

MAIN PLANES—AILERON

Ref. No.	Part No.	Description	No. Off					Material Specification	M.R. Class of Store	Place No.	
			1	2	3	4	5				
9846	G.232400	<b>AILERON, PORT, GROUP (Less Actuator) (known as G.232400/A) (Mod. 781)</b>						1	—	A.	KB.1
9847	G.232401	<b>AILERON, STARBOARD, GROUP (Mod. 781)</b>						1	—	A.	KB.1
2A/9500557	NR.15	<b>Bearing</b> ... ..						2	—	B.	
	B.215170	<b>Block, for centre hinge</b> ... ..						2	—		
4086	A.181542	<b>Block, for outer hinge</b> ... ..						2	Stamping	MR/C	KB.1
4087	Std.1639/3EX	<b>Bolt, securing spigot to spar</b> ... ..						8	S.95.B	C.	6
5664	Std.1639/4CX	<b>Bolt, for attachment of hinge block</b> ... ..						4	S.95.B	C.	5
	Std.1639/7CX	<b>Bolt, for attachment of hinge block</b> ... ..						4	S.95.B		5
	F.215376	<b>Bolt, special, for attachment of hinge block</b> ... ..						12	S.99.B		
	F.215379	<b>Bolt, special, for attachment of hinge block</b> ... ..						4	—		
	F.215383	<b>Bolt, special, for attachment of hinge block</b> ... ..						8	S.99.B		
4902	A.202935	<b>Bracket, mounting, for transmitter</b> ... ..						1	S.3	C.	KB.1
6759	A.210699	<b>Bracket, stop, for indicator operating cable</b> ... ..						1	S.3	C.	KB.1
1318	F.187794	<b>Cable, operating indicator, at trim tab control</b> ... ..						1	—	C.	KB.1
2197	B.181541	<b>Channel, inboard, front rib attachment</b> ... ..						2	DTD.610	MR/C	
2198	B.171976	<b>Channel, front rib attachment</b> ... ..						2	DTD.610	MR/C	KB.1
2199	B.171977	<b>Channel, rear rib attachment</b> ... ..						2	DTD.610	MR/C	KB.1
69	F.181674	<b>Door, access, at washout skin, port</b> ... ..						1	DTD.610	C.	KB.1
70	F.181675	<b>Door, access, at washout skin, starboard</b> ... ..						1	DTD.610	C.	KB.1
	A.187807	<b>Duct, for electrical cables at trim tab transmitter</b> ... ..						1	T.9 or L.54		
	B.181578	<b>Fitting, for rib attachment group</b> ... ..						2	—		
	A.215183	<b>Plate, nut</b> ... ..						4	—		
	A.215240	<b>Plate, nut</b> ... ..						2	—		
9573	B.217244	<b>Former, forward, between tip rib and tail rib No. 12</b>						2	DTD.610	MR/C	
9577	B.217248	<b>Former, centre, between tip rib and tail rib No. 12</b>						2	DTD.610	MR/C	
9575	B.217246	<b>Former, rear, between tip rib and tail rib No. 12</b>						2	DTD.610	MR/C	
2200	C.181671	<b>Member, edge trailing, port</b> ... ..						1	DTD.364	MR/C	KB.1
2201	C.181672	<b>Member, edge trailing, starboard</b> ... ..						1	DTD.364	MR/C	KB.1
1319	B.187552	<b>Panel, access, for trim tab control</b> ... ..						1	DTD.610	C.	KB.1
	A.220122	<b>Plate, gusset, top port, bottom starboard (Mod. 781)</b>						2	S.520	MR	
	A.220123	<b>Plate, gusset, top starboard, bottom port (Mod. 781)</b>						2	S.520	MR	
	A.220124	<b>Plate, gusset, top port (Mod. 781)</b> ... ..						1	S.520	MR	
	A.220125	<b>Plate, gusset, top starboard (Mod. 781)</b> ... ..						1	S.520	MR	
	A.220126	<b>Plate, gusset, bottom port (Mod. 781)</b> ... ..						1	S.520	MR	
	A.220127	<b>Plate, gusset, bottom starboard (Mod. 781)</b> ... ..						1	S.520	MR	
	A.215178	<b>Plate, shim</b> ... ..						2	Lam.Al.		
