

CHAP. 1 AIRFRAME S.P. 13 A.L. SHEET 1 OF 4	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Renewal of Wing Centre Lower Joint Straps		AFSC TIME ES
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.	43250 53450 43151 42452	

SPECIAL TOOLS AND EQUIPMENT

Nil.

ASSOCIATE PROCEDUR

SP 1 (P  
2 (P  
138 (A)

43250

1. PREPARATION

- 1.1 No.1 engine. Remove (SP 1 (P)).

43151

2. PREPARATION

- 2.1 Engine bay aft heat shields. Remove.

53450

3. RENEWAL

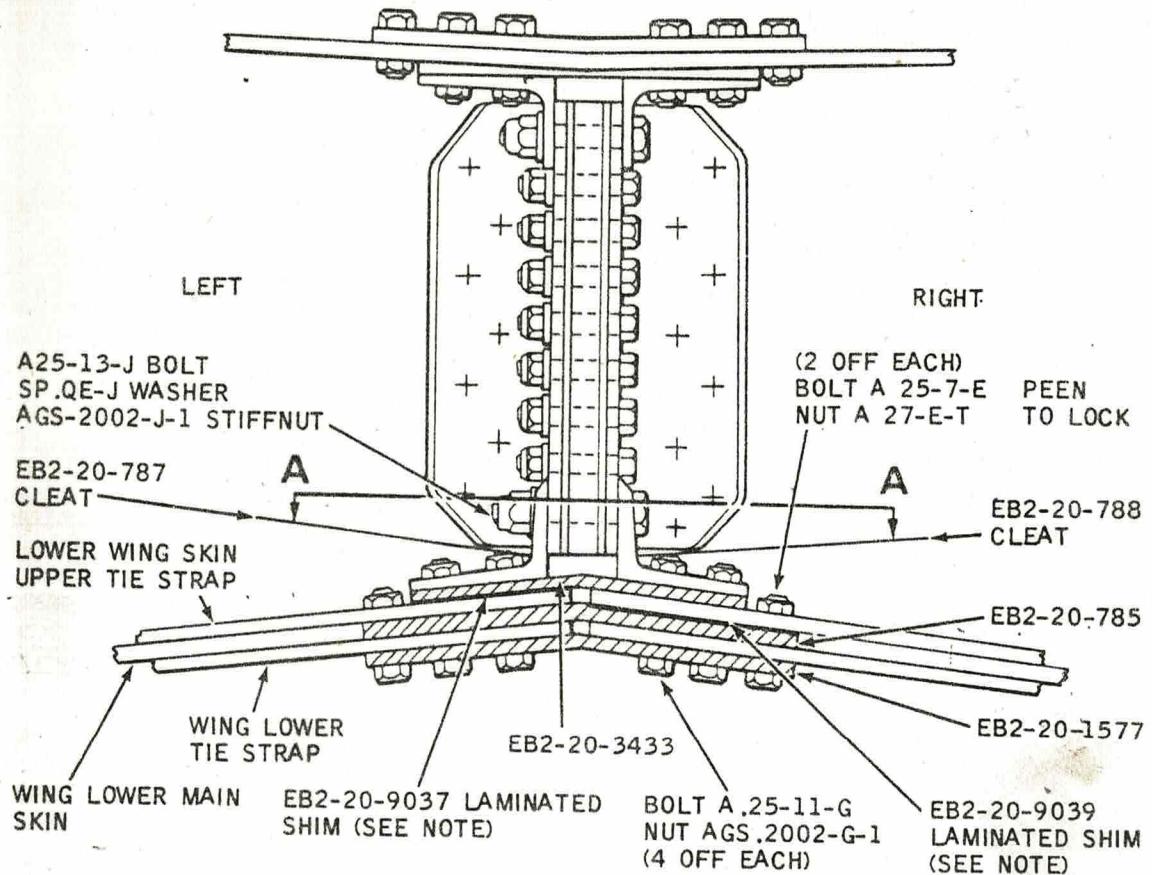
- 3.1 PRC  
Bolts A25-7-E  
(quantity 2), and  
Nuts A27-E-T  
Bolts A25-11-G  
(quantity 4) and  
Nuts 2002-G-1. } Remove (See Fig.1).

