

FLYING CONTROLS—FRONT FUSELAGE

Ref. No.	Part No.	Description	No. Off					Material Specification	M.R. Class of Store	Plate No.
			1	2	3	4	5			
	E.217039	FLYING CONTROLS, FRONT FUSELAGE, ASSEMBLY								
2A/9500154	BAL.025	Bearing , for aileron control					1	—	B.	
6757	F.213777	Block , at attachment of torque tube to control column					2	S.96.B or S.95.B	C.	DD.2
205	Std.1553/E/120	Bolt , for control column crank					4	S.99	C.	
206	Std.1553/E/150	Bolt , for control column crank					8	S.99	C.	DD.2
	Std.1553/E/170	Bolt , for attachment of levers to torque shaft ...					7	S.99		
8661	Std.1553/N/330	Bolt , pivot, for rudder control lever					1	S.99	C.	
5803	F.205015	Bolt , attachment of torque tube to control column, group					2	—	C.	DD.2
	F.166254	Bolt					1	S.95.B		
	A.53057/2	Plug					1	S.2		
2137	A.53067	Bush , at attachment of torque tube to control column ...					4	S.2	C.	DD.2
248	B.177650/3	Cable , rudder arm adjusting, group					2	—	B.	DD.1
		Consisting of:—								
	A.177657	Body , union					1	—		
	B.177650/2	Cable , Bowdenex 19/2					1	—		
	B.177650/1	Conduit , Bowdenex T.2.H.					1	—		
28N/	AS.2903	Nipple					1	—	C.	
28L/12931	A.27.ET	Nut					1	—	C.	
	A.177653	Pin					1	—		
	Std.1522/2	Sleeve					2	—		
	F.177655	Spring					1	Sp. St.		
	Std.1522/1	Stop , adjusting					1	—		
	D.227983	Column , control, port, group					1	—		
207	F.180779	Adjuster					2	S.95.B	C.	
2A/9501177	BRE 1/8"	Bearing , at universal fork					2	—	B.	
27S/50	BRE 5/8"	Bearing , at control column head					2	—	B.	
1494	F.191314	Block , stop					1	DTD.364	C.	DD.2
208	F.177528	Bolt , attachment of control column tube to socket					1	S.95.B	C.	DD.2
209	F.177527	Bolt , attachment of control column tube to socket					1	S.95.B	C.	DD.2
220	F.166596	Bolt , chain guard attachment... ..					2	S.95.B	C.	DD.2
	Std.1553/E/130	Bolt , for control column crank					4	S.99		
8089	F.204430	Block , profile					1	L.65.C	C.	DD.2
	B.220655	Cable , F.26A group (See Cable Chart).					1	—		
7833	A.213425	Chain , top aileron control, complete with eye ends					1	—	C.	DD.2
211	A.182743	Chain , bottom aileron control, complete with eye ends					1	—	C.	DD.2
8662	F.221603	Clip , securing cable					1	—	C.	DD.2
	A.178531	Crank , control column					2	Stpg.		DD.2
9091	B.221990	Feel unit , group					1	—	B.	DD.2
8095	F.204424	Nut , adjusting					1	S.1	C.	DD.2
8091	A.212862	Spindle					1	S.95.B	C.	DD.2
8092	F.204420	Spring					1	DTD.215	C.	DD.2
8093	F.208510	Washer , stop					1	S.95.B	C.	DD.2
8094	F.204426	Washer , locking					1	—	C.	DD.2
8096	Std.1356/9	Washer , shim					1	—	C.	4
8097	Std.1208/90/40/48	Washer , shim					Q.R.	Shim Steel	C.	4

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		1	2	3	4	5				
212	F.180736					Ferrule, at attachment of control column tube to socket	2	S.95.B	C.	DD.2
2138	A.61599					Guard, chip at universal joint	2	—	C.	DD.2
9090	A.219902					Guard, for feel control knob (Pre Mod. 766)	1	—	C.	DD.2
① 7831	D.206792/3					Guard, chain, front portion, group	1	—	B.	DD.2
						Consisting of :—				
	D.206792/1					Cover, front...	1	DTD.610		
	C.206794					Cover, forward	1	L.59		
28M/10215	AGS.2008/B1					Nut, anchor	2	—	C.	
	F.191313					Plate, stop	1	DTD.610		
28Q/7656	AS.164/405					Rivet	2	—	C.	
28Q/7943	AS.164/304					Rivet	2	—	C.	
28Q/7655	AS.163/404					Rivet	10	—	C.	
