

To: See Distribution List

31<sup>st</sup> January 1969

From: CENTRAL DEFECT AUTHORITY,  
Ministry of Technology, St. Giles Court, St. Giles High Street, W.C.2.  
Tel. No. 01-636-3644, Ext. 474.

CLASS C

- (A) Servicing Instruction/Hunter/103.  
Mainplane: Pylon Mounting Brackets at Nose Rib "J": Cracking.
- (B) Hunter Mk.9.10 and 12 aircraft equipped to carry 230 gallon drop tanks.
- (C) Reports have been received on a number of Pylon Mounting Brackets, Pt. No. B198368-9, that have been found with cracks in the vertical angle section. The defect is associated with loading imposed from the carriage of 230 gallon drop tanks.
- (D) 1 Within 28 Days of receipt of this Instruction and thereafter at every Primary Star Servicing, proceed as follows:-
- Obtain access to the outboard face of Nose Rib 'J', by removing the outboard access panel in the top wing surface, port and starboard.
  - With the aid of a mirror and light source, visually examine the Pylon Mounting Brackets, Pt. No's. B198366-7 and B198368-9 (Ref. 26FX/NIV.) on the outboard face of Nose Rib 'J' for evidence of cracking in the longer flange of the fitting, as shown on the attached sketch.
  - Where a bracket is found to be cracked, HSA, Repair Scheme, B41631 is to be embodied. The Repair Scheme is available on request from H.S.A. Ltd. Kingston, Surrey, quoting this Instruction as the authority.
  - Refit the mainplane access panel.
- Estimated Manhours : 1 (Inspection only).
- (E) Record on the appropriate forms and enter in the Supplementary Servicing Record Sheet of the Servicing Schedule.
- (F) Nil.
- (G) Nil.
- (H) This Instruction does not affect the operation or handling of the aircraft or equipment.

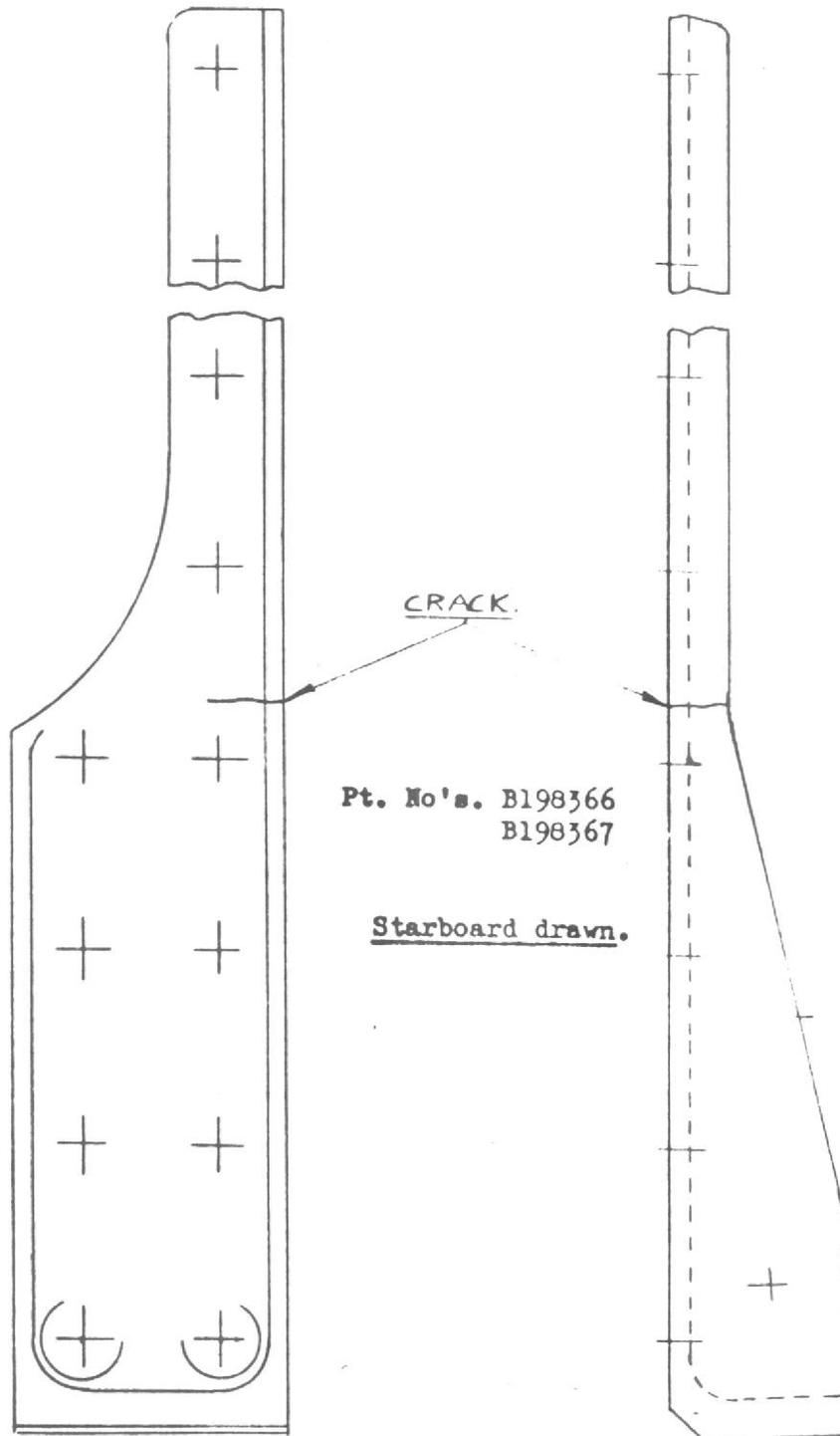
*M. Roberts S/As (RCA)*

*for*

T. S. LAW  
Central Defect Authority.

J.583865

HUNTER & PYLON MOUNTING BRACKETS : CRACKING.



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