

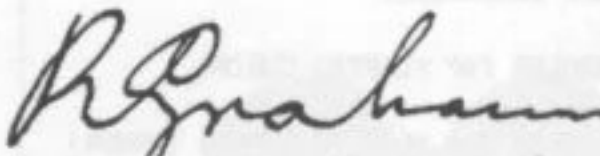
AIR SERVICE

STANDARDIZATION DESIGN MEMORANDUM

No.16 Section 2 (Issue 2). This cancels S.D.M.16 (Issue 1)(part)

ACCESSORIES FOR "BREEZE" PLUGS AND SOCKETS

1. In accordance with the principles and conditions set out in the Introductory Sheet to the S.D.M. Series, it has been decided to limit the choice of "BREEZE" type plug and socket accessories to those listed in this S.D.M.
2. The standard "BREEZE" type plug and socket accessories listed herein are also listed in D.I.S. No.23, copies of which may be obtained from the Plessey Company Limited, Ilford, Essex.
3. The letters A, Z, B, C, D, E, and F referred to in this S.D.M., relate to the shell size of the plugs and sockets.


on behalf of Controller of Supplies(Air)

13th April, 1953.
7/Stand/126

Enquiries concerning this S.D.M. should be made as follows:-

Standardization

A.D. S.A.E.

Design

R.D.Inst.(EL) 1.

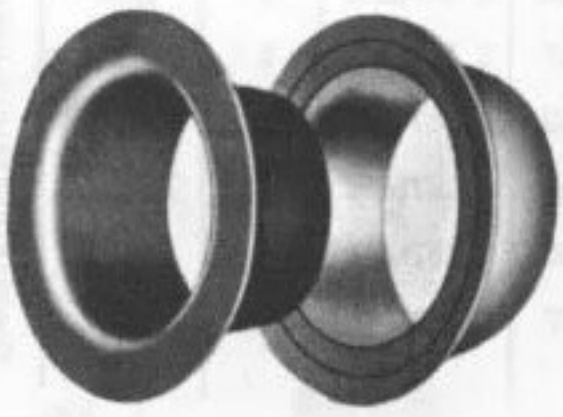
Previous Issues

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STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

FERRULES (brass) FOR PLASTIC TUBING

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	WT/LB. APPROX.	REMARKS
<u>INNER</u>				
5X 2117	Z 22676-A	A	.002	Coupling nuts used with these items are listed on page 8
5X 2118	Z 22676-Z	Z	.004	
5X 2119	Z 22676-B	B	.006	
5X 2120	Z 22676-C	C	.009	
5X 2121	Z 22676-D	D	.015	
5X 2122	Z 22676-E	E	.020	
<u>OUTER</u>				
5X 2110	Z 22675-A	A	.002	
5X 2111	Z 22675-Z	Z	.004	
5X 2112	Z 22675-B	B	.006	
5X 2113	Z 22675-C	C	.009	
5X 2114	Z 22675-D	D	.016	
5X 2115	Z 22675-E	E	.021	

STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

FERRULES (brass) FOR PLASTIC TUBING

A.H. STORES REF.NO.	DRAWING NO.	SHELL SIZE	TUBING SIZE INCHES	USE CLAMP RING STORES REF.NO.	WT/LB. APPROX.	REMARKS
<u>STANDARD SIZE</u>						
5X 1522	Z 18500-A	A	.375	5X 1529	.009	
5X 1523	Z 18500-Z	Z	.500	5X 1530 or) 5X 6440)	.012	
5X 1524	Z 18500-B	B	.625	5X 1531 or) 5X 6488)	.013	
5X 1525	Z 18500-C	C	.75	5X 1532 or) 5X 6489)	.020	
5X 1526	Z 18500-D	D	1.00	5X 1533 or) 5X 3143)	.031	
5X 1527	Z 18500-E	E	1.25	5X 1534 or) 5X 6490)	.05	Coupling nuts used with these items are listed on Page 8.
<u>OVERSIZE</u>						
5X 1546	Z 18764-A	A	.500	5X 1530 or) 5X 6440)	.012	
5X 1547	Z 18764-Z	Z	.625	5X 1531 or) 5X 6488)	.013	
5X 1548	Z 18764-B	B	.750	5X 1532 or) 5X 6489)	.024	
5X 1549	Z 18764-C	C	1.00	5X 1533 or) 5X 3143)	.030	
5X 1550	Z 18764-D	D	1.25	5X 1534 or) 5X 6490)	.046	
5X 2187	Z 18764-E	E	1.50	5X 1535 or) CZ 23144F)	.060	



