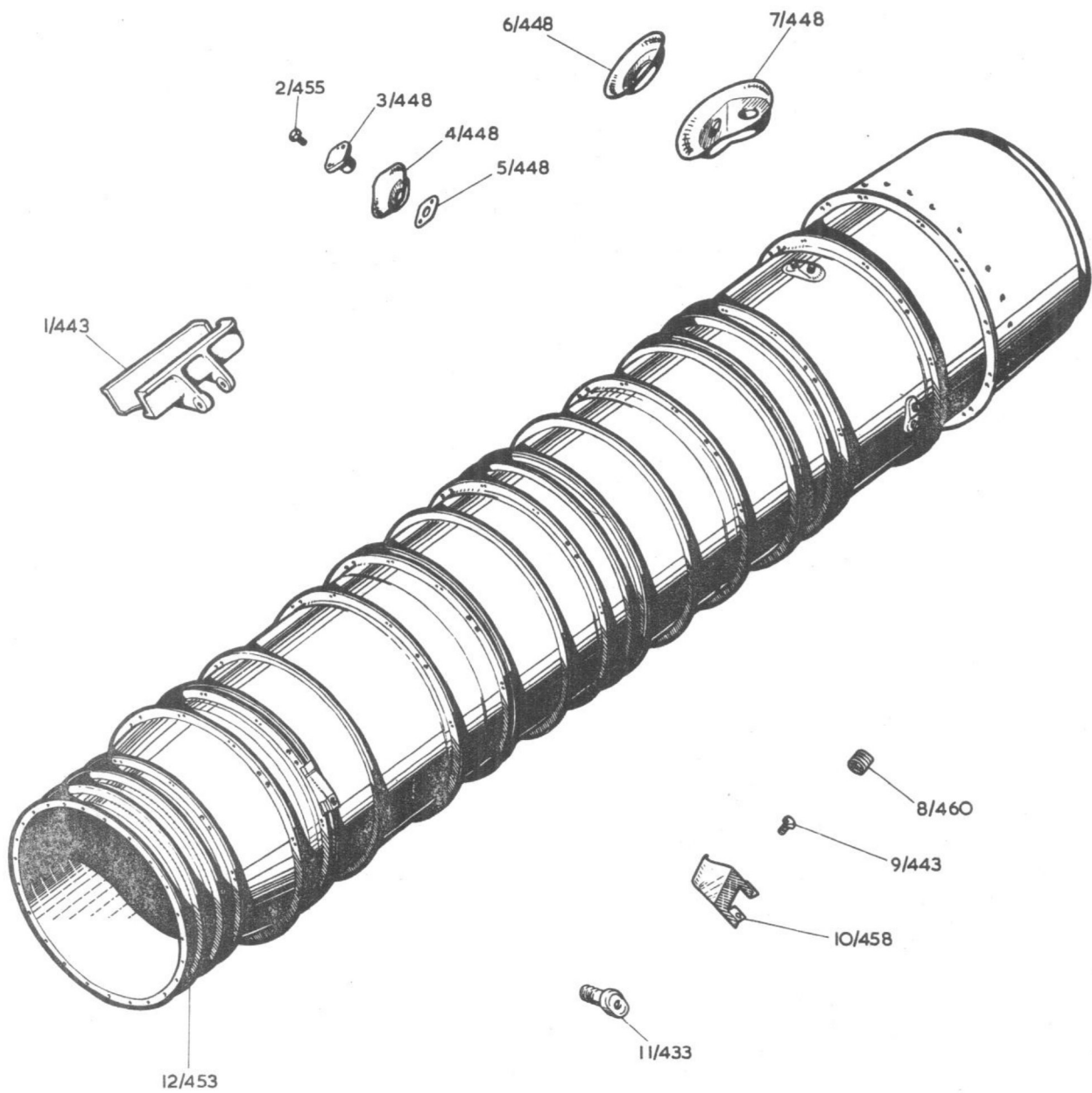
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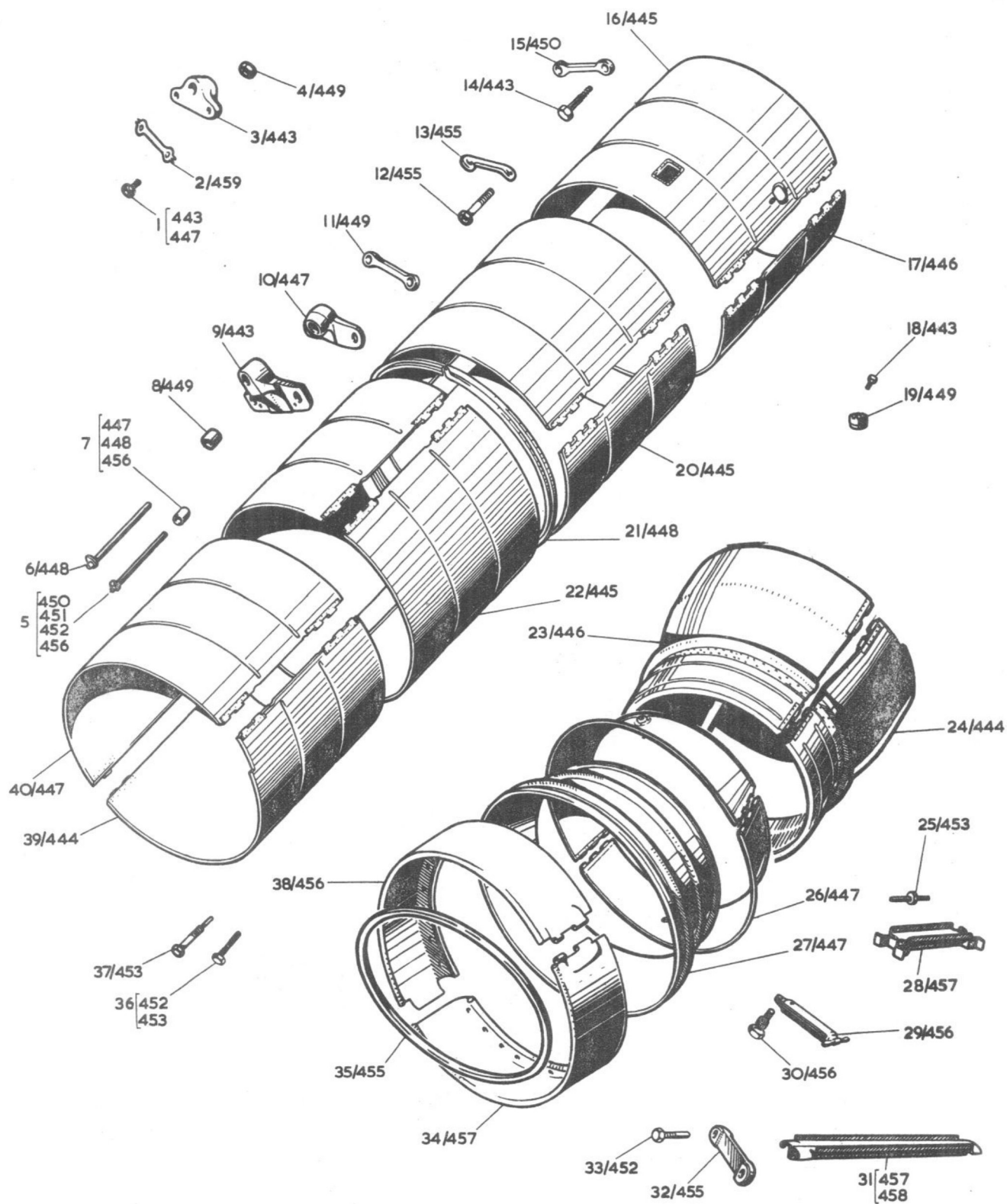
REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST	PL. & ILL. No
		1	2	3	4	5					
							<u>CONTROLS - PORT INSTALLED</u> <u>ENGINE ONLY - CONTINUED</u>				
36JJ/2307	KJ.8806						Washer, plain, .525" o/dia. x .260" i/dia. x .018" thick, relay spindle bracket to compressor casing securing screws	4	M.S.	C	1/5
36JJ/2129	KJ.4508						Washer, spring, Grover, .440" o/dia. x .275" i/dia. x .100" thick, relay spindle bracket to compressor casing securing screws	4	Spg.Stl.	C	1/7
3823	BA.36620						Washer, stop, .750" o/dia. x .1875" i/dia. x .125" thick, throttle and shut-off cock levers control joints	2	N.S.	C	68/10
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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No
		1	2	3	4	5				
						<u>JET PIPE</u>				
1827	BA.33792					PIPE, JET, COMPLETE WITH INSTALLATION	1	-	A	
						FITTINGS - ASSEMBLY				
1408	BA.18864					Bolt, 2 B.A. x .325" long,	-	N.S.	M/C	70/1
						No.2 insulation casing rear	4			
						support brackets retaining				
						No.3 insulation casing front	4			
						support brackets retaining				
						No.4 insulation casing rear	4			
						support brackets retaining				
						Rear insulation casing front	4			
						support brackets retaining				
1404	RJ.8686					Bolt, 2 B.A. x .350" long,	-	N.S.	M/C	70/1
						Front insulation casing front	8			
						support brackets retaining				
						Rear insulation casing front	4			
						intermediate support				
						brackets retaining				
903	BA.10616					Bolt, 2 B.A. x .400" long, slinging	1	St.Stl.	M/C	70/18
						channel retaining				
1417	BA.18865					Bolt, 2 B.A. x .950" long, rear	4	N.S.	M/C	70/14
						insulation casing rear				
						support brackets retaining				
887	BA.21627					Bolt, .250" x .350" long, 'Alfol'	8	N.S.	M/C	69/9
						foil traps retaining				
884	BA.1252					Bolt, .250" x .546" long, jet pipe	8	N.S.	M/C	69/9
						support brackets retaining				
1419	BA.22591					Bolt, .250" x .600" long, jet pipe	28	St.Stl.	C	69/11
						retaining				
1403	BA.18467					Bracket, supporting, front insulation	4	M.S.	M/C	70/3
						casing, front				
1397	BA.20611					Bracket, supporting, front insulation	2	M.S.	M/C	70/3
						casing, rear				
883	BA.21624					Bracket, supporting, jet pipe	2	Al.B.	M/C	69/1
1399	BA.21056					Bracket, supporting,	-	M.S.	M/C	70/9
						No.2 insulation casing	6			
						No.3 insulation casing,	-			
						Front	2			
						Intermediate	4			
						No.4 insulation casing	-			
						Intermediate	4			
						Rear	2			
						Rear insulation casing	8			
1410	BA.21622					Bracket, supporting,	-	M.S.	M/C	70/9
						No.3 insulation casing, rear	2			
						No.4 insulation casing, front	2			

REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL. of ST	PL. & ILL. N
		1	2	3	4	5				
						JET PIPE - CONTINUED				
1922	BA.31717					CASING, INSULATION, BOTTOM, FRONT - ASSEMBLY	1	-	M/A	70/24
-	BA.14301					Casing	1	Dural		
-	BA.10388					Wire, beading	2	Dural		
-	BA.10389					Wire, beading	1	Dural		
-	BA.25281					Wire, beading	2	Dural		
-	BA.24772					Hinge insulation casing	2	St.Stl.		
-	BA.30456					Hinge, insulation casing	1	St.Stl.		
-	BA.30457					Hinge, insulation casing	1	St.Stl.		
-	BA.565					Rivet	106	Alum		
-	BA.17937					PIECE, STIFFENING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.32168)	1	-		
-	BA.17936					Piece, stiffening	1	St.Stl.		
-	BA.24774					Piece, stiffening	1	St.Stl.		
-	BA.24791					Piece, stiffening	1	St.Stl.		
-	BA.32168					PIECE, STIFFENING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.17937)	1	-		
-	BA.14294					Piece, stiffening	1	St.Stl.		
-	BA.17936					Piece, stiffening	1	St.Stl.		
-	BA.24773					Stiffener, hinges	2	St.Stl.		
-	BA.25780)					Stiffener, hinges	2	St.Stl.		
-	or)									
-	BA.31724)									
1924	BA.31719					CASING, INSULATION, BOTTOM, NO.2 - ASSEMBLY	1	-	M/A	70/39
-	BA.10319					Casing	1	Dural		
-	BA.10388					Wire, beading	2	Dural		
-	BA.10389					Wire, beading	1	Dural		
-	BA.10391					Wire, beading	1	Dural		
-	BA.25282					Wire, beading	2	Dural		
-	BA.24772					Hinge, insulation casing	2	St.Stl.		
-	BA.30418					Hinge, insulation casing	1	St.Stl.		
-	BA.30419					Hinge, insulation casing	1	St.Stl.		
-	BA.565					Rivet	52	Alum		
-	BA.24773					Stiffener, hinges	2	St.Stl.		
-	BA.30420					Stiffener, hinges	2	St.Stl.		