7832	D.206792/4					Guard, chain, rear, portion group	1	—	B.	DD.2
						Consisting of :—				
	F.191312					Block, distance	1	LFS.21		DD.2
	F.177444					Block, distance	1	LFS.21		DD.2
	F.191311					Block, saddle	1	LFS.21		
	F.177443					Block, saddle	2	LFS.21		
	F.177441					Block, saddle	1	LFS.21		DD.2
	F.177445					Block, saddle	1	LFS.21		DD.2
	F.204692					Block, saddle	1	Fibre		
28D/8311	AS.1242/7C					Bolt, 2 B.A.	2	—	C.	
	A.177395					Bracket	1	S.3		
	D.206792/2					Cover, rear	1	DTD.610		
	C.206793					Cover, rear	1	L.59		
28M/10216	AGS.2008/C1					Nut, anchor	1	—	C.	
	F.177518					Packing	1	DTD.610		
28Q/10098	AS.164/409					Rivet	2	—	C.	
28Q/8147	AS.164/406					Rivet	4	—	C.	
28Q/8148	AS.164/407					Rivet	2	—	C.	
28Q/9038	AS.164/414					Rivet	2	—	C.	
28Q/10012	AS.164/415					Rivet	2	—	C.	
28Q/7943	AS.164/304					Rivet	2	—	C.	
28Q/8394	AS.163/304					Rivet	2	—	C.	
28Q/8882	AS.163/404					Rivet	10	—	C.	
27J/	Dunlop AC.14728					Handle, control, group	1	—	A.	
6974	F.180734					Lug, locking	1	DTD.610	C.	DD.2
7834	F.212863					Nut, special	1	S.95.B	C.	DD.2
	F.168225					Pin, sprocket attachment to socket...	2	S.97.B		
	B.178321					Plug-end	1	Stpg.		
	B.178579					Plug-end	1	S.95.B		
9812	F.231559					Rod, chain connecting	1	S.95.B	C.	DD.2
217	F.177524					Shim, attachment of universal fork to control tube	1	Laminum	C.	DD.2
	B.178440					Socket, joint	1	S.95.B		
8602	F.178409					Sprocket, at joint socket	1	S.95.B	C.	
1891	F.195967					Sprocket and fork, group	1	—	C.	DD.2
	A.208523					Tube, control	1	T.50		
	A.73025					Tube, distance, at universal fork	1	—		
	Std.1510/13/139					Tube, distance	1	T.4		
4654	Std.1208/90/25/64					Washer, at sprocket and fork, assembly	1	Shim Steel	C.	DD.2
① 9876	A.231571					Guard, for feel control knob (Mod.766)	1	S.510 and S.21.B	C.	
②	A.177411					Tube, control	1	T.50		

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221	Std.1208/75/33/50	Washer, at attachment of control column tube to socket	1	Shim Steel	C.	DD.2
222	Std.1208/75/33/100	Washer, at control column joint socket	1	Shim Steel	C.	DD.2
207	D.217279 F.180779	Column, control, starboard, group	1	—	C.	DD.2
2A/9501177	BRE. 3/8"	Adjuster	2	S.95.B	B.	
27S/50	BRE. 5/8"	Bearing, at universal fork	2	—	B.	
1494	F.191314	Bearing, at control column head	2	—	C.	DD.2
208	F.177528	Block, stop	1	DTD.364	C.	DD.2
209	F.177527	Bolt, attachment of control column tube to socket	1	S.95.B	C.	DD.2
220	F.166596	Bolt, attachment of control column tube to socket	1	S.95.B	C.	DD.2
	Std.1553/E/130	Bolt, chain guard attachment	2	S.95.B	C.	DD.2
	B.223295	Bolt, for control column crank	4	S.99		
210	A.182742	Cable, F.26B starboard group. (See Cable Chart).	1	—	C.	DD.2
211	A.182743	Chain, top aileron control, complete with eye ends	1	—	C.	DD.2
8662	F.221603	Chain, bottom aileron control, complete with eye ends	1	—	C.	DD.2
	A.178531	Clip, securing cable	1	—		
212	F.180736	Crank, control column	2	Stpg.		
2138	A.61599	Ferrule, at attachment of control column tube to socket	2	S.95.B	C.	DD.2
214	D.177684/B	Guard, chip, at universal guard	2	—	C.	DD.2
		Guard, chain, front portion, group	1	—	B.	DD.2
		Consisting of:—				
	D.177684/1	Cover, front...	1	DTD.610		
28M/10215	AGS.2008/B1	Nut, anchor	2	—	C.	
	F.191313	Plate, stop	1	DTD.610		
28Q/7943	AS.164/304	Rivet	4	—	C.	
28Q/7656	AS.164/405	Rivet	2	—	C.	
