

ARMAMENT - GUN INSTALLATION

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R.	Plate No.
					Class of Store	
		1	2	3	4	5
		GUN INSTALLATION, ASSEMBLY				
6091	E.188207	Bracket, attachment of case chute to frame 19	2	S.3	C	CA.6
6090	F.209046	Bracket, attachment of case chute to frame 19	2	S.3	C	CA.6
9499	A.209045	Case chute, outboard, port	1		B	CA.6
9500	C.220859	Case chute, outboard, starboard	1		B	CA.6
8145	C.220860	Container, link, detachable forward portion, port, group	1		A	CA.6
8146	E.219001	Container, link, detachable forward portion, starboard, group	1		A	CA.6
		LOCKS, AND CROSS MEMBER, ASSEMBLY				
6653	C.208052-3	Lock, for link container, group	2		B	CA.6
7009	B.208059	Nut, at locks	4		C	
	Std.1511C	Plunger, group	1			CA.6
6654	A.208064	Spring, for plunger	1	DTD.215	C	CA.6
310	F.208066	Washer, packing	2	DTD.610	C	CA.6
1327	Std.1547/30/12	Washer, packing	2	DTD.610	C	4
6655	Std.1547/24/12	Spigot, group	1		C	CA.6
6654	A.208110	Spring	1	DTD.215	C	CA.6
6657	F.208066	Strip, retaining (E.219001/4-5,E.219002/4-5)	12ft.		C	
6656	Std.2088/2 or	Strip, sealing (E.219001/6-7)	12ft.	Rubber	C	
26VA/ 6046969	Std.2338/2	Container, link, aft portion port, group (Mod.1020)	1		A	CA.6
10632	D.248299	Container, link, aft portion, starboard, group (Mod.1020)	1		A	CA.6
10633	D.248300	Duct, ventilating, group	1		B	CA.1
7019	C.210535	Bracket	1	DTD.610	C	
8074	A.191484	Pin, pip	1		C	
28FP/17	Aviation Dev. A.512	Pin, pip	1		C	
28FP/4062766	Aviation Dev. 5134/512	Washer	4	DTD.610	C	4
1327	Std.1547/24/12	Ferrule, at attachment of gun barrel pedestal, to frame 11	16	S.95.B	C	CA.1
761	F.190421	Nut, for gun barrel pedestal	16	S.95.B	C	CA.1
847	F.179412	Package, complete with guns, group	1			
7R/3	E.177081	Barrel, Mk.1, Aden gun	4		A	
	B.244465	Cradle, contact (alternative to 7R/791) (Mod.2554)	4			
7R/404		Gun, "Aden", 30 m/m. L.H.Mk.3 Alternative	2		A	
7R/405		Gun, "Aden", 30 m/m. R.H.Mk.3 to Mk.4	2		A	
7R/406		Gun, "Aden", 30 m/m. L.H.Mk.4 Alternative	2		A	
7R/407		Gun, "Aden", 30 m/m. R.H.Mk.4 to Mk.3	2		A	
7R/556		Nut, cradle, Mk.2	4		B	
543	E.177082	Package, gun, group	1		A	CA.2
788	E.182966	Box, ammunition, group	1		A	CA.2
789	D.183845	Lid, group	2		B	CA.2
790	B.185733	Bolt, pinch, group	2		C	CA.2
791	A.183849	Fitting, hinge	4	Stamping	C	CA.2
792	F.183848	Fitting, hook	4	S.95.B	C	CA.2
1548	A.188823	Roller	6		C	CA.2
794	F.174787	Spindle	4	T.26	C	CA.2

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795	C.185698	WALL, FRONT, ASSEMBLY				
3789	A.185716	Roller assembly	4			
	F.175253	Roller	4	L.F.B.82	C	CA.2
		Tube, distance 3" o/d x 17 S.W.G. x 76" long (Make from 30B/557)	4	T.4	MR/C	CA.2
3953	Std.915/E22	Washer, for roller attachment	4	DTD.610	C	4
6338	B.207819	Chute, case, inboard, group	2		B	CA.6
6630	F.206709	Catch, spring	1		C	CA.6
6745	E.213535	Cover, front, group	1		B	CA.2
798	A.179936	Fastener	2		C	CA.2
6629	E.207838	Cover, rear, group	1	DTD.610	B	CA.6
4094	Dunlop	Adaptor	1		C	CA.6
	ACO.9023					
800	B.180270	Gland, sealing	2		C	CA.6
1549	C.192079	Duct, heating, group	1		B	CA.5
28FP/4062763	Aviation Dev. 5134/522	Pip, pip	1		C	CA.6
	E.186052	FEED NECKS AND LINK CHUTES, ASSEMBLY				
801	C.187502	Extension, link chutes, inboard	2	S.3	C	CA.3
802	C.187503	Extension, link chute, outboard	2	S.3	C	CA.3
5214	C.207026	Feed neck, inboard, port, group	1	DTD.171	B	CA.3
5215	C.207027	Feed neck, inboard, starboard, group	1	DTD.171	B	CA.3
5216	C.207028	Feed neck, outboard, port, group	1	DTD.171	B	CA.3
5217	C.207029	Feed neck, outboard, starboard, group	1	DTD.171	B	CA.3
807	F.185768	Bolt	2	S.94.B	C	CA.3
808	F.176633	Knob, bolt	2	S.94.B	C	CA.3
809	F.176635	Spring	1	Sp.St.	C	CA.3
5778	C.207205	Link-chute, outboard, port, group	1	DTD.171	B.	CA.3
5779	C.207206	Link-chute, outboard, starboard, group	1	DTD.171	B	CA.3
814	F.187742	Spring, leaf	2	St.Steel	C	CA.3
5776	C.207203	Link-chute, inboard, port, group	1	DTD.171	B	CA.3
5777	C.207204	Link-chute, inboard, starboard, group	1	DTD.171	B	CA.3
815	F.187741	Spring, leaf	2	St.Steel	C	CA.3
764	E.187891	Fittings, for Aden gun, port, outer, group	1 set		A	CA.4
765	E.187892	Fittings, for Aden gun, starboard, outer, group	1 set		A	CA.4
766	E.187893	Fittings, for Aden gun, port, inner, group	1 set		A	CA.4
767	E.187894	Fittings, for Aden gun, starboard, inner, group	1 set		A	CA.4
		Consisting of:-				
7R/358	Dunlop	Adaptor, cocking	4		C	CA.4
	ACO.7456					
768	F.187866	Bar, locking, link chute attachment	8	S.94.B	C	CA.4
769	F.177014	Bolt, feed neck bracket attachment	12	S.94.B	C	CA.4
770	F.175964	Bolt, attaching, gun mounting brackets	12	S.94.B	C	CA.4
771	Std.1639/2EX	Bolt, attaching, inboard gun mounting brackets	4	S.5.B	C	5
5278	Std.1639/4EX	Bolt, attaching, inboard gun mounting brackets	2	S.95.B	C	5

