

TAIL UNIT - FIN

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R.	Plate No.
					Class of Store	
		1	2	3	4	5
	D.311880	FIN, GROUP (Complementary parts e.g. inter component attachments are listed on page PE.1 and will not be supplied with the assembly spare)	1		A	PB.1
	C.232190	ACTUATOR IN FIN, ASSEMBLY	1			
	Newmark 1164A	Actuator, trim, group	1			
	F.232164	Bracket support, port	1			
	F.232165	Bracket support, starboard	1			
	Std.1639 26CX	Bolt, at mounting bracket	2	S.95		
	A.232172	Cable, indicator operating, group	1			PB.1
	Std.1522	Adjuster	1			
	Bowden P7 51	Cable	1			
29H/1878	Bowden B52	Casing	1			
29H/1893	Bowden PN 980	Ferrule	1			
29H/1176	Bowden PN 935	Nipple	2			
	Std.1362/4/36	Ferrule	1			
9413	F.206135	Shackle, cable connection to actuator	1	S.3		PB.1
5K/3455	Ross Courtney	Sleeve, Helsen JPX 3/4"	1		C	
5K/3469	01	Tag	4		C	
	EXI 659	Tube, 5/16" i/d x 12" long	1	P.V.C.	C	AL.1
	F.202220	Angle, for spring anchorage	1	L.72		
	B.183073	Angle	2	DTD.610	MR/C	PB.1
2930	A.185164	Angle, skin support, at lower diaphragm, port	1	DTD.610	MR/C	PB.2
2931	A.185165	Angle, skin support, at lower diaphragm, starboard	1	DTD.610	MR/C	PB.2
2932	F.183048	Angle, shroud attachment to rib G	1	DTD.610	MR/C	PB.1
2933	F.183050	Angle, shroud attachment to rib H	1	DTD.610	MR/C	PB.1
	B.227637	Angle, support, at detachable tip	1	DTD.610	MR/C	PB.2
	B.227638	Angle, support, at detachable tip	1	DTD.610	MR/C	PB.2
27S/323	BAM $\frac{1}{2}$	Bearing, lower hinge	1		B	
