

FLYING CONTROLS—OUTER WING

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R. Class of Store	Plate No.
		1 2 3 4 5				
	D.181483-4	FLYING CONTROLS, OUTER WING, ASSEMBLY	—	—		
8358	A.215630	Bolt, flap, inboard hinge (Mod. 481) ...	2	S.95.B	C.	DG.2
8356	A.215628	Bolt, flap, inner and outer hinges (Mod. 481) ...	4	S.95.B	C.	DG.2
8357	A.215629	Bolt, flap hinge at flap jack (Mod. 481) ...	2	S.95.B	C.	DG.2
Ae.A.T-6685/6875 137	F.170109-S	Bolt, flap jack operating lever attachment ...	2	S.95	C.	DG.2
	STD 1639/13/EX	Bolt, at idling link fulcrum ...	2	S.95.B	C.	5
	C.199991	DETAILS IN PORT WING, ASSEMBLY ...	—	—		
	F.185694	Angle, connector rod anchor, flap inboard bearing bracket	1	DTD.364		DG.2
8436	A.199188	Cable, operating desynn transmitter, group	1	—	B.	DG.2
		Consisting of:—				
29H/4109	1/100	Cable, flexible, special, $\frac{1}{32}$ " dia. ...	25"	—	C.	
29H/1878	Bowden.B.52	Casing, outer ...	21"	—	C.	
29H/1893	Bowden.PN.980	Ferrule, plain ...	2	—	C.	
	6F-F+W-515533	Kabelöse mit Führungszapfen ...	1	—	C.	
	6F-F+W-515532	Kabelöse rund ...	1	—	C.	
	Bowden.PN.1160	Nut ...	1	—	C.	
29H/1900	Bowden.PN.1159	Stop, adjusting ...	1	—	C.	
1310	A.185383	Lever, flap interconnecting, inboard hinge ...	1	—	B.	DG.2
148	F.176488	Lever, flap interconnecting, inboard hinge ...	1	DTD.364	C.	DG.2
4482	F.199213	Link, at desynn transmitter ...	1	L.72	C.	DG.2
153	F.181946	Peg, attachment of flap levers, inboard hinge ...	1	S.95.B	C.	DG.2
	STD 1221/Y/B/40	Pin, attachment of control rod to position indicator lever	2	S.2	C.	4
1315	F.185697	Rod, connecting levers, flap inboard bearing bracket	1	—	C.	DG.2
	SP 3Y/413	Gabelendstück ...	2	—		DG.2
	A 27/CT	6kt.-Mutter ...	2	—		DG.2
4480	F.199191	Shackle, at desynn transmitter ...	1	S.3	C.	DG.2
4469	F.157015	Spring, at desynn transmitter ...	1	Steel	C.	DG.2
	C.185037-8	FLAP, SYNCHRONISING, JACK MOUNTING, ASSEMBLY	1	—		
4218	A.198798	Adaptor ...	4	DTD.364	C.	DG.2
1305	C.185039-40	Blocks, bearing, port ...	1 pr.	—	C.	DG.2
1307	C.185041-42	Blocks, bearing, starboard ...	1 pr.	—	C.	DG.2
	STD 1553/C/40	Bolt, special ...	16	S.99.B	C.	5
1304	F.185860	Bolt, securing jack to lever ...	2	S.99.B	C.	DG.2
4219	F.191499	Bolt, banjo ...	4	S.95.B	C.	DG.2
	STD 1231/3B	Lug, locking ...	4	S.2	MR/C	4
4214†	A.198842/1	Pipe, greaser, port, inner ...	1	—	C.	DG.2
4215†	A.198842/2	Pipe, greaser, starboard, inner ...	1	—	C.	
4216†	A.198842/3	Pipe, greaser, port, outer ...	1	—	C.	DG.2
4217†	A.198842/4	Pipe, greaser, starboard, outer ...	1	—	C.	
	AGS 1186/4	Seal ...	4	—	C.	
	F.202783	Shim, flap synchronising jack mounting ...	QR	L.72		
	F.202784	Shim, flap synchronising jack mounting ...	QR	L.72		
	F.202785	Shim, flap synchronising jack mounting ...	QR	L.72		
	F.202786	Shim, flap synchronising jack mounting ...	QR	L.72		
	STD 915/C/22	Washer ...	4	DTD.610	C.	4
		† For details see Piping Chart				

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		1 2 3 4 5				
138	B.182043	Lever, aileron, inboard, group	2	—	B.	DG.1
2A/9500415	Ball + roller- BRA-1/2"	Bearing	2	—	B.	