215	D.177684/A	Guard, chain, rear portion, group	1	—	B.	DD.2
		Consisting of:—				
	F.177441	Block, saddle	1	LFS.21		DD.2
	F.177443	Block, saddle	2	LFS.21		
	F.177444	Block, distance	1	LFS.21		DD.2
	F.177445	Block, saddle	1	LFS.21		DD.2
	F.191311	Block, saddle	1	LFS.21		
	F.191312	Block, distance	1	LFS.21		DD.2
28D/8311	AS.1242/7C	Bolt, 2 B.A.	2	—	C.	
	A.177395	Bracket	1	S.3		
	D.177684/2	Cover, rear	1	DTD.610		
28M/10216	AGS.2008/C1	Nut, anchor	1	—	C.	
	F.177518	Packing	1	DTD.610		
28Q/7943	AS.164/304	Rivet	2	—	C.	
28Q/8147	AS.164/406	Rivet	4	—	C.	
28Q/10098	AS.164/409	Rivet	2	—	C.	
28Q/9038	AS.164/414	Rivet	2	—	C.	
28Q/10012	AS.164/415	Rivet	1	—	C.	
27J/	Dunlop AC.14728	Handle, control, group	1	—	A.	
	F.180734	Lug, locking	1	DTD.610	C.	DD.2
	F.168225	Pin, sprocket attachment to socket	2	S.97.B		
	B.178321	Plug-end	1	Stpg.		

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		1	2	3	4	5					
216	B.178579 F.182735						1	S.95.B			
							1	—	C.		
9812	F.231559						2	—	C.	DD.2	
217	F.177524						1	Laminum	C.	DD.2	
	B.178440						1	S.95.B			
8602	F.178409						1	S.95.B	C.		
1891	F.195967						1	—	C.	DD.2	
	A.177411						1	T.50			
	A.73025						1	—			
4654	Std.1208/90/25/64						1	Shim	C.	DD.2	
221	Std.1208/75/33/50						1	Shim	C.	DD.2	
222	Std.1208/75/33/100						1	Shim Steel	C.	DD.2	
	C.217041	CONTROLS, BETWEEN FRAMES 10 TO 18, ASSEMBLY					—	—	—		
	C.216966	LEVERS, AFT OF SEAT FRAME, ASSEMBLY					—	—	—		
8663	B.216995						1	—	MR/B	DD.1	
228	B.168402						2	—	B.	DD.1	
	F.210577						1	T.50			
230	F.178826						2	DTD.364	C.	DD.1	
231	F.178430/3						1	T.4	C.	DD.1	
232	F.178430/4						1	T.4	C.	DD.1	
	F.210575						1	L.62			
	F.210576						1	L.62			
234	Std.1208/141/68/40						6	Shim	C.	DD.1	
287	A.168404						3	—	B.	DD.1	
6201	A.209620						3	—	B.	DD.1	
6202	A.209621						1	S.96.B	C.		
	A.217043						1	—			
276	A.166631						2	—	B.	DD.1	
	B.190129	GAITER, FOR CONTROL COLUMN, ASSEMBLY					—	—	—		
4444	F.201985						2	L.72	C.	DD.1	
4105	Std.1285/8CC						2	—	C.	4	
1495	B.190128						2	—	C.	DD.1	
4106	F.199283						1	L.72	C.	DD.1	
5799	A.205006						1	L.72	C.		
	F.165984						1	DTD.610		DD.2	
	F.218110						1	L.72		DD.2	
	F.218200						1	L.72			
	A.185082						2	—			
223	G.300225½						1	SE.85	C.	DD.2	

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Ref. No.	Part No.	Description	No. Off					Material Specification	M.R. Class of Store	Plate No.	
			1	2	3	4	5				
224	A.180432	Housing , control column crank, group						2	—		
	GACO. G.189125 $\frac{3}{8}$ "	Seal						1	SE.85	C.	DD.2
613	B.217273	Housing , bearing for aileron control						1	Casting		
	A.177446	Housing , bearing, rudder lever, group						2	—	B.	DD.2
2A/9500419	Hoffmann T.17	Bearing						1	—	B.	DD.2
	645	A.180433	Housing , bearing, rudder lever, group					2	—	B.	DD.2
2A/9500419	Hoffmann T.17	Bearing						1	—	B.	DD.2
	27Q/—	Dowty 1.00426.001	Jack					1	—	A.	