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INSTALLATION FITTINGS AND ACCESSORIES

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST	PL. & ILL. N
		1	2	3	4	5				
						<u>JET PIPE - CONTINUED</u>				
1929	BA.38875					CASING, INSULATION, L.H., REAR. - ASSEMBLY	1	-	M/A	70/16
-	BA.31073					Casing	1	Dural		
-	BA.10391					Wire, beading	2	Dural		
-	BA.25285					Wire, beading	2	Dural		
-	BA.30418					Hinge, insulation casing	1	St.Stl.		
-	BA.30419					Hinge, insulation casing	1	St.Stl.		
-	BA.30460					Hinge, insulation casing	1	St.Stl.		
-	BA.30461					Hinge, insulation casing	1	St.Stl.		
-	BK.3352					Lug, locking wire	2	St.Stl.		
-	BK.12390					Plate, stiffening, lugs	2	St.Stl.		
-	BA.565					Rivet,	-	Alum		
						Hinges securing	70			
						Lugs securing (Mod,1062)	4			
-	KB.2407					Rivet, stiffening strip securing	16	Alum		
-	BA.30420					Stiffener, hinges	2	St.Stl.		
-	BA.30462					Stiffener, hinges	2	St.Stl.		
-	BA.10267					Strip, stiffening	1	Alclad		
1925	BA.31720					CASING, INSULATION, NO.3 - ASSEMBLY	2	-	M/A	70/22
-	BA.10320					Casing	2	Dural		
-	BA.10391					Wire, beading	4	Dural		
-	BA.25283					Wire, beading	4	Dural		
-	BA.30418					Hinge, insulation casings	4	St.Stl.		
-	BA.30419					Hinge, insulation casings	4	St.Stl.		
-	BA.565					Rivet	128	Alum		
-	BA.30420					Stiffener, hinges	8	St.Stl.		
1926	BA.31721					CASING, INSULATION, NO.4 - ASSEMBLY	2	-	M/A	70/20
-	BA.10321					Casing	2	Dural		
-	BA.10391					Wire, beading	4	Dural		
-	BA.25284					Wire, beading	4	Dural		
-	BA.30418					Hinge, insulation casings	4	St.Stl.		
-	BA.30419					Hinge, insulation casings	4	St.Stl.		
-	BA.565					Rivet	128	Alum		
-	BA.30420					Stiffener, hinges	8	St.Stl.		

REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST.	PLI & ILL. N
		1	2	3	4	5				
						<u>JET PIPE - CONTINUED</u>				
1930	BA.38876					CASING, INSULATION, R.H., REAR - ASSEMBLY	1	-	M/A	70/17
-	BA.31072					Casing	1	Dural		
-	BA.10391					Wire, beading	2	Dural		
-	BA.25285					Wire, beading	2	Dural		
-	BA.30418					Hinge, insulation casing	1	St.Stl.		
-	BA.30419					Hinge, insulation casing	1	St.Stl.		
-	BA.30460					Hinge, insulation casing	1	St.Stl.		
-	BA.30461					Hinge, insulation casing	1	St.Stl.		
-	BK.3352					Lug, locking wire	4	St.Stl.		
-	BK.12390					Plate, stiffening, lugs	4	St.Stl.		
-	BA.565					Rivet,	-	Alum		
						Hinges securing	70			
						Lugs securing (Mod.1062)	8			
-	KB.2407					Rivet, stiffening, strip securing	16	Alum		
-	BA.30420					Stiffener, hinges	2	St.Stl.		
-	BA.30462					Stiffener, hinges	2	St.Stl.		
-	BA.10267					Strip, stiffening	1	Alclad		
1921	BA.31716					CASING, INSULATION, TOP, FRONT ASSEMBLY	1	-	M/A	70/21
-	BA.14300					Casing	1	Dural		
-	BA.10391					Wire, beading	1	Dural		
-	BA.25281					Wire, beading	2	Dural		
-	BA.11469					Hinge, insulation casing	1	St.Stl.		
-	BA.11471					Hinge, insulation casing	1	St.Stl.		
-	BA.30456					Hinge, insulation casing	1	St.Stl.		
-	BA.30457					Hinge, insulation casing	1	St.Stl.		
-	BA.565					Rivet	108	Alum		
-	BA.17937					PIECE, STIFFENING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.32168)	1	-		
-	BA.17936					Piece, stiffening	1	St.Stl.		
-	BA.24774					Piece, stiffening	1	St.Stl.		
-	BA.24791					Piece, stiffening	1	St.Stl.		
-	BA.32168					PIECE, STIFFENING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.17937)	1	-		
-	BA.14294					Piece, stiffening	1	St.Stl.		
-	BA.17936					Piece, stiffening	1	St.Stl.		
-	BA.11531					Stiffener, hinges	2	St.Stl.		
-	BA.25780)					Stiffener, hinges	2	St.Stl.		
-	or)									
-	BA.31724)									

REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No.
		1	2	3	4	5				
						<u>JET PIPE - CONTINUED</u>				
1923	BA.31718					CASING, INSULATION, TOP, NO.2 - ASSEMBLY	1	-	M/A	70/40
-	BA.10318					Casing	1	Dural		
-	BA.10391					Wire, beading	2	Dural		
-	BA.25282					Wire, beading	2	Dural		
-	BA.11469					Hinge, insulation casing	1	St.Stl.		
-	BA.11471					Hinge, insulation casing	1	St.Stl.		
-	BA.30418					Hinge, insulation casing	1	St.Stl.		
-	BA.30419					Hinge, insulation casing	1	St.Stl.		
-	BA.565					Rivet	54	Alum		
-	BA.11531					Stiffener, hinges	2	St.Stl.		
-	BA.30420					Stiffener, hinges	2	St.Stl.		
3783	BA.40966					CASINGS, TRANSITION, ELLIPTICAL - ASSEMBLY	1	-	A	
2281	BA.12625					Bolt, 3 B.A. x .225" long, insulation casings support brackets retaining	8	St.Stl.	M/C	70/1
2280	BA.17215					Bracket, supporting, insulation casings	4	M.S.	M/C	70/10
4061	BA.34995					CASING, TRANSITION, ELLIPTICAL INNER - ASSEMBLY	1	-	M/A	70/27
-	BA.17211					Casing	1	St.Stl.		
-	BA.34994)					Flange, front	1	St.Stl.		
-	or)									
-	BA.49225)									
-	BA.22582)					Flange, rear	1	St.Stl.		
-	or)									
-	BA.49226)									
-	BA.17080					Plate, saddle	4	St.Stl.		
-	BA.17212					Ring, stiffening, front	2	St.Stl.		
-	BA.17313					Ring, stiffening, rear	2	St.Stl.		
-	BA.1229					SOLEPLATE - ASSEMBLY	2	-		
-	BA.1231					Pin, support, casing locating	2	St.Stl.		
-	BA.1230					Soleplate	2	St.Stl.		
888	BA.17216					CASING, TRANSITION, ELLIPTICAL, INSULATION - ASSEMBLY	2	-	M/A	70/26
-	BA.17217					Casing	2	Alum		
-	BA.17220					Wire, beading	2	Dural		
-	BA.17221					Wire, beading	2	Dural		
-	BA.29010					Hinge, insulation casings	2	St.Stl.		
-	BA.29011					Hinge, insulation casings	2	St.Stl.		
-	BA.565					Rivet	56	Alum		
-	BA.1217					Socket	2	St.Stl.		
890	BA.1221					Collar, insulation casings hinge pins	2	St.Stl.	M/C	70/7
						Cont'd.				
						RESTRICTED				

