

TAIL UNIT  
ELEVATORS

Ref. No	Part No.	Description	No. off	Material Specification	Class of Eqpt. M.F. or L.M.	Plate No.
13306	EB8.31.1	ELEVATOR, Port, Group (Pre Mod 4853)	1	-	A	N.1
6119164	EB8.31.1x9	ELEVATOR, Port, Group (Supplied to Pt No EB8.00.727 for spares purposes) (Mod 4853 Pre Mod 4930)	1	-	A	N.1
6119164	EB8.31.1x10	ELEVATOR, Port, Group (Supplied to Pt No EB8.00.727 for spares purposes) (Mod 4930 Pre Mod 5005 and 5012)	1	-	A	N.1
6119416	EB8.31.1x11	ELEVATOR, Port, Group (Supplied to Pt No EB8.00.761 for spares purposes) (Mod 5005 and 5012)	1	-	A	N.1
26987	EB8.31.135	BALANCE, mass, port Spares for:	1	-	MR	-
19724	EAL.31.707	PLUG END	1	-	C	-
28Q/11343	AS2229/520	RIVET	2	-	C	-
1077	EEAS28/34JR	WASHER	1	-	C	-
2A/9500463	Skefco CBA2	BEARING, tab outer hinge Attachment of bearing	1	-	C	N.1
28N/2001688	AGS2030/22	Circlip, internal	1	-	C	N.1
2A/9500419	Skefco TTS8½	BEARING, torque tube Attachment of bearing	1	-	C	N.2
28N/12455	AGS2031/22	Circlip, external	1	-	C	N.2
10076	EAL.31.157	BRACKET, link mounting Attachment of bracket	1	L54 or DTD130	C	N.2
28D/1011240	A25/5E	Bolt, ½ in. BSF	2	-	C	N.2
28M/1011475	A27/EP	Nut, ½ in. BSF	2	-	C	N.2
5982	EAL.31.159	LEVER, coupling group (Pre Mod 2705)	1	-	B	N.2
37749	EA9.31.45	LEVER, coupling, control rod c/w ballrace (Mod 2705) Attachment of coupling lever at inboard hinge	1	-	B	N.2
28D/1011242	A24/7E	Bolt, ½ in. BSF	4	-	C	N.2
28D/1010031	A25/8E	Bolt, ½ in. BSF	5	-	C	N.2
28M/1011475	A27/EP	Nut, ½ in. BSF	9	-	C	N.2
2115	EAL.31.691	LEVER, tab operating Attachment of lever to torque tube	1	L40	C	N.2
28D/1011019	A25/8C	Bolt, 2BA	1	-	C	N.2
28M/9433473	AGS2002/C1	Nut, stiff 2BA	1	-	C	N.2
10077	EAL.31.155	LINK, coupling, mounting bracket to lever Attachment of coupling link				
28N/9153394	AGS899/6	Collar, 5/16 in.	2	-	C	N.2
28P/901	SP4/Y/F11	Pin, 5/16 in.	1	-	C	N.2
28P/903	SP4/Y/F13	Pin, 5/16 in.	1	-	C	N.2
28P/9560929	SP90/E8	Pin, split, 3/32 in.	2	-	C	N.2
28W/9419476	SP15/G	Washer, 5/16 in.	2	-	C	N.2

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		1	2	3	4	5	6				
2106	EAL.31.211	NUT, clamp, torque tube						1	S1	C	N.2
340	EAL.31.363	PLUG, sealing, group						2	-	C	N.1
40859	EB8.31.369	ROD, Connecting, Tab Operating Lever to Tab Hinge Group (Mod.3863 Pre Mod.4930)						1	-	C	N.1,2
6119194	EB8.31.459	ROD, Connecting, Tab Operating Lever to Tab Hinge Group (Mod.4930)						1	-	C	N.1,2
	EB8.31.371	Spares for:- END PIECE, connecting rod						1	S94,S95 or S96	C	N.2
342	EAL.31.101	END PIECE, connecting rod, ball bearing Attachment of end piece to connecting rod						1	-	C	N.1
28Q/9607	AS455/511	Rivet, 5/32 in. Attachment of connecting rod, group to tab hinge and tab operating lever						2	-	C	N.1
28R/13507	Hoffman CP2	Bearing, end piece						1	-	B	N.2
328	EAL.31.65	Bolt, 2BA, connecting rod						1	S97 or S96	C	N.2
13818	EB8.31.65	Bolt, 2BA, connecting rod						1	S97 or S96	C	N.1
28M/1011470	A27/GT	Locknut, 5/16 in. BSF						1	-	C	N.2
28M/5808573	A27/CS	Nut, 2BA, slotted						2	-	C	N.1,2
28P/1040788	SF90/C8	Pin, split, 1/16 in.						2	-	C	N.1,2
22976	EBAS27/8/4	Shim						1	Alum	C	N.1
28W/9419475	SF15/C	Washer, 2BA						2	-	C	N.1,2
28W/9419404	SF16/C	Washer, 2BA						2	-	C	N.1,2
-	-	STRUCTURE, Port Elevator Assembly (EB8.31.11) Spares for:-						-	-	-	-
336	EAL.31.79	BRACKET, hinge, group Attachment of hinge group to structure						3	-	C	N.1
28D/9133012	A25/3C	Bolt, 2BA, ribs 6 and 11						4	-	C	N.1
28D/1200119	A25/4C	Bolt, 2BA, rib 1 only						2	-	C	N.1
28D/9142406	AS1242/3C	Bolt, csk, 2BA, ribs 6 and 11						2	-	C	N.1
28D/1013301	AS1242/4C	Bolt, csk, 2BA, rib 1 only						1	-	C	N.1
28M/1006473	A27/GT	Locknut, 2BA, ribs 6 and 11						6	-	C	N.1
28W/9419475	SF15/C	Washer, 2BA, ribs 6 and 11						4	-	C	N.1
28W/9419404	SF16/C	Washer, 2BA, ribs 6 and 11						2	-	C	N.1
337	EAL.31.485	COVER, access Attachment of access cover to structure						1	DTD610	C	N.1
28D/1007975	AS1242/1C	Bolt, 2BA						8	-	C	N.1

