

# TAIL UNIT—RUDDER

Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Place No.
		1	2	3	4	5				
9838	D.248711	RUDDER GROUP (Mod. 2483)					1	—	A.	PC.2
		(Complementary parts, e.g., intercomponent attachments, are listed on Page PE.1, and will not be supplied with the assembly spare)								
1596	—	Bearing, top, group					1	—	C.	PC.2
	A.177979	Consisting of:—					1	Stamping		PC.2
	A.177978/79	Block, bearing } Not supplied separate					1	Stamping		PC.2
		Cap, bearing }					1			
1597	—	Bearing, bottom, group					1	—	C.	PC.2
	A.177977	Consisting of:—					1	Stamping		PC.2
	A.177976	Block, bearing } Not supplied separate					1	Stamping		PC.2
		Cap, bearing }					1			
	F.183594	Block, spacer					1	—		
1599	STD 1553/C/30	Bolt, attachment of lever					4	S.99.B	C.	4
	F.186349	Bolt, attachment of top bearing cap					2	S.1	C.	PC.2
1600	F.186350	Bolt, attachment of lower bearing cap					2	S.1	C.	PC.2
	STD 1639/3/CX	Bolt, attachment of bearing blocks to spar					4	S.95.B	C.	5
	STD 1639/4/CX	Bolt, attachment of bearing blocks to spar (Mod. 450)					4	S.95.B	C.	4
9411	F.213724	Bolt, special, correction of trim tab shaft (Mod. 91)					1	S.95.B		PC.2
	B.214414	Channel, sub, spar (Mod. 91)					1	L.72		
2863	A.184335	Diaphragm, at rib No. 4, between main and sub spars					1	DTD.610	MR/C	PC.1
2864	F.183758	Diaphragm, at rib No. 3, between main and sub spars					1	DTD.610	MR/C	PC.1
2865	A.183759	Diaphragm, upper, aft of lever, between main and sub spars					1	DTD.610	MR/C	PC.1
2866	A.183760	Diaphragm, lower, aft of lever, between main and sub spars					1	DTD.610	C.	PC.1
	A.185826	Duct, cable					1	L.54		
	A.177975	Lever, operating					1	Stamping		
	B.183591	Member, top edge					1	L.53		PC.1
9409	B.203279	Panel, nosing (Mod. 91)					1	L.72	C.	PC.2
	STD 1221/Z/A25	Pin (Mod. 91)					1	St. Steel	C.	PC.2
	STD 1221/Z/A25/S10	Pin (Uebermass 4,05 mm)					n.B.			
	SP 113/B2-1/2-S	Pin (Normalmass 3,95 mm)					n.B.			
	SP 113/B2-1/2-1S	Pin (1. Uebermass 4,00 mm)					n.B.			
	SP 113/B2-1/2-2S	Pin (2. Uebermass 4,05 mm)					n.B.			