27S/143	BAA.5/16B	Bearing, upper hinge	1		B	
1602	F.192389	Bolt, lower hinge bearing	1	S.94.B	C	PB.1
	A.184161	BRACKET, RUDDER CONTROL, UPPER, ASSEMBLY				
	B.222601	Bracket, starboard (Mod.91)	1	DTD.610	MR/C	
2937	B.184159	Bracket, port	1	DTD.610	MR/C	PB.2
2938	F.184160	Stiffener	1	DTD.610	MR/C	PB.2
2939	A.183547	Bracket, rudder control, lower port	1	S.3	MR/C	PB.2
2940	A.183548	Bracket, rudder control, lower starboard	1	S.3	MR/C	PB.2
3738	Std.840/29	Clip, for duct, upper, 7/16" wide x 22 S.W.G. x 2.9" long (Make from 30B/1433)	1	DTD.610	MR/C	4
3742	Std.840/37	Clip, for duct, lower, 7/16" wide x 22 S.W.G. x 3.7" long (Mod.30B/1433)	1	DTD.610	MR/C	4
	C.171698	CONTROLS, FLYING (See Section "D")				
	F.193403	Duct, for aerial connection, upper	1	L.54		
	A.193404	Duct, for aerial connection, lower	1	L.54		
2941	A.185201	Diaphragm, at tail rib "D"	1	DTD.610	MR/C	PB.2
2942	A.188102	Diaphragm, at detachable portion	1	DTD.610	MR/C	PB.2
	A.184946	Diaphragm, lower	1	DTD.610		
	D.232352	ELECTRICAL INSTALLATION (For details see section E)				
2944	A.186895	End, tip	1	L.53	MR/C	PB.2
	B.227636	Extension, rear spar	1	DTD.610		

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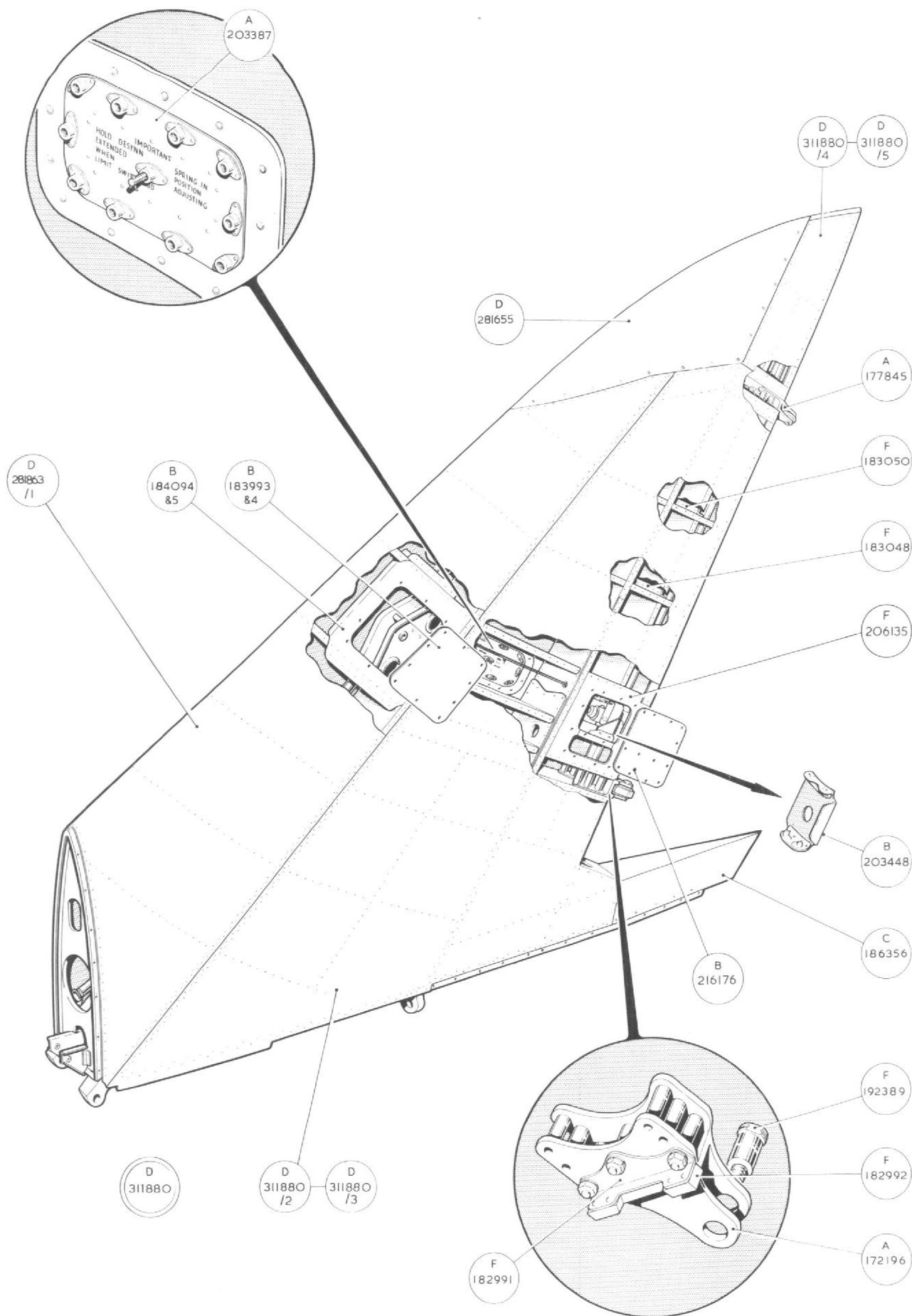
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		1	2	3	4	5
193	C.186356	Fin, detachable portion	1	DTD.610	B	PB.1
	C.172170	Former, front	1	DTD.610		
	F.183345	HENGE, TOP, ASSEMBLY				
2948	B.183142	Bracket, upper	1	DTD.610	MR/C	PB.2