5783	STD 1357/40	Ferrule	4	S.2		
	A.120920	Sleeve	1	S.2	C.	DG.1
	STD 184/5/B	Washer	4	S.2		
	AS 2504/20J	6-kt.-Bolzen	2	—		DG.1
	SP 13/J	U-Scheibe	2	—		DG.1
	A 27/JS	Kr.-Mutter	2	—		DG.1
	AS 2504/9G	6-kt.-Bolzen	4	—		DG.1
	SP 13/G	U-Scheibe	4	—		DG.1
	A 27/GS	Kr.-Mutter	4	—		DG.1
146	B.181399	Lever, aileron control, rib "L"	2	—	B.	DG.1
151	A.181278	Link, idling, aileron control	4	—	B.	DG.1
	C.201270-1	LINKAGE, AILERON BOOSTER, ASSEMBLY	—	—		
127	A.181938	Bearing, aileron booster unit	2	—	B.	DG.1
	STD 1639/4/EX	Bolt, attachment of bearing blocks at aileron booster unit	32	S.95.B	C.	5
5257	F.201358	Bolt, attachment of booster unit to lever...	2	S.95.B	C.	DG.1
5262	C.201270/A	Housing, bearing, port, group	1	—	B.	DG.1
		Consisting of :—				
	STD 1553/E/145	Bolt	1	S.99		
	B.201276	Housing, group	1	—		
	F.168683	Stud	2	H.T.S.		
4189	F.198959	Stud	2	H.T.S.	C.	DG.1
	AS 455/209	Stahlstift	4	—		DG.1
	A27/ES	Nut	1	—	C.	
	SP 9/C8	Pin, split	1	—	C.	
	A.201278	Plug, end	1	H.T.S.		
	AS 1903/E12	Saddle	2	—	C.	
5263	C.201271/A	Housing, bearing, starboard, group	1	—	B.	DG.1
		Consisting of :—				
	STD 1553/E/145	Bolt	1	S.99		
	B. 201277	Housing, group	1	—		
	F.168683	Stud	2	H.T.S.		
4189	F.198959	Stud	2	H.T.S.	C.	DG.1
	A 27/ES	Nut	1	—	C.	
	SP 9/C8	Pin, split	1	—	C.	
	A.201278	Plug, end	1	H.T.S.		
	AS 1903/E12	Saddle	2	—	C.	
	B.255482	Lever, aileron booster unit, port, group (Mod. 467)	1	—		DG.1
	B.255483	Lever, aileron booster unit, starboard group (Mod. 467)	1	—		DG.1
	A 25/18B-1S	6kt.-Schraube	1	—		DG.1
27S/83	Ball + Roller- BRL-5/8"	Bearing	2	—	B.	
1560	A.191949	Block, bearing	2	Stamping	C.	DG.1
1561	F.191951	Bolt, bearing retaining	2	S.96.B	C.	DG.1
132	F.182095	Bolt, shackle attachment	2	S.95.B	C.	DG.1
1562	A.191950	Cap, bearing retaining	2	DTD.364	C.	DG.1
	C.201274	Lever, port, group	1	—		
	C.201275	Lever, starboard, group	1	—		
5261	F.202435	Bush	2	BSS.369	C.	DG.1