	SP 113/B2-1/2-3S	Pin (3. Uebermass 4,10 mm)					n.B.			
2867	F.148758	Plate, locating, on lower hinge bearing cap					2	DTD.610	MR/C	PC.2
2868	F.165348	Plate, locating, on lower hinge bearing block					2	L.40 or DTD.364	MR/C	PC.2
	C.226221	Nosing, assembly (AS.840/30)					1	—		
	A.226214	Bracket, mounting lower, for lower channel (AS.840/30)					1	S.3	MR/C	PC.2
	A.226213	Bracket, mounting upper, for lower channel (AS.840/30)					1	S.3	MR/C	PC.2
	A.226212	Bracket, mounting lower, for channel between ribs No. 4 and 5 (AS.840/30)					1	S.3	MR/C	PC.2
	A.226211	Bracket, mounting upper, for channel between ribs No. 4 and 5 (AS.840/30)					1	S.3	MR/C	PC.2
	A.226216	Bracket, mounting lower, for channel between ribs No. 5 and 6 (AS.840/30)					1	S.3	MR/C	PC.2
	A.226215	Bracket, mounting upper, for channel between ribs No. 5 and 6 (AS.840/30)					1	S.3	MR/C	PC.2
2869	F.184187	Bracket, mounting lower, for channel between ribs No. 8 and 9					1	S.3	MR/C	PC.2
2879	B.184423	Channel, mounting for balance weight, between ribs No. 1 and 2					1	DTD.610	MR/C	PC.2
2880	B.184422	Channel, mounting for balance weight, between ribs No. 4 and 5					1	DTD.610	MR/C	PC.2

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		1	2	3	4	5				
2881	B.184421					Channel, mounting for balance weight, between ribs No. 5 and 6	1	DTD.610	MR/C	PC.2
2883	B.184419					Channel, mounting for balance weight, between ribs No. 8 and 9	1	DTD.610	MR/C	PC.2
	F.217958					Channel (Mod. 91)	1	L.72	—	PC.2
2884	D.184080/2					Skin, bottom	1	DTD.610	MR/C	PC.2
2885	D.184080/1					Skin, top	1	DTD.610	MR/C	PC.2
4283	F.183706					Stop	1	DTD.364	MR/C	PC.2
	A.226284 or					Weight, mass balance (AS.840/30)	1	Lead	—	PC.2
	A.226285					Weight, mass balance (AS.840/30)	AR	Lead	—	PC.2
2887	C.183466					Rib, No. 1	1	DTD.610	MR/C	PC.1
2888	C.183467					Rib, No. 2	1	DTD.610	MR/C	PC.1
2889	B.183468					Rib, No. 3 (Angle F.188811 wired on)	1	DTD.610	MR/C	PC.1
2890	B.183469					Rib, No. 4 (Angle F.188811 wired on)	1	DTD.610	MR/C	PC.1
2891	C.183470					Rib, No. 5	1	DTD.610	MR/C	PC.1
