

17th April, 1961

From: R.D.A.(Defects), M. of Av., St. Giles Court, St. Giles High Street,
W.C.2. Tel. No. MUSEum 3844, Ext. 474.

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- (A) Servicing Instruction/Hunter/67
Liquid Fuel Starter Exhaust Pipe Cracking
- (B) Hunter Mk.6, GA.9 and FR.10 Aircraft.
- (C) Case reported where a cracked exhaust pipe Ref. 26FX/8366, Part No. D.216500, caused an explosion resulting in Cat.5 damage to the airframe.
- (D) Within 28 Days of receipt of this Instruction and at each subsequent engine removal Minor Servicing proceed as follows:-
- (a) Remove the starter exhaust pipe Ref. 26FX/8366, Part No. D.216500 from the airframe.
 - (b) Check the pipe for cracks particularly in the vicinity of the flange at Frame 27 using the Ardrex method of crack detection.
 - (c) Check whether the flange is square to the pipe and whether distortion has taken place during previous engine removals.
- (11)
- (d) Fit a new starter exhaust pipe where cracks, distortion and lack of squareness of the flange to the pipe are present in the existing pipe.

Estimated Man-hours: 10

- (E) Record on the appropriate Form and enter in the Supplementary Servicing Record Sheet of the Servicing Schedule.
- (F) Nil.
- (G) Initial compliance with this Instruction is unnecessary where HQ Fighter Command letter FC/12050/3/Eng. dated 15th February, 1961 has been applied.


A. R. Butler
R.D.A./Defects



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