

CHAP. 4 AIRFRAME S.P. 446 A.L. 9 SHEET 1 OF 1	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Ventral Tank Spigot Bush Fitting - Crack Limitations		AFSC 43151
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		TIME EST
SPECIAL TOOLS AND EQUIPMENT		ASSOCIATED PROCEDURES
<u>43151</u>		
<p>1. EXAMINATION</p> <p>1.1 Ventral tank spigot bush fitting (EF3-11-1603) (No.1 jet pipe bay Frames 46-27).</p> <p>(i) Note the position of the two inch diameter hole of the bush fitting and locate the five rivets and four bolts near its circumference between the two rebate faces.</p> <p>(ii) Number the rivet and bolt holes 1 to 9. Make the Left forward bolt hole No.1 and label anti-clockwise from within the jet pipe bay.</p> <p>(iii) Examine bush fitting for cracks between the two inch diameter hole and any of the specially identified holes.</p>		
<p>NOTE 1: A single individual crack is acceptable between the face of the two inch diameter hole and any adjacent hole.</p> <p>NOTE 2: Two cracks are acceptable if the cracks are from holes 1 and 3, 1 and 4, 1 and 5, 1 and 6, 2 and 4, 2 and 5, 2 and 6, 3 and 7, 3 and 8, 3 and 9, 4 and 7, 4 and 8, 4 and 9, 5 and 7, 5 and 8, 5 and 9, 6 and 8, 6 and 9.</p> <p>NOTE 3: If cracks are found in excess of these limits the aircraft may continue to fly subject to the flight restrictions imposed by CSFI/L/19 pending remedial action.</p>		
<p>2. RECTIFICATION</p> <p>2.1 Ventral tank spigot bush fitting (EF3-11-1603) Replace, using repair kit 26DK/1504488, (EF3-07-359) to Repair Manual leaflet B2/30.</p> <p>2.2 Ventral tank spigot bush fitting. (SRO-11-371A part of Repair Kit EF3-07-359) Replace.</p>		
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS		



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