2892	C.183471					Rib, No. 6	1	DTD.610	MR/C	PC.1
2893	B.183472					Rib, No. 7	1	DTD.610	MR/C	PC.1
2894	C.183473					Rib, No. 8 (Angle F.183480 wired on)	1	DTD.610	MR/C	PC.1
2895	B.183474					Rib, No. 9	1	DTD.610	MR/C	PC.1
2896	B.183475					Rib, No. 10	1	DTD.610	MR/C	PC.1
2897	F.183691					Rib, nose, bottom	1	DTD.610	MR/C	PC.1
2898	F.183692					Rib, nose, below lower hinge	1	DTD.610	MR/C	PC.1
2899	F.183693					Rib, nose, between lower hinge	1	DTD.610	MR/C	PC.1
2900	A.183694					Rib, nose, above lever	1	S.3	MR/C	PC.1
	A.203277					Rib, nose, above trim tab shaft attachment (Mod. 91)	1	L.72	—	PC.1
	A.203278					Rib, nose, below trim tab shaft attachment (Mod. 91)	1	L.72	—	PC.1
2901	A.183695					Rib, nose, at rib No. 4	1	S.3 and DTD.610	MR/C	PC.1
2902	F.183696					Rib, nose, between ribs No. 4 and 5	1	DTD.610	MR/C	PC.1
2903	F.183697					Rib, nose, at rib No. 5	1	DTD.610	MR/C	PC.1
2904	F.183698					Rib, nose, lower, at rib No. 6	1	DTD.610	MR/C	PC.1
2905	F.183699					Rib, nose, upper, at rib No. 6	1	DTD.610	MR/C	PC.1
2906	F.183700					Rib, nose, between ribs No. 6 and 7	1	DTD.610	MR/C	PC.1
2907	F.183701					Rib, nose, below upper hinge	1	DTD.610	MR/C	PC.1
2908	F.183702					Rib, nose, at rib No. 8	1	DTD.610	MR/C	PC.1
2909	F.183703					Rib, nose, at rib No. 9	1	DTD.610	MR/C	PC.1
2910	F.183704					Rib, nose, at rib No. 10	1	DTD.610	MR/C	PC.1
2911	A.183568					Section, trailing edge, between ribs No. 1 and 2	1	—	MR/C	PC.1
2912	B.183569					Section, trailing edge, between rib No. 5 and top edge member	1	—	MR/C	PC.2
	B.203272					Shaft, operating trim tab, group (Mod. 91)	1	—	—	PC.2
	Hoffmann-CF.2.A					End, rod	1	—	—	—
	D.248711/1					Skin, port (Mod. 2483)	1	L.72	—	PC.2
	D.248711/2					Skin, starboard (Mod. 2483)	1	L.72	—	PC.2
	D.214411					Spar, main (Mod. 91)	1	L.72	—	—
2915	A.183757					Spar, sub; forward, between ribs No. 1 and 2	1	DTD.610	MR/C	PC.1
2916	C.183756					Spar, sub; forward, between ribs No. 2 and 5	1	DTD.610	MR/C	PC.1
2917	A.183571					Spar, sub; forward, between ribs No. 7 and 5	1	DTD.610	MR/C	PC.1