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. ILL. N
		1	2	3	4	5				
						JET PIPE - CONTINUED				
36VV/18032	-					Foil, 'Alfol', .007mm thick, insulation (Mod 793)	AR			
36VV/18033	-					Foil 'Alfol', .015mm thick, insulation (Mod 793)	AR			
36VV/17756	KJ4304					Nut, lock, 3 BA insulation casings support brackets	8	MS	MC	1/3
36VV/889	BA17222					PIN, HINGE INSULATION CASINGS - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA46618)	2	-	MA	70/6
-	BA1220					Collar	2	St Stl		
-	BA17223					Pin, hinge	2	St Stl		
36VV/889	BA46618					PIN, HINGE, INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA17222)	2	-	MC	70/6
-	BA46624					Collar	2	St Stl		
-	BA46619					Pin, hinge	2	St Stl		
-	-					Pin, split, .062" x .625" long insulation casings hinge pins collars (Pre-Mod 5440) (Mod 5440)	2	St Stl	C	1/16
28P/9429169	KB6852*					Wire, coil, 'Nichrome' .250" dia x 5 TPI wrapped with 'Alfol' foil, .750" wide x .015mm thick, insulation (Mod 793)	AR			
28P/9710567	SP90/C4									
-	-									
36VV/902	BA21662					CHANNEL, SLINGING - ASSEMBLY	1	-	MC	70/21
-	BA10270					Bracket	2	St Stl		
-	BA21619					Channel	1	St Stl		
36VV/890	BA1221					Collar, insulation casings hinge pins	18	St Stl	MC	70/7
36VV/6118095	BT4520					Cup, sealing, pitot connection	1	Alum	MC	69/4
36VV/6118093	BT2644					Cup, sealing, pressure measurement adaptor	1	Alum	MC	69/6
36VV/6118094	BT2645					Cup, sealing, thermocouple connection	1	Alum	MC	69/6
36VV/885	BA12037					Cup, sealing, thermocouple connection	4	Alum	MC	69/7
36VV/18000	BK3346					Flange, blanking, pitot connection	1	St Stl	MC	69/3
36VV/18032	-					Foil, 'Alfol' .007mm thick, insulation	AR			
36VV/18033	-					Foil 'Alfol' .015 mm thick, insulation	AR			
36VV/6118128	BK3345					Jointing, pitot connection blanking flange	1	Copper	MC	69/5
RESTRICTED										

REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. N
		1	2	3	4	5					
904	BK.5790						JET PIPE - CONTINUED				
							Nut, castellated, 2 B.A., slinging channel	1	St.Stl.	M/C	70/1
493	BK.5172*						Nut, lock, 2 B.A. (Pre-Mod.5313)	-	St.Stl.	M/C	
19095	KB.18354						Nut, lock, (Mod.5313)	-	St.Stl.	M/C	70/4
							Front insulation casing front support brackets	8			
							No.2. insulation casing intermediate support brackets retaining pins	4			
							No.2. insulation casing rear support brackets	4			
							No.3. insulation casing front support brackets	4			
							No.3. insulation casing intermediate support brackets retaining pins	8			
							No.4. insulation casing intermediate support brackets retaining pins	8			
							No.4. insulation casing rear support brackets	4			
							Rear insulation casing front intermediate support brackets	4			
							Rear insulation casing front support brackets	4			
							Rear insulation casing longitudinal stiffeners retaining pins	4			
							Rear insulation casing rear intermediate support brackets retaining pins	4			
							Rear insulation casing rear support brackets	4			
188	RJ.7548*						Nut, lock, .250" (Pre-Mod.5313)	-	St.Stl.	M/C	
15019	KB.18307						Nut, lock, (Mod.5313)	-	St.Stl.	M/C	70/4
							'Alfol' foil traps	8			
							Jet pipe	28			
							Jet pipe supporting brackets	8			
897	BA.11671						Piece, distance, No.2 insulation casing front hinge pins	2	St.Stl.	M/C	70/8
1400	BA 18860						Piece, distance, No.2 insulation casing front support brackets retaining pins	2	St.Stl.	M/C	70/1

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No
		1	2	3	4	5					
							<u>JET PIPE - CONTINUED</u>				
1411	BA.18859						Piece, distance, No.3 insulation casing rear support brackets securing screws No.4 insulation casing front support brackets securing screws Rear insulation casing rear support brackets retaining bolts	- 2 2 2	St.Stl.	M/C	70/15
893	BA.11368						PIN, HINGE, FRONT, FRONT INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.46604)	2	-	M/C	70/5
-	BA.1220						Collar	2	St.Stl.		
-	BA.11361						Pin, hinge	2	St.Stl.		
893	BA.46604						PIN, HINGE, FRONT, FRONT INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.11368)	2	-	M/C	70/5
-	BA.46624						Collar	2	St.Stl.		
-	BA.46611						Pin, hinge	2	St.Stl.		
896	BA.11369						PIN, HINGE, FRONT NO.2, AND REAR FRONT, INSULATION CASINGS - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.46605)	2	-	M/C	70/5
-	BA.1220						Collar	2	St.Stl.		
-	BA.11362						Pin, hinge	2	St.Stl.		
896	BA.46605						PIN, HINGE, FRONT NO.2, AND REAR FRONT, INSULATION CASINGS - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.11369)	2	-	M/C	70/5
-	BA.46624						Collar	2	St.Stl.		
-	BA.46612						Pin, hinge	2	St.Stl.		
900	BA.11372						PIN, HINGE, FRONT, NO.3 INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.46608)	2	-	M/C	70/5
-	BA.1220						Collar	2	St.Stl.		
-	BA.11365						Pin, hinge	2	St.Stl.		