226	B.207266	Lever , elevator control under pilot's floor, group ...						1	—		
	B.229510	Lever , elevator control under pilot's floor, group ...						2	—		
	B.207567	Lever , elevator control under pilot's floor, group ...						2	—		
	B.165970	Lever , rudder control aft of frame 8 under pilot's floor, group						1	—	B.	DD.2
2139	B.207280	Lever , rudder control, group						1	—		
	B.207281	Lever , rudder control under pilot's floor, group ...						1	—		
	A.53255	Nut , attachment of torque tube to control column ...						2	S.2	C.	DD.2
	Std.1921/SS	Nut , for spindle, at aileron control jack						1	S.94.B		
226	F.230465	Packing , for rudder bar pedestal						2	L.72		
	F.211957	Piece , distance, at rudder control lever						1	S.1.B		
① 5804	A.53057/1	Pin , attachment of torque tube to control column ...						2	S.94.B	C.	DD.2
	F.182714	Plate , locking, for rudder lever						1	S.3	C.	DD.1
240	D.207392	Rudder , bar, group						2	—		
	B.207322	Arm , rudder bar, group						2	—		DD.1
242	F.179017	Eye-bolt , adjusting link attachment						1	S.95.B	C.	DD.1
2A/9500419	BRT.1. $\frac{1}{16}$ "	Bearing , rudder control spindle						2	—	B.	