- 3.2 Strap plates,  
Part Nos.  
EB2-20-3443,  
EB2-20-1557 and  
EB2-20-785. } Remove and fit new items  
(See Fig.2).

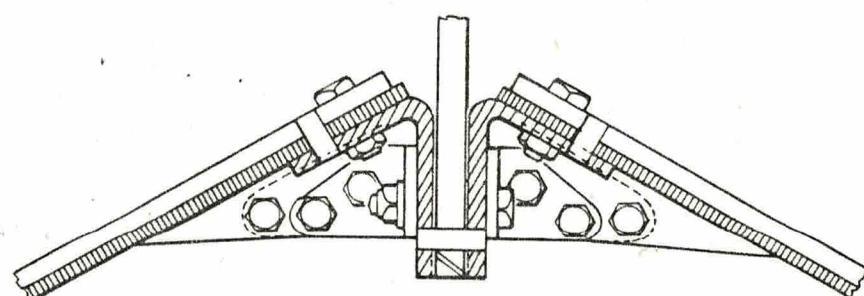
- 3.3 Bolts A25-7-E  
nuts A27-E-T.  
Bolts A25-11-G and  
nuts 2002-G-1. Renew.  
Replace.

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NOTE: THE SHIMS SHOWN IN THE ABOVE VIEW MAY BE USED ONLY TO CORRECT ANY MALALIGNMENT. MAX. THICKNESS 0.34. THE OPPOSITE CONDITION MAY BE ADJUSTED BY REVERSING THE SHIMS TO THE OTHER SIDE.



SPAR 5

VIEW AT SPAR 5 CENTRE LINE OF  
A/C LOOKING FORWARD

FIGURE 1

Continued

CHAP. 1 AIRFRAME	SERVICING PROCEDURE	BAC F53 & T55 (SA)
S.P. 13 A.L.	F53 T55	5A3A Section 1
SHEET 3 OF 4		2nd Edition

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53470 (INSPECTOR)

