

CHAP. 6 AIRFRAME S.P. 606 A.L. SHEET 1 OF 1	SERVICING PROCEDURE F53 T55	BAC F53 & T55 (SA) 5A3A Section 1 2nd Edition	
Tailplane Motor (Oil, OX-38) - Replenishment		AFSC 43151	TIME EST
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			
SPECIAL TOOLS AND EQUIPMENT  Replenishing rig (4G/4864).  NOTE: This Servicing Procedure must be carried out on the 1st stage gearbox and repeated for the 2nd stage gearbox.  <p style="text-align: center;"><u>43151</u></p> 1. PREPARATION  1.1 Gearbox. (i) Remove oil level union blank. (ii) Check oil level.  NOTE: Item 2 is applicable only if oil level is low in Sub-item 1.1.  2. REPLENISHMENT  2.1 Filling union. Connect replenishing rig (4G/4864).  2.2 Screw jacks. Set to mid-stroke position (i.e. tailplanes neutral).  2.3 Gearbox. (i) Replenish until oil overflows from union. (ii) Drain surplus oil.  2.4 Filling union. Remove replenishing rig.  3. COMPLETION  3.1 Oil level union (i) Refit. blank. (ii) Lock with wire.			ASSOCIATED PROCEDURES
SERVICING PROCEDURE INSPECTION STAGES DO NOT EXCLUDE ADDITIONAL INSPECTION STAGES INCORPORATED AS NECESSARY IN MAINTENANCE CERTIFICATION DOCUMENTS			

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