	Std.1551/2/65	Bolt , adjusting link attachment to rudder bar arm ...						4	S.99.B	C.	DD.1
243	Std.325/154	Bolt , attachment of rudder bar links to pedal ...						2	S.99.B	C.	DD.1
4271	F.199879	Bolt , for lever stop						1	S.96	C.	DD.1
4270	F.199878	Bracket , retaining						1	—	C.	DD.1
245	F.148388	Bush , rudder control spindle, top						1	B.8	C.	DD.1
246	F.148389	Bush , rudder control spindle, bottom						1	B.8	C.	DD.1
247	F.148387	Cap , rudder control spindle						2	DTD.176A	C.	DD.1
251	A.207278	Lever , on rudder control spindle, group						1	—		
	F.178554	Link , rudder bar adjusting						2	S.95.B	C.	DD.1
251	A.207290	Link for rudder bar, group						1	—		DD.1
	A.207289	Link for rudder bar, group						1	—		DD.1
4554	F.202251	Packing , for lever stop						QR	Brass Lam.	C.	
254	C.203345	Pedal , rudder, group						2	—		
	F.179068	Heel-bar						1	LFS.21	C.	DD.1
4767	B.203346	Plate , pedal						1	—	C.	DD.1
4102	A.198965	Strap , toe						1	—	C.	DD.1
253	C.207293	Pedestal , top portion						1	Casting		
	B.177767	Pedestal , bottom portion						1	Casting	C.	DD.1
257	A.169699	Plate , rudder bar link support						1	—	C.	DD.1
258	GACO	Seal , rudder pedestal						1	SE.85	C.	DD.1
