

SERVICES—PRESSURISATION CENTRE FUSELAGE

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R. Class of Store	Plate No.
		1 2 3 4 5				
	C.203286	CABIN PRESSURISING AND AIR CONDITION- ING, CENTRE FUSELAGE, ASSEMBLY	—	—	—	
	D.202065	CABIN PRESSURISING EQUIPMENT, BE- TWEEN FRAMES 26 AND 31, ASSEMBLY	—	—	—	
1395	F.190853	Bolt, special, attaching air supply valve to support- ing bracket	2	S.95.B	C.	NL.1
7829	F.212215	Block, securing air supply valve	1	—	C.	NL.1
1660	F.194162	Circlip, for air supply valve attaching bolts ...	2	Sp. St.	C.	NL.1
1413	A.190174	Clamp, for pipe couplings	7	—	C.	NL.1
2837	A.188353	Clamp, half, at cold and hot air pipes, frame 26	4	LFS.23	MR/C	NL.1
6400	F.201608	Clip, securing air supply valve	1	L.72	MR/C	NL.1
	STD 1682/8	Clip, securing air supply pipes	2	S.3 & T.26	C.	5
	STD 841/17	Clip, securing drain pipes, $\frac{7}{8}$ " wide x 22 S.W.G. x 1-7" long (Make from 30B/1433)	7	DTD.610	C.	4
	STD 843/17	Clip, securing drain pipes (Local manufacture) ...	1	S.3	—	
1385	F.190242	Collar, for expansion joint at air supply pipes ...	2	DTD.364	C.	NL.1
6401	E.201098	Duct, outlet, from pre-cooler	1	L.59	B.	NL.1
6402	E.201099	Duct, outlet, from inter-cooler	1	L.59	B.	NL.1
	STD 532/4	Ferrule, at inter-cooler attachment... ..	4	S.95		4
9068	Dunlop - DAS.393/24/2,5	Hose, connection for pipes at inter-cooler (Mod. 485)	2	Silicone Rubber		
6403	A.203407	Inter-cooler, group (Marston D.119/6A modified)	1	—	A.	NL.1
7184	A.203140	Channel, seal retaining	2	Rolled Section	MR/C	
7185	F.203141	Channel, seal retaining	2	Rolled Section	MR/C	
6404	C.201588	Member, sealing	1	—	C.	NL.1
6405	C.201590	Member, sealing	1	—	C.	NL.1
	6F-BAMF-D-12202	Strip, sealing	1	Rubber	C.	NL.1
	A.203406/3	Strip, sealing	2	L.A.		
	A.203406/4	Strip, sealing	2	L.A.		
	STD 1509/23/100	Tube, distance, $\frac{5}{8}$ " o/d x 17 S.W.G. x 1" long (Make from 30B/556)	2	T.4	MR/C	4
6416	B.201551	Pipe, from cold air unit to expansion joint, complete with lagging	1	L.54	C.	NL.1
6419	B.201552	Pipe, from by-pass valve to pre-cooler and connection	1	DTD.253	C.	NL.1
6413	C.201553/3	Pipe, from connection to inter-cooler inlet ... (Pre Mod. 485)	1	DTD.253	C.	
6411	C.201553/4	Pipe, from variable orifice valve to cold air unit ...	1	DTD.253	C.	NL.1
6422	C.201553/5	Pipe, from air supply valve to variable orifice valve	1	DTD.253	C.	NL.1
6417	C.201553/6	Pipe, from variable orifice valve to connection ...	1	L.54	C.	NL.1
6418	C.201553/7	Pipe, from by-pass valve to air supply valve ...	1	DTD.253	C.	NL.1
6420	C.201553/8	Pipe, from pre-cooler to by-pass valve	1	DTD.253	C.	NL.1
6423	C.201553/9	Pipe, from connection to by-pass valve	1	DTD.253	C.	NL.1
6415	C.201553/10	Pipe, flood air, from cold air pipe to air supply valve	1	L.54	C.	NL.1
6421	C.201553/11	Pipe, from flexible coupling to engine connection	1	DTD.253	C.	NL.1