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

CLAMP RINGS (brass) FOR PLASTIC TUBING

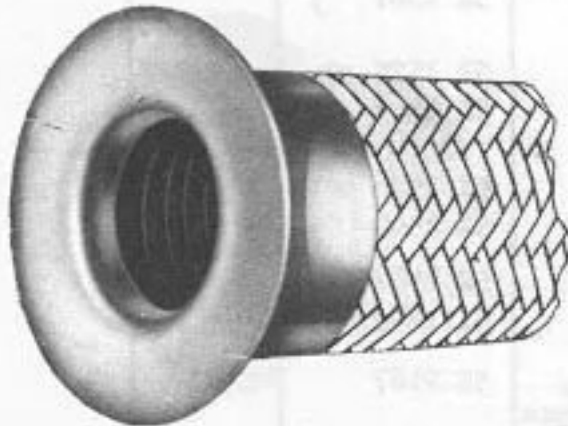
A.M. STORES REF.NO.	DRAWING NO.	SHELL SIZE	FOR USE WITH FERRULES STORES REF.NO.	WT/LB. APPROX.	
<u>PLAIN TYPE</u>					
5X 1529	Z 18501 A	A	5X 1522	.003	
5X 1530	Z 18501 Z	Z	5X 1523 or) 5X 1546)	.005	
5X 1531	Z 18501 B	B	5X 1524 or) 5X 1547)	.007	
5X 1532	Z 18501 C	C	5X 1525 or) 5X 1548)	.014	
5X 1533	Z 18501 D	D	5X 1526 or) 5X 1549)	.015	
5X 1534	Z 18501 E	E	5X 1527 or) 5X 1550)	.016	
5X 1535	Z 18501 F	dia. 1.525"	5X 2187	-	
<u>SCREW TYPE</u>					
5X 6440	CZ 23144 Z	Z	5X 1523 or) 5X 1546)	.015	
5X 6488	CZ 23144 B	B	5X 1524 or) 5X 1547)	.016	
5X 6489	CZ 23144 C	C	5X 1525 or) 5X 1548)	.017	
5X 3143	CZ 23144 D	D	5X 1526 or) 5X 1549)	.020	
5X 6490	CZ 23144 E	E	5X 1527 or) 5X 1550)	.024	
-	CZ 23144 F	dia. 1.525"	5X 2187		



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

CONDUIT FERRULES (brass) TYPE H

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	TO FIT CONDUIT SIZE INCHES	WT/LB. APPROX.	REMARKS
5X 2082	Z 1439-1	A	.25	.006	
5X 1521	Z 239	A	.375	.006	
5X 2083	Z 1439-12	Z	.375	.008	
5X 2084	Z 1439-11	Z	.50	.008	
5X 1070	Z 1439-2	B	.375	.013	
5X 1071	Z 1439-9	B	.500	.012	
5X 2086	Z 1439-4	B	.625	.013	Coupling nuts used with these items are listed on page 8
5X 1944	Z 1439-10	C	.625	.016	
5X 1072	Z 1439-5	C	.75	.014	
5X 2087	Z 1439-14	D	.75	.021	
5X 2088	Z 1439-6	D	1.00	.028	
5X 2089	Z 1439-15	E	-	-	
5X 2090	Z 1439-7	E	-	-	



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

CUT FERRULES (brass) RD. BASE

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	CABLE ENTRY DIA.	WT/LB. APPROX.	REMARKS
5X 1383	Z 14485-2	A	.275	.012	
5X 1356	Z 2272-2	A	.355	.012	
5X 239	Z 2271-2	A	.442	.012	
5X 2188	Z 2588-2	A	.405	.012	
5X 240	Z 2277-2	Z	.355	.021	Coupling nuts used with these items are listed on page 8
5X 333	Z 2593-2	Z	.505	.021	
5X 335	Z 2260-2	B	.505	.023	
5X 921	Z 1382-2	B	.606	.023	
5X 1333	Z 1381-2	B	.405	.022	
5X 1335	Z 1388-2	B	.723	.024	
5X 1357	Z 2273-2	B	.755	.024	
5X 1373	Z 11394-2	B	.355	.024	
5X 242	Z 2274-2	C	.905	.027	
5X 320	Z 1386-2	C	.605	.031	
5X 330	Z 1383-2	C	.705	.032	
5X 1331	Z 1379-2	C	.405	.031	
5X 319	Z 1384-2	D	.805	.047	
5X 243	Z 2268-2	D	1.005	.038	
5X 244	Z 2269-2	E	1.255	.06	
5X 1348	Z 2263-2	E	1.205	.06	



