

CHAP. 4 AIRFRAME S.P. 415 A.L. SHEET 1 OF 2	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition	
Hydraulic Pipes and Tailplane Control Rod At Fuselage Frame 27 - Fouling		AFSC 43151 53450 43250 53470	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			
SPECIAL TOOLS AND EQUIPMENT Nil.			ASSOCIATED PROCEDURES SP 1 (P) 2 (P)
<u>43151</u>			
1. PREPARATION			
1.1 Access Panel Remove. 42S (right).			
2. EXAMINATION			
2.1 Mounting plate Examine visually for signs Part No.EF3-11-3893 of cracks. (aft face Frame 27S (right), No.1 engine bay).			
<u>43250</u>			
NOTE: Item 3 is applicable only where cracks are found at Sub-item 2.1.			
3. PREPARATION			
3.1 No.1 ECU. Remove (SP 1 (P)).			
<u>53450</u>			
NOTE: Item 4 is applicable only where cracks are found at Sub-item 2.1.			
4. RECTIFICATION			
4.1 Mounting plate Replace, manufacturing Part No.EF3-11-3893 plate of similar profile (aft face Frame 27S of 18 SWG steel sheet (right), No.1 (Ref.30A/2502), protectively engine bay). treated to F plus C2 (Repair Manual Pt.1, Table 1 and Table 7 respectively refer).			
			Continued Overleaf
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS			

CHAP 4 AIRFRAME	SERVICING PROCEDURE	BAC F 53 & T 55 (SA)
SP 415 AL 3	F53 T55	5A3A Section 1
SHEET 2 OF 2		2nd Edition

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53470 (INSPECTOR/QUALITY CONTROL)

5. INSPECTION STAGE

- 5.1 Inspect.
- (i) Item 4, if applicable.
 - (ii) Manufacture of new mounting plate, if applicable.

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6. NOTE: Item 6 is applicable only where mounting plate replaced at Sub-item 4.1.

6. COMPLETION

- 6.1 Tailplane controls. Ensure full and free movement.

43250

NOTE: Item 7 is applicable only where No.1 ECU is removed at Sub-item 3.1.

7. INSTALLATION

- 7.1 No.1 ECU. Install (SP 2 (P)).

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8. COMPLETION

- 8.1 Access Panel 42S (right). Refit.

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