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		1	2	3	4	5				
28D/ 1011030	A25.2E					Bolt, inboard gun mounting bracket	8		C	
28D/ 7002426	A25.1G					Bolt, 5/16" BSF, feed neck bracket attachment	8		C	
773	A.186974					Bracket, feed neck attachment	4	S.3	C	CA.4
774	A.186975					Bracket, feed neck attachment	4	S.3	C	CA.4
775	B.180578					Bracket, outboard gun mounting	2	Stamping	C	CA.4
5276	B.205287					Bracket, inboard gun mounting, port	1	Stamping	C	CA.4
5277	B.205288					Bracket, inboard gun mounting, starboard	1	Stamping	C	CA.4
778	B.180576					Bracket, inboard gun mounting, starboard	1	Stamping	C	CA.4
779	B.180577					Bracket, inboard gun mounting, port	1	Stamping	C	CA.4
780	F.187874					Head, slotted, link chute attachment	4	S.94.B	C	CA.4
781	F.187868					Lever, link chute attachment	4		C	CA.4
782	F.187873					Pad, locking, link chute attachment	4	Steel	C	CA.4
28P/ 1220716	SP90E.4					Pin, split, at link chute attachment	4		C	
28P/ 1221260	SP90E.6					Pin, split, at link chute attachment	4		C	
4597	F.202960					Pin, pip, at feed neck attachment	2		C	CA.4
28FP/4062763	Aviation Dev. 5134/522					Pin, pip, at feed neck attachment brackets	2		C	
783	A.187870					Plate, locking, link chute attachment, R.H. feed	2	S.80	C	CA.4
784	A.187871					Plate, locking, link chute attachment, L.H. feed	2	S.80	C	CA.4
7R/436	Dunlop ACO.7739					Plate, attachment, at cocking adaptor	2		C	CA.4
7R/437	Dunlop ACO.7738					Seal, at cocking adaptor	4	Rubber	C	CA.4
785	F.183105					Shim, laminated, inboard gun mounting	2	Brass	C	CA.4
5780	F.206705					Spring, link chute attachment (Mod.292)	4	DTD.215	C	CA.4
787	F.184270					Washer, locking, inboard gun mounting	4	S.3	C	CA.4
28W/ 9416197	SP.42.G					Washer, tab, at feed neck attachment brackets	8		C	
28W/ 9419403	SP.13.G					Washer, at feed neck brackets and link chute attachment	16		C	
1506454	Std.914/E/22					Washer, for inner mounting bracket bolts	6	S.1	C	
816	C.185221					MOUNTING, FRONT, GUN, ASSEMBLY				
817	B.183106					Bush, spherical	4	Stamping	C	CA.3
818	B.172423					Ring, retaining special bush	4	Stamping	C	CA.3
818	F.178878					Washer, locking special bush retaining ring	4	S.3	C	CA.3
819	E.182994					MOUNTING, REAR, GUN, ASSEMBLY				
6975	A.184262					Barrel, and shackle	2		C	CA.3
6975	A.213709					Bolt, eccentric attachment to universal link (Mod.423)	4	S.97.B	C	CA.3
821	F.184268					Bolt, shoulder, for turnbuckle barrel	2	S.97.B	C	CA.3
6781	B.214161					Eccentric, group, port (Mod.423)	2		B	CA.3
6782	B.214162					Eccentric, group, starboard (Mod.423)	2		B	CA.3
823	A.184261					End, spherical, for turnbuckle	2	S.97.B	C	CA.3
6780	Teleflex A.39708					Ball	1			
825	B.213708					Link, universal (Mod.423)	4	Stamping	C	CA.3
826	A.180623					Screw, traverse	4	S.97.B	C	CA.3
827	F.180624					Sleeve, locking	4	S.97.B	C	CA.3
4263	F.184269					Washer, tab	2	S.3	C	CA.3
2348	D.182278					Structure, package, group	1		MR/A	CA.5
2349	F.183810					Block, packing	2	LFS.21	MR/C	
2349	F.183811					Block, packing	2	LFS.21	MR/C	

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		1	2	3	4	5				
1554	D.180533					Former "E", group	1			
1555	A.180574					Bracket, ammunition box	2	Stamping	C	CA.5
1556	A.180575					Bracket, ammunition box	2	Stamping	C	CA.5
	F.192081					Bracket, ventilating duct mounting	1	DTD.166	C	CA.5
4487	A.199628					Bracket, mounting, for cable plug	1	L.72		
4484	F.199589					Clip, half	2	L.72	C	
1557	A.199588					Duct	1	T.4	C	
	F.181839					Lug, ammunition box	4	DTD.364	C	CA.5
	F.179046					Platform, relay	2			
	F.206365					Stowage	1	Comm'l		
6627	F.207865					Stirrup, for external link collectors	2	Stamping	C	CA.6
6628	F.207903					Stirrup, for external link collectors	2	Stamping	C	CA.6
11476	Std.1507/2/068					Tube, distance	4			
844	Std.1507/2/082					Tube, distance	4		C	
	F.185610					Housing, inboard gun, long plunger	2	S.3 & T.26	C	CA.2
	C.182081					Keel, member, forward position, group	1			
6923	F.182084					Angle, port	1	L.72	MR/C	
6920	F.182085					Angle, starboard	1	L.72	MR/C	
6921	F.196311					Angle, port	1	L.72	MR/C	
6922	F.196312					Angle, starboard	1	L.72	MR/C	
4486	B.199521					Bracket, mounting, for cable plug	1	L.72		
	F.199631					Duct	1	T.4	C	CA.5
	Std.1509/23/090					Tube, distance	2	T.4		
828	D.182858-9					LOCKING, MECHANISM, ASSEMBLY				
829	A.182868					Bar, rack, port	1		C	CA.5
830	A.182869					Bar, rack, starboard	1		C	CA.5
831	B.182862					Base, control box, port	1	Casting	C	CA.5
832	B.182863					Base, control box, starboard	1	Casting	C	CA.5
833	A.182871					Bolt-rack, port	1	S.97.B	C	CA.5
834	A.182872					Bolt-rack, starboard	1	S.97.B	C.	CA.5
835	B.182860					Cover, control box, port	1	Casting	C	CA.5
836	B.182861					Cover, control box, starboard	1	Casting	C	CA.5
837	F.182876					Plate, slip, at control shaft	4	BSS.265	C	CA.5
838	F.173703					Ring, locking	2	S.95.B	C	CA.5
840	F.173704					Roller	4	S.95.B	C	CA.5
841	A.173701					Shaft, locking control	2	S.97.B	C	CA.5
842	F.182875					Shim, at attachment of control box to side beam	2	Brass	C	CA.5
843	F.174006					Spigot	2	S.95.B	C	CA.5
	F.173707					Spring, compression	2	Sp.St.	C	CA.5
	F.173814					Washer, special	2	DTD.610	C	CA.5
1558	D.182642					PLATFORM, AMMUNITION BOX, ASSEMBLY				
3996	F.183751					Lug, ammunition box	4	DTD.364	C	CA.5
845	Std.1547/20/16					Washer, for lug attachment	4	DTD.364	MR/C	4
	F.185611					Plunger, long, inboard gun barrel catch	2	DTD.364	C	CA.2

