

CHAP 4 AIRFRAME	SERVICING PROCEDURE	BAC F53 & T55 (SA)
SP 449 AL 8	F53 T55	5A3A Section 1
SHEET 1 OF 1		2nd Edition
Jet Pipe Doors - Prevention of Foreign Object Damage (FOD)	AFSC	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.	43151	
<p>SPECIAL TOOLS AND EQUIPMENT</p> <p>Solvent BAC M302. Abrasive paper grade 240/320. Lint-free cloth. Fireproof tape (BS 3924 type 1) Ref.5F/1981532. Rhondorsil Elastamer CAF4.Ref 33H/5242650. (or Adhesive RTV 731).</p> <p style="text-align: center;"><u>43151</u></p> <p>1. PREPARATION</p> <p>1.1 Rear access doors (i) Locate rivet holes. Panels 88 left and (ii) Remove patches of right. (iii) Remove all debris from doors.</p> <p>2. RECTIFICATION</p> <p>2.1 Rear access doors (i) Clean area around the rivet holes. holes using a lint free cloth moistened with cleaning solvent BAC M302. (ii) Abrade the cleaned area using abrasive paper grade 240/320. (iii) Remove all residual dust with a lint free cloth and reclean the areas as in sub item 2.1 (i).</p> <p>2.2 Rear access doors Fit suitable dimensioned and adjoining upper fireproof tape patches over and lower rear all possible debris exits fuselage sections. (including drainage holes) using Rhondorsil Elastimer CAF 4 or adhesive RTV 731.</p>		ASSOCIATED PROCEDURES
Continued Overleaf		

SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS



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