2949	B.183143	Bracket, lower	1	DTD.610	MR/C	PB.2
2950	A.177845	Hinge	1		MR/C	PB.1
	F.183358	HENGE, BOTTOM, ASSEMBLY				
2951	F.182991	Angle, bottom	1	DTD.610	MR/C	PB.1
2952	A.172196	Fitting, hinge	1		MR/C	PB.1
2953	F.182992	Stop	1	LFS.21	MR/C	PB.1
2954	B.182990	Rib, tail "D.1"	1	DTD.610	MR/C	PB.2
2955	B.183260	Rib, tail "E"	1	DTD.610	MR/C	PB.2
4035	Std.1509/23/112	Tube, distance, 5/16" o/d x 17 S.W.G. x 1.12" long	7	T.4	MR/C	4
3815	Std.1547/20/14	Washer, profile	2	DTD.610	MR/C	4
	B.184334	PANEL, ACCESS, ASSEMBLY				
1603	Std.1700/1C	Bolt	10	S.95.B	C	5
2956	B.184094	Landing, port	1	DTD.610	MR/C	PB.1
2957	B.184095	Landing, starboard	1	DTD.610	MR/C	PB.1
191	B.183993	Panel, access to rudder controls port	1	DTD.610	C	PB.1
192	B.183994	Panel, access to rudder controls starboard	1	DTD.610	C	PB.1
	B.203386	PANEL, ACCESS, CENTRE, ASSEMBLY (Mod.91)				
9405	A.203387	Panel, access	1	L.72		PB.1
	C.216175	PANEL, REAR, ACCESS, ASSEMBLY (Mod.91)				
1603	Std.1700/1C	Bolt	15	S.95. B	C	5
	C.222459	Landing	1	L.72	MR/C	PB.1
9404	B.216176	Panel, access	1	L.72	C	PB.1
	B.203448	Panel, rear access, between tail ribs "E.1" and "F"	1	L.72		PB.1
2959	A.183897	Plate, cover, rib "A"	1	DTD.610	MR/C	PB.2
	D.222456	Rib, interspar, "A" group (Mod.91)	1			PB.2
	F.183929	Angle, forward and intermediate	1	DTD.364		
	F.183930	Angle, rear	2	DTD.364		
	D.184098/3	Boom, port	1	DTD.364		
	D.184098/2	Boom, starboard	1	DTD.364		
	B.172194	Fitting, attachment, rear, port	1	Stamping		
	B.172195	Fitting, attachment, rear, starboard	1	Stamping		