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		1	2	3	4	5				
7187†	C.201553/13					Pipe, from connection on cold air pipe to by-pass valve	1	DTD.253	MR/C	
7186†	C.201553/14					Pipe, from connection on hot air pipe to by-pass valve	1	DTD.253	MR/C	
7188†	C.201553/15					Pipe, from connection on pre-cooler outlet pipe to bulkhead union to top skin	1	DTD.253	MR/C	
7190†	C.201553/18					Pipe, for inter-cooler drain	1	DTD.253	MR/C	
7189†	C.201553/20					Pipe, for pre-cooler drain	1	DTD.253	MR/C	
7191†	C.201553/21					Pipe, for pre-cooler and inter-cooler drains ...	2	DTD.253	MR/C	
	AS 4760-S					Ablassventil	2	—	—	NL1
F+W Pkt. 453	6F-BAMF-D-12149					Übergangsnippel	2	—	—	
Ae.A.443	AGS 1186/B					Dichtung	2	—	—	
9563	C.201553/22					Pipe, union to variable orifice valve	1	L.54	—	
10165	C.201553/23					Pipe, expansion joint to flange joint	1	L.54	—	
9065	C.201553/24					Pipe, cold air unit to frame 29 (Mod. 485) ...	1	DTD.253	—	
9066	C.201553/25					Pipe, frame 29 to inter-cooler (Mod. 485) ...	1	DTD.253	—	
9067	C.201553/26					Pipe, inter-cooler to joint (Mod. 485)	1	DTD.253	—	
9064	C.201553/27					Pipe, joint to cold air unit	1	DTD.253	—	
6424	F.201701					Plate, tie, securing inter-cooler and pre-cooler ...	2	L.72	C.	NL1
6425	F.207097					Plate, sealing, pipes at frame 29, port	2	LFS.21	C.	NL1
6426	F.207098					Plate, sealing pipes at frame 29, starboard ... (Pre Mod. 485)	2	LFS.21	C.	
9062	A.214666					Plate, sealing at frame 29, starboard (Mod. 485)...	1	LFS.21	—	NL1
9063	A.214667					Plate, sealing at frame 29, starboard (Mod. 485)...	1	LFS.21	—	NL1
6408	A.203406					Pre-cooler, group (Marston D.119/5A modified)	1	—	A.	NL1
7184	A.203140					Channel, seal retaining	2	Rolled Section	MR/C	
7185	F.203141					Channel, seal retaining	2	Rolled Section	MR/C	
6409	C.201587					Member, sealing	1	—	C.	NL1
6410	C.201589					Member, sealing	1	—	C.	NL1
	6F-BAMF-D-12202					Strip, sealing	1	Rubber	C.	
	A.203406/3					Strip, sealing	2	L.A.	—	
	A.203406/4					Strip, sealing	2	L.A.	—	
	STD 1509/23/100					Tube, distance $\frac{1}{8}$ " o/d x 17 S.W.G. x 1" long (Make from 30B/556)	2	T.4	MR/C	4
	STD 1744/8					Sleeve, sealing, for pipe connection	1	Silicone Rubber	C.	5
	STD 1744/10					Sleeve, sealing, for expansion joint	2	Silicone Rubber	C.	5
—	STD 1507/3/012					Tube, distance, $\frac{1}{8}$ " o/d x 22 S.W.G. x 0.12" long (Local manufacture)	2	T.26	—	4
	STD 1509/23/040					Tube, distance, for clamp at cold and hot air pipes frame 26, $\frac{1}{8}$ " o/d x 17 S.W.G. x 0.4" long (Make from 30B/557)	4	T.4	MR/C	4
4601	F.203207					Tube, spacer, for air supply pipe expansion joint	2	DTD.253	C.	NL1
	C.201615					UNIT, COLD AIR, ASSEMBLY	—	—	—	
1382	F.190674					Bolt, special, attaching unit to mounting bracket	9	S.95.B	C.	NL1
7192	B.201605					Bracket, mounting, forward	1	S.3 & T.26	MR/C	
7193	B.201612					Bracket, mounting, aft	1	S.3 & T.26	MR/C	
27UA/974	Godfrey-23421/LX					Dip-stick, for oil level (Mod. 673)	1	—	—	

† For details see Piping Chart

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		1	2	3	4	5				
27UA/401	Godfrey-23407					Unit, cold air, type Mk. 6W	1	—	A.	
6132	B.209845					Valve, variable orifice, group	1	—	B.	NL.1
	F.193157					Bolt, special	1	S.95.B		
	A.190352					Plug-end	1	DTD.364		
	A.193154					Plug-end	1	DTD.364		
	A.193155					Retainer, for spring	1	S.62.B		
	B.193153					Valve, detail... ..	1	S.62.B		
7113	F.209846					Spring	1	Sp. St.	MR/C	
6427	B.202060					Valve, air supply and actuator, group	1	—	A.	NL.1
1419	B.190348					Valve, by-pass, for pre-cooler, group	1	—	B.	NL.1
	Std.1547/22/12					Washer, packing, for air supply and variable orifice valve, attachments	2	DTD.610		4
	Std.1695/5					Washer, sealing, 1 $\frac{3}{4}$ " I/d	7	DTD.378	C.	5
	B.203319					PIPES, AIR SUPPLY, BETWEEN NOSE SPAR AND FRAME 27, ASSEMBLY	—	—		NL.1
2837	A.188353					Clamp, half	4	LFS.23	MR/C	
	Std.841/14					Clip, securing pipe, $\frac{1}{8}$ " wide $\times$ 22 S.W.G. $\times$ 1-4" long	3	DTD.610	C.	4
6428	C.202090					Pipe, complete with lagging	2	L.54	C.	NL.1
†	C.201553/28					Pipe, bulkhead union in top skin to connections at frame 18	1	DTD.253	—	
						† For details see Piping Chart				

