# AP 102P-0401-16A7

(Formerly A.P. 1538 K, Vol 1 and Vol. 6, Part 1)

# PROPELLER HAWKER SIDDELEY DYNAMICS TYPES DF 178/334/1,/2 AND DB229/336/1 FOR SHACKLETON AIRCRAFT

# GENERAL AND TECHNICAL INFORMATION MINOR REPAIRS PRESERVATION

BY COMMAND OF THE DEFENCE COUNCIL

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Ministry of Defence

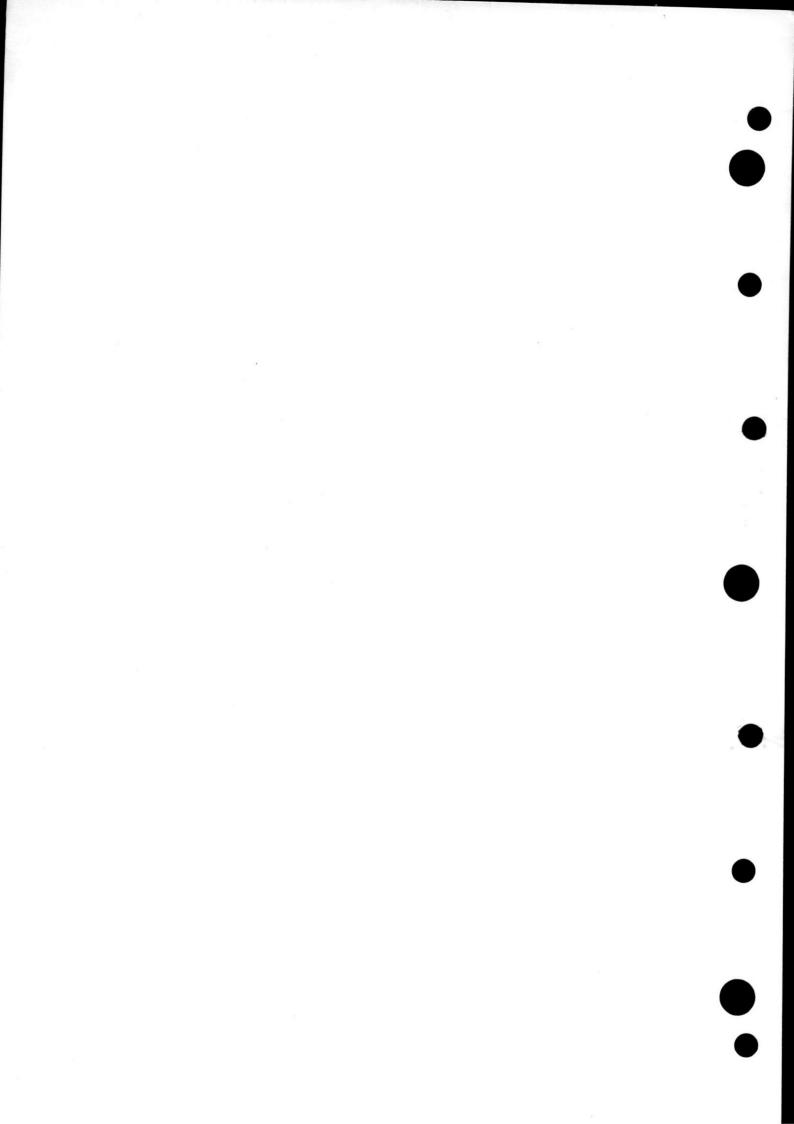
FOR USE IN THE ROYAL AIR FORCE

Prepared by the Procurement Executive, Ministry of Defence

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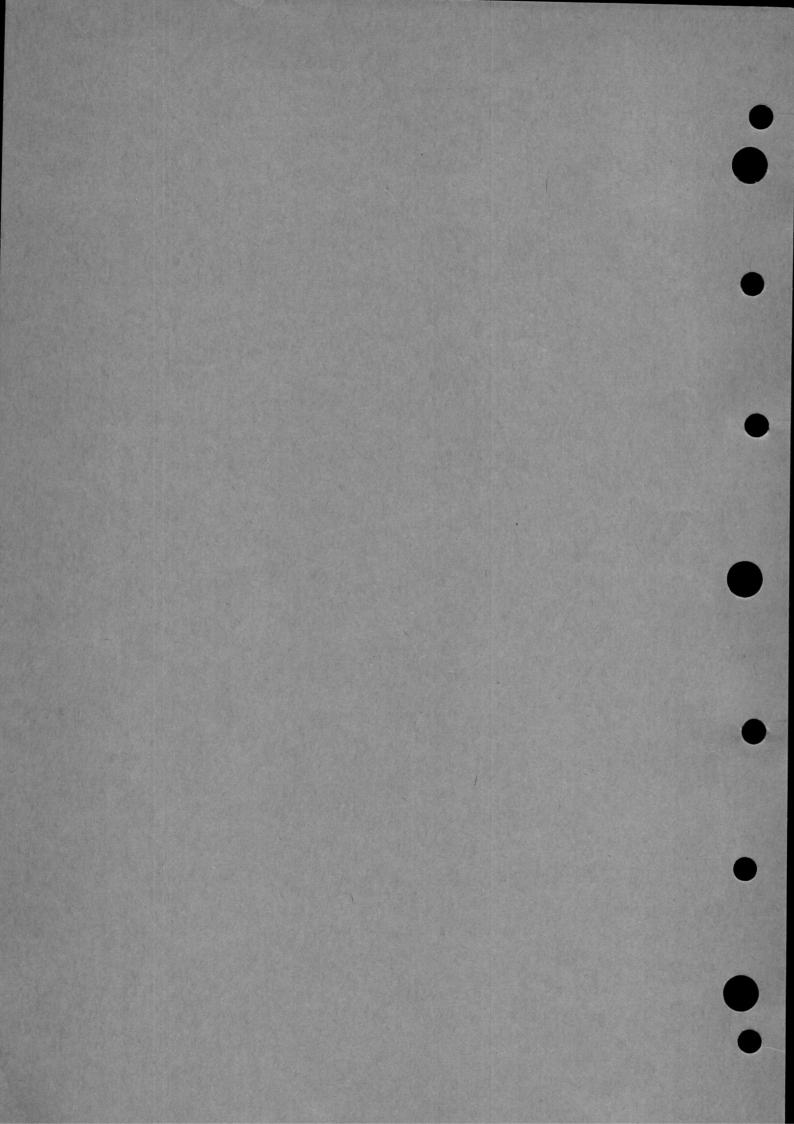
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# AMENDMENT RECORD SHEET

To record the incorporation of an Amendment List in this publication, sign against the appropriate A L No. and insert the date of incorporation

AL No.	Amended by	Date	AL No.	Amended by	Date
71	ALl to 73 incorporate	1	102		