2202	B.180557	<b>Rib, No. 1, port</b> ... ..						1	DTD.610	MR/C	KB.1
2203	B.180558	<b>Rib, No. 1, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2204	B.187451	<b>Rib, nose, No. 2, port</b> ... ..						1	DTD.610	MR/C	KB.1
2205	C.188586	<b>Rib, nose, No. 2, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2206	C.188587	<b>Rib, tail, No. 2, port</b> ... ..						1	DTD.610	MR/C	KB.1
2207	C.188588	<b>Rib, tail, No. 2, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2208	B.187452	<b>Rib, nose, No. 3, port</b> ... ..						1	DTD.610	MR/C	KB.1
2209	C.188589	<b>Rib, nose, No. 3, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2210	C.188590	<b>Rib, tail, No. 3, port</b> ... ..						1	DTD.610	MR/C	KB.1
2211	C.188591	<b>Rib, tail, No. 3, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2212	C.188592	<b>Rib, nose, No. 4, port</b> ... ..						1	DTD.610	MR/C	KB.1
2213	C.188593	<b>Rib, nose, No. 4, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2214	B.187627	<b>Rib, tail, No. 4, port</b> ... ..						1	DTD.610	MR/C	KB.1
2215	C.188594	<b>Rib, tail, No. 4, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2216	B.181078	<b>Rib, nose, No. 5, port</b> ... ..						1	DTD.610	MR/C	KB.1
2217	B.181079	<b>Rib, nose, No. 5, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2218	B.181080	<b>Rib, tail, No. 5, port</b> ... ..						1	DTD.610	MR/C	KB.1
2219	B.196740	<b>Rib, tail, No. 5, starboard</b> ... ..						1	DTD.610	MR/C	KB.1
2220	B.181070	<b>Rib, nose, No. 6, port</b> ... ..						1	DTD.610	MR/C	KB.1

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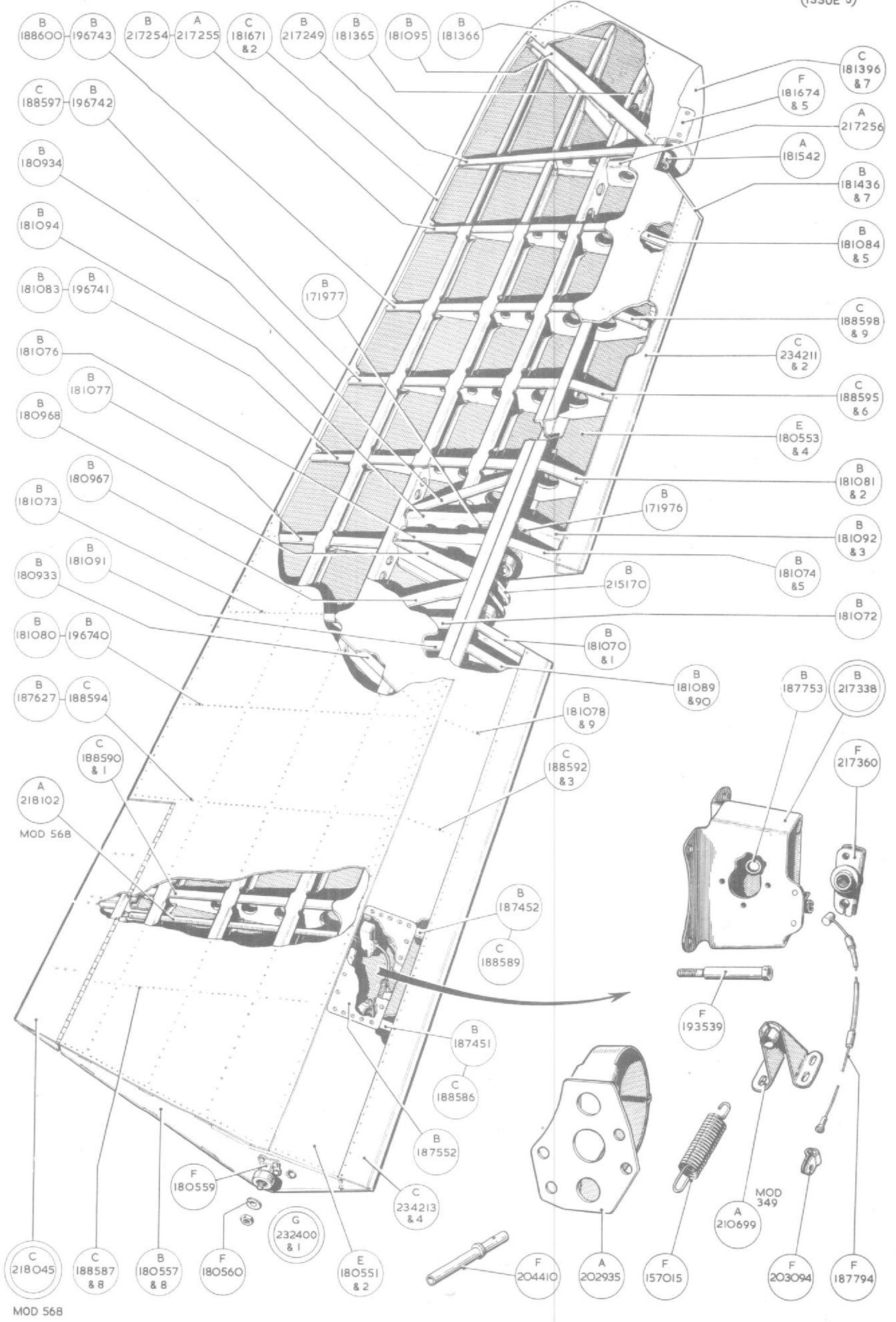
Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
2221	B.181071	Rib, nose, No. 6, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2222	B.181072	Rib, interspar, No. 6	...	...	...	...	2	DTD.610	MR/C	KB.1
2223	B.181073	Rib, tail, No. 6	...	...	...	...	2	DTD.610	MR/C	KB.1
2224	B.181074	Rib, nose, No. 7, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2225	B.181075	Rib, nose, No. 7, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2226	B.181076	Rib, interspar, No. 7	...	...	...	...	2	DTD.610	MR/C	KB.1
2227	B.181077	Rib, tail, No. 7	...	...	...	...	2	DTD.610	MR/C	KB.1
