

TAIL UNIT-FIN

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R. Class of Store	Plate No.
9338	D.223171	FIN, GROUP (Less Actuator, Servo Motor and support bracket) (Complementary parts, e.g., inter component attachments are listed on Page PE.1 and will not be supplied with the assembly spare)	1	—	A.	PB.1
	C.203729	AUTOSTABILISER, ASSEMBLY (See section "EF")	—	—		
	F.202220	Angle, for spring, anchorage	1	L.72		
2930	A.185164	Angle, skin support, at lower diaphragm, port ...	1	DTD.610	MR/C	PB.2
2931	A.185165	Angle, skin support, at lower diaphragm, starboard	1	DTD.610	MR/C	PB.2
2932	F.183048	Angle, shroud attachment to rib "G"	1	DTD.610	MR/C	PB.1
2933	F.183050	Angle, shroud attachment to rib "H"	1	DTD.610	MR/C	PB.1
	B.227637	Angle, support, at detachable tip, port	1	DTD.610	—	PB.2
	B.227638	Angle, support, at detachable tip, starboard ...	1	DTD.610	—	PB.2
27S/323	BAM. ₃	Bearing, lower hinge	1	—	B.	
27S/143	BAA. ₁₀ B	Bearing, upper hinge	1	—	B.	
1602	F.192389	Bolt, lower hinge bearing	1	S.94.B	C.	PB.1
1603	Std.1700/1C	Bolt, attachment of rear end detachable portion ...	16	S.95.B	C.	5
	A.184161	BRACKET, RUDDER CONTROL, UPPER, ASSEMBLY	—	—		
	B.222601	Bracket, starboard	1	L.72	—	PB.2
2937	B.184159	Bracket, port	1	DTD.610	MR/C	PB.2
2938	F.184160	Stiffener	1	DTD.610	MR/C	PB.2