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					Class of Store	
		1 2 3 4 5				
846	D.183086	SKIN ASSEMBLY				
	A.184439	Barrel catch, actuator, group	2		C	CA.5
	F.185609	Pedestal	1	S.21,S.3		
2358	F.185607	Plug	1	S.1	MR/C	CA.5
2359	F.185606	Plunger	1	DTD.364	MR/C	CA.5
2360	F.185608	Spring	1	Sp.St.	MR/C	CA.5
8415	A.186496	Pedestal, inboard gun, port	1	S.21,S.3	C	
8416	A.186497	Pedestal, inboard gun, starboard	1	S.21,S.3	C	
2360	F.185608	Spring, for plunger	2	Sp.St.	MR/C	CA.5
3819	Std.1548/28/14	Washer, for platform at former "B"	4	DTD.610	MR/C	4
9628	D.228380	Panel, gun bay access, port, group	1		A	CA.1
	F.265658	Block, reinforcing	1			
9629	D.228381	Panel, gun bay access, starboard, group (Less actuator)	1		A	CA.1
	C.191321	ACTUATOR AND VENTILATING GEAR, STARBOARD, ASSEMBLY				
	B.205374	Cable, F.54 (See cable chart)				
1486	F.191862	Lever, actuator shaft	1	Stamping	C	CA.1
1487	F.191861	Lever, door	1	Stamping	C	CA.1
1488	F.191425	Link, door lever	1	DTD.610	C	CA.1
1491	B.191417	Scoop, air	1		B	CA.1
1492	F.191863	Shaft, actuator	1	T.45	C	CA.1
2147	Std.915-C20	Washer	1		C	4
4002	A.195033	Bracket, for electrical plug (starboard panel only)	1	DTD.610	C	CA.1
1481	A.191724	Bracket, saddle, for countershaft, group	1		C	CA.1
1482	F.191727	Bush	2	B.9	C	CA.1
9641	King D.4798	Fitting, attachment	1		C	
9640	King C.7057	Housing	1		C	
1695	A.193878	Hook, panel attachment, rear, port	1	Stamping	C	
1696	A.193879	Hook, panel attachment, rear, starboard	1	Stamping	C	CA.1
1697	A.193880	Hook, panel attachment, front, port	1	Stamping	C	
1698	A.193881	Hook, panel attachment, front, starboard	1	Stamping	C	CA.1
9474	King C.7032	Lever and male link	1		C	
1489	B.191723	Mounting, actuator, group	1		B	CA.1
1490	A.191726	Bearing, group	1		C	CA.1
1482	F.191727	Bush	2	B.8	C	CA.1
3792	Std.1509/23/025	Tube, distance	8	T.4	M/C	4
9638	E.227628	Panel, gun and radio bay access, port, group	1		A	CA.1
9736	F.224938	Panel, gun and radio bay access, starboard, group	1		A	CA.1
9497	C.220417	Case-chute, inboard, port, group	1		B	CA.1
9498	C.220418	Case-chute, inboard, starboard, group	1		B	CA.1
7014	B.209887	Door, access to external supply socket	1	L.72	B	CA.1
9641	King D.4798	Fitting, attachment, for toggle fastener	2		C	
760	A.189065	Hook	4	Stamping	C	CA.1

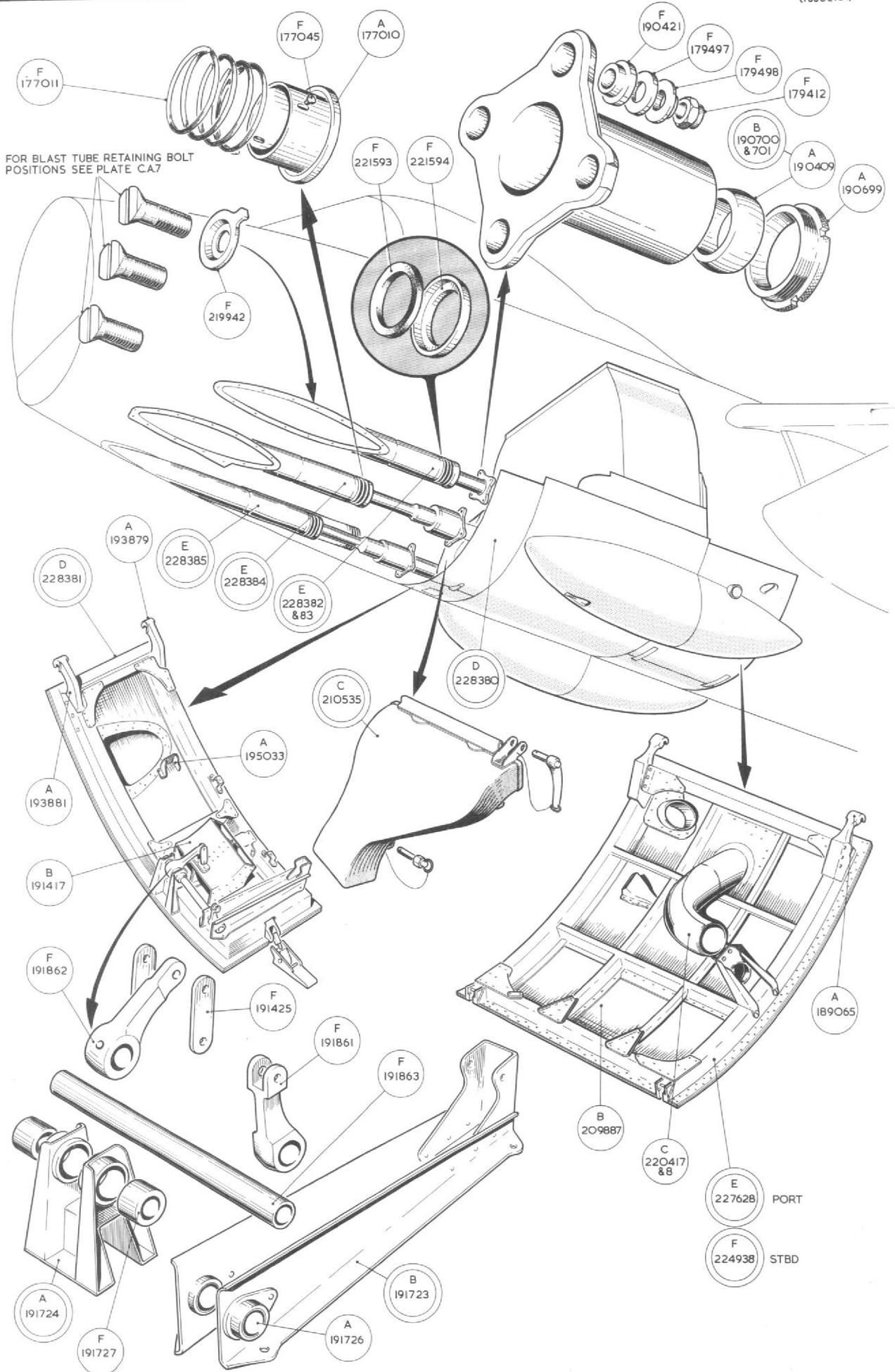
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SUMMARY OF STOCK ITEMS						
28D/1010658	A25.1B	Bolt, 4 B.A.				
28D/9436920	A25.1C	Bolt, 2 B.A.				
28D/9133011	A25.2C	Bolt, 2 B.A.				
28D/9133012	A25.3C	Bolt, 2 B.A.				
28D/1010030	A25.7C	Bolt, 2 B.A.				
28D/1011019	A25.8C	Bolt, 2 B.A.				
28D/9140644	A25.9C	Bolt, 2 B.A.				
28D/9419397	A25.12C	Bolt, 2 B.A.				
28D/9133014	A25.13C	Bolt, 2 B.A.				
28D/9140647	A25.14C	Bolt, 2 B.A.				
28D/1011030	A25.2E	Bolt, 1/4" B.S.F.				
28D/1011242	A25.7E	Bolt, 1/4" B.S.F.				
28D/7002426	A25.1G	Bolt, 5/16" B.S.F.				
28D/1007975	AS.1242/1C	Bolt, 2 B.A.				
28D/1214091	AS.1242/2C	Bolt, 2 B.A.				
28D/9709461	AS.1242/3C	Bolt, 2 B.A.				
28D/1007972	AS.1242/4C	Bolt, 2 B.A.				
28D/1212796	AS.1248/13C	Bolt, 2 B.A.				
28D/1212806	AS.1248/6C	Bolt, 2 B.A.				
28D/1212795	AS.1248/14C	Bolt, 2 B.A.				
28M/9403520	A27.CP	Nut, 2 B.A.				
28M/1006473	A27.CT	Nut, 2 B.A.				
28M/1011467	A27.ES	Nut, 1/4" B.S.F.				
28M/1007403	A27.ET	Nut, 1/4" B.S.F.				
28M/1011470	A27.GT	Nut, 5/16" B.S.F.				
28M/1011476	A27.JS	Nut, 3/8" B.S.F.				
28M/1278189	AGS.2001/B1	Nut, 4 B.A.				
28M/1278190	AGS.2001/C1	Nut, 2 B.A.				
28M/1201610	AGS.2001/E1	Nut, 1/4" B.S.F.				
28M/1086618	AGS.2002/B1	Nut, 4 B.A.				
28M/9433473	AGS.2002/C1	Nut, 2 B.A.				
28M/7002430	AGS.2002/E1	Nut, 1/4" B.S.F.				
28M/10332	AGS.2002/J1	Nut, 3/8" B.S.F.				
28M/9435067	AGS.2008/C1	Nut, 2 B.A.				
28P/9143877	SP.9.C4	Pin, split				
28P/1006943	SP.9.C6	Pin, split				
28P/1007741	SP.9.C8	Pin, split				
28P/12262	SP.9.E6	Pin, split				
28P/1202461	SP.9.E8	Pin, split				
28P/1253	AGS.213/22	Pin, taper				
28P/9446312	SP.4Y.B3	Pin				
28P/831	SP.4Y.B5	Pin				
28P/839	SP.4Y.B13	Pin				
28P/1016863	SP.4Y.D14	Pin				
28P/1013110	SP.4Y.D23	Pin				
28P/906	SP.4Y.F16	Pin				
28S/9419435	A31.B12	Screw, 4 B.A.				

