

MAIN PLANES—AILERON

Ref. No.	Part No.	Description	No. Off					Material Specification	M.R. Class of Store	Plate No.
			1	2	3	4	5			
10505	G.244300	AILERON, PORT GROUP (Less Actuator, known as G.244300/A) (Mod. 961)	1					—	A.	KB.1
10506	G.244301	AILERON, STARBOARD GROUP (Mod. 961)	1					—	A.	KB.1
	F.244295	Angle (Mod. 961)	2					L.72		
	F.244309	Angle (Mod. 961)	2					L.72		
	F.244310	Angle (Mod. 961)	2					L.72		
	A.238950	Angle, for attachment of auxiliary ribs	10					L.72	MR	
	A.238951	Angle, for attachment of auxiliary ribs	2					L.72	MR	
	A.238952	Angle, for attachment of auxiliary ribs	2					L.72	MR	
	F.238953	Angle, for attachment of auxiliary ribs	4					L.72	MR	
	F.238986	Angle	2					L.72	MR	
2A/9500557	N.R.15	Bearing	2					—	B.	
	B.233509	Block, centre hinge (Mod. 932)	2					Stamping		KB.1
4086	A.181542	Block, for outer hinge	2					Stamping	MR/C	KB.1
4087	Std.1639/3EX	Bolt, securing spigot to spar	8					—	C.	5
	F.215376	Bolt, special for attachment of hinge block (Mod. 473)	8					S.99		
	F.215383	Bolt, special, for attachment of hinge block (Mod. 473)	8					S.99		
	F.233862	Bolt, centre hinge attachment (Mod. 932)	4					S.99		
	F.233861	Bolt, centre hinge attachment (Mod. 932)	6					S.99		
	F.233863	Bolt, centre hinge attachment (Mod. 932)	4					S.99		
4902	A.202935	Bracket, mounting for transmitter	1					S.3	C.	KB.1
	A.244845	Bracket, reinforcing, at trim tab actuator bracket on spar, port only (Mod. 956)	1					S.510		
6759	A.210699	Bracket, stop, for indicator operating cable (Mod. 349)	1					S.3	C.	KB.1
1318	F.187794	Cable, operating, indicator at the control	1					—	C.	KB.1
2197	B.181541	Channel, inboard front rib attachment	2					DTD.610	MR/C	
2198	B.171976	Channel, front rib attachment	2					DTD.610	MR/C	KB.1
2199	B.171977	Channel, rear rib attachment	2					DTD.610	MR/C	KB.1
69	F.181674	Door, access, at washout skin, port	1					DTD.610	C.	KB.1
70	F.181675	Door, access, at washout skin, starboard	1					DTD.610	C.	KB.1
	A.187807	Duct, for electrical cables at trim tab transmitter	1					T.9 or L.54		
	B.181578	Fitting, for rib attachment group	2					—		
	A.215183	Plate, nut (Mod. 473)	4					—		
	A.215240	Plate, nut (Mod. 473)	2					—		
9572	B.217243	Former, forward, between tail ribs 11 and 12	2					DTD.610	MR/C	
9573	B.217244	Former, forward, between tip rib and tail rib No. 12	2					DTD.610	MR/C	
9577	B.217248	Former, centre, between tip rib and tail rib No. 12	2					DTD.610	MR/C	
9575	B.217246	Former, rear, between tip rib and tail rib No. 12	2					DTD.610	MR/C	
2200	C.181671	Member, edge trailing, port	1					DTD.364	MR/C	KB.1
2201	C.181672	Member, edge trailing, starboard	1					DTD.364	MR/C	KB.1
10835	Std.1921/PS	Nut, slotted	2					S.96.B	C.	
	F.244419	Packing, for auxiliary ribs (Mod. 961)	2					L.72		
	F.244420	Packing, for auxiliary ribs (Mod. 961)	2					L.72		
	F.244421	Packing, for auxiliary ribs (Mod. 961)	2					L.72		
1319	B.187552	Panel, access for trim tab control	1					DTD.610	C.	KB.1
	A.247707	Plate, shim (AS.970/69)	2					Lam.Al.		
	F.237192	Plate, gusset (Mod. 961)	2					S.520		
	F.245130	Plate, gusset (Mod. 961)	2					S.520		