2939	A.183547	Bracket, rudder control, lower port	1	S.3	MR/C	PB.2
2940	A.183548	Bracket, rudder control, lower starboard	1	S.3	MR/C	PB.2
3738	Std.840/29	Clip, for duct, upper, $\frac{1}{16}$ " wide x 22 S.W.G. x 2-9" long (Make from 30B/1433)	1	DTD.610	MR/C	4
3742	Std.840/37	Clip, for duct, lower, $\frac{1}{16}$ " wide x 22 S.W.G. x 3-7" long (Make from 30B/1433)	1	DTD.610	MR/C	4
	C.171698	CONTROLS, FLYING (See section "DF")	—	—		
	F.193403	Duct, for aerial connection, upper	1	L.54		
	A.193404	Duct, for aerial connection, lower	1	L.54		
2941	A.185201	Diaphragm, at tail rib "D"	1	DTD.610	MR/C	PB.2
2942	A.188102	Diaphragm, at detachable portion	1	DTD.610	MR/C	PB.2
	D.229649	ELECTRICAL INSTALLATION (See section "ED")	—	—		
	A.184946	Diaphragm, lower	1	DTD.610		
2944	A.186895	End, tip	1	L.53	MR/C	PB.2
	B.227636	Extension, rear spar	1	DTD.610		
193	C.186356	Fin, detachable portion	1	DTD.610	B.	PB.1
	C.172170	Former, front	1	DTD.610		
	F.183345	HINGE, TOP, ASSEMBLY	—	—		
2948	B.183142	Bracket, upper	1	DTD.610	MR/C	PB.2
2949	B.183143	Bracket, lower	1	DTD.610	MR/C	PB.2
2950	A.177845	Hinge	1	—	MR/C	PB.1

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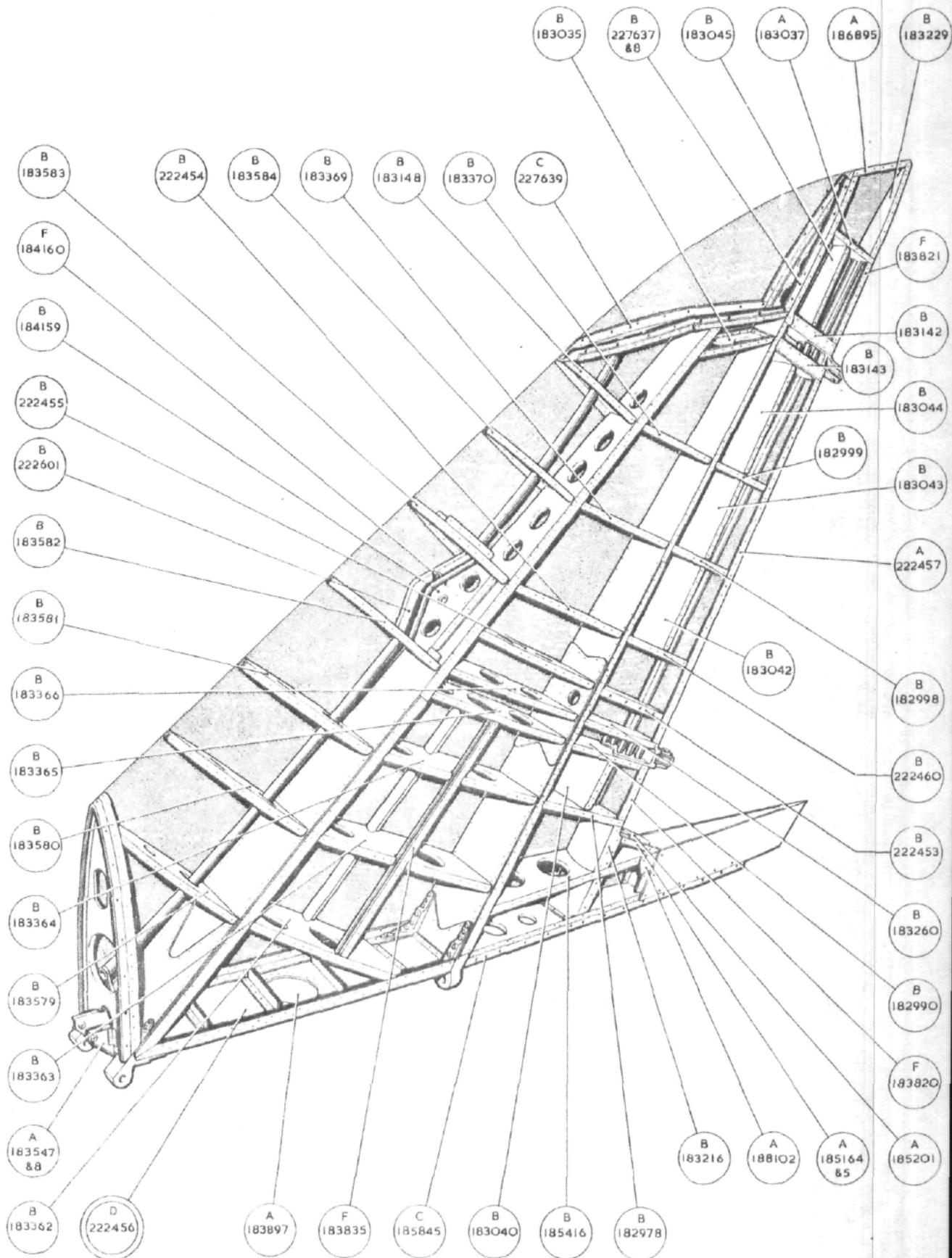
Ref No.	Part No.	Description	1 2 3 4 5					No. Off	Material Specification	M.R. Class of Store	Plate No.