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

COUPLING NUTS

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	WT/LB. APPROX.	REMARKS
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ALUMINIUM

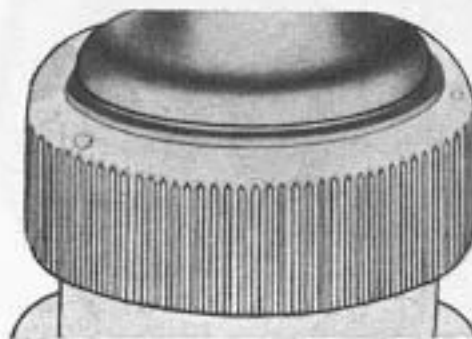
5X 3246	Z 49279	A	.007
5X 3250	Z 49280	Z	.011
5X 3247	Z 24903	B	.012
5X 3248	Z 24904	C	.016
5X 3249	Z 24905	D	.020
5X 3251	Z 50699	E	.026

STEEL

5X 6301	Z 61541	A	.02
5X 6293	Z 61542	Z	.034
5X 6294	Z 61543	B	.040
5X 6295	Z 61544	C	.050
5X 6296	Z 61545	D	.060
5X 6325	Z 61546	E	.080

For use with plugs, plug shrouds and ferrules listed on pages 3, 4, 6, 7 and 9

Note:- The steel types are drilled for wire locking when required



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

PLUG SHROUDS

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	WT/LB. APPROX.	REMARKS
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ALUMINIUM

5X 282	Z 1499	A	.012
5X 283	Z 1500	Z	.020
5X 284	Z 1275	B	.020
5X 285	Z 1688	C	.024
5X 286	Z 1690	D	.030
5X 287	Z 13299	E	.046

Coupling nuts used with these items are

listed on page 8

STEEL

5X 3151	Z 27441	A	.020
5X 3152	Z 27442	Z	.046
5X 3090	Z 27443	B	.057
5X 3154	Z 27444	C	.090
5X 3155	Z 27445	D	.110
5X 3156	Z 27446	E	.145



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

MOUNTING PLATES - BRASS

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	WT/LB. APPROX.				
5X -	Z 64780-A	A	-				
-	Z 64780 Z	Z	-				
-	Z 64780 B	B	-				
-	Z 64780 C	C	-				
-	Z 64780 D	D	-				
-	Z 64780 E	E	-				

STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

PLUG SEALING CAPS - BAKELITE

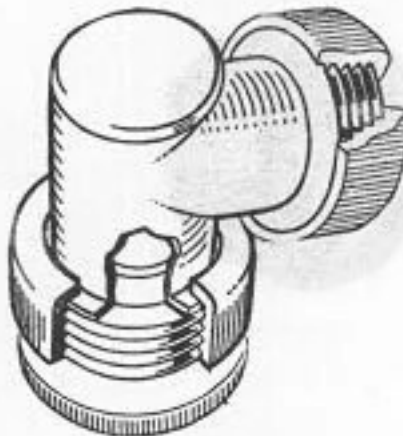
A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	WT/LB. APPROX.				
5X 1963	Z 22164	A	.007				
5X 1964	Z 22165	Z	.010				
5X 1965	Z 22166	B	.014				
5X 1966	Z 22167	C	.016				
5X 1967	Z 22168	D	.028				



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

ELBOW ASSEMBLY - Brass

A.M. STORES REF. NO.	DRAWING NO.	PLUG SIZE	WT/LB. APPROX.				
5X -	CZ 61565	A	.075				
-	CZ 61566	Z	.090				
-	CZ 61568	B	.100				
5X 6478	CZ 61569	C	.150				
5X 6455	CZ 61570	D	.250				
5X 6456	CZ 61571	E	.330				