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. N
		1	2	3	4	5				
						<u>JET PIPE - CONTINUED</u>				
900	BA.46608					PIN, HINGE, FRONT, No.3 INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.11372)	2	-	M/C	70/5
-	BA.46624					Collar	2	St.Stl.		
-	BA.46615					Pin, hinge	2	St.Stl.		
1977	BA.30417					PIN, HINGE (ALTERNATIVE TO ASSEMBLY BA.46609) FRONT, No.4 INSULATION CASING - ASSEMBLY REAR, No.3 INSULATION CASING - ASSEMBLY	- 2 2	- - -	M/C	70/5
-	BA.1220					Collar	4	St.Stl.		
-	BA.30416					Pin, hinge	4	St.Stl.		
1977	BA.46609					PIN, HINGE (ALTERNATIVE TO ASSEMBLY BA.30417) FRONT, No.4 INSULATION CASING - ASSEMBLY REAR, No.3 INSULATION CASING - ASSEMBLY	- 2 2	- - -	M/C	70/5
-	BA.46624					Collar	4	St.Stl.		
-	BA.46616					Pin, hinge	4	St.Stl.		
906	BA.11374					PIN, HINGE (ALTERNATIVE TO ASSEMBLY BA.46610) FRONT, REAR INSULATION CASING - ASSEMBLY REAR, No.4 INSULATION CASING - ASSEMBLY	- 2 2	- - -	M/C	70/5
-	BA.1220					Collar	4	St.Stl.		
-	BA.11367					Pin, hinge	4	St.Stl.		
906	BA.46610					PIN, HINGE (ALTERNATIVE TO ASSEMBLY BA.11374) FRONT, REAR INSULATION CASING - ASSEMBLY REAR, No.4 INSULATION CASING - ASSEMBLY	- 2 2	- - -	M/C	70/5
-	BA.46624					Collar	4	St.Stl.		
-	BA.46617					Pin, hinge	4	St.Stl.		

REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No.
		1	2	3	4	5				
						<u>JET PIPE - CONTINUED</u>				
898	BA.11371					PIN, HINGE, REAR, NO.2 INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.46607)	2	-	M/C	70/5
	BA.1220					Collar	2	St.Stl.		
	BA.11364					Pin, hinge	2	St.Stl.		
898	BA.46607					PIN, HINGE, REAR, NO.2 INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.11371)	2	-	M/C	70/5
-	BA.46624					Collar	2	St.Stl.		
-	BA.46614					Pin, hinge	2	St.Stl.		
909	BA.11370					PIN, HINGE, REAR, REAR INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.46606)	2	-	M/C	70/5
-	BA.1220					Collar	2	St.Stl.		
-	BA.11363					Pin, hinge	2	St.Stl.		
909	BA.46606					PIN, HINGE, REAR, REAR INSULATION CASING - ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA.11370)	2	-	M/C	70/5
-	BA.46624					Collar	2	St.Stl.		
-	BA.46613					Pin, hinge	2	St.Stl.		
1407	BA.20605					Pin, retaining, 2 B.A. x .825" long, front insulation casing longitudinal stiffeners, front	4	N.S.	M/C	70/33
1402	BA.21617*					Pin, retaining, 2 B.A. x .900" long, (Pre-Mod.586)	-	N.S.	M/C	
1395	BA.20606					Pin, retaining, 2 B.A. x .925" long, (Mod.586)	-	N.S.	M/C	70/36
						No.2 insulation casing intermediate support brackets	4			
						No.3 insulation casing intermediate support brackets	8			
						No.4 insulation casing intermediate support brackets	8			
						Rear insulation casing rear intermediate support brackets	4			
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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. No.
		1	2	3	4	5				
						JET PIPE - CONTINUED				
36VV/1395	BA20606					Pin, retaining, 2 BA x .925" long, front insulation casing rear support brackets	4	NS	MC	70/36
36VV/1416	BA18861					Pin, retaining, with 2 BA stud extension, 1.025" long, rear insulation casing longitudinal stiffeners	4	NS	MC	70/25
36VV/1401	BA21054					Pin, retaining, 2 BA x 1.375" long, No 2 insulation casing front support brackets	4	NS	MC	70/37
-	-					Pin, split, .062" x .500" long slinging channel securing nut (Pre-Mod 5440)	1	St Stl	MC	1/16
28P/12587	KB6851*					(Mod 5440)				
28P/102110	SP90/C3					Pin, split, .062" x .625" long insulation casings hinge pins collars (Pre-Mod 5440)	18	ST Stl	MC	1/16
-	-					(Mod 5440)				
28P/9429169	KB6852*					PIPE, JET - ASSEMBLY	1	-	-	69/12
28P/9710567	SP90/C4					CASING, FRONT - ASSEMBLY	1	-		
-	BA43348					SECTION, FRONT - ASSEMBLY	1	-		
-	BA35180					Casing	1	St Stl		
-	BA24069					Channel, stiffening	2	St Stl		
-	BA20603					Flange, stiffening	1	St Stl		
-	BA20615					or				
-	BA22590					Stiffener	1	St Stl		
-	BA49222					SECTION, REAR - ASSEMBLY	1	-		
-	BA20604					Casing	1	St Stl		
-	BA24070					Flange, stiffening	1	St Stl		
-	BA21610					CASING, No 1 - ASSEMBLY	1	-		
-	BA20616					Casing	1	St Stl		
-	BA24071					Flange, stiffening	2	St Stl		
-	BA22748					FLANGE, STIFFENING - ASSEMBLY	1	-		
-	BA23610					Bracket, support	2	St Stl		
-	BA21637					Flange	2	St Stl		
-	BA21613					Plate, support brackets	2	St Stl		
-	BA23604					Plate, trap, 'Alfol'	4	St Stl		
-	BA10263					Slide, support brackets	2	St Stl		
-	BA18867					Support, trap plates	8	St Stl		
-	BA21614					CASING, No 2 - ASSEMBLY	1	-		
-	BA21612					Casing	1	St Stl		
-	BA24072					Flange, stiffening	2	St Stl		
-	BA22749					Flange, stiffening	1	St Stl		
-	BA23610									
-	BA23611									