	STD 1357/37	Ferrule	4	S.2		
	STD 1357/38	Ferrule	4	S.2		
174	F.182015	Pin, lever attachment	2	S.97.B	C.	DG.1
	F.204885	Gestänge-Verbindung	1	DTD.364	C.	DG.1
	AS 2504/50	6kt.-Schraube	2	—		DG.1

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Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
2364	B.182065					Lever, port, group	1	—	—	—
2365	B.182066					Lever, starboard, group	1	—	—	—
	F.168914					Bush, special	2	S.95.B	—	—
	STD 1357/37					Ferrule	4	S.2	—	—
	STD 1357/38					Ferrule	4	S.2	C.	—
2A/9500365	A.254844/83					Shackle, group (Ae.A.T.6618a)	2	—	B.	DG.1
	Ball + Roller-ACL 5/8"					Bearing, contact	2	—	B.	—
	F.168716					Spindle	2	S.95.B	—	—
	F.168717					Spindle	2	S.95.B	—	—
7959	F.214989					Washer, special, for shackle, (Mod. 467)	QR	S.1	C.	DG.1
7960	F.214990					Washer, special, for shackle (Mod. 467)	QR	S.1	C.	DG.1
7961	F.214991					Washer, special, for shackle (Mod. 467)	QR	S.1	C.	DG.1
7962	F.214992					Washer, special, for shackle (Mod. 467)	QR	S.1	C.	DG.1
1501	F.190470					Washer, special	2	DTD.610	C.	DG.1
1559	F.192086					Washer, bearing attachment bolt	2	S.3	C.	DG.1
	STD 1208/180 88/20					Washer, shim, between levers	QR	Shim Steel	C.	—
	STD 1208/180/ 88/30					Washer, shim, between levers	QR	Shim Steel	C.	—
	STD 1208/180/ 88/45					Washer, shim, between levers	QR	Shim Steel	C.	—
4109	F.199249					Plate, locking, for bearing block	2	S.3	C.	DG.1
4110	F.199250					Plate, locking, for bearing block	14	S.3	C.	DG.1
157	F.181791/83					Shackle ... (Ae.A.T-6970)	2	Stamping	B.	DG.1
	Hoffmann-Nr. 12					Nadellager	2	—	—	DG.1
7122	F.210462					Shim, for linkage 1,2 mm	QR	DTD.166	C.	DG.1
7123	F.210463					Shim, for linkage 1,0 mm	QR	DTD.166	C.	—
7124	F.210464					Shim, for linkage 0,8 mm	QR	DTD.166	C.	—
7125	F.210465					Shim, for linkage 0,6 mm	QR	DTD.166	C.	—
7126	F.210466					Shim, for linkage 1,2 mm	QR	DTD.166	C.	DG.1
7127	F.210467					Shim, for linkage 1,0 mm	QR	DTD.166	C.	—