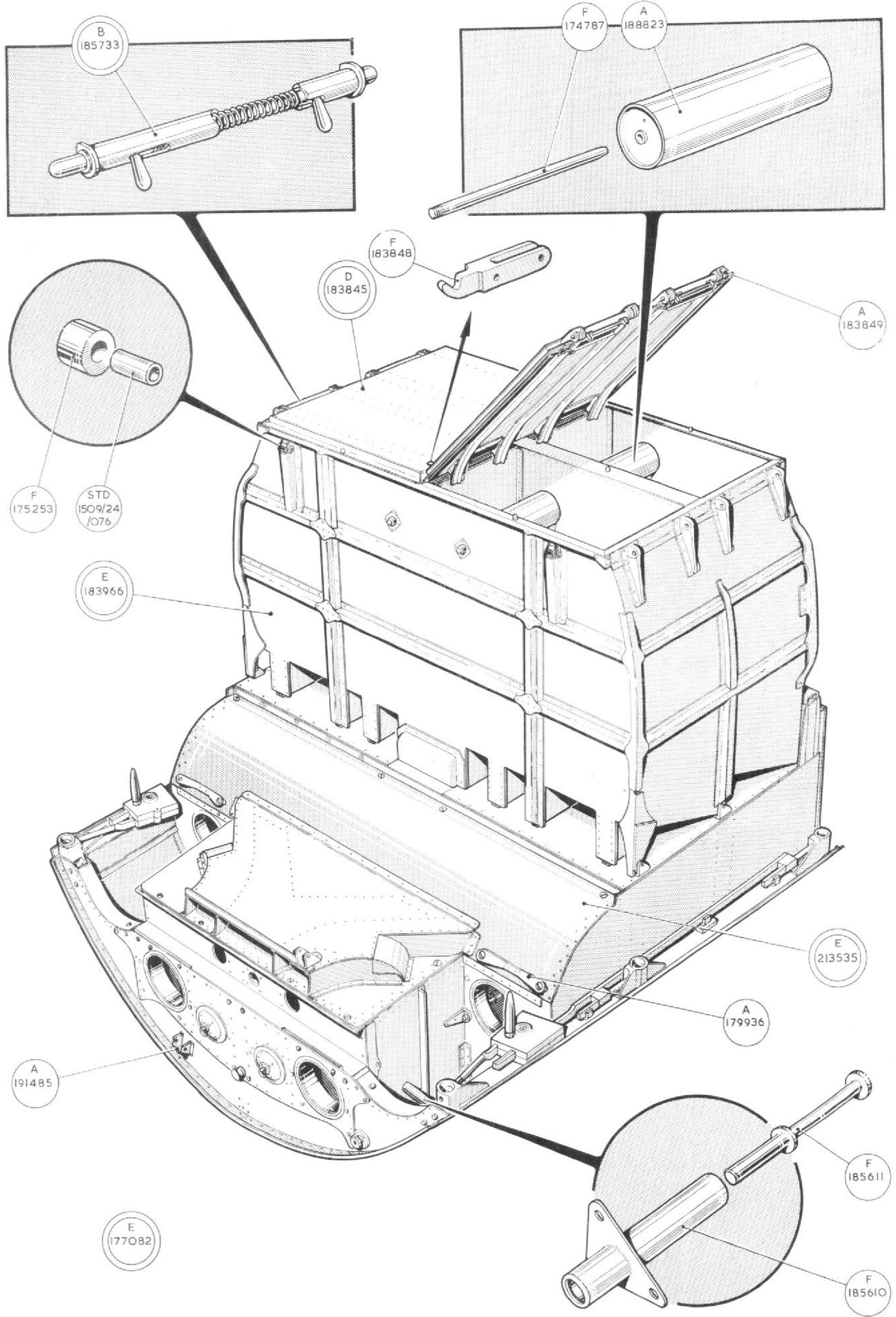
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		1	2	3	4	5				
28W/9419474	SP.15.B	Washer,	4	B.A.						
28W/9419475	SP.15.C	Washer,	2	B.A.						
28W/9419404	SP.16.C	Washer,	2	B.A.						
28W/9418921	SP.13.E	Washer,	1/4"	dia.						
28W/9419405	SP.15.E	Washer,	1/4"	dia.						
28W/9419455	SP.10.G	Washer,	5/16"	dia.						
28W/9419403	SP.13.G	Washer,	5/16"	dia.						
28W/9419476	SP.15.G	Washer,	5/16"	dia.						
28W/9419466	SP.13.J	Washer,	3/8"	dia.						
28W/9419477	SP.15.J	Washer,	3/8"	dia.						
28W/9416197	SP.42.G	Washer,	tab							

