

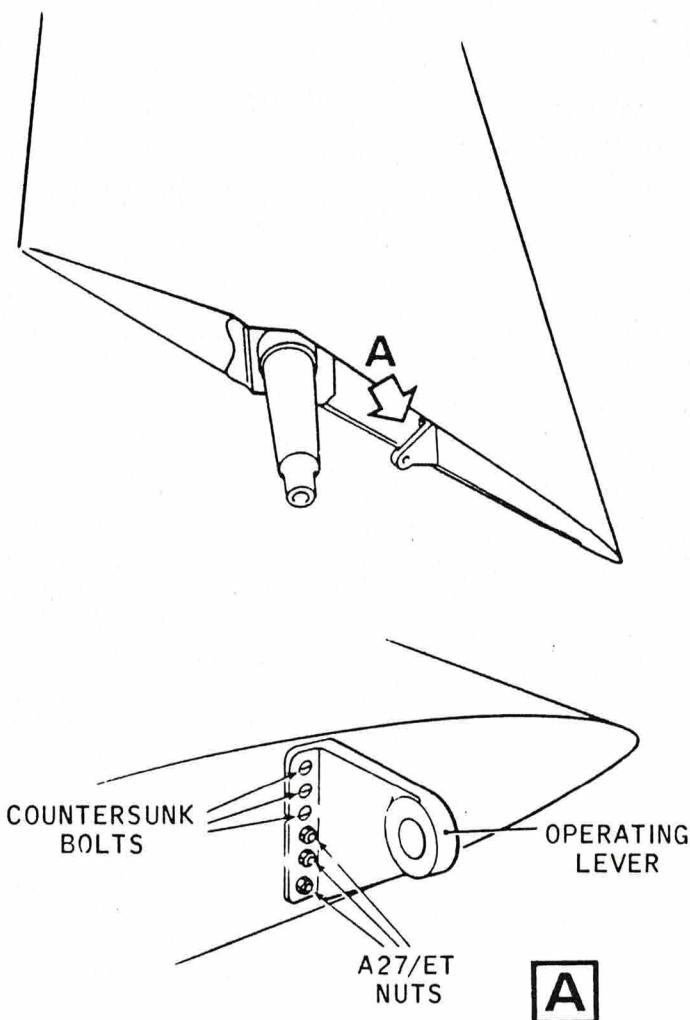
CHAP 4 AIRFRAME SP 451 AL 8 SHEET 1 OF 2	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition
Tailplane Operating Lever Mounting on Tailplane - Looseness Check	AFSC 43151	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.		
SPECIAL TOOLS AND EQUIPMENT Nil		ASSOCIATED PROCEDURES
<p>NOTE: This procedure is to be applied pre and post incorporation of SRO/30/14.</p> <p style="text-align: center;"><u>43151</u></p>		
<p>1. PREPARATION</p> <p>1.1 Panel rear of tailplane lever slot. Remove.</p> <p>1.2 Tailplane. Operate to give access to operating lever mounting on tailplane.</p> <p>1.3 Operating lever attachment to structure. Remove PRC overscaling of attachment bolts. (See Fig.1)</p> <p>2. EXAMINATION</p> <p>2.1 Operating lever attachment to structure.</p> <p>(i) Check quantity 2 upper countersunk bolts for tightness using an angled screw driver.</p> <p>(ii) Check quantity 3 nuts attached to the lower hexagonal bolts for tightness.</p> <p>(iii) If any movement is noted the tailplane is to be removed for application of SRO/30/14.</p> <p>(iv) If SRO/30/14 has been incorporated and movement is noted, carry out a QC survey and annotate Form 1600-1.</p> <p>3. COMPLETION</p> <p>3.1 Operating lever attachment to structure. Replace PRC oversealing of attachment to structure bolts.</p> <p>3.2 Panel rear of tailplane lever slot. Refit.</p>		
Continued Overleaf		

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SP 451 AL 8  
SHEET 2 OF 2

SERVICING PROCEDURE  
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TAILPLANE OPERATING ATTACHMENT  
FIGURE 1

SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES  
INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS

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