

CHAP. 4 AIRFRAME S.P. 416 A.L. 1 SHEET 1 OF 1	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Ventral Pack, Centre and Aft Tanks Fire Blanket Assemblies - Examination	AFSC 42450 43151	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		
SPECIAL TOOLS AND EQUIPMENT Sealant DTD 900/4709 (33H/131).		ASSOCIATED PROCEDURES SP 40 (AF) 41 (AF) 42 (AF) 43 (AF)
<u>42450/43151</u>		
1. PREPARATION		
1.1 Ventral pack centre and aft tanks. Remove (SP 40 (AF), 42 (AF)).		
<u>42450</u>		
2. EXAMINATION		
2.1 Centre and aft fire blanket assemblies. Examine, particularly for:-		
(i) Failure of weld in upper skin.		
(ii) Break up of upper skin.		
(iii) Break up of lower skin (this examination only possible if upper skin is broken).		
3. RECTIFICATION		
NOTE: Sub-item 3.1 is applicable only if damage is found in Sub-item 2.1.		
3.1 Fire blanket assembly damaged welds. (i) Clean adjacent surfaces.		
(ii) Bond together using fillets of sealant PR 1422/2 (DTD 900/4709).		
NOTE: Sub-item 3.2 is applicable only if damage is found in Sub-item 2.1 Operation (ii) and/or Sub-item 2.1 Operation (iii).		
3.2 Fire blanket assemblies. Replace.		
<u>42450/43151</u>		
4. COMPLETION		
4.1 Ventral pack centre and aft tanks. Refit (SP 41 (AF), 43 (AF)).		
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS		

This file was downloaded
from the RTFM Library.

Link: www.scottbouch.com/rtfm

Please see site for usage terms,
and more aircraft documents.

