

From: CENTRAL DEFECT AUTHORITY,
Ministry of Technology, St. Giles Court, St. Giles High Street, W.C.2.
Tel. No. 01-636-3644, Ext. 474.

- A. Servicing Instruction/Hunter/106A
Retaining the drawings issued with SI/Hunter/106
Wheel Brakes: Brake Units Part Nos. A150247 and A150248: Outer Brake
Friction Plates Indentation of Tenons
- B. 1. Hunter Mk. 6, 7, 7A, 8, 9, 10, 11 and 12 aircraft.
2. Outer Brake Friction Plates Part No. 1/AHO 35571 Iss.1.
(Ref. 27G/5452, also identified by AEE 3835 Iss.3 stamped on outer periphery between tenons), held as spare.
- C. Cases have occurred where the tenons on the outer brake friction plate Part No. 1/AHO 35571 Iss.1. (Ref. 27G/5452) have fouled the shroud retaining rivets of the main wheel, causing indentation of the tenons. This was due to 'growth' of the brake friction plates during service.
- D. 1. a. Within 3 months of receipt of this Instruction, or at the next main wheel removal, whichever is the sooner, and at each subsequent main wheel removal.
b. (1) Remove the main wheel in accordance with AP2337 Vo.1. Section 1, Chapter 1, Relevant appendix, if not already removed.
(2) Refer to Fig.1 originally issued with SI/Hunter/106, and examine the outer friction plate tenons of the brake unit for indentations.
(3) Where one or more tenons are indented, remove the brake friction plates and file all the tenons, using a 3/8 inch round file to the profile shown in Fig.2.
(4) Refit brake friction plates.
(5) Refit main wheel.
c. 1/2 Hour per wheel (inspection only).
2. a. Before Installation
b. Outer brake friction plates Part No. 1/AHO 35571 Iss.1. (Ref. 27G/5452) held as spares are to be actioned in accordance with paragraph D1b(2) and (3).
- E. Record on Forms 3592 and enter into the Supplementary Servicing Record Sheet.
- F. Nil

/G.

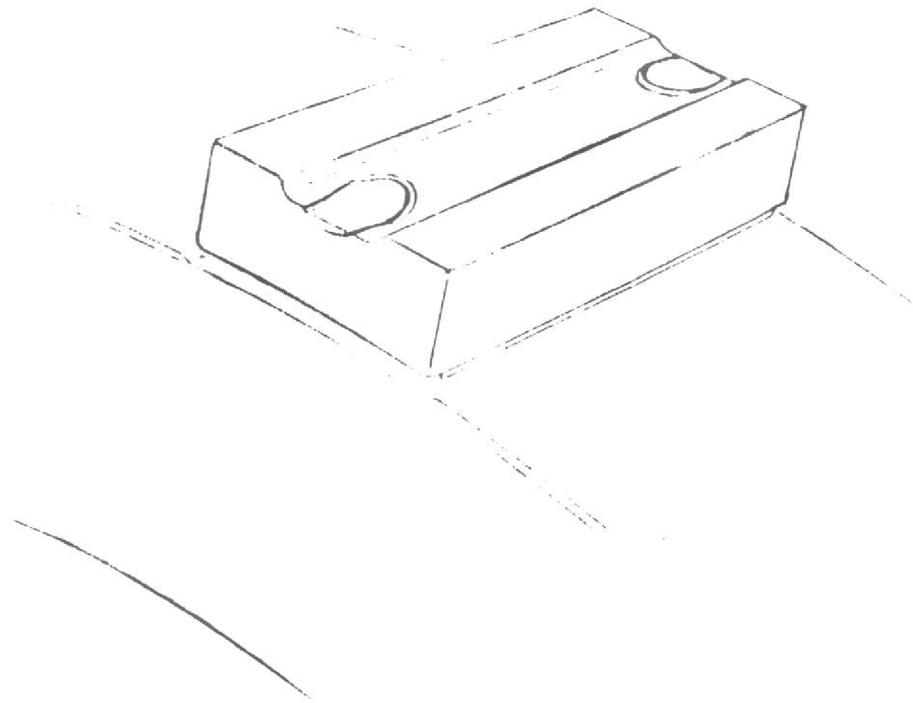


Fig. 1 Scrap View Showing Brinelling

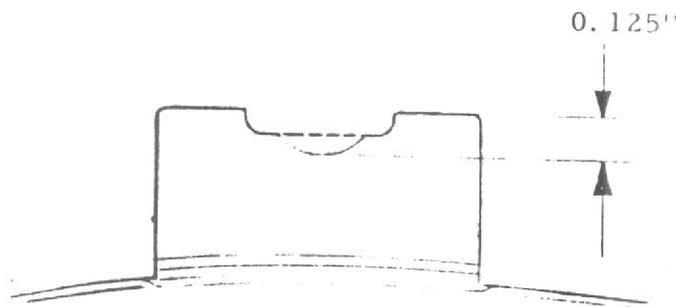


Fig. 2

S. I. HUNTER / 106

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