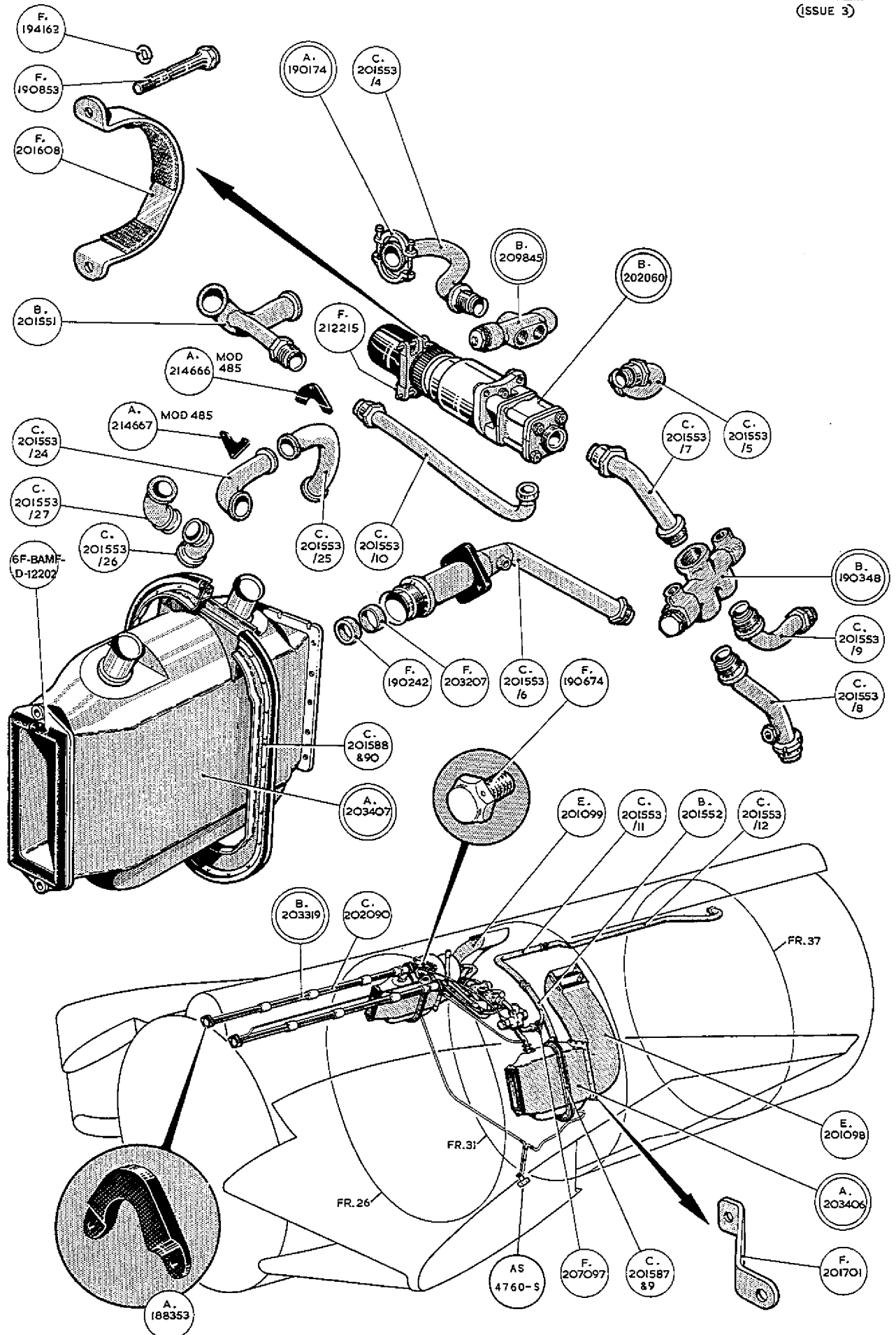
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		1	2	3	4	5				
	B.203384	PIPES, AIR SUPPLY, BETWEEN FRAMES 31 AND 37, ASSEMBLY					—	—		
7195	F.204795	Clip, securing pipes at frames 35 and 36 ... (Local Manufacture)					2	S.3	MR/C	
7196	F.203382	Clip, securing pipes forward of frame 32 ... (Local Manufacture)					1	L.72	MR/C	
	Std.851/37	Clip, securing pipes $\frac{3}{8}$ " wide $\times$ 22 S.W.G. $\times$ 3-7" long (Make from 30B/1433)					1	DTD.610	MR/C	4
	Std.1939/2	Packing, for clips ...					1	—		
6429	C.201553/12	Pipe, complete with lagging ...					1	L.54	C.	NL.1
	Std.1546/17/12	Washer, packing for clips ...					1	DTD.610		4

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