

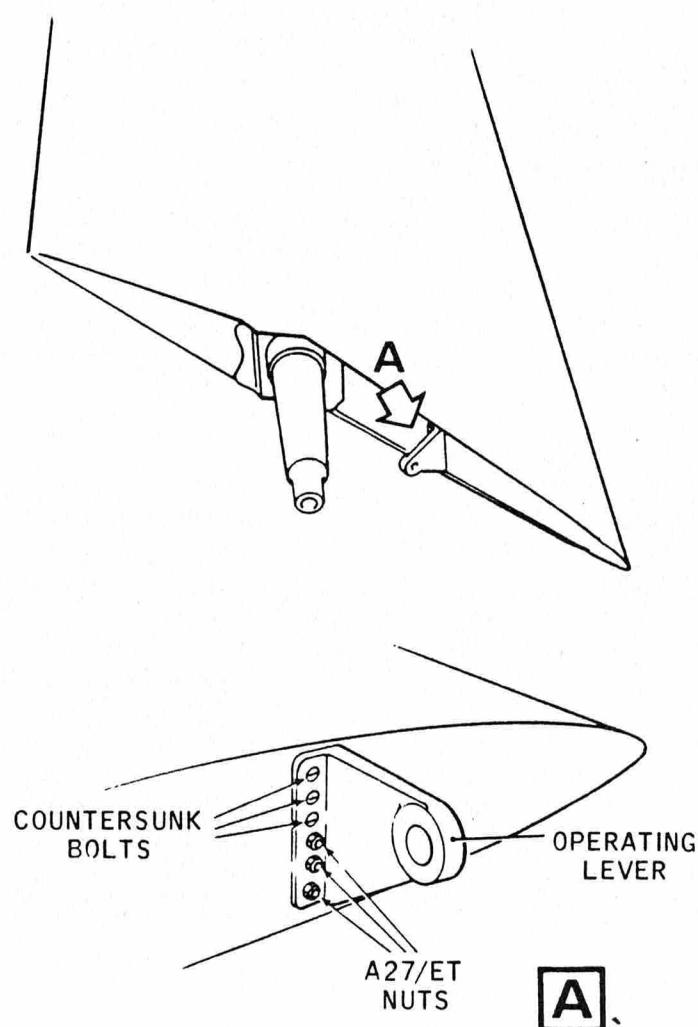
CHAP 4 AIRFRAME SP 451 AL 10 SHEET 1 OF 2	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Tailplane Operating Lever Mounting on Tailplane - Looseness Check		AFSC 43151
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		TIME EST
SPECIAL TOOLS AND EQUIPMENT Nil		ASSOCIATED PROCEDURES
NOTE: This procedure is to be applied pre and post incorporation of SRO/30/14.		
<u>43151</u>		
1. PREPARATION		
1.1 Panel rear of tailplane lever slot.	Remove.	
1.2 Tailplane.	Operate to give access to operating lever mounting on tailplane.	
1.3 Operating lever attachment to structure.	Remove PRC overscaling of attachment bolts. (See Fig.1)	
2. EXAMINATION		
2.1 Operating lever attachment to structure. (MSL010516)	(i) Check quantity 2 upper countersunk bolts for tightness using an angled screw driver. (ii) Check quantity 3 nuts attached to the lower hexagonal bolts for tightness. (iii) If any movement is noted the tailplane is to be removed for application of SRO/30/14. (iv) If SRO/30/14 has been incorporated and movement is noted, carry out a QC survey and annotate Form 1600-1.	
3. COMPLETION		
3.1 Operating lever attachment to structure.	Replace PRC oversealing of attachment to structure bolts.	
3.2 Panel rear of tailplane lever slot.	Refit.	
		Continued Overleaf

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SERVICING PROCEDURE
F53 T55

BAC F53 & T55 (SA)
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TAILPLANE OPERATING ATTACHMENT
FIGURE 1



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