STANDARD - "BREEZE" PLUG AND SOCKET ACCESSORIES

SOCKET THIMBLES AND SLEEVES

A.M. STORES REF. NO.	DRAWING NO.	CABLE RATING AMPS.	MAX. RATING AMPS.	TO FIT	WT/LB. APPROX.	REMARKS
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SOCKET THIMBLES

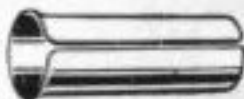
5X 3149	Z 27329	-	7	7 Amp. Socket insert
5X 3150	Z 28010	-	19	19 Amp. Socket insert
5X 6399	Z 56411	-	37	37 Amp. Socket insert

The thimbles encase the end of the socket prior to crimping

SLEEVES

5X 3148	Z 49428	6	7	7 Amp. socket
5X 3146	Z 49397	12	19	19 Amp. socket
5X 3147	Z 28081	18	19	19 Amp. socket
-	Z 70388	35	37	37 Amp. socket
-	Z 70390	70	64	64 Amp. socket
-	Z 64638	100	64	64 Amp. socket

For use where cables are to be crimped into pins or sockets inserts of a different rating



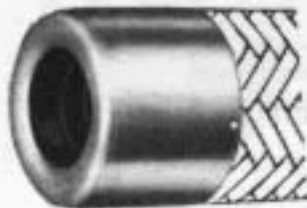
RESTRICTED - "BREEZE" PLUG AND SOCKET ACCESSORIES

CONDUIT FERRULES (Aluminium) TYPE H -
For use only with aluminium braided conduit

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	TO FIT CONDUIT SIZE INCHES	WT/LB. APPROX.	REMARKS
5X 1570	Z 1350	A	.25	.002	
5X 1344	Z 1694	A	.375	.002	
5X 1343	Z 1441	Z	.5	.003	
5X 1327	Z 1359	B	.625	.004	
5X 909	Z 1352	C	.75	.005	
5X 912	Z 1363	D	1.0	.008	
5X 1326	Z 1357	E	1.25	.014	

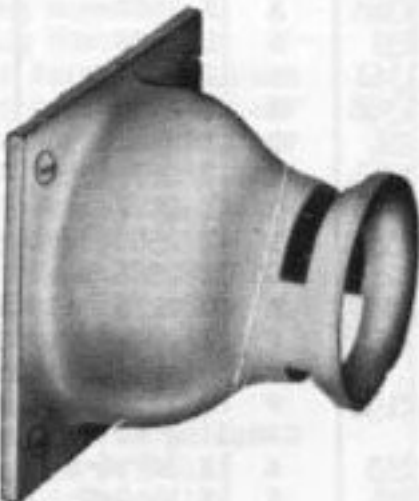
Coupling nuts used with these
items are listed in page 8

Note:- The standard type H conduit ferrules listed on page 6 should be used to replace this type whenever possible.



OBSOLESCE "BREEZE" PLUG AND SOCKET ACCESSORIES -
not to be used for new applications.

CUT FERRULES (brass) SQ.BASE

A.M. STORES REF. NO.	DRAWING NO.	SHELL SIZE	CABLE ENTRY DIA.	WT/LB. APPROX.	
5X 1351	Z 2264-2	A	.32	.030	
5X 1375	Z 11397-2	A	.405	.030	
5X 1379	Z 11601-2	A	.905	.032	
5X 2193	Z 2594-2	Z	.500	.032	
5X 345	Z 2267-2	B	.505	.032	
5X 1353	Z 2265-2	B	.500	.039	
5X 1588	Z 15003-2	B	.909	.038	
5X 1893	Z 2575-2	B	.705	.032	
5X 2189	Z 2266-2	B	.600	.032	
5X 2197	Z 12550-2	B	.687	.036	
5X 2190	Z 2280-2	C	.75	.046	
5X 2191	Z.2281-2	D	.805	.050	
5X 2195	Z.11602-2	D	1.00	.050	

COUPLING NUTS

5X 3162	Z.27973)	<p>Not drilled for Wire Locking.</p> <p>Replaced by the Steel Range listed on Page 8.</p>
5X 3089	Z.24983)	
5X 3165	Z.24984)	
5X 3166	Z.24985)	
5X 3163	Z.27974)	