2918	A.183570					Spar, sub; forward, between ribs No. 8 and 9	1	DTD.610	MR/C	PC.1
2919	A.183511					Spar, sub; aft, between ribs No. 1 and 2	1	DTD.610	MR/C	PC.1
	C.214410					Spar, sub; aft, between ribs No. 2 and 5, at trim tab (Mod. 91) (Angle F.188812 wired on)	1	DTD.610	—	PC.1

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		1	2	3	4	5				
2921	A.183509	Spar, sub, aft, between ribs No. 5 and 6	...	...	...	...	1	DTD.610	MR/C	PC.1
2922	A.183508	Spar, sub, aft, between ribs No. 6 and 7	...	...	...	...	1	DTD.610	MR/C	PC.1
2923	A.183507	Spar, sub, aft, between ribs No. 7 and 8	...	...	...	...	1	DTD.610	MR/C	PC.1
2924	A.183506	Spar, sub, aft, between ribs No. 8 and 9	...	...	...	...	1	DTD.610	MR/C	PC.1
2925	A.183505	Spar, sub, aft, between ribs No. 9 and 10	...	...	...	...	1	DTD.610	MR/C	PC.1
	C.248867	Spoiler, port (Mod. 2483)	...	...	...	...	1	L.72		
	C.248868	Spoiler, starboard (Mod. 2483)	...	...	...	...	1	L.72		
2926	C.183884	Stiffener, port	...	...	...	...	1	DTD.610	MR/C	PC.1
2927	C.183885	Stiffener, starboard	...	...	...	...	1	DTD.610	MR/C	PC.1
2928	F.183572	Strap, butt, at nosing assembly skin joints	...	...	...	...	2	DTD.610	MR/C	PC.2
	C.248710	Tab, trim assembly...	...	...	...	...	1	—	—	PC.2
	B.214413	Hinge, trim-tap (long)	...	...	...	...	1			PC.2
	F.196920	Hinge (short)	...	...	...	...	1			PC.2
	F.196921	Pin hinge	...	...	...	...	1			PC.2
	F.248870	Block, packing	...	...	...	...	6	L.65.C or L.72		
	F.248871	Block, packing	...	...	...	...	1	L.65.C or L.72		
	F.248832	Block, packing	...	...	...	...	2	LFS.21 or Alkathene compound 11/00 black 9901		
	B.248869	Cording	...	...	...	...	1	L.72		
	C.248710/1	Skin, port	...	...	...	...	1	L.72		
	C.248710/2	Skin, Starboard	...	...	...	...	1	L.72		
	F.203269	Anschlusshebel Trimmklappe	...	...	...	...	1			PC.2
	STD 1574/26/18	Washer, for operating lever fixings	...	...	...	...	4	DTD.610	MR/C	4
4254	F.184538	Washer, tab, for balance weight fixings	...	...	...	...	8	DTD.171	MR/C	PC.2
4255	A.184130	Weight, balance, between ribs No. 1 and 2	...	...	...	...	1	—	—	PC.2