			1	2	3	4	5				
	F.183358	HINGE, BOTTOM, ASSEMBLY									
2951	F.182991	Angle, bottom					1	DTD.610	MR/C	PB.1	
2952	A.172196	Fitting, hinge					1	---	MR/C	PB.1	
2953	F.182992	Stop					1	LFS.21	MR/C	PB.1	
2954	B.182990	Rib, tail " D1 "					1	DTD.610	MR/C	PB.2	
2955	B.183260	Rib					1	DTD.610	MR/C	PB.2	
3815	Std.1547/20/14	Washer, profile					2	DTD.610	MR/C	4	
	B.184334	PANEL, ACCESS, ASSEMBLY									
2956	B.184094	Landing, port					1	DTD.610	MR/C	PB.1	
2957	B.184095	Landing, starboard					1	DTD.610	MR/C	PB.1	
191	B.183993	Panel, access to rudder controls, port					1	DTD.610	C.	PB.1	
192	B.183994	Panel, access to rudder control, starboard					1	DTD.610	C.	PB.1	
	B.203386	PANEL, ACCESS, CENTRE, ASSEMBLY									
9405	A.203387	Panel, access					1	L.72	C.	PB.1	
9406	B.203448	Panel, rear, access between ribs " E1 " and " F "					1	L.72	B.	PB.1	
	C.216175	PANEL, REAR, ACCESS ASSEMBLY									
1603	Std.1700/1C	Bolt					14	S.95.B	C.	5	
	C.222459	Landing					1	L.72		PB.1	
9404	B.216176	Panel, access					1	L.72	C.	PB.1	
2947	F.193204	Plate, stud (Mod. 2420)					1	S.3	MR/C		
2959	A.183897	Plate, cover rib " A "					1	DTD.610	MR/C	PB.2	
	D.222456	Rib, interspar, "A" group					1	---		PB.2	
	F.183929	Angle, forward and intermediate					1	DTD.364			
	F.183930	Angle, rear					2	DTD.364			
	D.184098/2	Boom, port					1	DTD.364			
	D.184098/3	Boom, starboard					1	DTD.364			
	B.172194	Fitting, attachment, rear, port					1	Stpg.			
	B.172195	Fitting, attachment, rear, starboard					1	Stpg.			
	B.172193	Fitting, attachment, forward					2	Stpg.			
	A.172211	Fitting, tie, aft					1	DTD.364			
	A.172208	Fitting, tie, forward					1	DTD.364			
2961	B.183362	Rib, interspar " B "					1	DTD.610	MR/C	PB.2	
2962	B.183363	Rib, interspar " C "					1	DTD.610	MR/C	PB.2	
2963	B.183364	Rib, interspar " D "					1	DTD.610	MR/C	PB.2	
2964	B.183365	Rib, interspar " D "					1	DTD.610	MR/C	PB.2	
2965	B.183366	Rib, interspar " E "					1	DTD.610	MR/C	PB.2	
	B.222455	Rib, interspar " E1 "					1	L.72		PB.2	
	B.222454	Rib, interspar " E," group					1	---		PB.2	
	F.206970	Angle, mounting					1	L.72			
	F.203693	Bracket, mounting					1	S.3			
2968	B.183369	Rib, interspar " G "					1	DTD.610	MR/C	PB.2	
2969	B.183370	Rib, interspar " H "					1	DTD.610	MR/C	PB.2	
2970	B.183035	Rib, top interspar					1	DTD.610	MR/C	PB.2	
2971	B.183579	Rib, nose " B "					1	DTD.610	MR/C	PB.2	
2972	B.183580	Rib, nose " C "					1	DTD.610	MR/C	PB.2	
2973	B.183581	Rib, nose " D "					1	DTD.610	MR/C	PB.2	
2974	B.183582	Rib, nose " E "					1	DTD.610	MR/C	PB.2	
2975	B.183583	Rib, nose " F "					1	DTD.610	MR/C	PB.2	
2976	B.183584	Rib, nose " G "					1	DTD.610	MR/C	PB.2	
2977	B.183148	Rib, nose " H "					1	---	MR/C	PB.2	

