

TAIL UNIT—RUDDER

Ref. No.	Part No.	Description	No. Off					Material Specification	M.R. Class of Store	Plate No.
			1	2	3	4	5			
	D.232037	RUDDER, GROUP (Complementary parts, e.g., intercomponent attachments, are listed on Page PE.1, and will not be supplied with the assembly spare)	1					A.	PC.1	
1596	—	Bearing, top, group (D.183796) Consisting of :—	1					C.	PC.1	
	A.177979	Block, bearing	1				Stamping			
	A.177978	Cap, bearing	1				Stamping			
1597	—	Bearing, bottom, group (D.183796) Consisting of :—	1					C.	PC.1	
	A.177977	Block, bearing	1				Stamping			
	A.177976	Cap, bearing	1				Stamping			
	F.183594	Block, spacer	1				—			
1598	Std.1553/C/30	Bolt, attachment of lever	4				S.99.B	C.	5	
1599	F.186349	Bolt, attachment of top bearing cap	2				S.1	C.	PC.1	
1600	F.186350	Bolt, attachment of lower bearing cap	2				S.1	C.	PC.1	
1601	Std.1639/3CX	Bolt, attachment of bearing blocks to spar	4				S.95.B	C.	5	
5664	Std.1639/4CX	Bolt, attachment of bearing blocks to spar	4				S.95.B	C.	5	
9411	F.213724	Bolt, special, connection of trim tab shaft	1				S.96.B	C.	PC.1	
	B.214414	Channel, sub, spar	1				L.72			
2863	A.184335	Diaphragm, at rib No. 4, between main and sub spars	1				DTD.610	MR/C	PC.2	
2864	F.183758	Diaphragm, at rib No. 3, between main and sub spars	1				DTD.610	MR/C	PC.3	
2865	A.183759	Diaphragm, upper, aft of lever, between main and sub spars	1				DTD.610	MR/C	PC.2	
2866	A.183760	Diaphragm, lower, aft of lever, between main and sub spars	1				DTD.610	MR/C	PC.2	
	A.185826	Duct, cable	1				L.54			
	A.177975	Lever, operating	1				Stamping			
	B.183591	Member, top edge	1				L.53			
9409	B.203279	Panel, nosing	1				L.72	C.	PC.1	
9410	Std.1221/Z/A25	Pin	1				St. Steel	C.	PC.1	