NON-STANDARD "BREEZE" PLUG AND SOCKET ACCESSORIES							
A.M. STORES REF. NO.	SHELL SIZE	DRAWING NO.	REPLACEMENT	A.M. STORES REF. NO.	SHELL SIZE	DRAWING NO.	REPLACEMENT
	Adaptors				Conduit Ferrules Type G		
5X 267	A	Z 14984	-	5X 2073	-	Z 1431	-
5X 269	A	Z 14986	-	5X 2074	-	Z 1432	-
5X 268	Z	Z 14985	-	5X 1342	-	Z 1433	-
5X 2212	B	Z 14987	-	5X 2075	-	Z 1434	-
5X 270	C	Z 14988	-	5X 2076	-	Z 1435	-
5X 271	D	Z 14989	-	5X 2077	-	Z 1450	-
5X 272	E	Z 14990	-				
	Cut Ferrule (Sq.Base)			5X 6177	Ferrule Plate Assemblies		
5X 232	A	Z 2282	-	5X 6178	C	CZ 24644	-
5X 1365	A	Z 2582	-	5X 6180	C	CZ 24646	-
5X 233	B	Z 2589	-		D	CZ 24650	-
5X 1361	B	Z 2571	-	5X 2200	Outer Ferrules		
5X 1368	B	Z 2585	-	5X 221	A	Z 14470-2	-
5X 234	C	Z 2581	-	5X 222	A	Z 10860-2	-
5X 1364	C	Z 2579	-	5X 223	A	Z 14487-2	-
5X 1369	C	Z 2587	-	5X 1372	A	Z 10867-2	-
5X 235	D	Z 2580	-	5X 224	A	Z 10850-2	-
5X 2255	D	Z 2586	-	5X 225	Z	Z 10871-2	-
5X 236	E	Z 2278	-	5X 226	Z	Z 10869-2	-
5X 237	F	Z 2276	-	5X 227	Z	Z 10877-2	-
	Cut Ferrules (Sq.Base)			5X 228	B	Z 10864-2	-
5X 2194	F	Z 11395-2	-	5X 228	B	Z 10858-2	-
	Coupling Nuts			5X 229	B	Z 1446-2	-
5X 253	A	Z 10798-2	5X 3246	5X 230	B	Z 10862-2	-
5X 254	Z	Z 1448-2	3250	5X 2199	B	Z 10872-2	-
5X 255	B	Z 1371-2	3247	5X 231	C	Z 10873-2	-
5X 256	C	Z 1372-2	3248		Plug Screening Caps		
5X 257	D	Z 1373-2	3249	5X 1097	A	Z 13031	-
5X 258	E	Z 1377-2	3251	5X 1088	Z	Z 13106	-
5X 259	F	Z 1366-2	-	5X 1089	B	Z 13032	-
5X 1086	-	Z 1376-2	-	5X 1575	C	Z 13033	-
	Cut Ferrules (Rd.Base)			5X 1576	D	Z 18958	-
5X 1347	1/2	Z 2262-2	-	5X 2185	E	Z 23276	-
5X 1367	F	Z 2584-2	-		Plug Shroud		
5X 1598	1 1/2	Z 2270-2	-	5X 288	F	Z 13943	-
5X 1870	1/2	Z 2259-2	-		Elbow Assemblies		
5X 2192	2	Z 2583-2	-	5X 210	E,B,D	Z 1455	-
	Conduit Ferrules Type H			5X 1881	T,A	CZ 1905	-
5X 1571	Z	Z 1442	-	5X 200	A	CZ 11094	-
5X 1074	B	Z 1369	-	5X 201	Z	CZ 11107	-
5X 1328	B	Z 1361	-	5X 202	B	CZ 1901	-
5X 1325	C	Z 1353	-	5X 203	C	CZ 1902	-
5X 1329	D	Z 1362	-	5X 204	D	CZ 1903	5X 6477
5X 2091	-	Z 1439-8	-	5X 205	E	CZ 1904	5X 6455
5X 2085	-	Z 1439-13	-				5X 6456