	B.172193	Fitting, attachment, forward	2	Stamping		
	A.172211	Fitting, tie, aft	1	DTD.364		
	A.172208	Fitting, tie, forward	1	DTD.364		
2961	B.183362	Rib, interspar "B"	1	DTD.610	MR/C	PB.2
2962	B.183363	Rib, interspar "C"	1	DTD.610	MR/C	PB.2
2963	B.183364	Rib, interspar "D"	1	DTD.610	MR/C	PB.2
2964	B.183365	Rib, interspar "D1"	1	DTD.610	MR/C	PB.2
2965	B.183366	Rib, interspar "E"	1	DTD.610	MR/C	PB.2
	B.222455	Rib, interspar "E1" (Mod.91)	1	L.72		
	B.222454	Rib, interspar "F" group (Mod.91)	1	DTD.610		PB.2
	F.206970	Angle, mounting	1	L.72		
	F.203693	Bracket, mounting	1	S.3		

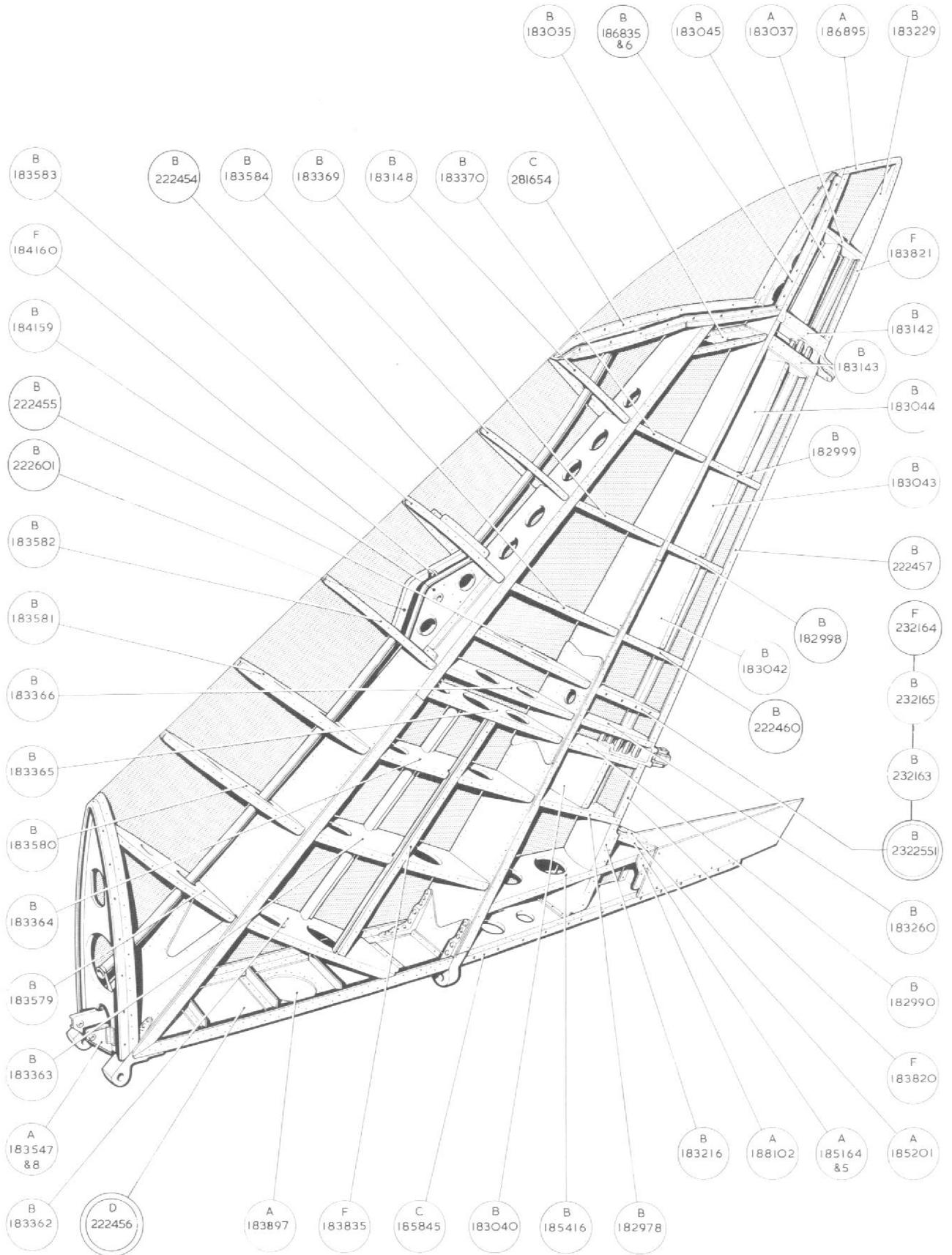
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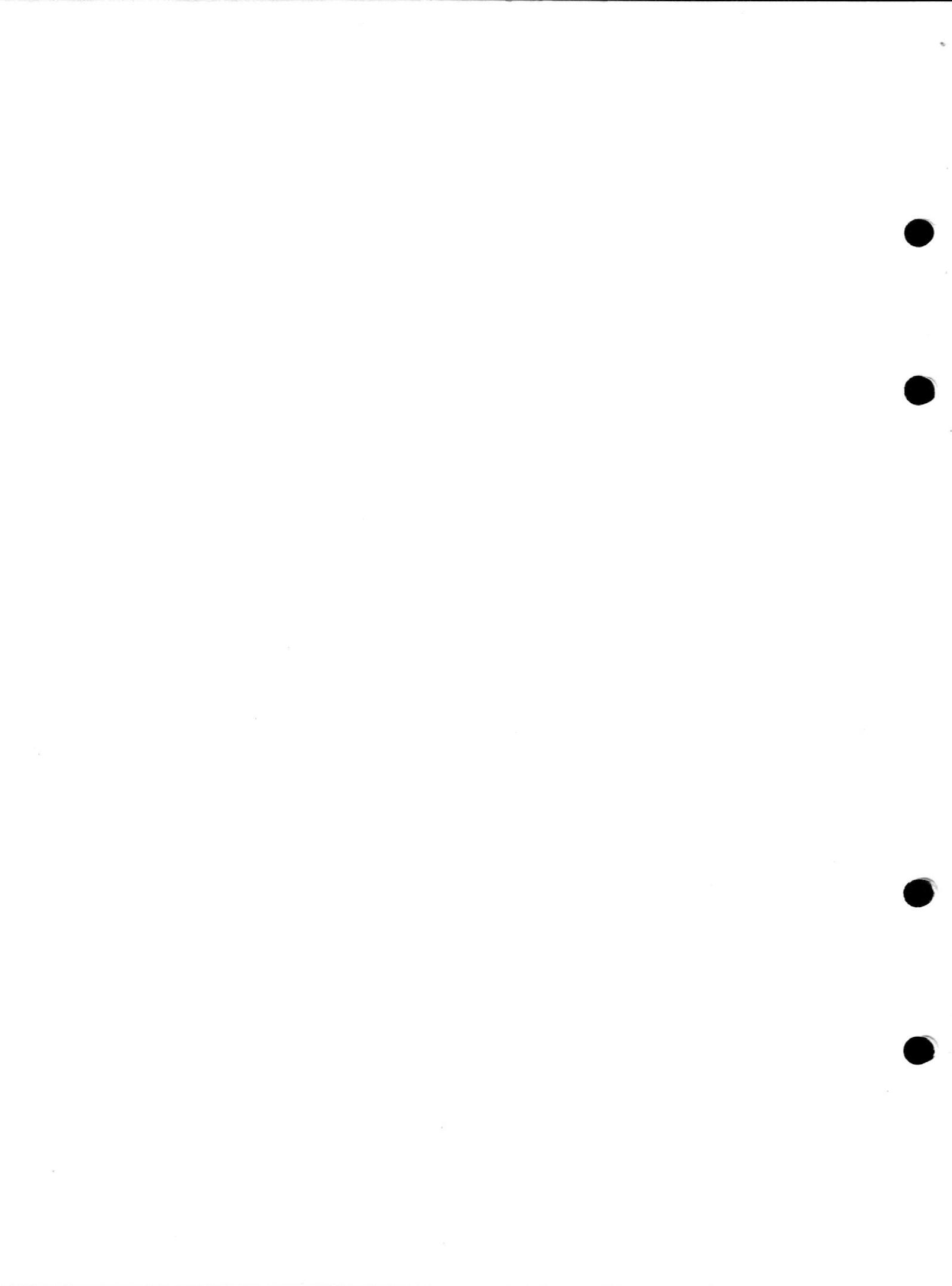
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2968	B.183369	Rib, interspar "G"	1	DTD.610	MR/C	PB.2
2969	B.183370	Rib, interspar "H"	1	DTD.610	MR/C	PB.2
2970	B.183035	Rib, top interspar	1	DTD.610	MR/C	PB.2
2971	B.183579	Rib, nose "B"	1	DTD.610	MR/C	PB.2
2972	B.183580	Rib, nose "C"	1	DTD.610	MR/C	PB.2
2973	B.183581	Rib, nose "D"	1	DTD.610	MR/C	PB.2
2974	B.183582	Rib, nose "E"	1	DTD.610	MR/C	PB.2
2975	B.183583	Rib, nose "F"	1	DTD.610	MR/C	PB.2
2976	B.183584	Rib, nose "G"	1	DTD.610	MR/C	PB.2
2977	B.183148	Rib, nose "H"	1		MR/C	PB.2
2978	C.281654	Rib, top, at detachable tip	1	DTD.610	MR/C	PB.2
2979	C.185845	Rib, bottom	1	DTD.610	MR/C	PB.2
2980	B.182978	Rib, tail "D"	1	DTD.610	MR/C	PB.2
	C.232251	Rib, tail "E1", Q group	1			PB.2