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. N
		1	2	3	4	5				
36VV/1396	BA20612*					JET PIPE - CONTINUED	-	St Stl	MC	-
36VV/9078	BA78182					Plate, retaining (Pre-Mod 842)	-	St Stl	MC	70/32
						Plate, retaining (Mod 842)	2			
						Front insulation casing				
						longitudinal stiffeners				
						front pins	2			
						Front insulation casing				
						rear support brackets	2			
						No 2 insulation casing	2			
						front support brackets				
36VV/1413	BA21620					Plate, retaining	-	St Stl	MC	70/13
						No 3 insulation casing	2			
						rear support brackets				
						No 4 insulation casing	2			
						front support brackets				
36VV/6118121	KB5826					PLUG, BLANKING, PRESSURE MEASUREMENT	1	-	MC	1/31
						ADAPTOR - ASSEMBLY				
37L/1725	KB5226					Nut, sleeve, blanking plug	1	St Stl	MC	-
-	-					Pin, split .62" x .500" long, nut	1	St Stl	MC	1/16
28P/12587	KB6851*					(Pre-Mod 5440)				
28P/102110	SP90/C3					(Mod 5440)				
37L/1724	KB5801					Plug, blanking	1	St Stl	MC	-
36VV/6118123	KB5829					PLUG, BLANKING, THERMOCOUPLE	5	-	MC	1/31
						CONNECTIONS - ASSEMBLY				
36HH/11152	KB5229					Nut, sleeve, blanking plugs	5	St Stl	MC	-
-	-					Pin, split .062" x .750" long nuts	5	St Stl	MC	1/16
28P/12431	KB6853*					(Pre-Mod 5440)				
28P/9710567	SP90/C5					(Mod 5440)				
37C/66015	KB5804					Plug, blanking	5	St Stl	MC	-
36VV/3784	BA34996					Ring, sealing, front flange	1	St Stl	C	70/35
	or									
36VV/3784	BA42087									
36VV/1412	BA21621					Screw, 2 BA x .900" long	-	NS	MC	70/12
						No 3 insulation casing rear	4			
						support brackets				
						No 4 insulation casing front	4			
						support brackets				
36VV/18116	RK2670					Screw, .250" x .350" long, pitot	2	St Stl	MC	69/2
						connection blanking flange				

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REF. No.	PART No.						No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. N
		1	2	3	4	5				
36VV/1917	BA36366					JET PIPE - CONTINUED SHIELD, HEAT, EXHAUST UNIT TO JET PIPE - ASSEMBLY	1	-	A	-
36VV/890	BA1221					Collar, hinge pin	1	St Stl	C	70/7
36VV/1523	BA25948					FASTENER, SPRING - ASSEMBLY	1	-	A	70/29
-	BA24756					Handle	1	St Stl		
-	BA25949					Hinge pivto	1	St Stl		
-	BA25950					Housing, plunger and spring	1	St Stl		
-	KB3852					Pin, taper, handle retaining	1	St Stl		
-	KB3856					Pin, taper pivot hinge retaining	1	St Stl		
-	BA24754					Plunger	1	St Stl		
-	BA24755					Spring, plunger	1	Sp Stl		
36VV/1524	BA24093					PIN, HINGE, HEAT SHIELD-ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA46622)	1	-	C	70/5
-	BA1220					Collar	1	St Stl		
-	BA24092					Pin, hinge	1	St Stl		
36VV/1524	BA46622					PIN, HINGE, HEAT SHIELD-ASSEMBLY (ALTERNATIVE TO ASSEMBLY BA24093	1	-	C	70/5
-	BA46624					Collar	1	St Stl		
-	BA46623					Pin, hinge	1	St Stl		
-	-					Pin, split, .062" x .625" long hinge pin collar (Pre-Mod 5440) (Mod 5440)	1	St Stl	C	1/16
28P/9429169	KB6852*									
28P/9710567	SP90/C4									
36VV/1525	BA25951					Screw, .250" x .775" long spring fastener securing	1	St Stl	C	70/30
36VV/1521	BA25945					SHIELD, HEAT, LH - ASSEMBLY	1	-	MA	70/38
-	BA24750					Block, spring fastener	1	St Stl		
-	BA25947					Bracket, spring fastener	1	St Stl		
-	BA24101					Hinge, heat shield	1	St Stl		
-	BL8308					Rivet	7	St Stl		
-	BA25945					Shield, heat, LH	1	St Stl		
-	K10556					Wire, beading (Mod 446)	1	St Stl		
-	K10559					Wire, beading (Mod 446)	1	St Stl		