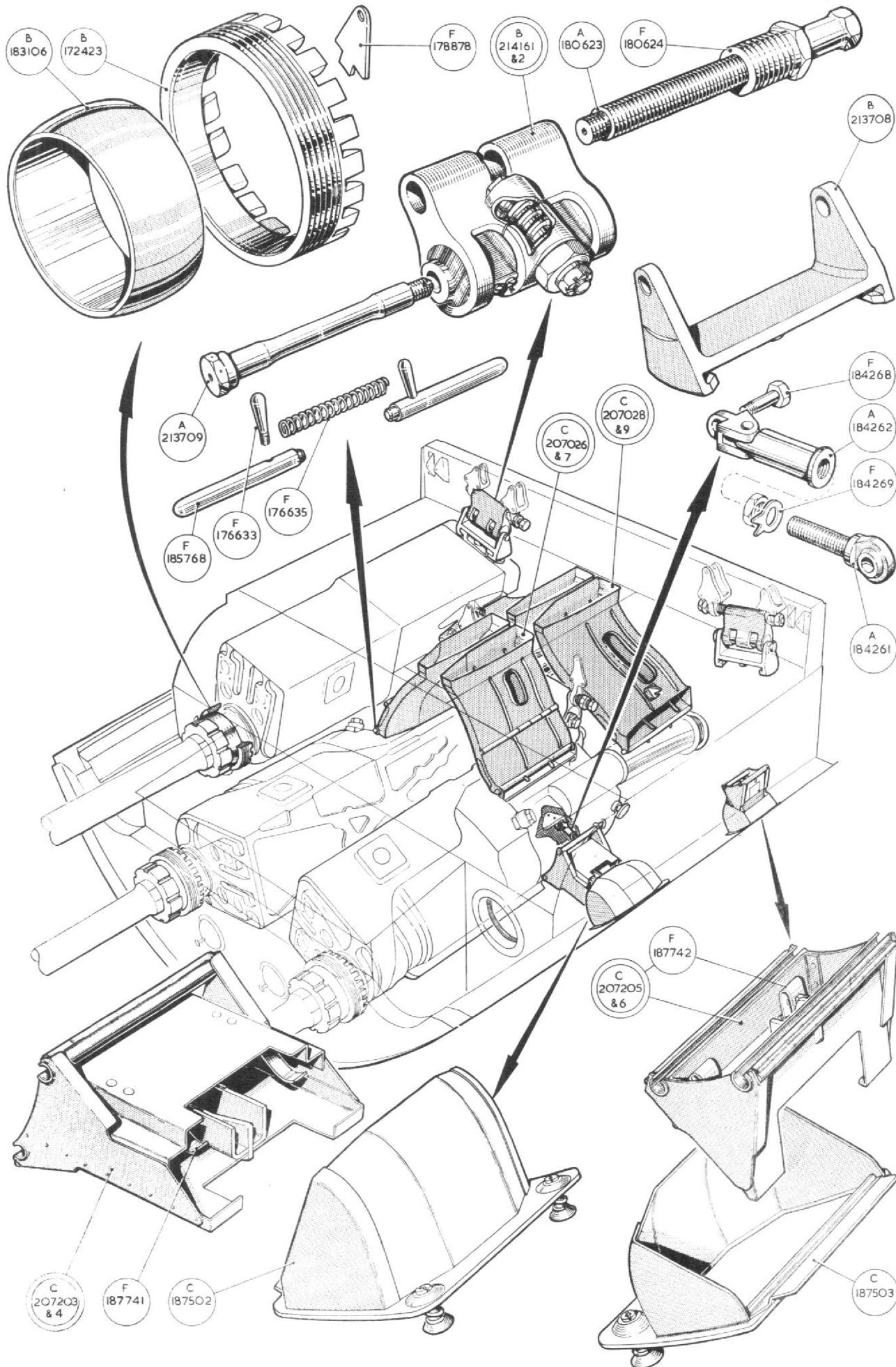


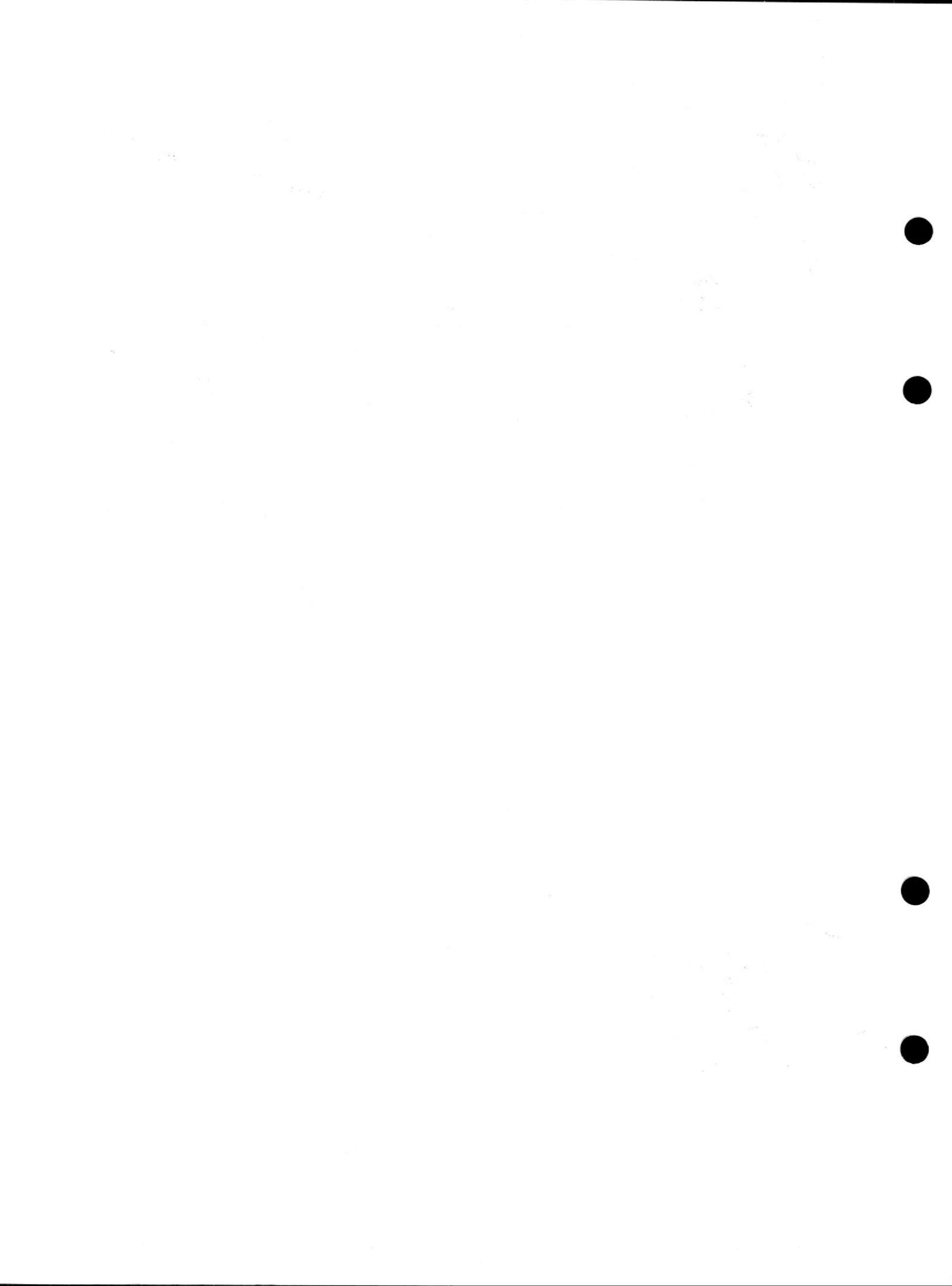


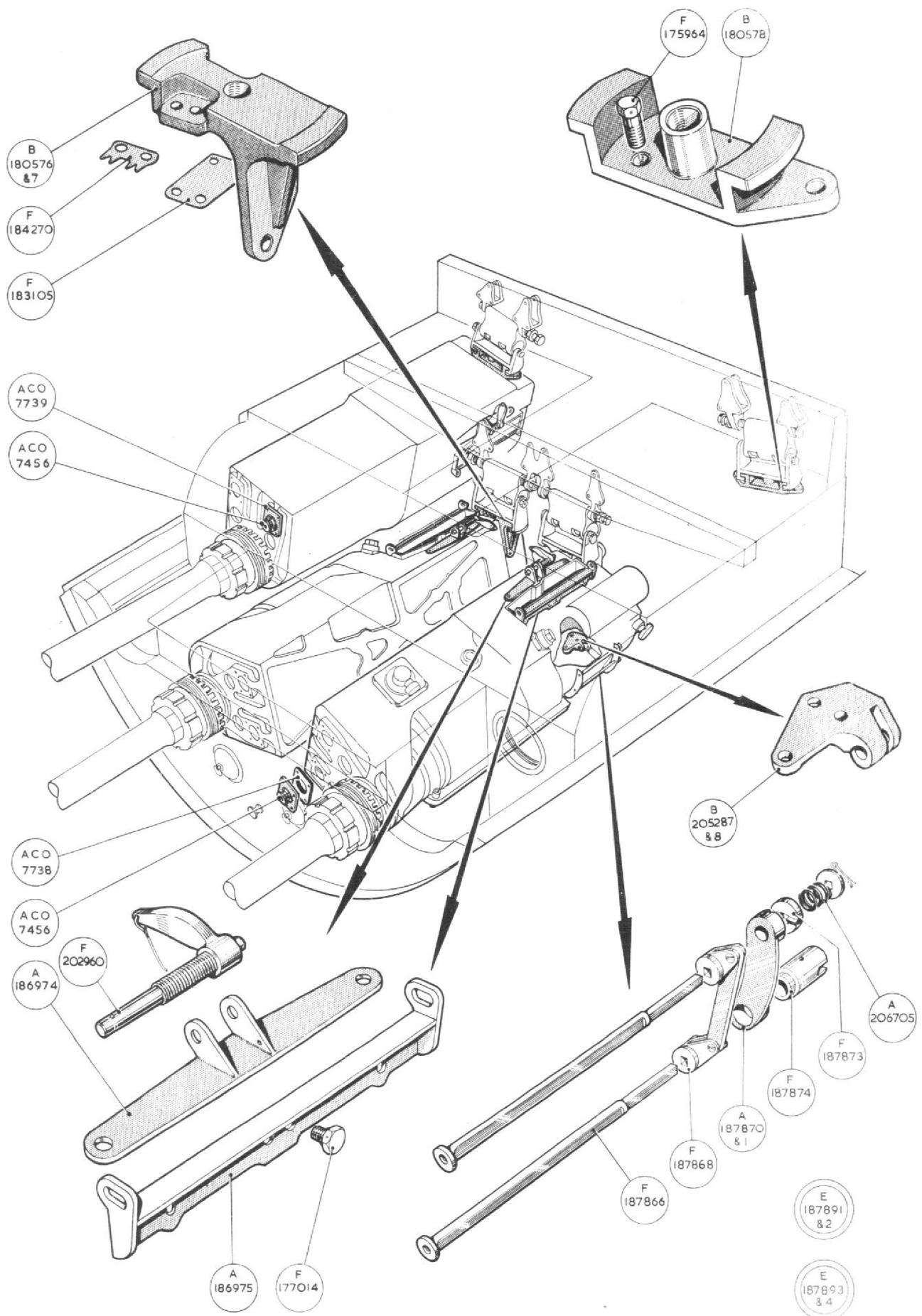