72	by Revision		103		
73	dated Dec. 70		104		
74	M		105		
75	in .		106		
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#### NOTE TO READERS

The subject matter of this publication may be affected by Defence Council Instructions, Servicing schedules, or "General Orders and Modifications" leaflets in this A.P., in the associated publications listed below, or even in some others. If possible, Amendment Lists are issued to correct this publication accordingly, but it is not always practicable to do so. When an Instruction, Servicing schedule, or leaflet contradicts any portion of this publication, the Instruction, Servicing schedule, or leaflet is to be taken as the overriding authority.

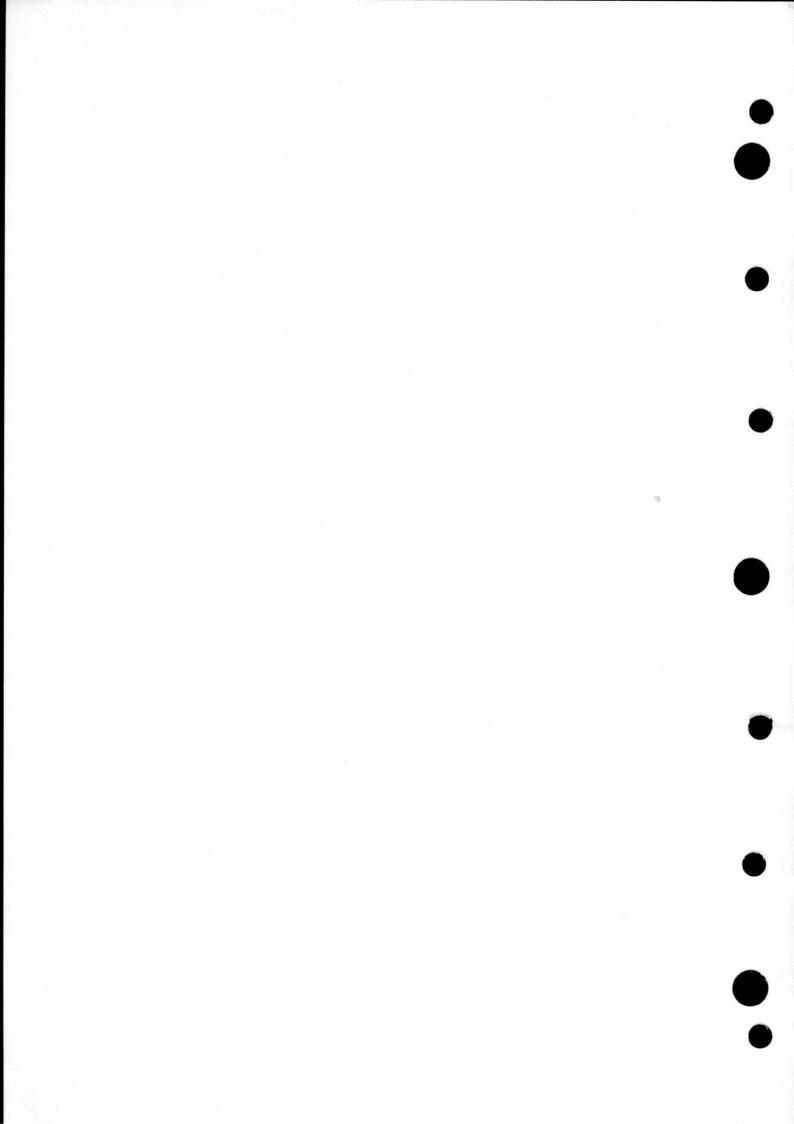
The inclusion of references to items of equipment does not constitute authority for demanding the items.

