

CHAP 4 AIRFRAME SP 448 A L 6 SHEET 1 OF 3	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
D.Door Latch Mechanism: Link Tube EB1.20.2169. Examination		AFSC 43151 43171 53450
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		TIME EST

SPECIAL TOOLS AND EQUIPMENT

Avdel rivet 206S/609. Quantity as required.
Drill 4.8 mm or 0.189 in.

ASSOCIATED
PROCEDURES

43151

1. EXAMINATION.

1.1 Link tube EB1.20.2169. Examine for looseness
between tube and tube end
fittings.

NOTE: Item 2 is applicable only if looseness is
found.

2. RECTIFICATION.

2.1 Link tube EN1.20.2169. Remove.

53450

2.2 Link tube EB1.20.2169. (i) Mark off eight new rivet
positions (Four at each
end of link tube at
ninety degrees apposed
to existing rivets
positions.
(ii) Drill new holes using
4.8 mm or 0.189 in.
diameter drill.
(iii) Fit avdel rivets
200S/069 at each new
position.
NOTE: Do not mill off
rivet-heads.
(iv) Loose rivets at existing
positions to be replaced
using avdel rivets
200S/069.
NOTE: Do not mill off
rivet-heads.

43151

2.3 Link tube EB1.20.2169. Refit.

Continued Overleaf

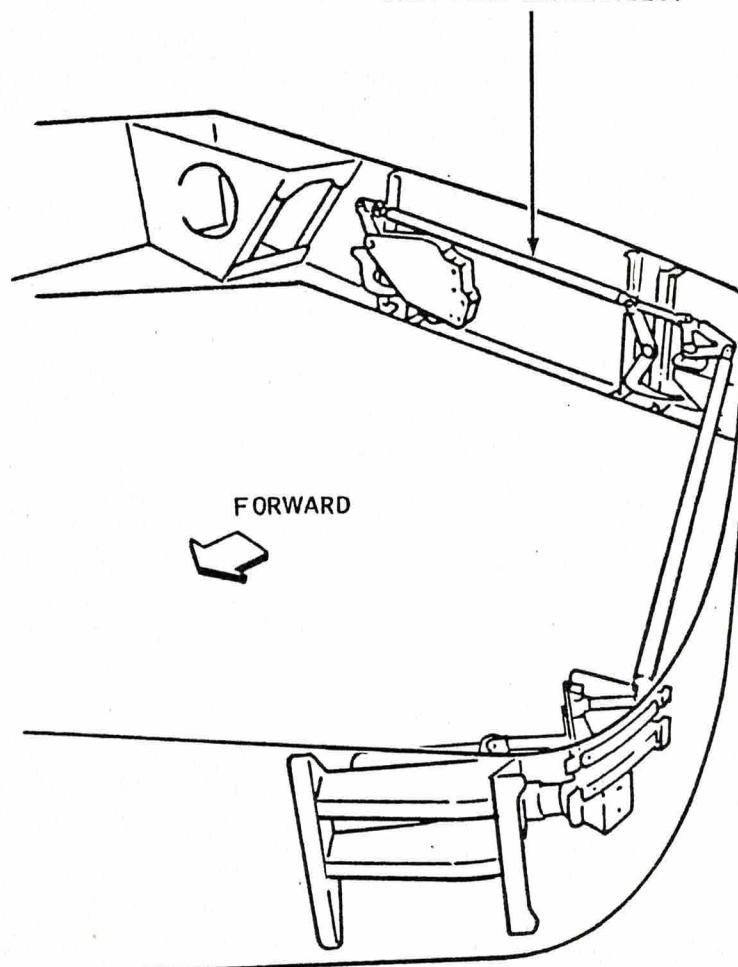
CHAP 4 AIRFRAME
SP 448 AL 6
SHEET 2 OF 3

SERVICING PROCEDURE
F53 T55

BAC F53 & T55 (SA)
5A3A Section 1
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LINK TUBE EB1.20.2169



D DOOR LATCH MECHANISM
FIGURE 1

Continued

SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES
INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS

CHAP. 4 AIRFRAME
S.P. 448 A.L. 6
SHEET 3 OF 3

SERVICING PROCEDURE
F53 T55

BAC F53 & T55 (SA)
5A3A Section 1
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3. COMPLETION.