2228	B.181081	Rib, nose, No. 8, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2229	B.181082	Rib, nose, No. 8, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2230	B.181083	Rib, tail, No. 8, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2231	B.196741	Rib, tail, No. 8, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2232	C.188595	Rib, nose, No. 9, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2233	C.188596	Rib, nose, No. 9, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2234	C.188597	Rib, tail, No. 9, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2235	B.196742	Rib, tail, No. 9, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2236	C.188598	Rib, nose, No. 10, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2237	C.188599	Rib, nose, No. 10, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2238	C.188600	Rib, tail, No. 10, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2239	B.196743	Rib, tail, No. 10, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2240	B.181084	Rib, nose, No. 11, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2241	B.181085	Rib, nose, No. 11, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
9605	B.217254	Rib, tail, No. 11, port	...	...	...	...	1	DTD.610	MR/C	KB.1
9603	A.217255	Rib, tail, No. 11, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2244	B.181436	Rib, nose, No. 12, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2245	B.181437	Rib, nose, No. 12, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
9578	B.217249	Rib, tail, No. 12	...	...	...	...	2	DTD.610	MR/C	KB.1
2247	B.181089	Rib, nose, No. 6A, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2248	B.181090	Rib, nose, No. 6A, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2249	B.181091	Rib, interspar, No. 6A	...	...	...	...	2	DTD.610	MR/C	KB.1
2250	B.181092	Rib, nose, No. 7A, port	...	...	...	...	1	DTD.610	MR/C	KB.1
2251	B.181093	Rib, nose, No. 7A, starboard	...	...	...	...	1	DTD.610	MR/C	KB.1
2252	B.181094	Rib, interspar, No. 7A	...	...	...	...	2	DTD.610	MR/C	KB.1
9604	A.217256	Rib, No. 12A	...	...	...	...	2	DTD.610	MR/C	KB.1
2254	B.180967	Rib, diagonal, centre	...	...	...	...	2	DTD.610	MR/C	KB.1
2255	B.180968	Rib, diagonal, centre	...	...	...	...	2	DTD.610	MR/C	KB.1
2256	B.180933	Rib, diagonal, outer	...	...	...	...	2	DTD.610	MR/C	KB.1
2257	B.180934	Rib, diagonal, outer	...	...	...	...	2	DTD.610	MR/C	KB.1
2258	B.181095	Rib, main, tip	...	...	...	...	2	DTD.610	MR/C	KB.1
2259	B.181365	Rib, tip, No. 1	...	...	...	...	2	DTD.610	MR/C	KB.1
2260	B.181366	Rib, tip, No. 2	...	...	...	...	2	DTD.610	MR/C	KB.1
	C.188785	<b>SECTIONS AND DETAILS, ASSEMBLY</b>					—	—		
	A.190373	Actuator, group	...	...	...	...	1	—		
	5W/310	Actuator	...	...	...	...	1	—	A.	
