

2nd March, 1964

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CLASS B.

- (A) Servicing Instruction/Hunter/81.
Fuel Pipes at Frame 32: Chafing in Sealing Plates.
- (B) Hunter Marks 6, 9, 10, 12 aircraft.
- (C) Cases reported of fuel pipe C.201525/28, Ref. 26FX/6543, passing through Frame 32 being chafed by the sealing plates. Additionally fuel pipes C.201525/19, 26FX/6586, and C.201525/30, 26FX/6587, have also been reported to be chafed.
- (D) 1. Within 7 Days of receipt of this Instruction and thereafter at and subsequent Minor Servicing, proceed as follows:-
- (a) Obtain access to aft face of Frame 32 (Gearbox Turret Access Panel).
 - (b) Remove sealing plates at the aperture in Frame 32 for fuel pipes Ref. 26FX/6543, 6586 and 6587.
 - (c) Inspect each fuel pipe for chafing caused by the sealing plates.
 - (d) Where chafing is not apparent or amounts to little more than polishing, restore the aircraft to normal.
 - (e) Where chafing is more severe than this, the pipe is to be removed and a serviceable item fitted.
 - (f) Refit the sealing plates.

NOTE Pipe C.201525/30 (26FX/6587) passes through Frame 32 at an angle and the sealing plate hole is at 10 degrees with the face. It is therefore essential that this sealing plate be re-fitted correctly otherwise line contact with the pipe will occur with the possibility of accelerated wear.

Estimated Man Hours: 1½ (Inspection).

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