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10861	A.220122	Plate, gusset, top port, bottom starboard	2	S.520	C.	
	A.220123	Plate, gusset, top starboard, bottom port	2	S.520		
	A.220124	Plate, gusset, top port	1	S.520		
10864	A.220125	Plate, gusset, top starboard	1	S.520	C.	
10863	A.220126	Plate, gusset, bottom port	1	S.520	C.	
10865	A.220127	Plate, gusset, bottom starboard	1	S.520	C.	
2202	B.180557	Rib, No. 1, port	1	DTD.610	MR/C	KB.1
2203	B.180558	Rib, No. 1, starboard	1	DTD.610	MR/C	KB.1
2204	B.187451	Rib, nose, No. 2, port	1	DTD.610	MR/C	KB.1
2205	C.188586	Rib, nose, No. 2, starboard	1	DTD.610	MR/C	KB.1
2206	C.188587	Rib, tail, No. 2, port	1	DTD.160	MR/C	KB.1
2207	C.188588	Rib, tail, No. 2, starboard	1	DTD.610	MR/C	KB.1
2208	B.187452	Rib, nose, No. 3, port	1	DTD.610	MR/C	KB.1
2209	C.188589	Rib, nose, No. 3, starboard	1	DTD.610	MR/C	KB.1
2210	C.188590	Rib, tail, No. 3, port	1	DTD.610	MR/C	KB.1
2211	C.188591	Rib, tail, No. 3, starboard	1	DTD.610	MR/C	KB.1
2212	C.188592	Rib, nose, No. 4, port	1	DTD.610	MR/C	KB.1
2213	C.188593	Rib, nose, No. 4, starboard	1	DTD.610	MR/C	KB.1
2214	B.187627	Rib, tail, No. 4, port	1	DTD.610	MR/C	KB.1
2215	C.188594	Rib, tail, No. 4, starboard	1	DTD.610	MR/C	KB.1
2216	B.181078	Rib, nose, No. 5, port	1	DTD.610	MR/C	KB.1
2217	B.181079	Rib, nose, No. 5, starboard	1	DTD.610	MR/C	KB.1
2218	B.181080	Rib, tail, No. 5, port	1	DTD.610	MR/C	KB.1
2219	B.196740	Rib, tail, No. 5, starboard	1	DTD.610	MR/C	KB.1
2220	B.181070	Rib, nose, No. 6, port	1	DTD.610	MR/C	KB.1
2221	B.181071	Rib, nose, No. 6, starboard	1	DTD.610	MR/C	KB.1
2222	B.181072	Rib, interspar, No. 6	2	DTD.610	MR/C	KB.1
2223	B.181073	Rib, tail, No. 6	2	DTD.610	MR/C	KB.1
2224	B.181074	Rib, nose, No. 7, port	1	DTD.610	MR/C	KB.1
2225	B.181075	Rib, nose, No. 7, starboard	1	DTD.610	MR/C	KB.1
2226	B.181076	Rib, interspar, No. 7	2	DTD.610	MR/C	KB.1
2227	B.181077	Rib, tail, No. 7	2	DTD.610	MR/C	KB.1
2228	B.181081	Rib, nose, No. 8, port	1	DTD.610	MR/C	KB.1
2229	B.181082	Rib, nose, No. 8, starboard	1	DTD.610	MR/C	KB.1
2230	B.181083	Rib, tail, No. 8 port	1	DTD.610	MR/C	KB.1
2231	B.196741	Rib, tail, No. 8, starboard	1	DTD.610	MR/C	KB.1
2232	C.188595	Rib, nose, No. 9, port	1	DTD.610	MR/C	KB.1
2233	C.188596	Rib, nose, No. 9, starboard	1	DTD.610	MR/C	KB.1
2234	C.188597	Rib, tail, No. 9, port	1	DTD.610	MR/C	KB.1
2235	B.196742	Rib, tail, No. 9, starboard	1	DTD.610	MR/C	KB.1
2236	C.188598	Rib, nose, No. 10, port	1	DTD.610	MR/C	KB.1
2237	C.188599	Rib, nose, No. 10, starboard	1	DTD.610	MR/C	KB.1
2238	C.188600	Rib, tail, No. 10, port	1	DTD.610	MR/C	KB.1
2239	B.196743	Rib, tail, No. 10, starboard	1	DTD.610	MR/C	KB.1
2240	B.181084	Rib, nose, No. 11, port	1	DTD.610	MR/C	KB.1
2241	B.181085	Rib, nose, No. 11, starboard	1	DTD.610	MR/C	KB.1
9605	B.217254	Rib, tail, No. 11, port (Mod. 518)	1	DTD.610	MR/C	KB.1
9603	A.217255	Rib, tail, No. 11, starboard (Mod. 518)	1	DTD.610	MR/C	KB.1
2244	B.181436	Rib, nose, No. 12, port	1	DTD.610	MR/C	KB.1
2245	B.181437	Rib, nose, No. 12, starboard	1	DTD.610	MR/C	KB.1
9578	B.217249	Rib, tail, No. 12	2	DTD.610	MR/C	KB.1
2247	B.181089	Rib, nose, No. 6A, port	1	DTD.610	MR/C	KB.1
2248	B.181090	Rib, nose, No. 6A, starboard	1	DTD.610	MR/C	KB.1
2249	B.181091	Rib, interspar, No. 6A	2	DTD.610	MR/C	KB.1
2250	B.181092	Rib, nose, No. 7A, port	1	DTD.610	MR/C	KB.1
2251	B.181093	Rib, nose, No. 7A, starboard	1	DTD.610	MR/C	KB.1