	5X/9400061	Tag	...	...	...	...	4	—	C.	
	5X/9400062	Thimble	...	...	...	...	4	—	C.	
8406	F.217733	Bolt, actuator fixing	...	...	...	...	4	S.96.B	C.	
1876	F.193539	Bolt, securing mounting bracket	...	...	...	...	1	S.96.B	C.	KB.1
8421	B.217338	Bracket, mounting, group	...	...	...	...	1	—	C.	KB.1
2261	F.187753	Bush, 1/8" i/d.	...	...	...	...	1	BSS.369	MR/C	KB.1

MAIN PLANES—AILERON

Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Score	Plate No.
		1	2	3	4	5				
3756	Std.850/27					<b>Clip</b> , securing, $\frac{7}{16}$ " wide $\times$ 22 S.W.G. $\times$ 2-7" long (Make from 30B/1433)	1	DTD.610	MR/C	4
4905	F.204410					<b>Pin</b> , for transmitter ... ..	1	—	C.	KB.1
8405	F.217716					<b>Plate</b> , locking, for actuator fixing bolts ... ..	1	S.3	C.	
9350	A.218102					<b>Rod</b> , operating, trim tab, group ... ..	1	—	B.	KB.1
9351	F.218053					<b>Fork-end</b> ... ..	1	S.1.B	C.	
8422	F.217360					<b>Shaft</b> , at actuator ... ..	1	S.92 & S.3	C.	KB.1
6A/4455	Smiths 568/FL					<b>Transmitter</b> ... ..	1	—	A.	