3.1 Undercarriage operating system.

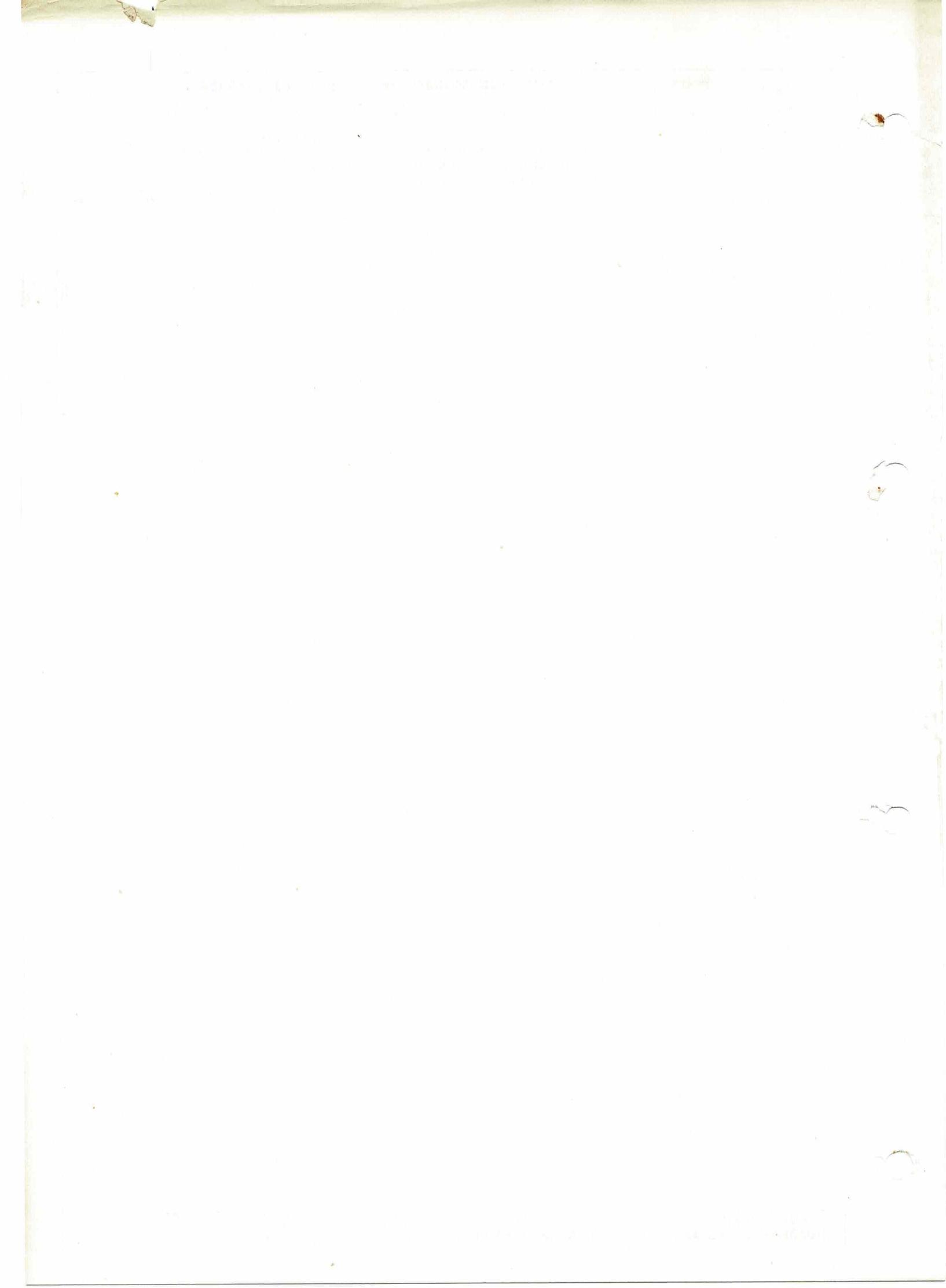
Carry out retraction check
(SP 106 (AF)).

43171 (INSPECTOR)

4. INSPECTION STAGE.

Inspect.

Item 2.



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A close-up photograph of an aircraft's fuselage. The upper portion is painted red with several small, dark rivets visible. A vertical strip of blue material, possibly a cover or a different panel, runs diagonally across the frame. On this blue panel, the text 'LIGHTNING MK. 1', 'COVER PILOT HEAD', and 'EB2-88-5711' is printed in black. To the right of the blue panel is a small, dark, rectangular plaque with four small white dots at its corners. The overall lighting is somewhat dim, suggesting an indoor or shaded environment.

LIGHTNING MK. 1
COVER PILOT HEAD
EB2-88-5711