5797	G.175106 $\frac{3}{8}$ "	Shield , front, for pedestal						1	S.84	C.	DD.1
	F.204988	Shield , rear, for pedestal						1	S.84	C.	DD.1
6749	A.210153	Shim , at rudder control spindle						QR	DTD.364	C.	DD.1
259	F.165192	Sleeve , adjusting shaft						1	DTD.364	C.	DD.1
1927	F.196367	Slide , rudder arm adjusting						1	Stpg.	C.	DD.1
260	A.177118										
① —	F.235549	Piece , distance, at torque tube (AS.840/95)						1	L.65C		

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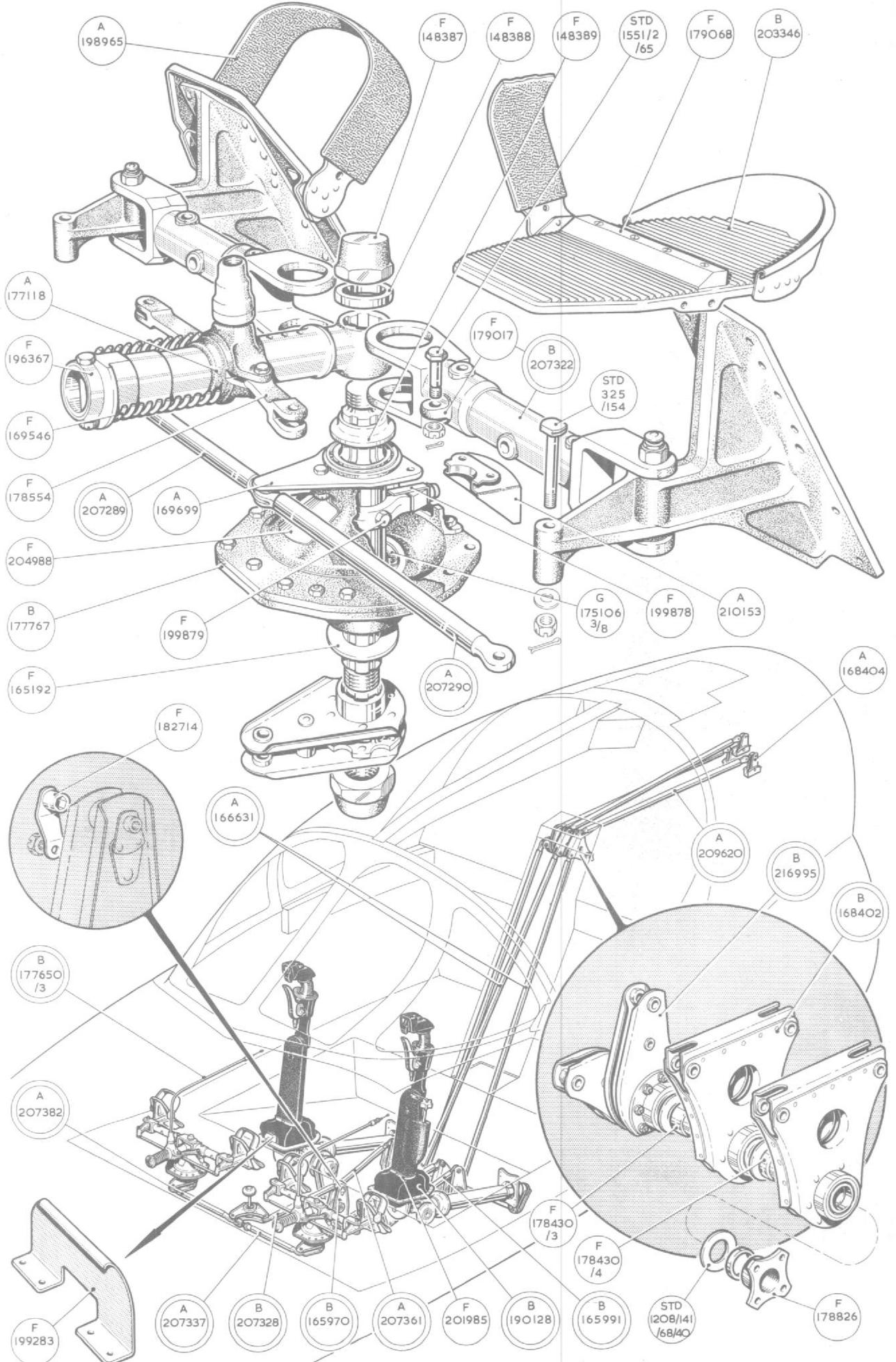
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		1	2	3	4	5				
261	F.169546									
	A.207292									
	F.207581									
4150	Std.914/C/22									
	A.230423									
	A.208242									
264	F.178750									
	Std.1208/130/68/50									
267	Std.1208/150/68/50									
	Std.1208/200/96/15									
	A.216960									
	A.207336									
2368	F.171710									
	A.207381									
279	B.165991									
	A.207361									
274	A.171044									
	B.207328									
278	B.165990									
	A.207337									
2368	F.171710									
	A.207382									
	B.207338									
	B.207279									
2A/9500154	BAL.025									