4. INSPECTION STAGE

4.1 Inspect. Item 3.

53450

5. RENEWAL

5.1 PRC. Renew.

43151 / 42452

6. COMPLETION

6.1 Wing centre joint. Leak test (SP 138 (AF)).

43151

7. COMPLETION

7.1 Engine bay aft heat shield. Refit.

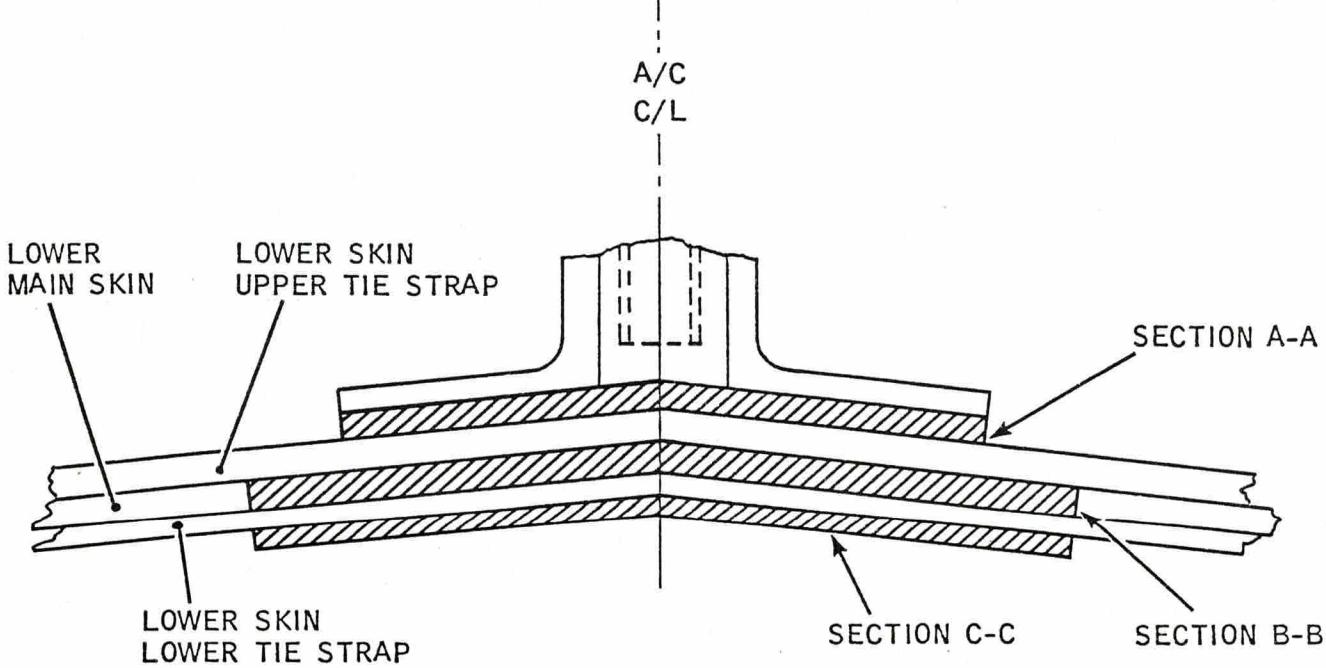
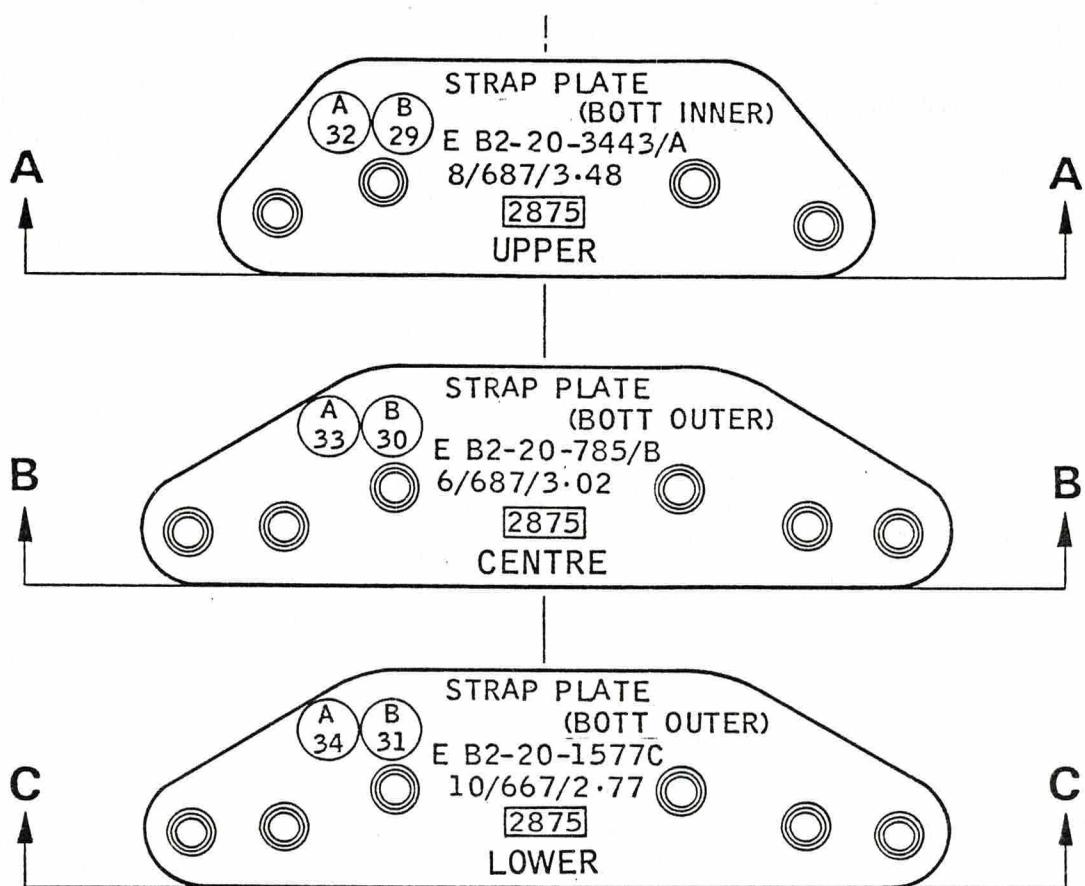
43250

8. COMPLETION

8.1 No.1 engine. Refit (SP 2 (P)).

Continued Overleaf

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STRAP PLATES

FIGURE 2

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