2867	F.148758	Plate, locating, on lower hinge bearing cap	2				DTD.610	MR/C	PC.1	
2868	F.165348	Plate, locating, on lower hinge bearing block	2				L.40	MR/C	PC.1	
	C.226221	Nosing, assembly (AS.840/30)	1				S.510			
	A.226214	Bracket, mounting lower, for lower channel	1				S.510	MR/C	PC.1	
	A.226213	Bracket, mounting upper, for lower channel	1				S.510	MR/C	PC.1	
	A.226212	Bracket, mounting lower, for channel between ribs No. 4 and 5	1				S.510	MR/C	PC.1	
	A.226211	Bracket, mounting upper, for channel between ribs No. 4 and 5	1				S.510	MR/C	PC.1	
	A.226216	Bracket, mounting lower, for channel between ribs No. 5 and 6	1				S.510	MR/C	PC.1	
	A.226215	Bracket, mounting upper, for channel between ribs No. 5 and 6	1				S.510	MR/C	PC.1	
2869	F.184187	Bracket, mounting lower, for channel between ribs No. 8 and 9	1				S.3	MR/C	PC.1	
2879	B.184423	Channel, mounting for balance weight, between ribs No. 1 and 2	1				DTD.610	MR/C	PC.1	
2880	B.184422	Channel, mounting for balance weight, between ribs No. 4 and 5	1				DTD.610	MR/C	PC.1	

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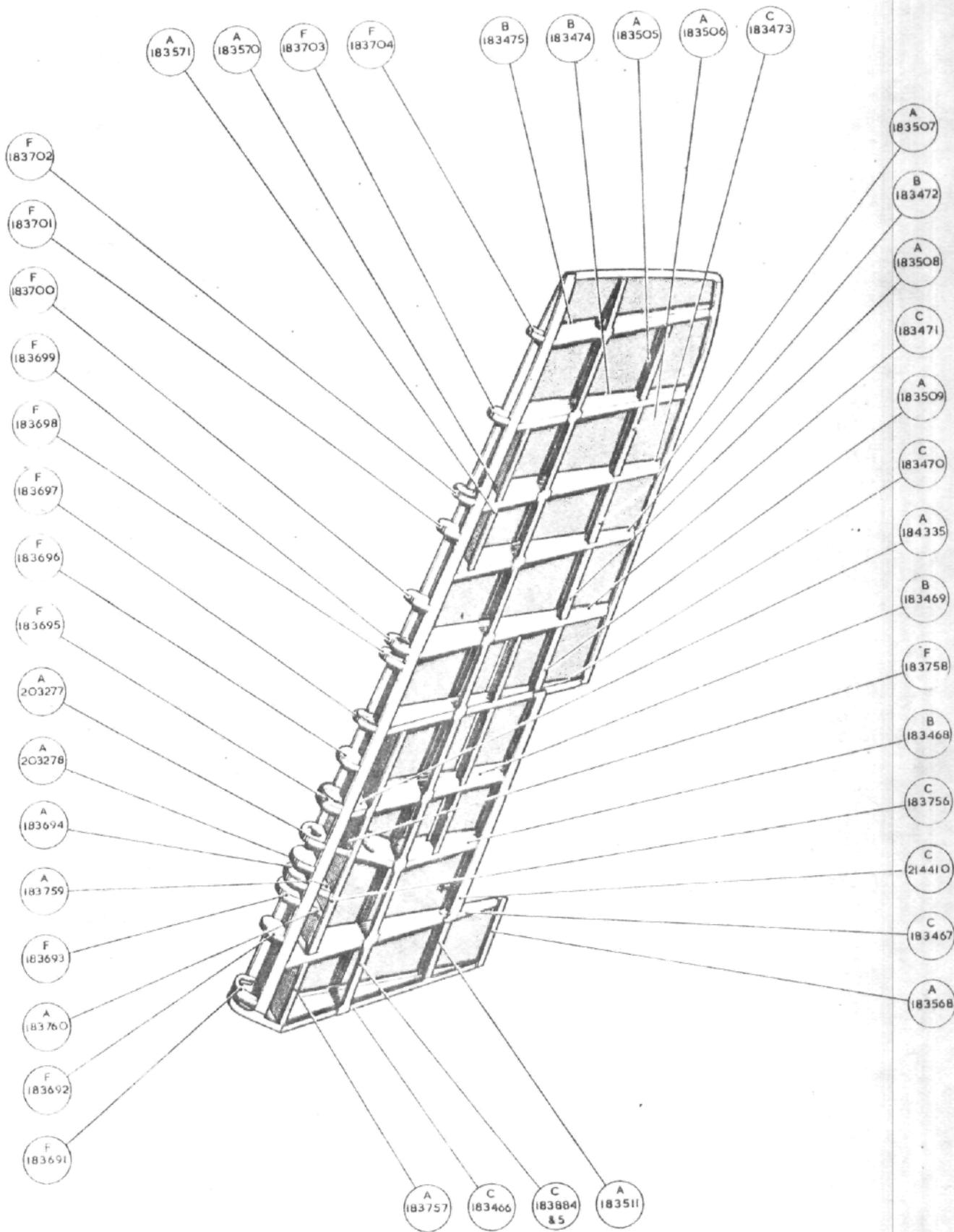
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2881	B.184421	Channel, mounting for balance weight, between ribs No. 5 and 6	1	DTD.610	MR/C	PC.1
2883	B.184419	Channel, mounting for balance weight, between ribs No. 8 and 9	1	DTD.610	MR/C	PC.1
2884	F.217958	Channel	1	L.72		PC.1
2884	D.184080/2	Skin, bottom	1	DTD.610	MR/B	PC.1
2885	D.184080/1	Skin, top	1	DTD.610	MR/B	PC.1
4283	F.183706	Stop	1	DTD.364	MR/C	PC.1
	A.226284	Weight, mass balance (AS.840/30)	1	Lead		PC.1
	or A.226285	Weight, mass balance (AS.840/30)	1	Lead		PC.1
2887	C.183466	Rib, No. 1	1	DTD.610	MR/C	PC.2