	F.165984									
	F.218110									
	B.208230									
	A.207278									
272	Std.1208/106/24/64									
	F.216961									
1497	F.185083									
	E.217039/1									
8664	E.217039/2									
	F.218338									

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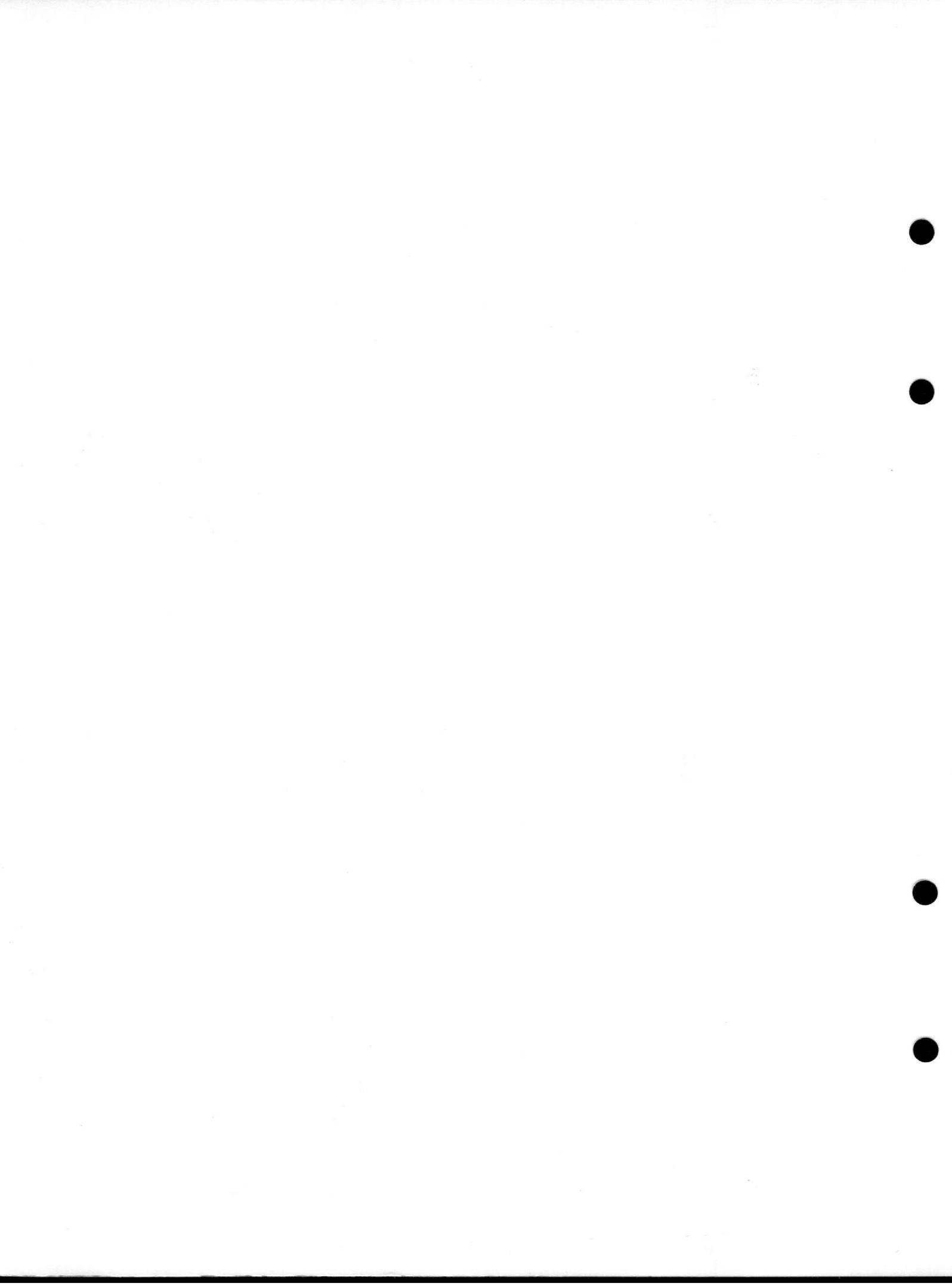
Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
SUMMARY OF STOCK ITEMS										
28D/12513	A.25.2C	Bolt,	2	B.A.	—
28D/12531	A.25.3C	Bolt,	2	B.A.	—
28D/12532	A.25.4C	Bolt,	2	B.A.	—
28D/12533	A.25.5C	Bolt,	2	B.A.	—
28D/12536	A.25.13C	Bolt,	2	B.A.	—
28D/12542	A.25.5E	Bolt,	1/4"	B.S.F.	—
28D/12547	A.25.15E	Bolt,	1/4"	B.S.F.	—
28D/12550	A.25.22E	Bolt,	1/4"	B.S.F.	—
28D/13099	A.30.17C	Bolt,	2	B.A.	—
28D/13361	A.30.8E	Bolt,	1/4"	B.S.F.	—
28D/13711	A.30.9E	Bolt,	1/4"	B.S.F.	—
28D/14010	A.30.10E	Bolt,	1/4"	B.S.F.	—
28D/13442	A.30.11E	Bolt,	1/4"	B.S.F.	—
28D/13474	A.30.12E	Bolt,	1/4"	B.S.F.	—
28D/13979	A.30.14E	Bolt,	1/4"	B.S.F.	—
28D/13115	A.30.16E	Bolt,	1/4"	B.S.F.	—
28D/13102	A.30.21J	Bolt,	3/8"	B.S.F.	—
28D/8309	AS.1242/4C	Bolt,	2	B.A.	—
28N/9796	SP.21	Greaser	—
28M/13121	A.27.CS	Nut,	2	B.A.	—
28L/13124	A.27.CT	Nut,	2	B.A.	—