Each leaf, except the original issue of preliminaries, bears the date of issue and the number of the Amendment List with which it was issued. New or amended technical matter will be indicated by black triangles positioned in the text thus: to show the extent of amended text, and thus:to show where text has been deleted. When a Topic or Chapter is issued in a completely revised form, the triangles will not appear.

#### ASSOCIATED PUBLICATIONS

### A.P.

Shackleton aircraft	• • • • • • • •	 101B-1700 series
Propellers - general	information	 102P-0001-1
Griffon engines	••• •••	 102B-0357 ) 102B-0358 ) series



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#### MODIFICATION RECORD

This publication is technically up-to-date in respect of the modifications listed below.

# FRONT PROPELLER, DF178/334/1 and /2

2502	3101	3146	3169	3238	3282	3345	3561	3643	3699
3787	3809	3917	3964	3986	4021	4039	4198	4242	4288
4304	4318	4342	4656	4680	4684	4685	4731	4798	5034
5077	5092	5111	5267	5294	5342	5355	5455	5456	5662
5838	5854	5905	5958	6356	6608	6819	6992	7088	7707
9078	9242	9615	9816	9870	10666	11128	11735	14081	14292
14819	14836	24061	25438	25470	26364	26449	29158	29314	29520
1 2967	2 297	2990	23						

REAR PROPELLER, DB229/336/1

		4964 5958 10666	6149	6992	7088	7325	7707	9615	9816
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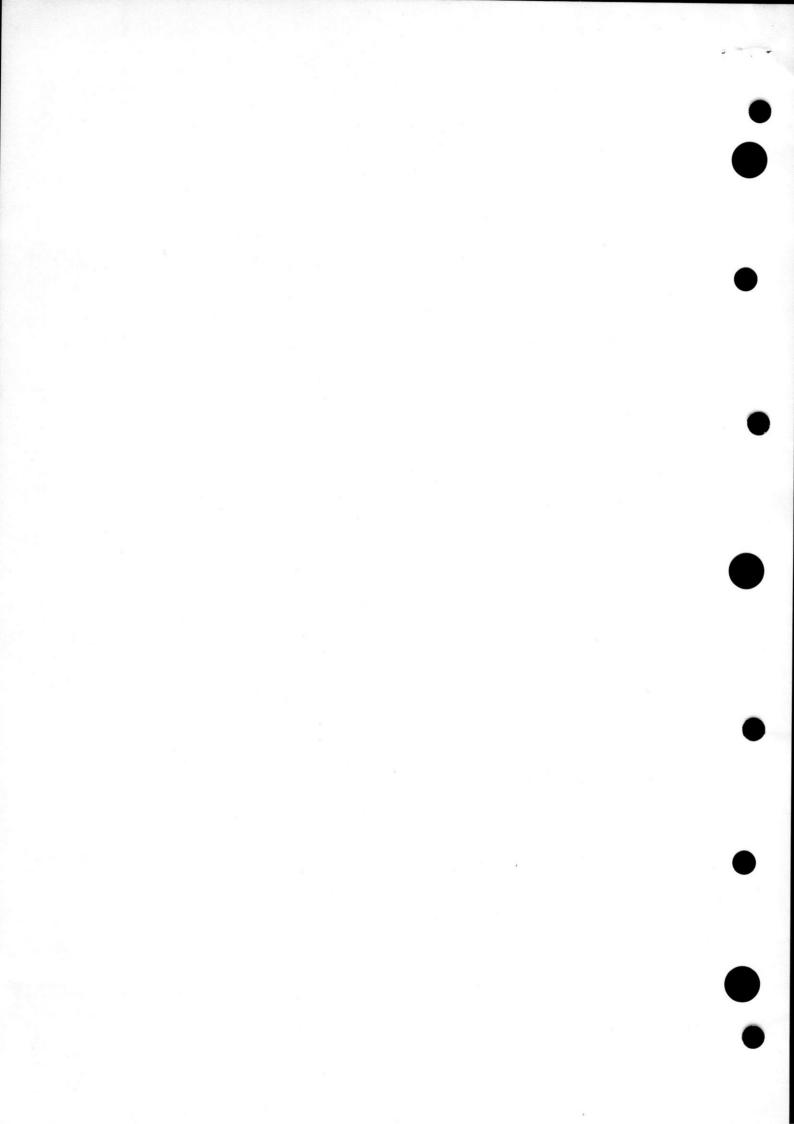
CONSTANT-SPEED UNIT, AY205