2888	C.183467	Rib, No. 2	1	DTD.610	MR/C	PC.2
2889	B.183468	Rib, No. 3 (Angle G.188811 wired on)	1	DTD.610	MR/C	PC.2
2890	B.183469	Rib, No. 4 (Angle F.188811 wired on)	1	DTD.610	MR/C	PC.2
2891	C.183470	Rib, No. 5	1	DTD.610	MR/C	PC.2
2892	C.183471	Rib, No. 6	1	DTD.610	MR/C	PC.2
2893	B.183472	Rib, No. 7	1	DTD.610	MR/C	PC.2
2894	C.183473	Rib, No. 8 (Angle F.183480 wired on)	1	DTD.610	MR/C	PC.2
2895	B.183474	Rib, No. 9	1	DTD.610	MR/C	PC.2
2896	B.183475	Rib, No. 10	1	DTD.610	MR/C	PC.2
2897	F.183691	Rib, nose, bottom	1	DTD.610	MR/C	PC.2
2898	F.183692	Rib, nose, below lower hinge	1	DTD.610	MR/C	PC.2
2899	F.183693	Rib, nose, between lower hinge	1	DTD.610	MR/C	PC.2
2900	A.183694	Rib, nose, above lever	1	S.3	MR/C	PC.2
	A.203277	Rib, nose, above trim tab shaft attachment	1	L.72		PC.2
	A.203278	Rib, nose, below trim tab shaft attachment	1	L.72		PC.2
2901	A.183695	Rib, nose, at rib No. 4	1	S.3 and DTD.610	MR/C	PC.2
2902	F.183696	Rib, nose, between ribs No. 4 and 5	1	DTD.610	MR/C	PC.2
2903	F.183697	Rib, nose, at rib No. 5	1	DTD.610	MR/C	PC.2
2904	F.183698	Rib, nose, lower, at rib No. 6	1	DTD.610	MR/C	PC.2
2905	F.183699	Rib, nose, upper at rib No. 6	1	DTD.610	MR/C	PC.2
2906	F.183700	Rib, nose, between ribs No. 6 and 7	1	DTD.610	MR/C	PC.2
2907	F.183701	Rib, nose, below upper hinge	1	DTD.610	MR/C	PC.2
2908	F.183702	Rib, nose, at rib No. 8	1	DTD.610	MR/C	PC.2
2909	F.183703	Rib, nose, at rib No. 9	1	DTD.610	MR/C	PC.2
2910	F.183704	Rib, nose, at rib No. 10	1	DTD.610	MR/C	PC.2
2911	A.183568	Section, trailing edge, between ribs No. 1 and 2	1	—	MR/C	PC.2
2912	B.183569	Section, trailing edge, between rib No. 5 and top edge member	1	—	MR/C	PC.1
	B.203272	Shaft, operating trim tab, group	1	—		PC.1
28R/13507	Hoffmann CF.2A	Rod-end	1	—	A.	