	F.232164	Bracket, support, port, for actuator	1	L.72		PB.2
	F.232165	Bracket, support, starboard for actuator	1	L.72		PB.2
	A.232163	Plate, mounting for actuator	1	L.72		PB.2
	B.222460	Rib, tail "F" (Mod.91)	1	L.72		PB.2
2983	B.182998	Rib, tail "G"	1	DTD.610	MR/C	PB.2
2984	B.182999	Rib, tail "H"	1	DTD.610	MR/C	PB.2
2985	A.183037	Rib, tail "J"	1	DTD.610	MR/C	PB.2
2986	B.185416	Rib, lower, between rear spar and diaphragm	1	DTD.610	MR/C	PB.2
3779	Std.1356/15	Shim, hinge bearing	4	Laminated Aluminium	MR/C	4
2987	B.183216	Shroud, below, rib D	1	DTD.610	MR/C	PB.2
2988	B.183040	Shroud, between tail ribs D and D1	1	DTD.610	MR/C	PB.2
2989	B.183042	Shroud, between tail ribs F and G	1	DTD.610	MR/C	PB.2
2990	B.183043	Shroud, between tail ribs G and H	1	DTD.610	MR/C	PB.2
2991	B.183044	Shroud, between tail ribs H and top rib	1	DTD.610	MR/C	PB.2
2992	B.183045	Shroud, between top rib and tail rib J	1	DTD.610	MR/C	PB.2
2993	B.183229	Shroud, top	1	DTD.610	MR/C	PB.2
	D.183316	Spar, front	1	DTD.610		
	D.183317	Spar, rear	1	DTD.610		
2994	F.183820	Stiffener, between tail ribs D and D1	1	DTD.610	MR/C	PB.2
	B.222457	Stiffener, starboard (Mod.91)	1	DTD.610		PB.2
2996	A.183823	Stiffener, port	1	DTD.364		PB.2
2997	F.183835	Stiffener	2	DTD.364	MR/C	PB.2
2998	F.183821	Stiffener, skin, tip, portion	1	DTD.364	MR/C	PB.2
	D.311880/2	Skin, main, port	1	L.72	MR/B	PB.1
	D.311880/3	Skin, main, starboard	1	L.72	MR/B	PB.1
	D.311880/1	Skin, nose	1	DTD.610	B	PB.1
	D.311880/4	Skin, tip, port	1	DTD.610	B	PB.1