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## TRANSLATION UNIT, P79335A

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#### PRELIMINARY MATERIAL

Title page Amendment record sheet Note to readers/associated publications Modification record Contents

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- 3 Propeller, translation unit and spinner
- 4 Constant-speed unit
  - Installation of propellers
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- 8 Ground checking after installation
- 9 Adjustment and servicing of propeller
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- 11 Assembling the propellers from a C-type packing case

### MINOR REPAIRS (-6A)

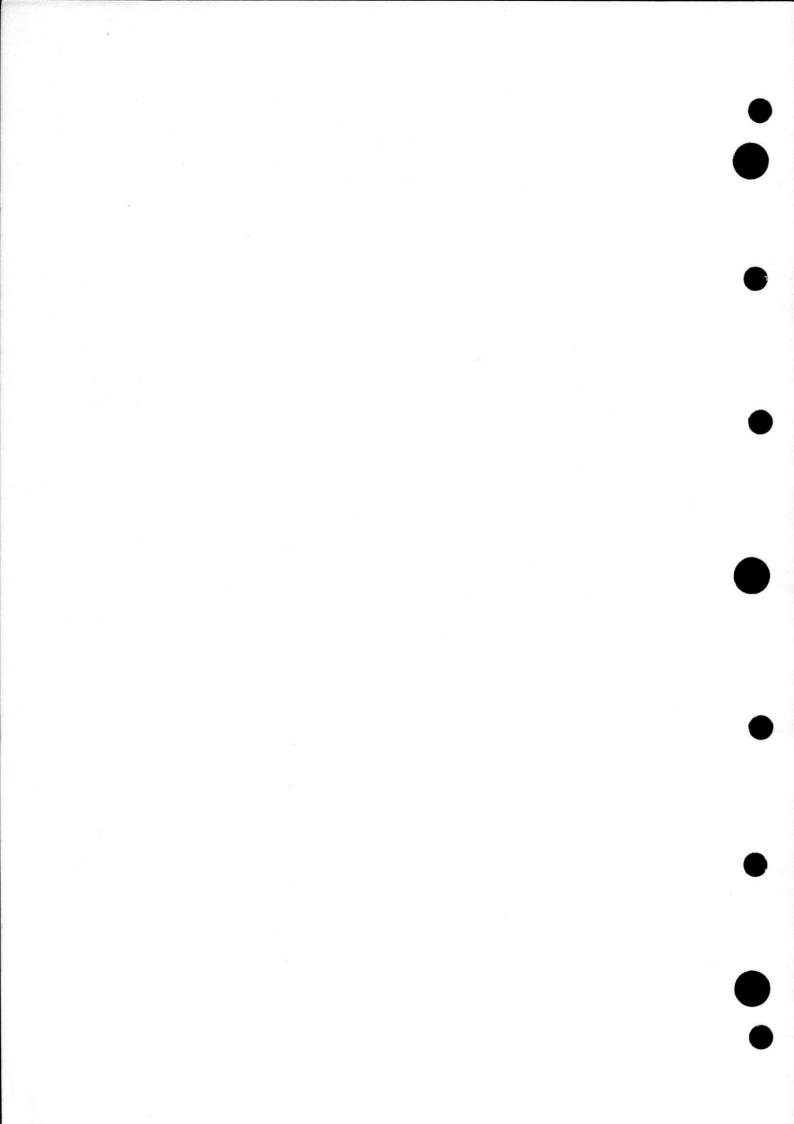
### Chapters

- 1 Propellers
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- 3 Constant-speed units

#### PRESERVATION (-7)

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- 1
- Preservation of propellers for storage under short term and long term conditions.



