

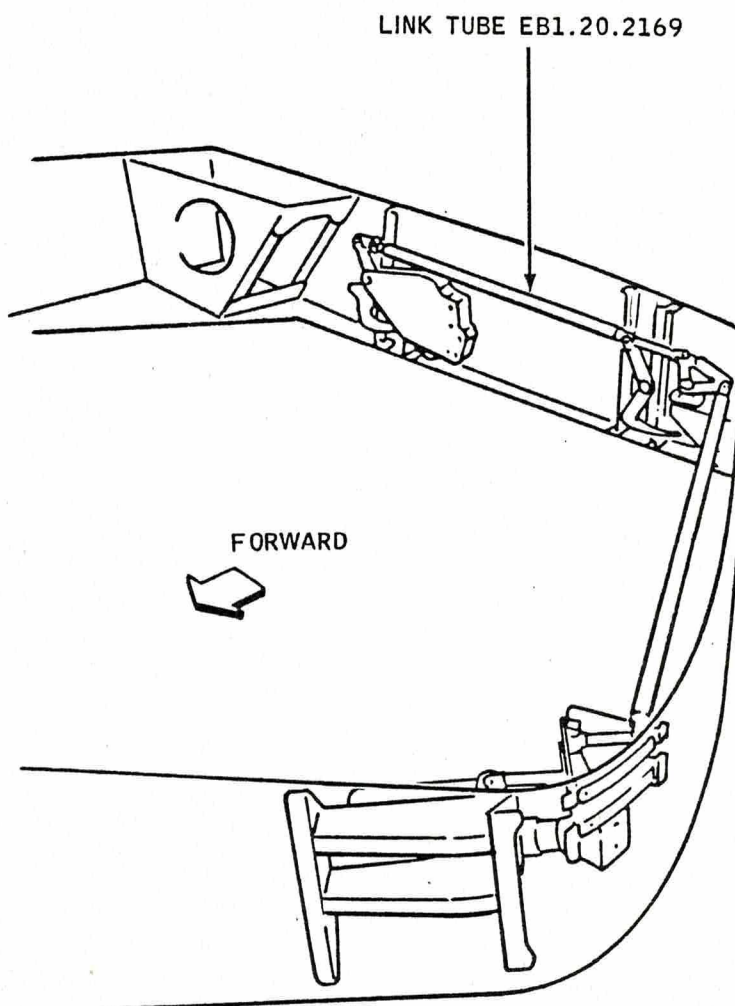
CHAP 4 AIRFRAME SP 448 AL 6 SHEET 1 OF 3	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
D.Door Latch Mechanism: Link Tube EB1.20.2169. Examination	AFSC 43151 43171 53450	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		
SPECIAL TOOLS AND EQUIPMENT Avdel rivet 206S/609. Quantity as required. Drill 4.8 mm or 0.189 in. <u>43151</u> 1. EXAMINATION. 1.1 Link tube EB1.20.2169. Examine for looseness between tube and tube end fittings. NOTE: Item 2 is applicable only if looseness is found. 2. RECTIFICATION. 2.1 Link tube EN1.20.2169. Remove. <u>53450</u> 2.2 Link tube EB1.20.2169. (i) Mark off eight new rivet positions (Four at each end of link tube at ninety degrees apposed to existing rivets positions. (ii) Drill new holes using 4.8 mm or 0.189 in. diameter drill. (iii) Fit avdel rivets 200S/069 at each new position. NOTE: Do not mill off rivet-heads. (iv) Loose rivets at existing positions to be replaced using avdel rivets 200S/069. NOTE: Do not mill off rivet-heads. <u>43151</u> 2.3 Link tube EB1.20.2169. Refit.		ASSOCIATED PROCEDURES
		Continued Overleaf
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS		

CHAP 4 AIRFRAME
SP 448 AL 6
SHEET 2 OF 3

SERVICING PROCEDURE
F53 T55

BAC F53 & T55 (SA)
5A3A Section 1
2nd Edition

Safety and Servicing Notes are to be complied with
throughout the work detailed on this card.



D DOOR LATCH MECHANISM
FIGURE 1

Continued

SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES
INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS

CHAP. 4 AIRFRAME

S.P. 448 A.L. 6

SHEET 3 OF 3

SERVICING PROCEDURE

F53

T55

BAC F53 & T55 (SA)

5A3A Section 1

2nd Edition

Safety and Servicing Notes are to be complied with
throughout the work detailed on this card.

43151

3. COMPLETION.

3.1 Undercarriage operating
system.

Carry out retraction check
(SP 106 (AF)).

43171 (INSPECTOR)

4. INSPECTION STAGE.

Inspect.

Item 2.

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