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			1	2	3	4	5				
2252	B.181094	Rib, interspar, No. 7A	2	DTD.610	MR/C	KB.1
	B.244658	Rib, inter (Mod. 961)	2	L.72		
9604	A.217256	Rib, No. 12A	2	DTD.610	MR/C	KB.1
2254	B.180967	Rib, diagonal centre	2	DTD.610	MR/C	KB.1
2255	B.180968	Rib, diagonal centre	2	DTD.610	MR/C	KB.1
2256	B.180933	Rib, diagonal outer...	2	DTD.610	MR/C	KB.1
2257	B.180934	Rib, diagonal outer...	2	DTD.610	MR/C	KB.1
2258	B.181095	Rib, main tip	2	DTD.610	MR/C	KB.1
2259	B.181365	Rib, tip, No. 1	2	DTD.610	MR/C	KB.1
2260	B.181366	Rib, tip, No. 2	2	DTD.610	MR/C	KB.1
	C.238276	Rib, auxiliary	2	L.72		
	C.238277	Rib, auxiliary	4	L.72		
	C.238278	Rib, auxiliary	4	L.72		
	C.238279	Rib, auxiliary	6	L.72		
	C.238280	Rib, auxiliary	2	L.72		
	C.238281	Rib, auxiliary	2	L.72		
	C.238282	Rib, auxiliary	2	L.72		
	B.238985	Rib, auxiliary	2	L.72		
	B.241523	Rib, auxiliary	10	L.72		
	A.244935	Rib (Mod. 961)	2	L.72		
	C.245136-7	RIBS, AUXILIARY ATTACHMENTS, CENTRE HINGE, ASSEMBLY (Mod. 961)	—	—		
	F.241514	Angle, port	1	L.72		
	F.241515	Angle, starboard	1	L.72		
	F.241516	Angle, starboard	1	L.72		
	F.241517	Angle, port	1	L.72		
	F.241518	Angle, port outboard, starboard inboard	2	L.72		
	F.241519	Angle, starboard outboard, port inboard	2	L.72		
	F.244295	Angle (Mod. 961)	2	L.72		
	F.244418	Angle (Mod. 961)	2	L.72		
	F.245535	Packing (Mod. 961)	4	L.72		
	F.244297	Plate, gusset (Mod. 961)	4	L.72		
	F.241521	Plate, gusset	4	L.72		
	F.241522	Plate, gusset	4	L.72		
	F.237192	Plate, gusset (Mod. 961)	4	S.520		
	C.188785	SECTIONS AND DETAILS, ASSEMBLY	—	—		
	A.190373	ACTUATOR, GROUP	1	—		
	SW/310	Actuator	1	—	A.	
	5X/9400061	Tag	4	—	C.	
	5X/9400062	Thimble	4	—	C.	
	8406	Bolt, actuator fins (Mod. 578)	4	S.96	C.	
	10507	Bracket, mounting group (Mod. 956)	1	—	C.	KB.1
	2261	Bush, 1/16" i/d	1	BSS.369	MR/C	KB.1
	3756	Clip, securing 1/16" wide x 22 SWG x 2-7" long	1	DTD.610	MR/C	4
	1321	Pin, securing rod to trim tab (Pre Mod. 568)	1	S.3 or S.11	C.	
	4905	Pin, for transmitter	1	—	C.	KB.1
	1332	Pin, securing rod and lever on shaft (Pre Mod. 568)	1	S.3 or S.11	C.	4
	8405	Plate, locking for actuator fixing bolts	1	S.3	C.	
	1324	Rod, operating trim tab (Pre Mod. 568)	1	T.4 or DTD.364	C.	
	9350	Rod, operating, trim tab, group (Mod. 568)	1	—	B.	KB.1
	9351	Fork-end	1	S.1	C.	
	8422	Shaft, at actuator (Mod. 578)	1	S.92 or S.3	C.	KB.1
	6A/4455	Transmitter (Mod. 349)	1	—	A.	
	7419	Tube, distance	1	T.4	MR/C	
	2147	Washer	2	—	C.	