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#### Chapter 1

#### LEADING PARTICULARS

#### CONTENTS

					rara.
Designation of pro	opellers				 2
Designation of con	nstant-speed units	•••	•••	•••	 3

#### TABLES

No.			1. C		Pages
1	Propeller type DF178/334/1 and /2 DB229/336/1	)	 •••	•••	 2 and 3

1. The tables given in this chapter contain essential information for the identification of de Havilland series counter-rotating propellers. The air-craft applications of all types of propellers in current use are given in tabular form in A.P.102P-0001-1.

#### Designation of propellers

2. Each counter-rotating propeller is identified by a type number. Both front and rear propellers are interchangeable with propellers of identical type number. Analysis of the type numbers is as follows:-

(1) The prefix DF indicates that this is the front propeller and the prefix DB denotes the rear propeller.

(2) The figures preceding the first oblique stroke indicate the design standard.

(3) The first of the three figures following the first oblique stroke indicates the number of blades, the second figure the size of the blade, and the third figure the size of the shaft.

(4) The last figure in the type number, which follows the second oblique stroke, is the serial number of the design.

# Designation of constant-speed units

3. Constant-speed units fitted to counter-rotating propellers are of the double acting type. The prefix letters 'AY" in the type number AY205 denotes that the units are designed for clockwise rotation of the driving shaft when viewed from the base.

#### TABLE 1

Propeller, Type No. DF178/334/1, /2 and DB229/336/1

	1					
Front propeller DF178	/334/1, /2					(1)
Number of blades		• • •	•••			Three
Direction of rotation						L.H.
Weight DF178/334/1						271.0 lb
DF178/334/2						276.2 lb
Diameter (swept)						13 ft
Hub assembly DF178/33	4/1					PXF334-02
DF178/33						PXF334-06
Blade assembly					PR5232	150PA-104-1
Blade angles						
Basic angle range					2	3 to 91 deg
Fine pitch		• • •				23 deg
Coarse pitch (feather	ed)			•••		89 deg
D D D D D D D D D D D D D D D D D D D	776 /7					
Rear propeller DB229/						Three
Number of blades	•••	•••		•••		R.H.
Direction of rotation		• • •	• • •			
Weight DB229/336/1	• • •	•••		•••		257.4 1b
Diameter (swept)						12 ft 4½ in
Hub assembly DB229/33	6/1				• • •	PXB336-07
Blade assembly					PR5232	2109PA-104-1
Blade angles						24 to 92 deg
Basic angle range						24 deg
Fine pitch	•••	• • •				90 deg
Coarse pitch (feather	red)	• • •		•••	• • •	30 deg
Translation unit						
Type No.						P79335A
Weight						33 lb
weight	•••	•••				
	A	SSOCIATED	EQUIPMEN	т		
Constant-speed unit						AY205
Type					• • •	Machandra

Type		 	 	
Governor control		 	 	Mechanical
Cover position		 	 	S
	1210 D			
Pressure cut-out \$	witch			
Type		 	 	<b>B230</b> 5/1
Cut-out pressure o	f switch	 	 510	± 10 lbf/in <sup>2</sup>
Wiring		 	 	Twin-wire
Operation		 	 	Single line
-				

### TABLE 1 - continued

1	

Spinner (fro	ont)				
Type No.			 	 	3BBF2/2
Weight			 	 	33.5 lb
Diameter			 	 	27.86 in
Spinner (rea	ar) DB229	/336/1			
Type No.			 	 	3BBB3/1
Weight			 	 	46.5 lb
Diameter	• • •		 • • •	 • • •	31.96 in

### FEATHERING EQUIPMENT

Motor/pump unit	 		С2801/1 Н.	F. Mk.6
Cockpit push button switch	 			XJ - D/4
Single-way solenoid relay	 		•••	Type J
Mounting for cut-out switch	 	Aircraft	manufacturers'	supply

### DE-ICING EQUIPMENT

<b>Overshoe</b> (front propeller) Overshoe (rear propeller) Screen (front propeller) Screen (rear propeller)		• • •		 	P27665-504
				 	P27665-507
				 	P22771-12
				 	P22771-8
Trough			• • •	 	P21292

#### Note...

The propellers specified in this table are fitted with blade-mounted de-icing equipment only.