NUMERICAL INDEXAIR MINISTRY STORES REFERENCE NUMBERS

SECTION 5X

REF. NO	ITEM	PAGE	REF. NO.	ITEM	PAGE
5X 200	Elbow assembly	16	5X 282	Plug Shrouds	9
5X 201	Elbow assembly	16	5X 283	Plug Shrouds	9
5X 202	Elbow assembly	16	5X 284	Plug Shrouds	9
5X 203	Elbow assembly	16	5X 285	Plug Shrouds	9
5X 204	Elbow assembly	16	5X 286	Plug Shrouds	9
5X 205	Elbow assembly	16	5X 287	Plug Shrouds	9
5X 210	Elbow assembly	16	5X 288	Plug Shrouds	16
5X 221	Outer Ferrules	16	5X 319	Cut Ferrules Rd. Base	7
5X 222	Outer Ferrules	16	5X 320	Cut Ferrules Rd. Base	7
5X 223	Outer Ferrules	16	5X 330	Cut Ferrules Rd. Base	7
5X 224	Outer Ferrules	16	5X 333	Cut Ferrules Rd. Base	7
5X 225	Outer Ferrules	16	5X 335	Cut Ferrules Rd. Base	7
5X 226	Outer Ferrules	16	5X 344	Suppressed	
5X 227	Outer Ferrules	16	5X 345	Cut Ferrules Sq. Base	15
5X 228	Outer Ferrules	16	5X 909	Conduit Ferrules	14
5X 229	Outer Ferrules	16	5X 912	Conduit Ferrules	14
5X 230	Outer Ferrules	16	5X 921	Cut Ferrules Rd. Base	7
5X 231	Outer Ferrules	16	5X 1070	Conduit Ferrules	6
5X 232	Cut Ferrules Sq. Base	16	5X 1071	Conduit Ferrules	6
5X 233	Cut Ferrules Sq. Base	16	5X 1072	Conduit Ferrules	6
5X 234	Cut Ferrules Sq. Base	16	5X 1074	Conduit Ferrules	16
5X 235	Cut Ferrules Sq. Base	16	5X 1086	Coupling Nuts	16
5X 236	Cut Ferrules Sq. Base	16	5X 1088	Screening Caps	16
5X 237	Cut Ferrules Sq. Base	16	5X 1089	Screening Caps	16
5X 239	Cut Ferrules Rd. Base	7	5X 1097	Screening Caps	16
5X 240	Cut Ferrules Rd. Base	7	5X 1325	Conduit Ferrules	16
5X 242	Cut Ferrules Rd. Base	7	5X 1326	Conduit Ferrules	14
5X 243	Cut Ferrules Rd. Base	7	5X 1327	Conduit Ferrules	14
5X 244	Cut Ferrules Rd. Base	7	5X 1328	Conduit Ferrules	16
5X 253	Coupling Nuts	16	5X 1329	Conduit Ferrules	16
5X 254	Coupling Nuts	16	5X 1331	Cut Ferrules Rd. Base	7
5X 255	Coupling Nuts	16	5X 1333	Cut Ferrules Rd. Base	7
5X 256	Coupling Nuts	16	5X 1335	Cut Ferrules Rd. Base	7
5X 257	Coupling Nuts	16	5X 1342	Conduit Ferrules	16
5X 258	Coupling Nuts	16	5X 1343	Conduit Ferrules	14
5X 259	Coupling Nuts	16	5X 1344	Conduit Ferrules	14
5X 267	Adaptors	16	5X 1347	Cut Ferrules Rd. Base	16
5X 268	Adaptors	16	5X 1348	Cut Ferrules Rd. Base	7
5X 269	Adaptors	16	5X 1351	Cut Ferrules Sq. Base	15
5X 270	Adaptors	16	5X 1353	Cut Ferrules Sq. Base	15
5X 271	Adaptors	16	5X 1355	Suppressed replaced	
5X 272	Adaptors	16		by 5X 239	7

NUMERICAL INDEX (contd)

REF.NO	ITEM	PAGE	REF.NO.	ITEM	PAGE
5X 1356	Cut Ferrules Rd.Base	7	5X 1570	Conduit Ferrule	14
5X 1357	Cut Ferrules Rd.Base	7	5X 1571	Conduit Ferrule	16
5X 1361	Cut Ferrules Sq.Base	16	5X 1575	Screening Cap	16
5X 1364	Cut Ferrules Sq.Base	16	5X 1576	Screening Cap	16
5X 1365	Cut Ferrules Sq.Base	16	5X 1588	Cut Ferrules Sq.Base	15
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