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	C.227639	Rib, top, at detachable tip	1	DTD.610	MR/C	PB.2
2979	C.185845	Rib, bottom	1	DTD.610	MR/C	PB.2
2980	B.182978	Rib, tail " D "	1	DTD.610	MR/C	PB.2
	B.222453	Rib, tail " E1 "	1	L.72	—	PB.2
	B.222460	Rib, tail " F "	1	L.72	—	PB.2
2983	B.182998	Rib, tail " G "	1	DTD.610	MR/C	PB.2
2984	B.182999	Rib, tail " H "	1	DTD.610	MR/C	PB.2
2985	A.183037	Rib, tail " J "	1	DTD.610	MR/C	PB.2
2986	B.185416	Rib, lower, between rear spar and diaphragm	1	DTD.610	MR/C	PB.2
3779	Std.1356/15	Shim, lower hinge bearing	2	Laminated Aluminium	MR/C	4
3778	Std.1356/13	Shim, upper hinge bearing	2	Laminated Aluminium	MR/C	4
2987	D.183216	Shroud, below rib " D "	1	DTD.610	MR/C	PB.2
2988	B.183040	Shroud, between tail ribs " D " and " D1 "	1	DTD.610	MR/C	PB.2
2989	B.183042	Shroud, between tail ribs " F " and " G "	1	DTD.610	MR/C	PB.2
2990	B.183043	Shroud, between tail ribs " G " and " H "	1	DTD.610	MR/C	PB.2
2991	B.183044	Shroud, between tail ribs " H " and top rib	1	DTD.610	MR/C	PB.2
2992	B.183045	Shroud, between top rib and tail rib " J "	1	DTD.610	MR/C	PB.2
2993	B.183229	Shroud, top	1	DTD.610	MR/C	PB.2
	D.183316	Spar, front	1	DTD.610		
	D.183317	Spar, rear	1	DTD.610		
2994	F.183820	Stiffener, between tail ribs " D " and " D1 "	1	DTD.610	MR/C	PB.2
	B.222457	Stiffener, starboard	1	DTD.364	—	PB.2
2996	A.183823	Stiffener, port	1	DTD.364	MR/C	PB.2
2997	F.183835	Stiffener	2	DTD.364	MR/C	PB.2
2998	F.183821	Stiffener, skin, tip portion	1	DTD.364	MR/C	PB.2
	D.223171/2	Skin, main, port	1	L.72	—	PB.1
	D.223171/3	Skin, main, starboard	1	L.72	—	PB.1
	D.223171/1	Skin, nose	1	L.72	—	PB.1
	D.223171/4	Skin, tip, port	1	L.72	—	PB.1
	D.223171/5	Skin, tip, starboard	1	L.72	—	PB.1
4892	D.204063	Tip, detachable	1	Lam. Paper	B.	PB.1
	A.186592	Tube, slinging	1	—		
26AQ/3804	F.195139	Washer, special, lower hinge bearing	2	S.1 or S.3	MR/C	
3769	Std.915/G/12	Washer, upper hinge bearing	2	DTD.610	MR/C	4

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SUMMARY OF STOCK ITEMS						
28D/1010658	A25.1.B	Bolt, 4 B.A.
28D/9133011	A25.2.C	Bolt, 2 B.A.
28D/1007975	AS.1242/1C	Bolt, 2 B.A.
28D/13132	AS.3297/1C	Bolt, 2 B.A.
28D/11453	AS.2504/12G	Bolt, 1/8" B.S.F.
28M/9435067	AGS.2008/C1	Nut, 2 B.A.
28M/10327	AGS.2002/B1	Nut, 4 B.A.
28M/9403520	A27.CP	Nut, 2 B.A.
28M/7727	AGS.572/E	Nut, 1/4" B.S.F.
28M/13122	A27.G.S	Nut, 1/8" B.S.F.
28P/19154	SP.90.C7	Pin, split
28S/1011490	A32.C.16	Screw, 2 B.A.
28S/9135205	A33.C.28	Screw, 2 B.A.
28W/9419474	SP.15B	Washer, 4 B.A.
28W/9419475	SP.15C	Washer, 2 B.A.
28W/9419476	SP.15G	Washer, 5/16" dia.
28W/9419477	SP.15J	Washer, 3/8" dia.
28W/9419404	SP.16C	Washer, 2 B.A.



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