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST	PL. & ILL. N.
		1	2	3	4	5					
							<u>JET PIPE - CONTINUED</u>				
1522	BA.28379						SHIELD, HEAT, R.H. - ASSEMBLY	1	-	M/A	70/34
-	BA.25942						Bracket, spring fastener	1	St.Stl.		
-	BA.25944						Bush, plain, spring fastener screw	1	St.Stl.		
-	BA.25943						Bush, screwed, spring fastener screw	1	St.Stl.		
-	BA.24101						Hinge, heat shield	1	St.Stl.		
-	BL.8308						Rivet	7	St.Stl.		
-	BA.28380						Shield, heat, R.H.	1	St.Stl.		
-	K.10556						Wire, beading (Mod.446)	1	St.Stl.		
-	K.10559						Wire, beading (Mod.446)	1	St.Stl.		
17672	KB.7106						Washer, tab, .255in. i/dia. x .032in. thick, spring fastener screw	1	St.Stl.	C	1/10
1406	BA.20608						STIFFENER, LONGITUDINAL, FRONT INSULATION CASING - ASSEMBLY	2	-	M/B	70/31
-	BA.20607						Stiffener	2	St.Stl.		
-	BA.20625						Stiffener	2	St.Stl.		
1415	BA.18873						STIFFENER, LONGITUDINAL, FRONT, REAR INSULATION CASING - ASSEMBLY	2	-	M/B	70/28
-	BA.18838						Stiffener	4	St.Stl.		
1398	BA.18869						STIFFENER, LONGITUDINAL, NO.2 INSULATION CASING - ASSEMBLY	2	-	M/B	70/31
-	BA.18855						Stiffener	4	St.Stl.		
1409	BA.18870						STIFFENER, LONGITUDINAL, NO.3 INSULATION CASING - ASSEMBLY	2	-	M/B	70/31
-	BA.18856						Stiffener	4	St.Stl.		
1414	BA.18871						STIFFENER, LONGITUDINAL, NO.4 INSULATION CASING - ASSEMBLY	2	-	M/B	70/31
-	BA.18857						Stiffener	2	St.Stl.		
-	BA.23766						Stiffener	2	St.Stl.		

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No
		1	2	3	4	5					
						JET PIPE - CONTINUED					
1418	BA.18872					STIFFENER, LONGITUDINAL, REAR, REAR INSULATION CASING - ASSEMBLY	2	-	M/C	70/31	
-	BA.18858					Stiffener	2	St.Stl.			
-	BA.23767					Stiffener	2	St.Stl.			
886	BA.21625					Trap, 'Alfol' foil	4	St.Stl.	M/C	69/10	
56DD/30357	KJ.8804					Washer, plain, .400in. o/dia. x .195in. i/dia. x .018in. thick, slinging channel bolt and nut	2	M.S.	M/C	1/5	
17659	KB.7104					Washer, tab, .190in. i/dia. x .022in. thick,	-	St.Stl.	M/C	1/10	
						Front insulation casing rear support bracket pins	4				
						No.2 insulation casing front support bracket pins	4				
						No.2 insulation casing intermediate support brackets retaining pin nuts	4				
						No.2 insulation casing rear support bracket nuts	4				
						No.3 insulation casing front support bracket nuts	4				
						No.3 insulation casing intermediate support brackets retaining pin nuts	8				
						No.3 insulation casing rear support bracket screws	4				
						No.4 insulation casing front support bracket screws	4				
						No.4 insulation casing intermediate support bracket retaining pin nuts	8				
						No.4 insulation casing rear support bracket nuts	4				
						Cont'd.					

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. CL of ST.	PL. & ILL. No
		1	2	3	4	5					
							<u>JET PIPE - CONTINUED</u>				
17659	KB.7104						Washer, tab, - Cont'd. Rear insulation casing front support bracket nuts	4			
							Rear insulation casing rear intermediate support bracket retaining pin nuts	4			
							Rear insulation casing rear support bracket nuts	4			
1405	BA.20610						Washer, tab, double, .190in. x 1.100in. between centres x .022in. thick, Front insulation casing longitudinal stiffeners front pins	-	St.Stl.	M/C	70/2
							No.2 insulation casing intermediate support bracket pins	2			
							No.2 insulation casing rear support bracket bolts	2			
							No.3 insulation casing front support bracket bolts	2			
							No.3 insulation casing intermediate support bracket pins	4			
							No.4 insulation casing intermediate support bracket pins	4			
							No.4 insulation casing rear support bracket bolts	2			
							Rear insulation casing front support bracket bolts	2			
							Rear insulation casing rear intermediate support bracket pins	2			
							Rear insulation casing rear support bracket bolts	2			

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REF. No.	PART No.						DESCRIPTION	No. OFF	MATL. SPEC.	M.R. C.L. of ST.	PL. & ILL. No.
		1	2	3	4	5					
36VV/17672	KB7106						Washer, tab, .255" i/dia. x .032" thick, 'Alfol' foil trap nuts Jet pipe nuts Jet pipe supporting bracket nuts Pitot connection blanking flange screws	- 8 28 8 2	St Stl	MC	1/10
36VV/25754	BA25114						Wire, coil, 'Nichrome', .250" dia. x 5 T.P.I., wrapped with 'Alfol' foil, .750' wide x .015 mm. thick, insulation	AR	-	-	-
30A/3055	-						Wire, locking, 22 S.W.G.	AR	-	C	-
							TRANSPORTATION PARTS FOR A COMPLETE JET PIPE				
36VV/6118072	BT2918*						CAP, dust, thermocouple connections (Pre-Mod 5482)	4	-	C	69/8
	RK46190						CAP, dust, thermocouple connections (Mod 5482)	4	-	C	
36VV/7997	PPCO/A/28654						CASE, packing, jet pipe (This item is shown for accounting purposes only and is not to be demanded by Units without Air Ministry Authority)	1	-	A	-

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S.O.S.P.10