7128	F.210468					Shim, for linkage 0,8 mm	QR	DTD.166	C.	—
7129	F.210469					Shim, for linkage 0,6 mm	QR	DTD.166	C.	—
	B.232006					Tube, control, oder	2	—	B.	DG.1
	A.229676					Tube, control	2	—	—	DG.1
	A.232008					Fork, end	1	—	—	DG.1
	A.232007					Nut, special	1	—	—	DG.1
8362	F.215654					Plate, locking (Mod. 481)	2	DTD.166	C.	DG.2
8360	F.215167					Sleeve, flap, inboard hinge (Mod. 481)	2	S.95.B	C.	DG.2
8359	F.215166					Sleeve, flap, inner and outer hinges (Mod. 481)	4	S.95.B	C.	DG.2
8361	F.215165					Sleeve, flap, hinge at jack (Mod. 481)	2	S.95.B	C.	DG.2
164	A.180993					Tube, aileron control, inboard, port	1	—	B.	DG.1
165	A.180994					Tube, aileron, control inboard, starboard	1	—	B.	DG.1
166	A.180995					Tube, aileron control, between tail ribs "E" and "G"	2	—	B.	DG.1
1502	A.191584					Tube, aileron control, between tail ribs "G" and "L," group	2	—	B.	DG.1
168	A.169527					Eye-end	1	—	B.	DG.1
169	A.171048					Tube, aileron control, between tail rib "L" and booster unit, port	1	—	B.	DG.1
170	A.171049					Tube, aileron control, between tail rib "L" and booster unit, starboard	1	—	B.	DG.1

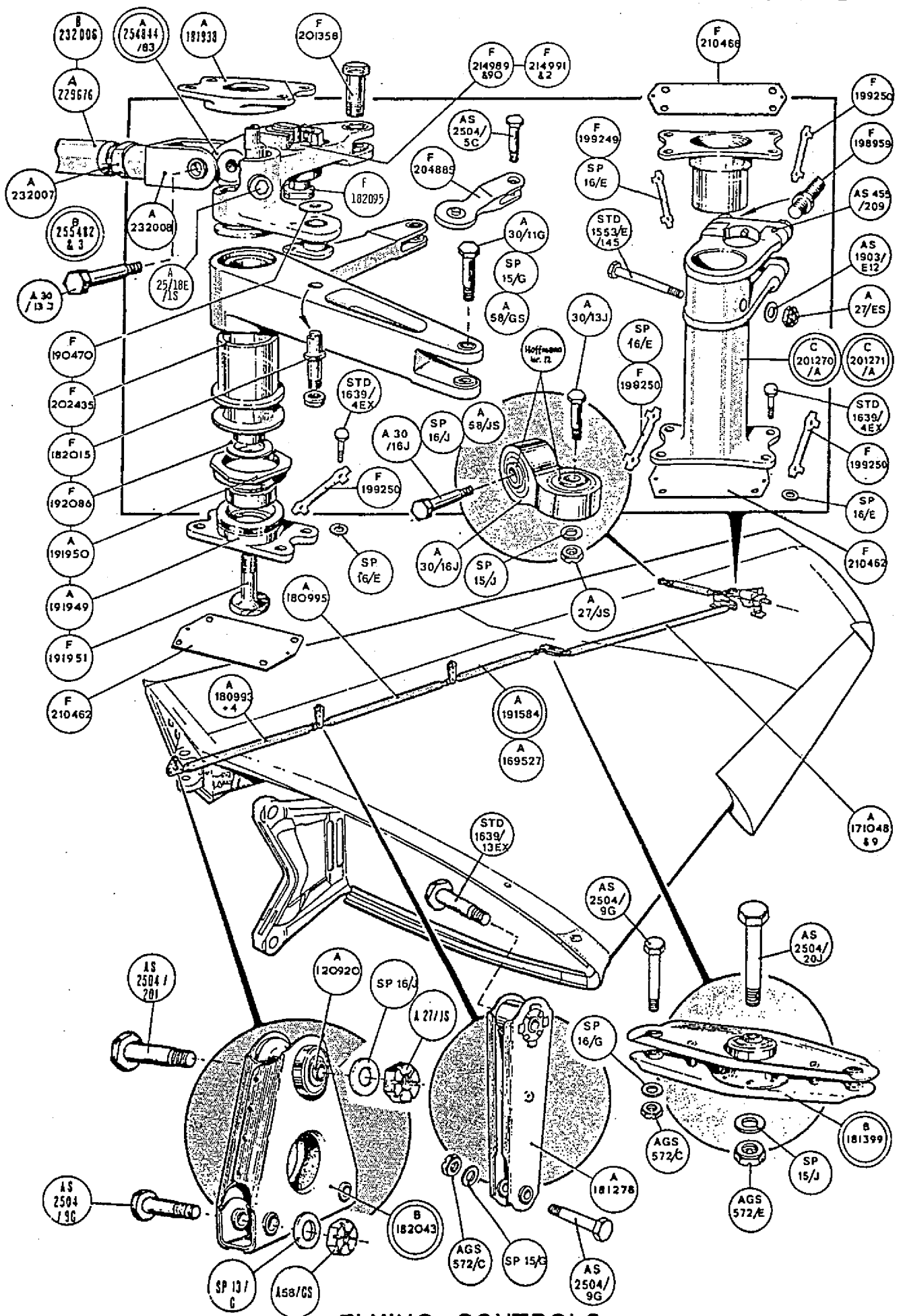
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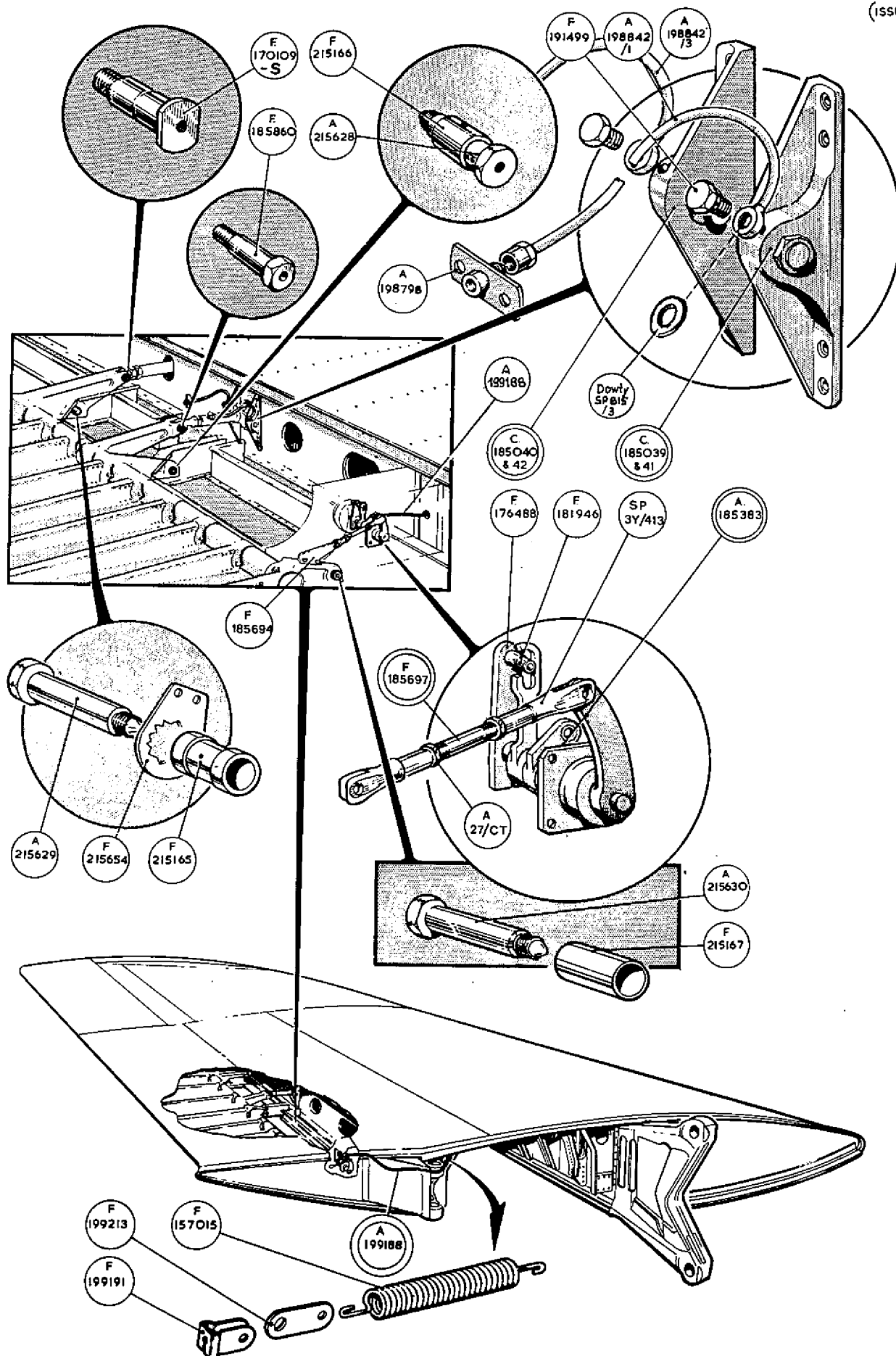
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Ref. No.	Part No.	Description								No. Off	Material Specification	M.R. Class of Store	Place No.
		1	2	3	4	5	6	7	8				
		SUMMARY OF STOCK ITEMS											
	A25/1C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A25/2C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A25/3C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A25/6C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A25/18E	Bolt, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A30/11G	Bolt, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A30/13J	Bolt, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	AS 1242/4C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A30/9G	Bolt, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A30/20J	Bolt, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A30/5C	Bolt, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	SP 21	Lubricator	...	...	...	...	...	...	...	—	—	—	—
	A27/C P	Nut, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A27/C S	Nut, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A27/C T	Nut, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	A27/E S	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A27/G S	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A16Y/J S	Nut, 3/8"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A27/J T	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A27/L S	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A58/G S	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A58/L T	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	A58/N S	Nut	...	...	...	...	...	...	...	—	—	—	—
	AGS 572/C	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	AGS 572/E	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	AGS 572/J	Nut, 1"	B.S.F.	...	...	...	...	...	...	—	—	—	—
	AGS 2001/C1	Nut, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	AGS 2002/C1	Nut, 2	B.A.	...	...	...	...	...	...	—	—	—	—
	SP.4/Y.32	Pin	...	...	...	...	...	...	...	—	—	—	—
	SP.15/C	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP15/G	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP15/J	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP15/L	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP16/C	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP16/G	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP16/J	Washer	...	...	...	...	...	...	...	—	—	—	—
	SP16/P	Washer	...	...	...	...	...	...	...	—	—	—	—

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