28M/12928	A.27.EP	Nut,	1/4"	B.S.F.	—
28M/12930	A.27.ES	Nut,	1/4"	B.S.F.	—
28L/12931	A.27.ET	Nut,	1/4"	B.S.F.	—
28L/13464	A.27.G.T.L.	Nut,	5/16"	B.S.F.	—
28M/13123	A.27.JS	Nut,	3/8"	B.S.F.	—
28L/13641	A.27.LT	Nut,	7/16"	B.S.F.	—
28M/13935	A.58.ES	Nut,	1/4"	B.S.F.	—
28M/14536	A.58.ET	Nut,	1/4"	B.S.F.	—
28M/14833	A.58.JS	Nut,	3/8"	B.S.F.	—
28M/15496	A.58.LT	Nut,	7/16"	B.S.F.	—
28M/14555	A.58.NS	Nut,	1/2"	B.S.F.	—
28M/10288	AGS.2001/C1	Nut,	2	B.A.	—
28M/10330	AGS.2002/E1	Nut,	1/4"	B.S.F.	—
28P/12462	SP.9.C8	Pin,	split	—
28P/12527	SP.9.C10	Pin,	split	—
28P/12793	SP.9.E12	Pin,	split	—
28P/13822	SP.9.E14	Pin,	split	—
28W/9419475	SP.15C	Washer,	2	B.A.	—
28W/9419405	SP.15E	Washer,	1/4"	B.S.F.	—
28W/9419476	SP.15G	Washer,	5/16"	B.S.F.	—
28W/9419477	SP.15J	Washer,	3/8"	B.S.F.	—
28W/9419479	SP.15N	Washer,	1/2"	B.S.F.	—
28W/9419404	SP.16C	Washer,	2	B.A.	—
28W/9419487	SP.16E	Washer,	1/4"	B.S.F.	—

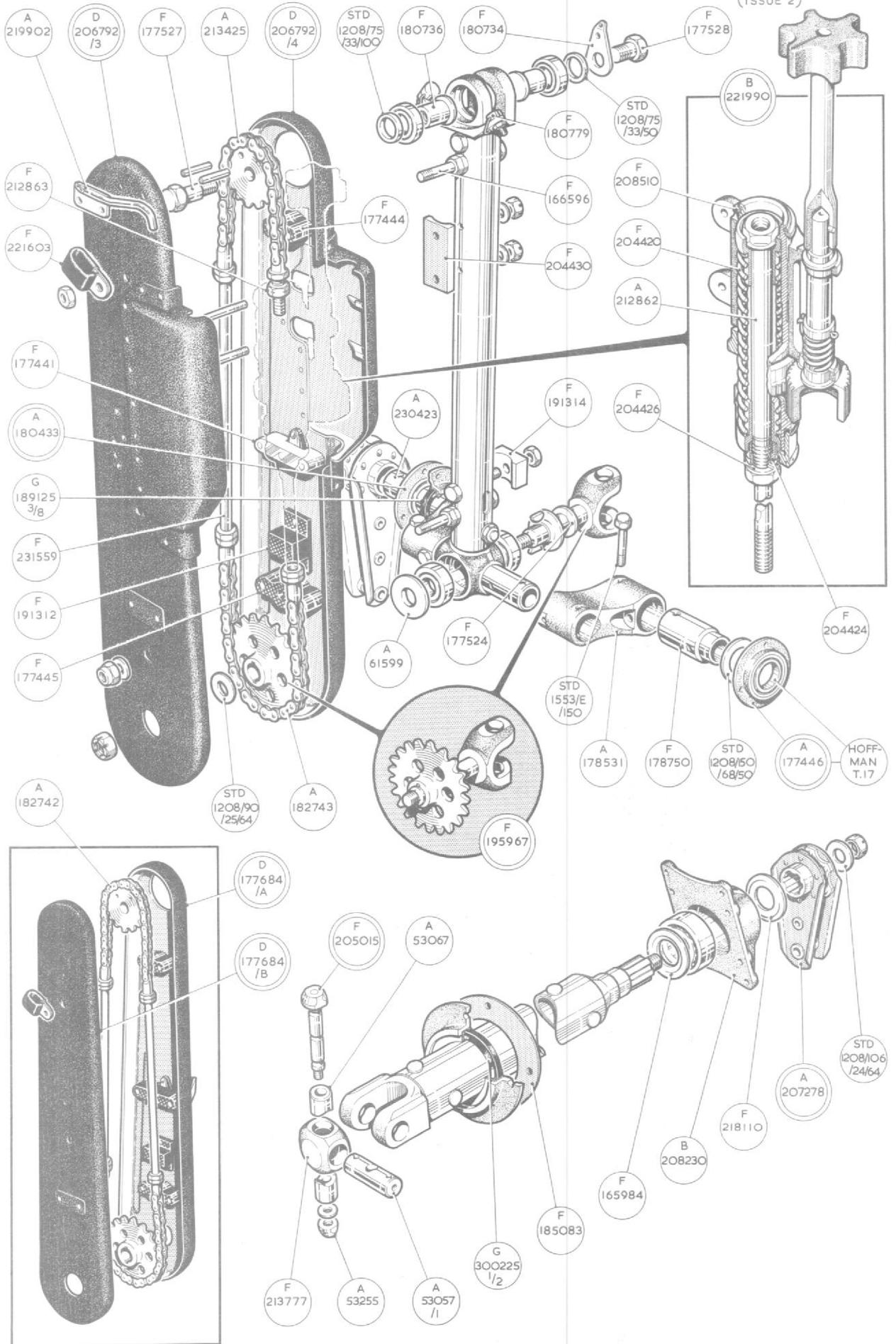
FLYING CONTROLS—FRONT FUSELAGE

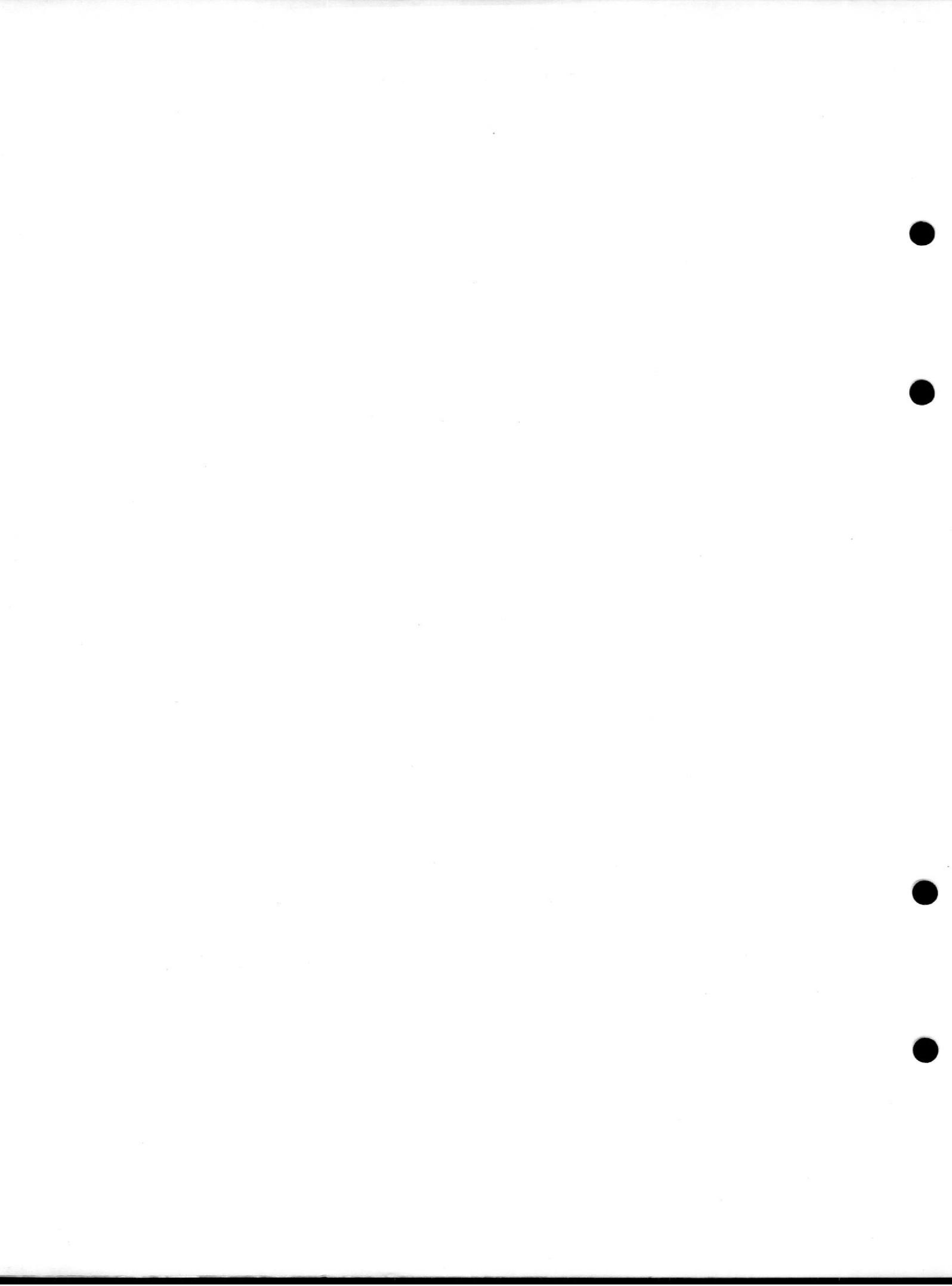
Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				



FLYING CONTROLS







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