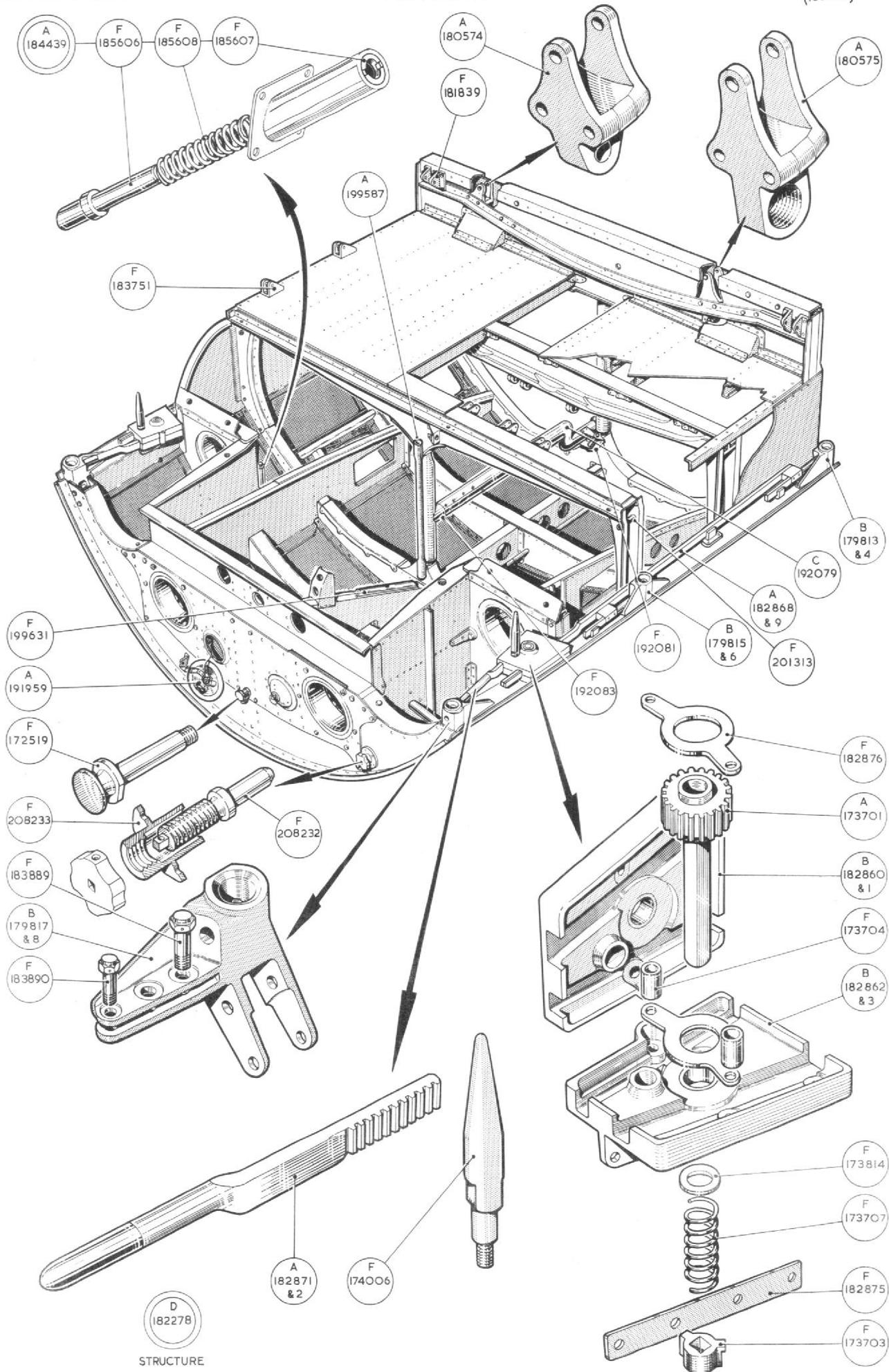






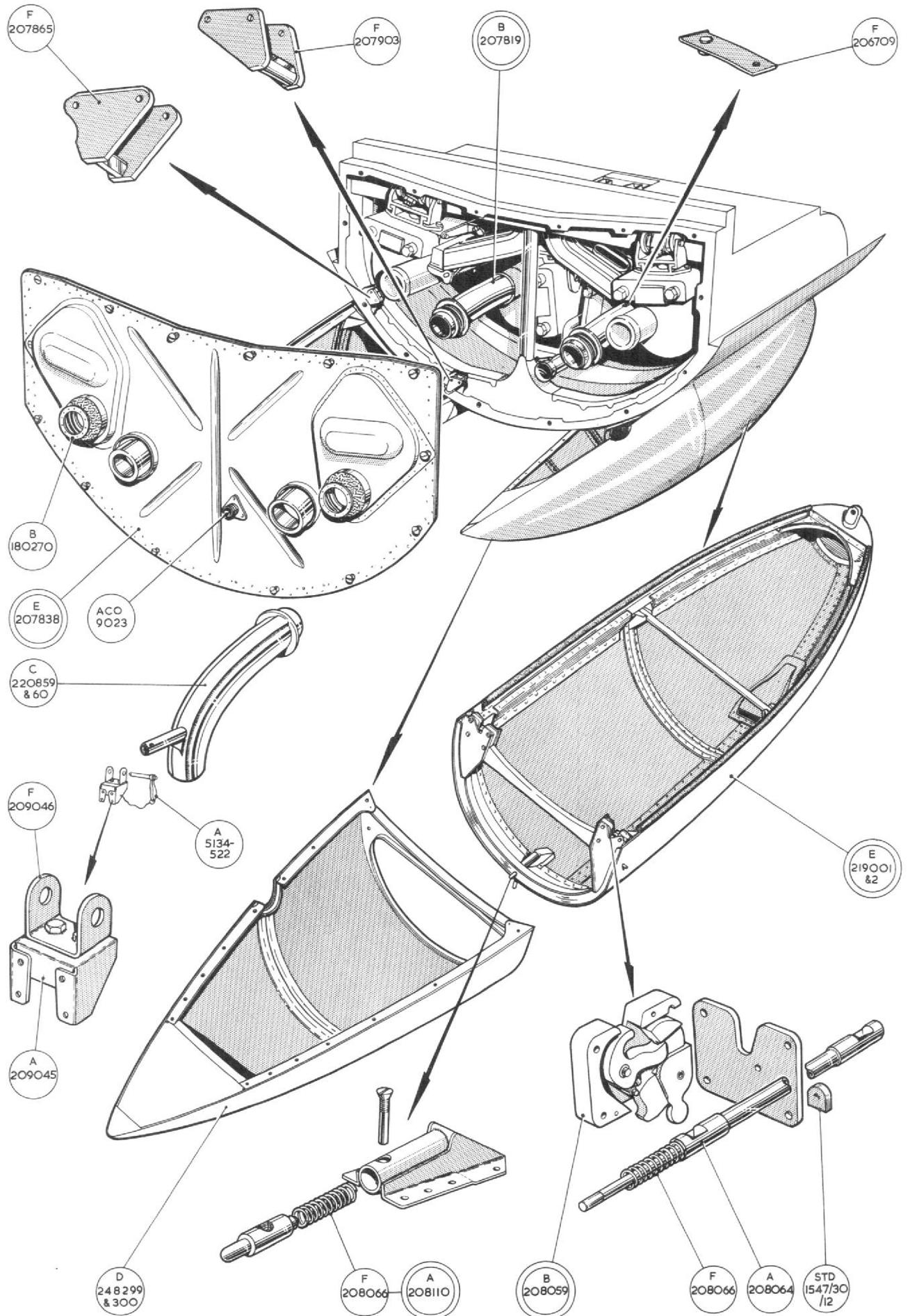




