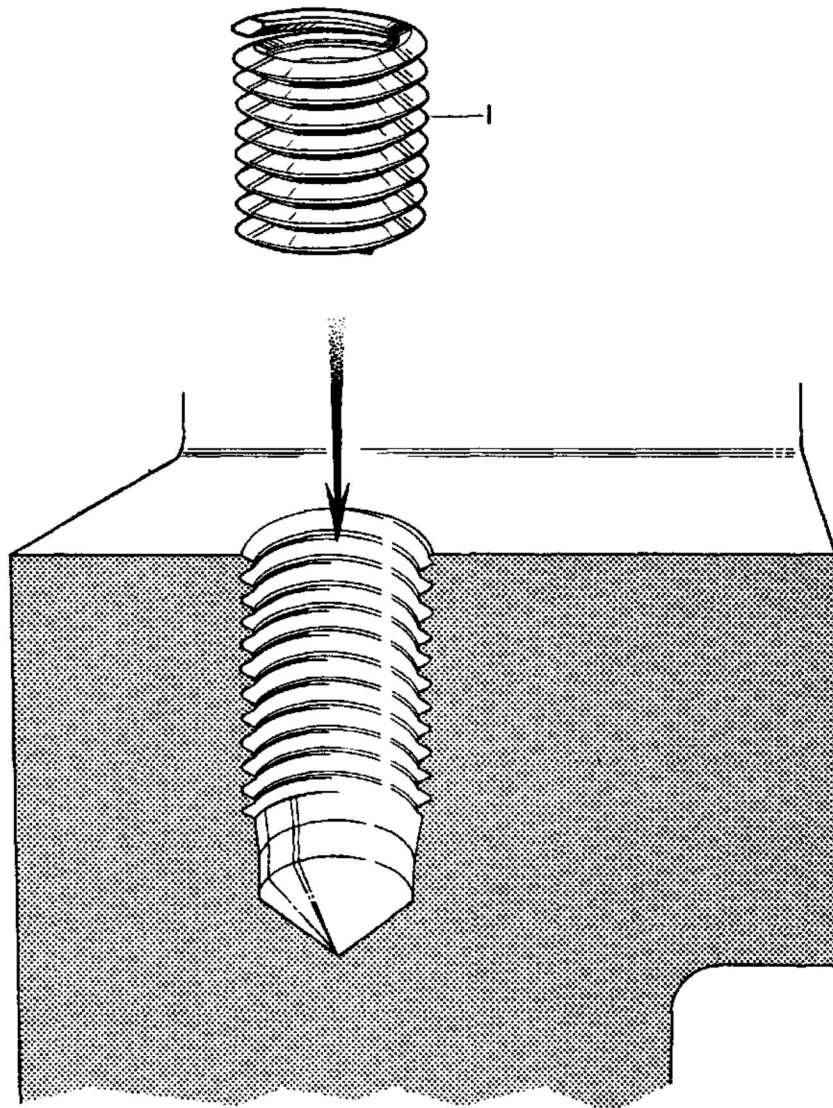




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S-AV524-Ct
S-AV525-Ct

72-0-2

Figure 1 Helicoil Wire Thread Inserts (ARS 3180)

Mar. /68

ROLLS-ROYCE AVON ENGINES

ILLUSTRATED PARTS CATALOGUE

ENGINE -

HELICOIL WIRE THREAD INSERTS

FIGURE AND INDEX No.	PART NUMBER	Maintenance	DESCRIPTION							MATERIAL	USAGE CODE	UNITS PER ASSY
			1	2	3	4	5	6	7			
R 1-1			Insert-Wire Thread 'Helicoil'									20AV
			(ARS. 3180)									
-1A	1300406		6	B.	A.					(1331-6N x .110)		
-2	1300416		6	B.	A.					(1331-6N x .165)		
-3	1300426		6	B.	A.					(1331-6N x .220)		
-4	1300436		6	B.	A.					(1331-6N x .275)		
-5	1300404		4	B.	A.					(1331-4N x .142)		
-6	1300414		4	B.	A.					(1331-4N x .213)		
-7	1300424		4	B.	A.					(1331-4N x .284)		
-8	1300434		4	B.	A.					(1331-4N x .355)		
-9	1300403		3	B.	A.					(1331-3N x .161)		
-10	1300413		3	B.	A.					(1331-3N x .241)		
-11	1300423		3	B.	A.					(1331-3N x .322)		
-12	1300433		3	B.	A.					(1331-3N x .402)		
-13	1300402		2	B.	A.					(1331-2N x .185)		
-14	1300412		2	B.	A.					(1331-2N x .277)		
-15	1300422		2	B.	A.					(1331-2N x .370)		
-16	1300432		2	B.	A.					(1331-2N x .462)		
-17	1300003		1/4"	B.	S.	F.				(1261-4N x 1/4)		
-18	1300023		1/4"	B.	S.	F.				(1261-4N x 3/8)		
-19	1300043		1/4"	B.	S.	F.				(1261-4N x 1/2)		
-20	1300063		1/4"	B.	S.	F.				(1261-4N x 5/8)		
-21	1300005		5/16"	B.	S.	F.				(1261-5N x 5/16)		
-22	1300025		5/16"	B.	S.	F.				(1261-5N x 15/32)		
-23	1300045		5/16"	B.	S.	F.				(1261-5N x 5/8)		
-24	1300065		5/16"	B.	S.	F.				(1261-5N x 25/32)		
-25	1300006		3/8"	B.	S.	F.				(1261-6N x 3/8)		
-26	1300026		3/8"	B.	S.	F.				(1261-6N x 9/16)		
-27	1300046		3/8"	B.	S.	F.				(1261-6N x 3/4)		
-28	1300066		3/8"	B.	S.	F.				(1261-6N x 15/16)		
-29	1300007		7/16"	B.	S.	F.				(1261-7N x 7/16)		
-30	1300027		7/16"	B.	S.	F.				(1261-7N x 21/32)		
-31	1300047		7/16"	B.	S.	F.				(1261-7N x 7/8)		
-32	1300067		7/16"	B.	S.	F.				(1261-7N x 1.3/32)		
* * * * *												