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Ref. No.	Part No.	Description					No. Off	Material Specification	M.R. Class of Store	Plate No.
		1	2	3	4	5				
1327	Std.1547/24/12						2	DTD.610	C.	4
1328	Std.1547/34/12						2	DTD.610	C.	4
4868	F.203094						1	S.3	C.	KB.1
2262	E.180551						1	DTD.610	MR/B	KB.1
2263	E.180552						1	DTD.610	MR/B	KB.1
2264	E.180553						1	DTD.610	MR/B	KB.1
2265	E.180554						1	DTD.610	MR/B	KB.1
2266	C.181396						1	DTD.610	MR/B	KB.1
2267	C.181397						1	DTD.610	MR/B	KB.1
71	F.181676						4	S.3	C.	
—	G.244300/1						1	L.72	—	
—	G.244300/2						1	L.72	—	
—	G.244300/3						1	L.72	—	
—	G.244300/4						4	—	—	
—	G.244301/1						1	L.72	—	
—	G.244301/2						1	L.72	—	
—	G.244301/3						1	L.72	—	
	E.245504						1	—	—	
	E.245505						1	—	—	
	A.219708						2	—	—	
	F.215262						2	L.72	—	
2268	F.180559						2	S.96.B	MR/C	KB.1
4469	F.157015						2	DTD.215	C.	KB.1
	C.244941						2	L.72	—	
	C.244943						1	L.72	—	
	C.244944						2	L.72	—	
	C.244945						1	L.72	—	
	C.244946						1	L.72	—	
	C.236888						2	L.72	—	
	C.236889						2	L.72	—	
	C.244947						2	L.72	—	
	C.244948						1	L.72	—	
	C.244949						1	L.72	—	
	C.238948						2	L.72	—	
	C.238949						2	L.72	—	
4728	Std.1231/4						1	—	MR/C	4
9349	C.218045						1	—	B.	KB.1
	B.187499						1	DTD.610	—	
3817	Std.1548-30-12						3	DTD.610	MR/C	1
72	F.180560						4	DTD.610	C.	KB.1
	C.247517						1	S.3 and Lead	—	KB.1
	C.247518						1	S.3 and Lead	—	KB.1
	C.247515						1	S.3 and Lead	—	KB.1
	C.247516						1	S.3 and Lead	—	KB.1

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		1	2	3	4	5				
SUMMARY OF STOCK ITEMS										
28D/1010658	A.25.1.B	Bolt, 4	B.A.	---
28D/9436920	A.25.1.C	Bolt, 2	B.A.	---
28D/9133011	A.25.2.C	Bolt, 2	B.A.	---
28D/9133012	A.25.3.C	Bolt, 2	B.A.	---
28D/1200119	A.25.4.C	Bolt, 2	B.A.	---
28D/7002428	A.26.6.C	Bolt, 2	B.A.	---
28D/12517	A.25.17.C	Bolt, 2	B.A.	---
28D/1007975	AS.1242/1C	Bolt, 2	B.A.	---
28D/1011238	A.25.3.E	Bolt, 1/4"	B.S.F.	---
28D/1011240	A25.5E	Bolt, 1/4"	B.S.F.	---
28D/1011242	A.25.7.E	Bolt, 1/4"	B.S.F.	---
28D/9128739	AS.1248/1/3B	Bolt, 4	B.A.	---
28D/9435000	A.30.16.J	Bolt, 3/8"	B.S.F.	---
28M/10288	AGS.2001/C1	Nut, 2	B.A.	---
28M/10290	AGS.2001/E1	Nut, 1/4"	B.S.F.	---
28M/10327	AGS.2002/B1	Bolt, 4	B.A.	---
28M/10328	AGS.2002/C1	Nut, 2	B.A.	---
28M/9403520	A.27.CP	Nut, 2	B.A.	---
28M/12928	A.27.EP	Nut, 1/4"	B.S.F.	---
28M/7748	AGS.572/J	Nut, 9/16"	B.S.F.	---
28M/14833	A58/J5	Nut, 3/8"	B.S.F.	---
28P/827	SP.4.Y.B1	Pin	---
28P/16271	SP.113/C3	Pin	---
28P/16321	SP.13/C4	Pin	---
28S/14301	A.33.C.14	Screw, 2	B.A.	---
28W/9419474	SP.15.B	Washer, 4	B.A.	---
28W/9419475	SP.15.C	Washer, 2	B.A.	---
28W/9419405	SP.15.E	Washer, 1/4"	B.S.F.	---
28W/9419477	SP.15.J	Washer, 3/8"	B.S.F.	---
28W/9419404	SP.16.C	Washer, 2	B.A.	---
28W/9419487	SP.16.E	Washer, 1/4"	B.S.F.	---



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