

MODIFICATION SHEET

NO. OF SHEETS 1 SHEET No. 1 No. AC8813 REVISION —

ON BEHALF OF PROCUREMENT EXECUTIVE, MINISTRY OF DEFENCE
 SUBSTITUTION AUTHORITY, AIRWORTHINESS DIVISION

M.R.I./... No. —
 S.C. No. —

BY: DOWTY ROTOL LIMITED, GLOUCESTER, ENGLAND.

AIRCRAFT / MOD. No. 2593

AUTHORITY CLASSIFICATION H.Q.M.C. / ... / ... ADVANCE D.O.W.I.
 TO PREPARE D/R LTD 225th CMC. TO ISSUE H.S.A. LETTER B/2 GROUP 'AB' 76A212
 DATE 24-2-76 ITEM 2333 DATE 23-3-76
 WEIGHT CHANGE PER UNIT NIL PER A7C NIL D.R. MODS. TO BE EMBODIED BEFOREHAND OR CONCURRENTLY NONE

UNIT (TITLE, No. & APPLICABILITY), DESCRIPTION, ORIGIN, EVIDENCE HUNTER (ALL FOREIGN MKS)
MAIN UNDERCARRIAGE
PART 'A' 11884 PBO1 AND 200046003 (PORT)
PART 'B' 118845 B01 AND 200046004 (ST'D)
PART 'A' INTRODUCTION OF SUB-ASSY OF MAIN FITTING 200728200 IN LIEU OF 8449Y209A.
PART 'B' INTRODUCTION OF SUB-ASSY OF MAIN FITTING 200728201 IN LIEU OF 8449Y209B.
 H.S.A. HAVE ISSUED AN ADVISORY NOTICE TO ALL HUNTER OPERATORS BECAUSE OF STRESS CORROSION CRACKING OF EXISTING MAIN FITTINGS. THIS MOD INTRODUCES A NEW SUB-ASSEMBLY OF MAIN FITTING TO REPLACE THE EXISTING ONE. ALTHOUGH OF NEARLY IDENTICAL DESIGN THE SUB-ASSEMBLY AND FITTING HAVE BEEN RE-PART NUMBERED TO IDENTIFY THAT THE FITTING HAS BEEN MADE OF NEWLY FORGED MATERIAL, AND AS SUCH IS NOT SUBJECT TO SI'S/HUNTER/111,122 AND 127 IT HAS A CALENDAR LIFE OF 7 YEARS BEFORE ANY MAJOR INSPECTIONS WILL BE IMPOSED (IF ANY).

ITEM	Drgs Issued Here-with Int Ext	NEW DRAWING OR SCHEDULE No.	New Issue No.	Sched Ref No.	Qty Per Unit	SUPERSEDED DRAWING OR SCHEDULE No.	Old Issue No.	Sched Ref No.	Qty Per Unit	Modifiable Yes/No	DESCRIPTION & DETAILS OF ALTERATION	MOD SET
						PART 'A'						
	✓	11884 PBO275	1	INC	11884 PBO174	1	1	INC	1	YES	MAIN U/C UNIT (PORT)	—
	✓	200046005	13	INC	200046003	12	1	INC	1	YES	MAIN U/C UNIT (PORT)	—
ISSUED WITH		200728200	1	588	8449Y209A	2	588	1	NO	NO	THE CHANGES TO EACH UNIT ARE SUB-ASSY OF MAIN FITTING (PORT) WHICH INCLUDES	MS
AC8616		200728300	1	7	8449Y189A	8	7	1	NO	NO	MAIN FITTING (PORT)	—

MOD CONTROL J. Woodcock COMPILED CHECKED *KG* DATE 26-3-76 EMBODIED ON MASTER TRACINGS DATE
 TECHNICALLY AGREED FOR D.R. LTD. M.O.D. (P.E.) C.A.A. AIRWORTHINESS DIVISION /STRESS APPROVED A.Q.D./D.R.LTD. INSP
Atkinson

MODIFICATION SHEET

No. OF SHEETS 2

(c) No. **AL8813**

REVISION -

SHEET No. 2

BY: - DOWTY ROTOL LIMITED, GLOUCESTER, ENGLAND.

Drawn Here With Index	NEW DRAWING OR SCHEDULE No.	New Issue No.	Sched Ref No.	Qty Per Unit	SUPERSEDED DRAWING OR SCHEDULE No.	Old Issue No.	Sched Ref No.	Qty Per Unit	Modifiable Yes/No	DESCRIPTION & DETAILS OF ALTERATION	MOD SET
	PART 'B'										
✓	11884SB02	75	2	1/22	11884SB01	74	2	1/22	✓	MAIN U/C UNIT (STBD)	-
✓	200046006	13	2	1/22	200046004	12	2	1/22	✓	MAIN U/C UNIT (STBD)	-
THE CHANGES TO EACH UNIT ARE											
✓	200728201	1	589	1	8449Y209B	2	589	1	NO	SUBASSY OF MAIN FITTING (STBD)	M'S 'B'
WHICH INCLUDES											
✓	200728301	1	11	1	8449Y189B	8	11	1	NO	MAIN FITTING (STBD)	-
✓	11884P00370	659	-	-	11884P00269	659	-	-	-	ASSEMBLY OF MAIN U/C (PORT)	-
✓	200046105	12	659	-	200046103	11	659	-	-		
✓	11884S00370	660	-	-	11884S00269	660	-	-	-	ASSEMBLY OF MAIN U/C (STBD)	-
✓	200046106	12	660	-	200046104	11	660	-	-		
THE CHANGES ARE AS FOR RESPECTIVE UNITS											
✓	(SCHEDULE) 11884PB02	1	-	-	(SCHEDULE) 11884PB01	16	-	-	-	PARTS LIST FOR MAIN U/C (PORT)	-
✓	(SCHEDULE) 200046005	1	-	-	(SCHEDULE) 200046003	16	-	-	-		
✓	(SCHEDULE) 11884SB02	1	-	-	(SCHEDULE) 11884SB01	16	-	-	-	PARTS LIST FOR MAIN U/C (STBD)	-
✓	(SCHEDULE) 200046006	1	-	-	(SCHEDULE) 200046004	16	-	-	-		
THE CHANGES ARE AS FOR RESPECTIVE UNITS											

* ONLY SUB-ASSY'S HEAT TREATED DURING MANUFACTURE AFTER 1974 ARE MODIFIABLE AND REQUIRE BORE 3.640" OPENED UP TO 3.650", REPAINTED AND RE-IDENTIFIED.

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