

CHAP 4 AIRFRAME SP 449 AL 8 SHEET 1 OF 1	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Jet Pipe Doors - Prevention of Foreign Object Damage (FOD)	AFSC	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.	43151	
SPECIAL TOOLS AND EQUIPMENT		ASSOCIATED PROCEDURES
Solvent BAC M302. Abrasive paper grade 240/320. Lint-free cloth. Fireproof tape (BS 3924 type 1) Ref.5F/1981532. Rhondorsil Elastamer CAF4. Ref 33H/5242650. (or Adhesive RTV 731).		
<u>43151</u>		
<p>1. PREPARATION</p> <p>1.1 Rear access doors Panels 88 left and right.</p> <p>(i) Locate rivet holes. (ii) Remove patches of existing fireproof tape. (iii) Remove all debris from doors.</p>		
<p>2. RECTIFICATION</p> <p>2.1 Rear access doors rivet holes.</p> <p>(i) Clean area around the holes using a lint free cloth moistened with cleaning solvent BAC M302. (ii) Abrade the cleaned area using abrasive paper grade 240/320. (iii) Remove all residual dust with a lint free cloth and reclean the areas as in sub item 2.1 (i).</p>		
<p>2.2 Rear access doors and adjoining upper and lower rear fuselage sections.</p> <p>Fit suitable dimensioned fireproof tape patches over all possible debris exits (including drainage holes) using Rhondorsil Elastimer CAF 4 or adhesive RTV 731.</p>		
Continued Overleaf		
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS		

A close-up photograph of the side of an aircraft. The surface is made of light-colored metal panels with a grid of circular rivets. One panel on the right is partially yellowed and shows some damage, with a small piece of yellow material visible. The lighting is bright, creating highlights and shadows on the metallic surfaces.

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