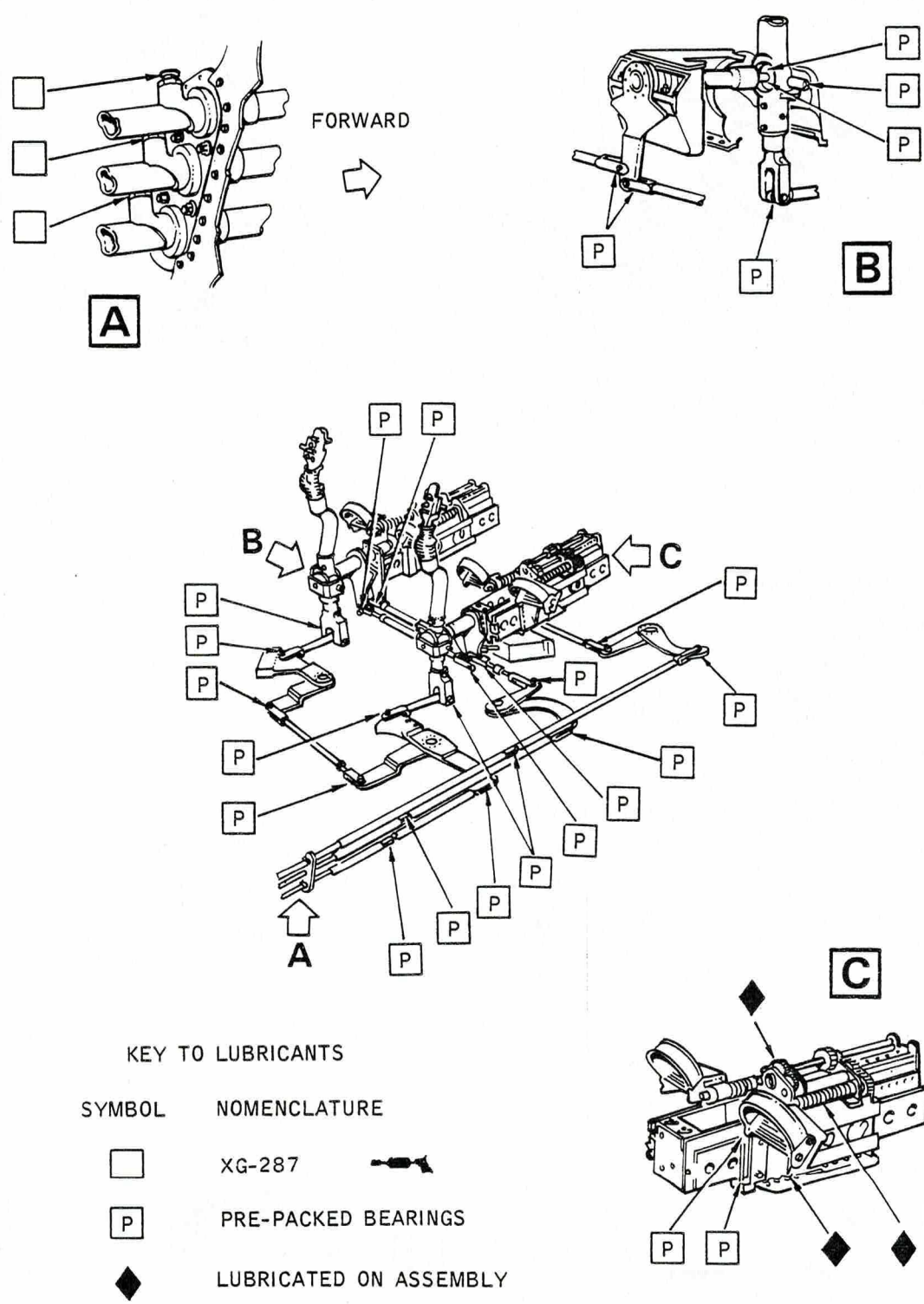


CHAP. 3 AIRFRAME S.P. 305B A.L. 1 SHEET 1 OF 2		SERVICING PROCEDURE T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition													
Rudder Controls			AFSC	TIME EST												
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			43151 42152													
<div><div><p>A ALL THE BALL BEARINGS IN THIS ASSEMBLY ARE PRE-PACKED WITH GREASE XG-287</p></div><div><p>B ALL BALL BEARINGS IN THE RUDDER HINGE ASSEMBLY ARE PRE-PACKED WITH GREASE XG-287</p></div><div><p>D</p></div><div><p>C</p></div><div><p>KEY TO LUBRICANTS</p><table><tr><th>SYMBOL</th><th>NOMENCLATURE</th></tr><tr><td>●</td><td>XG-276</td></tr><tr><td>□</td><td>XG-287</td></tr><tr><td>▢</td><td>XG-277</td></tr></table><p>P PRE-PACKED</p></div><div><p>C</p><p>TYPICAL ROD-TO-ROD CONNECTION PRE-PACKED BEARINGS WITH SIDE PLATES</p></div><p>LUBRICATION OF CONTROLS</p></div> <div><p>FIGURE 1</p><p>Continued Overleaf</p></div> <tr><td colspan="5">SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS</td></tr>				SYMBOL	NOMENCLATURE	●	XG-276	□	XG-287	▢	XG-277	SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS				
SYMBOL	NOMENCLATURE															
●	XG-276															
□	XG-287															
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LUBRICATION OF CONTROLS

FIGURE 2

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