

CHAP. 4 AIRFRAME S.P. 443 A.L. SHEET 1 OF 2	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition	
Nosewheel Door Rear Hinge Assembly - Bearing Failure		AFSC 43151	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			
SPECIAL TOOLS AND EQUIPMENT Nil. <u>43151</u>			ASSOCIATED PROCEDURES SP 106 (AF)
<p>1. PREPARATION</p> <p>1.1 Nosewheel door operating struts assembly (left and right) (See Fig.1).</p> <p>(i) Remove split pins, nuts and washers from lower end of rods.</p> <p>(ii) Withdraw bolts.</p> <p>(iii) Swing rods clear of rear hinge assembly.</p> <p>2. EXAMINATION</p> <p>2.1 Rear hinge assembly, Part No.EB2-41-93 (left and right).</p> <p>Check bearing centre race for signs of seizure and breakdown.</p> <p>3. COMPLETION</p> <p>3.1 Nosewheel door operating struts assembly (left and right).</p> <p>(i) Position to rear hinge assembly.</p> <p>(ii) Refit bolts, washers and nuts and tighten.</p> <p>(iii) Fit new split pins.</p> <p>NOTE: Item 4 is applicable only if signs of seizure or breakdown are found in Sub-item 2.1.</p> <p>4. RECTIFICATION</p> <p>4.1 Rear hinge assembly Part No.EB2-41-93.</p> <p>Replace.</p> <p>5. TESTING</p> <p>5.1 Undercarriage operating system.</p> <p>Carry out retraction tests (SP 106 (AF)).</p>			
			Continued Overleaf
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS			

CHAP. 4

S.P. 443 A.L.

SHEET 2 OF 2

SERVICING PROCEDURE

F53

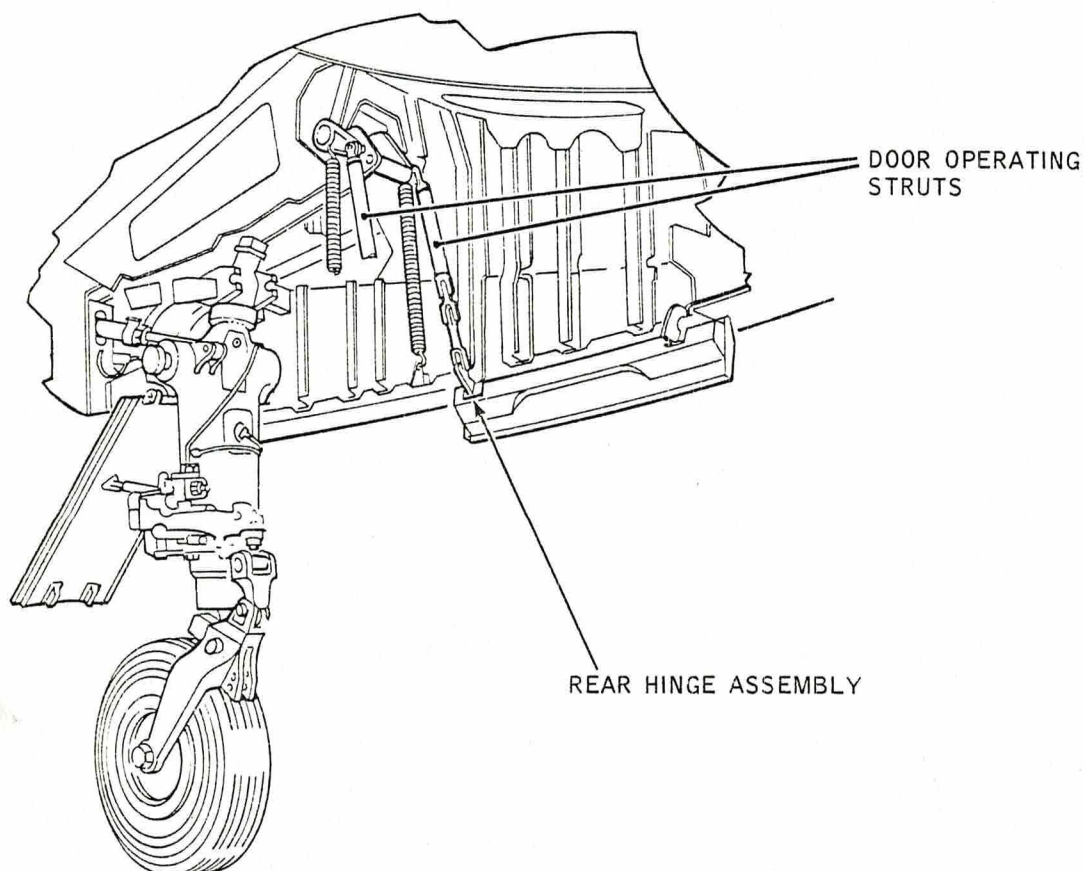
T55

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5A3B Section 1

2nd Edition

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NOSEWHEEL DOOR REAR HINGE ASSEMBLY

FIGURE 1

SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS

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