	D.311880/5	Skin, tip, starboard	1	DTD.610	MR/B	PB.1
4892	D.281655	Tip, detachable	1	Lam. Paper	B	PB.1
	B.186606	SLINGING, ATTACHMENT, ASSEMBLY				
	A.186592	Tube, slinging				
1506460	F.195139	Washer, special lower hinge bearing	4	S.1 or S.3		

Ref. No.	Part No.	Description	No. Off	Material Specification	M.R.	Plate No.
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SUMMARY OF STOCK ITEMS						
		1	2	3	4	5
28D/12528	A25.1.B	Bolt	4	B.A.		
28D/12512	A25.1.C	Bolt	2	B.A.		
28D/12513	A25.2.C	Bolt	2	B.A.		
28D/12533	A25.5.C	Bolt	2	B.A.		
28D/12539	A25.16.C	Bolt	2	B.A.		
28D/12633	A25.7.E	Bolt	1/4"	B.S.F.		
28D/12544	A25.8.E	Bolt	1/4"	B.S.F.		
28D/8306	AS.1242/1C	Bolt	2	B.A.		
28D/8341	AS.1248/1C	Bolt	2	B.A.		
28D/13132	AS.3297/1C	Bolt	2	B.A.		
28D/11453	AS.2504/12G	Bolt	5/16"	B.S.F.		
28M/10327	AGS.2002.B1	Nut	4	B.A.		
28M/10328	AGS.2002.C1	Nut	2	B.A.		
28M/10216	AGS.2008.C1	Nut	2	B.A.		
28M/13279	AGS.2019.C1	Nut	2	B.A.		
28L/753	A16.Y.CT	Nut	2	B.A.		
28L/776	A16.Y.ET	Nut	1/4"	B.S.F.		
28M/12929	A27.CP	Nut	2	B.A.		
28L/13124	A27.CT	Nut	2	B.A.		
28M/13122	A27.GS	Nut	5/16"	B.S.F.		
28M/7727	AGS.572/E	Nut	1/4"	B.S.F.		
28P/813	SP.Y.A3	Pin				
28P/12587	SP.9C4	Pin				
28S/2832	A33.C28	Screw	2	B.A.		
28W/9419474	SP.15B	Washer				
28W/9419475	SP.15C	Washer				
28W/9419476	SP.15G	Washer				
28W/9419477	SP.15J	Washer				
28W/9419404	SP.16C	Washer				
28W/9419487	SP.16E	Washer				











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