2147	Std.915/C20					<b>Washer</b> ... ..	2	—	C.	4
1327	Std.1547/24/12					<b>Washer</b> , profile ... ..	2	DTD.610	C.	4
1328	Std.1547/34/12					<b>Washer</b> , packing ... ..	2	DTD 610	C.	4
4868	F.203094					<b>Shackle</b> , for trim tab control ... ..	1	S.3	C.	KB.1
2262	E.180551					<b>Skin</b> , nose, top port ... ..	1	DTD.610	MR/B	KB.1
2263	E.180552					<b>Skin</b> , nose, top starboard ... ..	1	DTD.610	MR/B	KB.1
2264	E.180553					<b>Skin</b> , nose, bottom, port ... ..	1	DTD.610	MR/B	KB.1
2265	E.180554					<b>Skin</b> , nose, bottom, starboard ... ..	1	DTD.610	MR/B	KB.1
2266	C.181396					<b>Skin</b> , nose, washout, port, group ... ..	1	DTD.610	MR/B	KB.1
2267	C.181397					<b>Skin</b> , nose washout, starboard, group ... ..	1	DTD.610	MR/B	KB.1
71	F.181676					<b>Nut</b> , anchor ... ..	4	S.3	C.	
	G.232400/1					<b>Skin</b> , top port (Mod. 781) ... ..	1	DTD.610	MR	
	G.232400/2					<b>Skin</b> , top port (Mod. 781) ... ..	1	DTD.610	MR	
	G.232400/3					<b>Skin</b> , bottom port (Mod. 781) ... ..	1	DTD.610	MR	
	G.232400/4					<b>Skin</b> , reinforcing (Mod. 781) ... ..	4	—		
	G.232401/1					<b>Skin</b> , top starboard (Mod. 781) ... ..	1	DTD.610	MR	
	G.232401/2					<b>Skin</b> , top starboard (Mod. 781) ... ..	1	DTD.610	MR	
	G.232401/3					<b>Skin</b> , bottom starboard (Mod. 781) ... ..	1	DTD.610	MR	
4990	E.180809					<b>Spar</b> , main, port, group ... ..	1	—	MR/B	
	A.219708					<b>Plate</b> , nut ... ..	2	—		
	F.215262					<b>Packing</b> ... ..	2	L.72		
4991	E.180810					<b>Spar</b> , main, starboard, group ... ..	1	—	MR/B	
	A.219708					<b>Plate</b> , nut ... ..	2	—		
	F.215262					<b>Packing</b> ... ..	2	L.72		
2268	F.180559					<b>Spigot</b> , for inner hinge ... ..	2	S.98.B	MR/C	KB.1
4469	F.157015					<b>Spring</b> , compression, for trim tab control ... ..	2	DTD.215	C.	KB.1
4728	Std.1231/4					<b>Tab</b> , locking ... ..	1	—	MR/C	4
9349	C.218045					<b>Trim tab</b> , group ... ..	1	—	B.	KB.1
	B.187499					<b>Hinge</b> ... ..	1	DTD.610		
3817	Std.1548/30/12					<b>Washer</b> , packing, at hinge block ... ..	4	DTD.610	MR/C	4
72	F.180560					<b>Washer</b> , special ... ..	4	DTD.364	C.	KB.1
	C.234213					<b>Weight</b> , balance, inboard, port (Mod. 781) ... ..	1	S.3 & Lead	MR/B	KB.1