	A.202802	Weight, balance, between ribs No. 4 and 5 (Mod. 91)	...	...	...	...	1	—	—	PC.2
	A.202803	Weight, balance, between ribs No. 5 and 6 (Mod. 91)	...	...	...	...	1	—	—	PC.2
4258	C.198285	Weight, balance, between ribs No. 6 and 7	...	...	...	...	1	—	MR/C	PC.2
4259	A.184125	Weight, balance, between ribs No. 8 and 9	...	...	...	...	1	—	MR/C	PC.2

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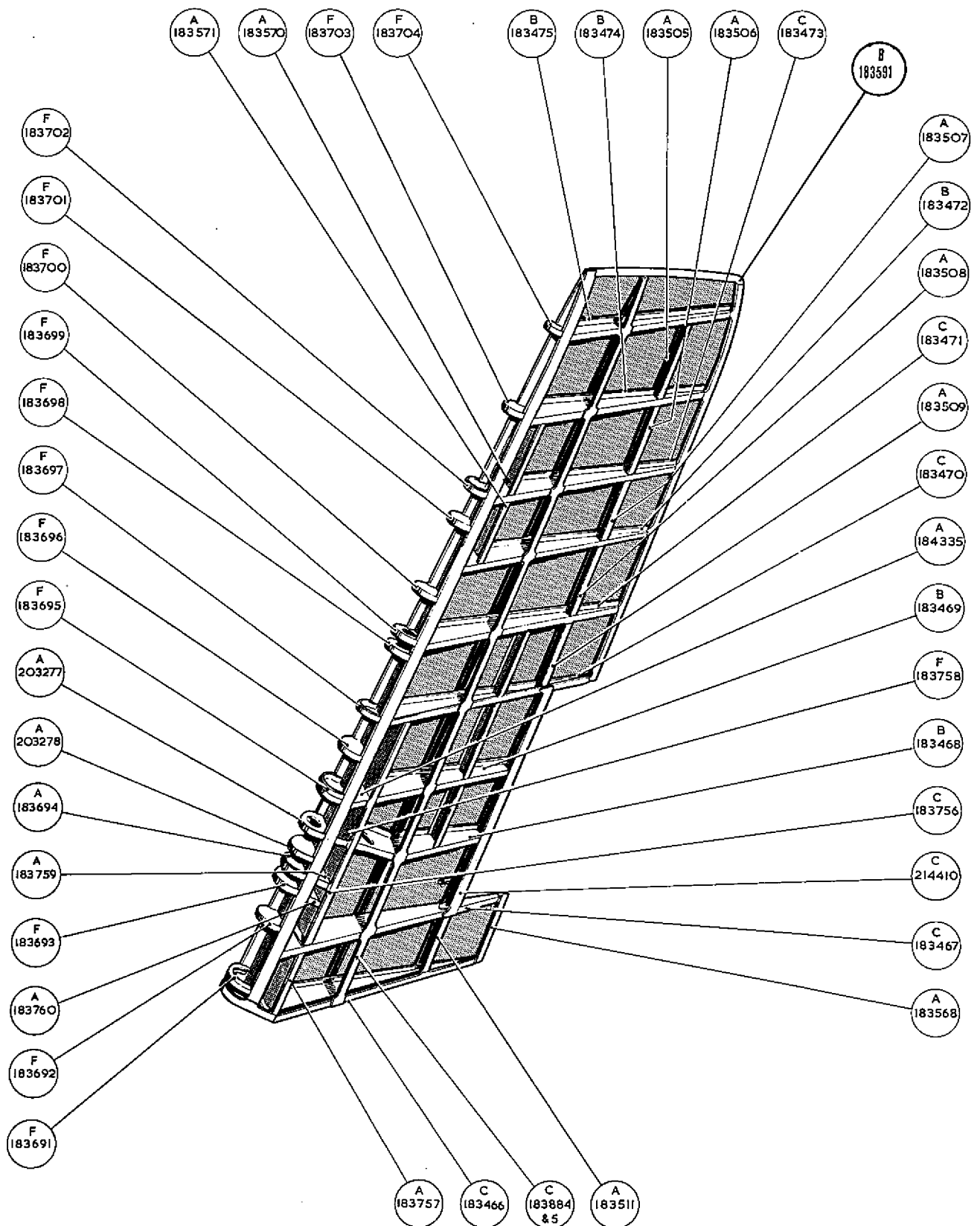
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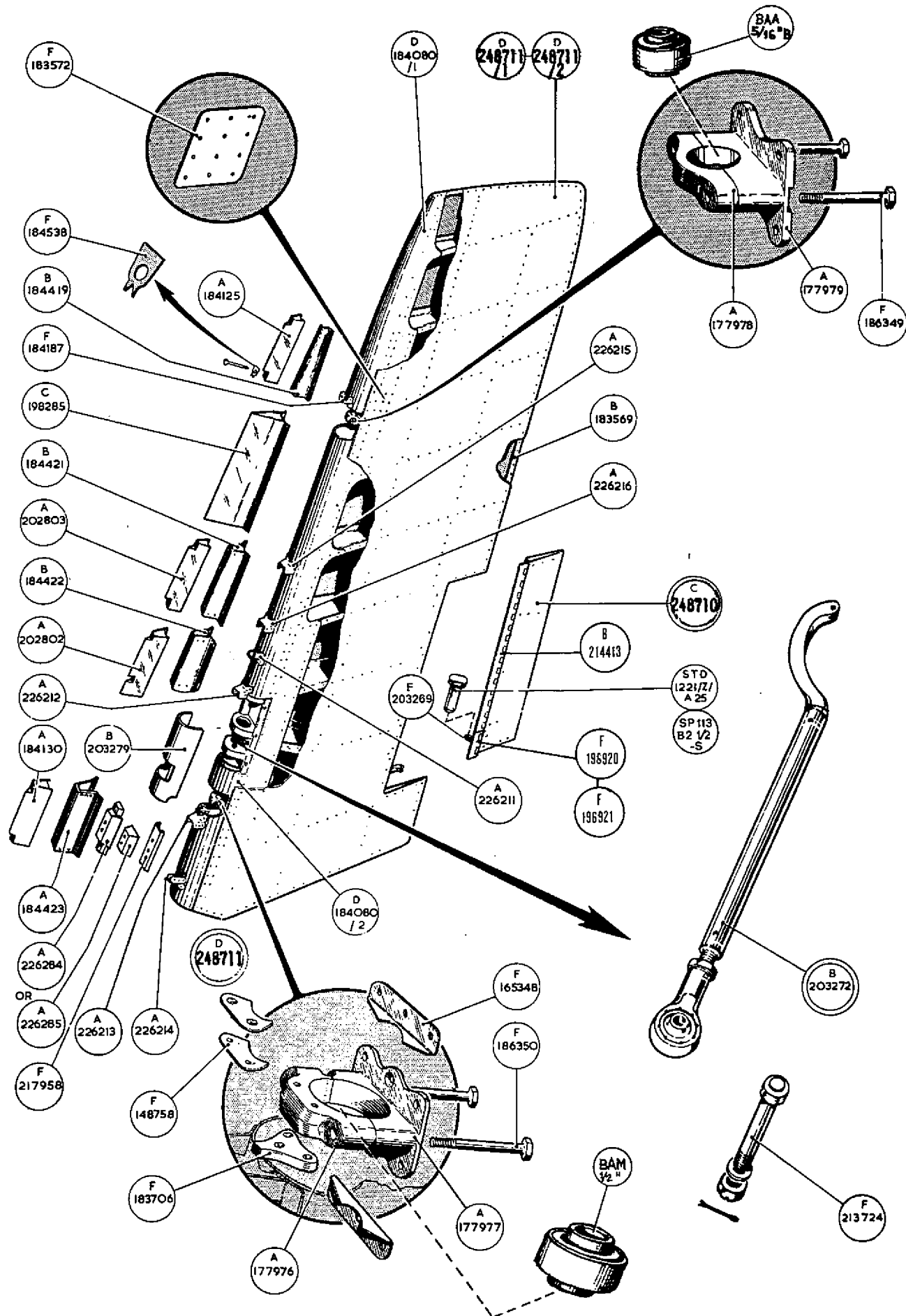
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Ref. No.	Part No.	Description								No. Off	Material Specification	M.R. Class of Store	Place No.
		1	2	3	4	5							
		SUMMARY OF STOCK ITEMS											
	A25.7B	Bolt, 4 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.1C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.2C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.9C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.10C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.15C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.25.16C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	AS.1242/1C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	AS.1242/2C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	AS.1242/3C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	AS.1242/11C	Bolt, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	AGS.2030/43	Circlip	...	...	...	...	...	...	...	—	—	—	
	AGS.2002/B1	Nut, 4 B.A.	...	...	...	...	...	...	...	—	—	—	
	AGS.2002/C1	Nut, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.27.CS	Nut, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.27.CT	Nut, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	A.27.ES	Nut, 1" B.S.F.	...	...	...	...	...	...	...	—	—	—	
	AGS.213/3	Pin, taper	...	...	...	...	...	...	...	—	—	—	
	A.33/C8	Screw, 2 B.A.	...	...	...	...	...	...	...	—	—	—	
	SP.15/C	Washer	...	...	...	...	...	...	...	—	—	—	
	SP.16C	Washer, 2 B.A.	...	...	...	...	...	...	...	—	—	—	

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