

CHAP. 4 AIRFRAME S.P. 416 A.L. 1 SHEET 1 OF 1	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Ventral Pack, Centre and Aft Tanks Fire Blanket Assemblies - Examination	AFSC 42450 43151	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		
SPECIAL TOOLS AND EQUIPMENT Sealant DTD 900/4709 (33H/131).		ASSOCIATED PROCEDURES SP 40 (AF) 41 (AF) 42 (AF) 43 (AF)
<u>42450 / 43151</u>		
<p>1. PREPARATION</p> <p>1.1 Ventral pack centre and aft tanks. Remove (SP 40 (AF), 42 (AF)).</p> <p style="text-align: center;"><u>42450</u></p> <p>2. EXAMINATION</p> <p>2.1 Centre and aft fire blanket assemblies. Examine, particularly for:-</p> <p>(i) Failure of weld in upper skin. (ii) Break up of upper skin. (iii) Break up of lower skin (this examination only possible if upper skin is broken).</p>		
<p>3. RECTIFICATION</p> <p>NOTE: Sub-item 3.1 is applicable only if damage is found in Sub-item 2.1.</p> <p>3.1 Fire blanket assembly damaged welds. (i) Clean adjacent surfaces. (ii) Bond together using fillets of sealant PR 1422/2 (DTD 900/4709).</p> <p>NOTE: Sub-item 3.2 is applicable only if damage is found in Sub-item 2.1 Operation (ii) and/or Sub-item 2.1 Operation (iii).</p> <p>3.2 Fire blanket assemblies. Replace.</p> <p style="text-align: center;"><u>42450 / 43151</u></p> <p>4. COMPLETION</p> <p>4.1 Ventral pack centre and aft tanks. Refit (SP 41 (AF), 43 (AF)).</p>		
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS		



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