	C.234214					<b>Weight</b> , balance, inboard, starboard (Mod. 781) ... ..	1	S.3 & Lead	MR/B	KB.1
	C.234211					<b>Weight</b> , balance, outboard, port (Mod. 781) ... ..	1	S.3 & Lead	MR/B	KB.1
	C.234212					<b>Weight</b> , balance, outboard, starboard (Mod. 781) ... ..	1	S.3 & Lead	MR/B	KB.1

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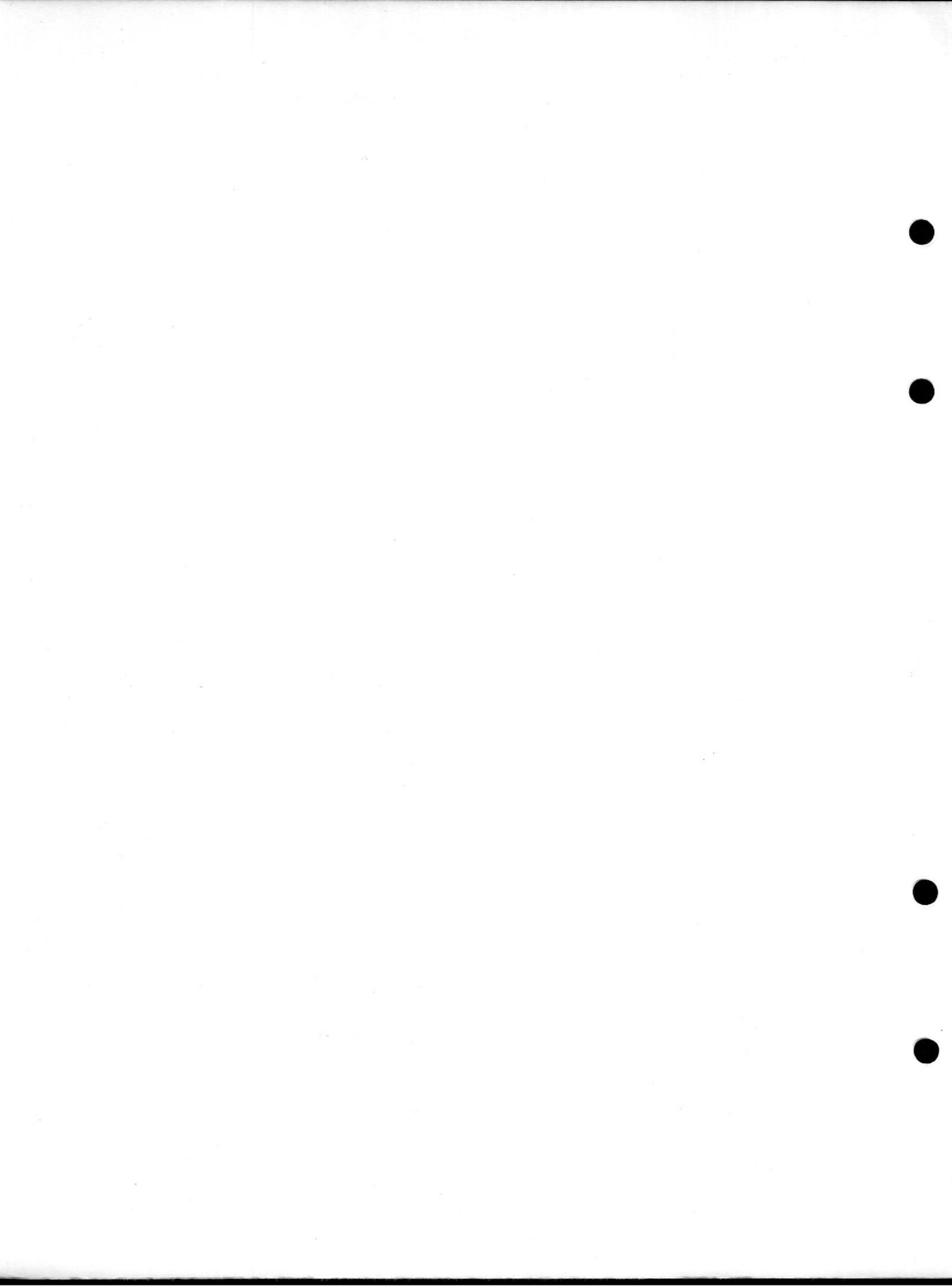
Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
<b>SUMMARY OF STOCK ITEMS</b>										
28D/12528	A25.1B	Bolt,	4	B.A.	...	...	...	...	...	...
28D/12512	A25.1C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/12513	A25.2C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/12531	A25.3C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/12532	A25.4C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/12566	A25.6C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/8306	AS.1242.1C	Bolt,	2	B.A.	...	...	...	...	...	...
28D/12519	A25.3E	Bolt,	1/4"	B.S.F.	...	...	...	...	...	...
28D/12633	A25.7E	Bolt,	1/4"	B.S.F.	...	...	...	...	...	...
28D/10764	AS.1248/1/2B	Bolt,	4	B.A.	...	...	...	...	...	...
28D/12225	A30.16J	Bolt,	3/16"	B.S.F.	...	...	...	...	...	...
28M/10288	AGS.2001.C1	Nut,	2	B.A.	...	...	...	...	...	...
28M/10290	AGS.2001.E1	Nut,	1/4"	B.S.F.	...	...	...	...	...	...
28M/10327	AGS.2002.B1	Nut,	4	B.A.	...	...	...	...	...	...
28M/10328	AGS.2002.C1	Nut,	2	B.A.	...	...	...	...	...	...
28M/12929	A27.CP	Nut,	2	B.A.	...	...	...	...	...	...
28M/12928	A27.EP	Nut,	1/4"	B.S.F.	...	...	...	...	...	...
28M/7727	AGS.572E	Nut,	1/4"	B.S.F.	...	...	...	...	...	...
28M/7748	AGS.572J	Nut,	3/16"	B.S.F.	...	...	...	...	...	...
28P/827	SP.4Y.B1	Pin	...	...	...	...	...	...	...	...
28P/16156	SP.113.C3 1/2	Pin	...	...	...	...	...	...	...	...
28S/14301	A33.C14	Screw	...	...	...	...	...	...	...	...
28W/9419474	SP.15.B	Washer,	4	B.A.	...	...	...	...	...	...
28W/9419475	SP.15.C	Washer,	2	B.A.	...	...	...	...	...	...
28W/9419405	SP.15.E	Washer,	1/4"	B.S.F.	...	...	...	...	...	...
28W/9419477	SP.15.J	Washer,	3/8"	B.S.F.	...	...	...	...	...	...
28W/9419404	SP.16.C	Washer,	2	B.A.	...	...	...	...	...	...
28W/9419487	SP.16.E	Washer,	1/4"	B.S.F.	...	...	...	...	...	...



MOD 568

MOD 349

AILERON



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