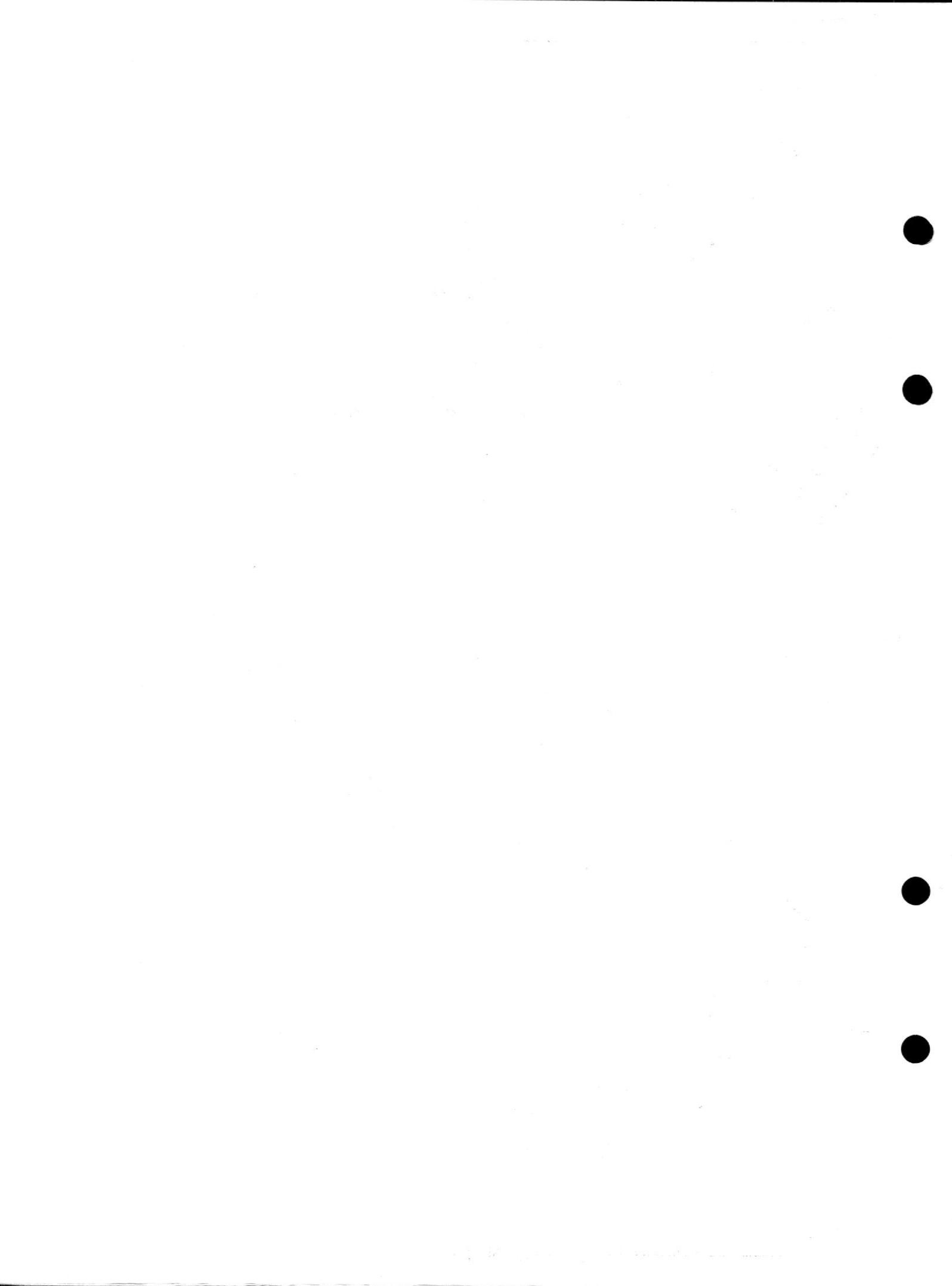


GUN PACKAGE

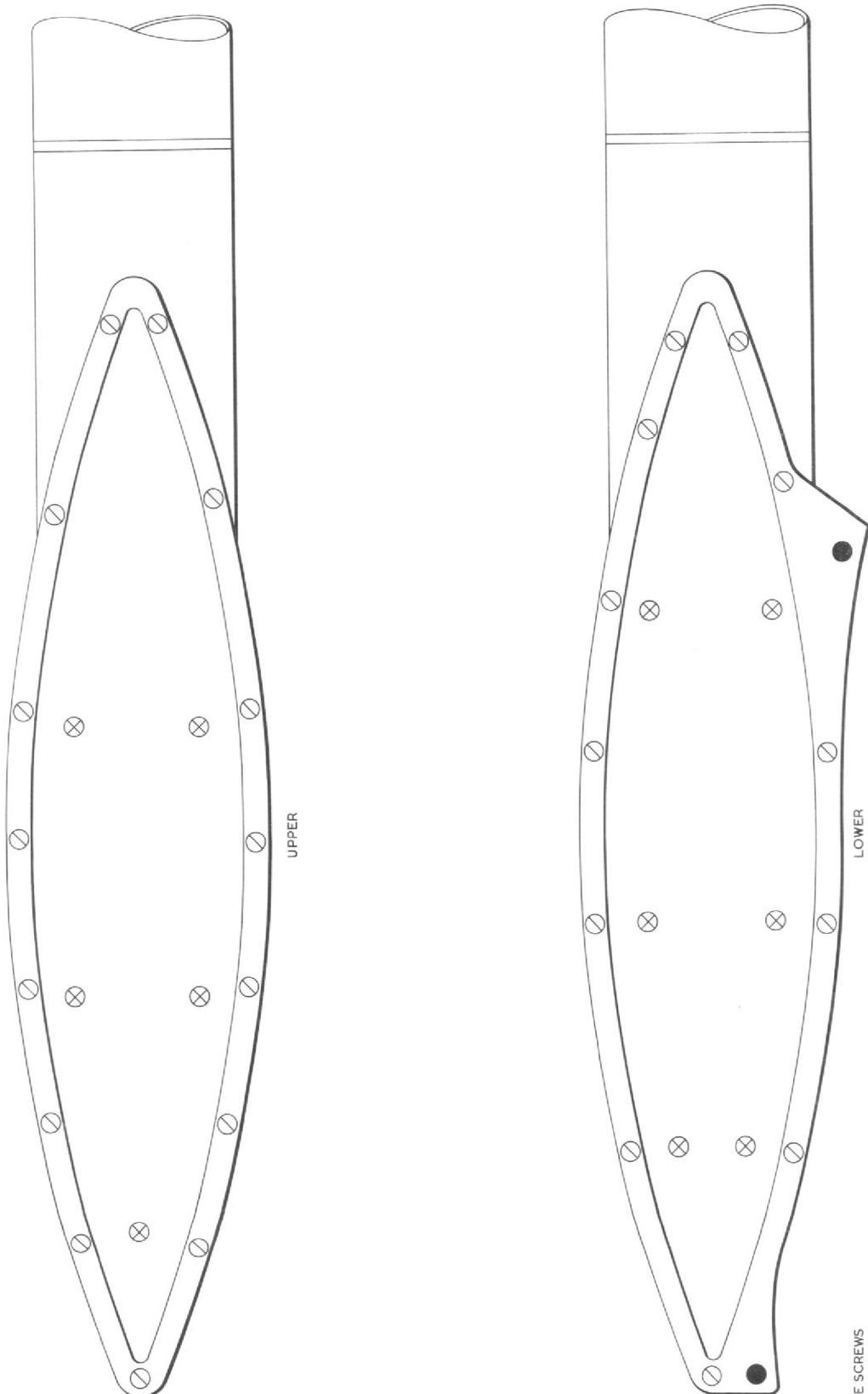




GUN INSTALLATION



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 - ⊘ SHORT SCREWS 26FX 8457-F219972
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