	D.232037/1	Skin, port (AS.840/30)	1	L.72		PC.1
	D.232037/2	Skin, starboard (AS.840/30)	1	L.72		PC.1
	D.214411	Spar, main	1	L.72		
2915	A.183757	Spar, sub, forward, between ribs No. 1 and 2	1	DTD.610	MR/C	PC.2
2916	C.183756	Spar, sub, forward, between ribs No. 2 and 5	1	DTD.610	MR/C	PC.2
2917	A.183571	Spar, sub, forward, between ribs No. 7 and 8	1	DTD.610	MR/C	PC.2
2918	A.183570	Spar, sub, forward, between ribs No. 8 and 9	1	DTD.610	MR/C	PC.2
2919	A.183511	Spar, sub, aft, between ribs No. 1 and 2	1	DTD.610	MR/C	PC.2
	C.214410	Spar, sub, aft, between ribs No. 2 and 5, at trim tab (Angle F.188812 wired on)	1	L.72		PC.2
2921	A.183509	Spar, sub, aft, between ribs No. 5 and 6	1	DTD.610	MR/C	PC.2

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2922	A.183508	Spar, sub, aft, between ribs No. 6 and 7	1	DTD.610	MR/C	PC.2
2923	A.183507	Spar, sub, aft, between ribs No. 7 and 8	1	DTD.610	MR/C	PC.2
2924	A.183506	Spar, sub, aft, between ribs No. 8 and 9	1	DTD.610	MR/C	PC.2
2925	A.183505	Spar, sub, aft, between ribs No. 9 and 10	1	DTD.610	MR/C	PC.2
	C.231230	SPOILERS, RUDDER, ASSEMBLY (Mod. 750)	-	-		PC.1
	B.230506	Spoiler, port	1	L.72		
	B.230507	Spoiler, starboard	1	L.72		
2926	C.183884	Stiffener, port	1	DTD.610	MR/C	PC.2
2927	C.183885	Stiffener, starboard	1	DTD.610	MR/C	PC.2
2928	F.183572	Strap, butt, at nosing assembly skin joints	2	DTD.610	MR/C	PC.1
9739	C.228569	Tab, trim, complete	1	-	MR/B	PC.1
3814	Std.1547/26/18	Washer, for operating lever fixings	4	DTD.610	MR/C	4
4254	F.184538	Washer, tab, for balance weight fixings	8	DTD.171	MR/C	PC.1
4255	A.184130	Weight, balance, between ribs No. 1 and 2	1	-	MR/B	PC.1
	A.202802	Weight, balance, between ribs No. 4 and 5	1	-		PC.1
	A.202803	Weight, balance, between ribs No. 5 and 6	1	-		PC.1
4258	C.198285	Weight, balance, between ribs No. 6 and 7	1	-	MR/B	PC.1
4259	A.184125	Weight, balance, between ribs No. 8 and 9	1	-	MR/B	PC.1

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SUMMARY OF STOCK ITEMS										
28D/9436920	A.25.1C	Bolt, 2 B.A.	---	---
28D/9133011	A.25.2C	Bolt, 2 B.A.	---	---
28D/9140644	A.25.9C	Bolt, 2 B.A.	---	---
28D/9453970	A.25.15C	Bolt, 2 B.A.	---	---
28D/1011021	A.25.16C	Bolt, 2 B.A.	---	---
28D/9140648	A.25.19C	Bolt, 2 B.A.	---	---
28D/1007975	AS.1242/1C	Bolt, 2 B.A.	---	---
28D/8307	AS.1242/2C	Bolt, 2 B.A.	---	---
28N/13435	AGS.2030/43	Circlip	---	---
28M/10327	AGS.2002/B1	Nut, 4 B.A.	---	---
28M/9403520	A.27.CP	Nut, 2 B.A.	---	---
28M/1011467	A.23.ES	Nut, 1/4" B.S.F.	---	---
28P/19225	SP.90.C3	Pin, split	---	---
28P/1247	AGS.213/3	Pin, taper	---	---
28R/13507	Hoffmann CF.2A	Rod-end	---	---
28W/9419404	SP.16.C	Washer, 2 B.A.	---	---



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