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		1	2	3	4	5	6				
	EB8.31.363										
338	EAL.31.91										
28M/13879	A29/NP										
-	-										
5206	EAL.31.169										
28D/9435779	AS2922/4E										
28M/1011475	A27/KP										
28W/9419405	SP15/E										
19707	EAL.31.53										
6940	EAL.31.317										
13245	EAL.31.215										
28P/1040788	SP90/C8										
28D/9133011	A25/2C										
28M/13719	A29/BS										
28P/19401	SP90/A7										
5032	EAL.31.303										
28W/9419405	SP15/E										
26988	EB8.31.133										
338	EAL.31.91										
28M/13879	A29/NP										
34395	EB8.31.375										
6101020	EB8.31.445										
	EB8.31.445 I2										
6051118	EB8.31.445 I3										
6119418	EB8.31.445x4										

RESTRICTED

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		1	2	3	4	5	6				
		Spares for:-									
	EB8.31.385	ARM, support						2	-	-	-
	EB8.31.387	ARM, support						2	-	-	-
	EB8.31.399	BOLT						4	-	-	-
30802	EB8.31.315	FITTING, tab hinge inner outboard						1	L65	C/MR	N.1
	EA9.31.11	FITTING, hinge inner outboard						1	L65	-	-
4163	EAL.31.57	FITTING, tab hinge inboard end						1	-	C/MR	-
4164	EA3.31.23	FITTING, tab hinge outboard end						1	L40	C/MR	-
334	EAL.31.61	PIN, bearing hinge fitting Attachment of bearing pin to hinge fitting						3	S96	C	N.1
28M/1007403	A27/ET	Locknut, 1/4 in. BSF						1	-	C	N.1
	EB8.31.395	PLATE, doubling						2	L72	-	-
	EB8.31.397	PLATE, doubling						2	L72	-	-
	EB8.31.393	WASHER						8	S1	-	-
	EB8.31.379	WEIGHT, balance						2	-	-	-
	or EB8.31.455	WEIGHT, balance						2	-	-	-
	EB8.31.442	WEIGHT, balance						2	-	MR	-
	EB8.31.457	WEIGHT, balance						2	-	-	-
		Attachment of elevator tab port group to elevator									
333	EAL.31.63	Bolt, 1/2 in. BSF						1	S11	C	N.1
13242	EA9.31.27	TUBE, Torque and Blow Back Rod, Assembly						1	-	A	N.2
		Spares for:-									
5983	EAL.31.167	BRACKET, torque tube bearing group Attachment of bracket to torque tube						1	-	C	N.2
28M/13451	A29/J8	Nut, slotted, 3/8 in. BSF						1	-	C	N.2
28P/1040788	SP90/C8	Pin, split, 1/16 in. dia.						1	-	C	N.2
5984	EAL.31.443	LEVER, elevator operating, group						1	-	B	N.2
2108	EAL.31.199	TUBE, torsion, group Attachment of torsion tube group to operating lever						1	-	B	N.2
28M/5808573	A27/C8	Nut, slotted, 2BA						4	-	C	N.2
28P/1040788	SP90/C8	Pin, split, 1/16 in. dia.						4	-	C	N.2
1030	KBAS1/5C	Screw, oak, 2BA						4	-	C	N.2
28W/9419475	SP15/C	Washer, 2BA						4	-	C	N.2
28M/13453	A29/NS	Attachment of Elevator to Tail Plane Nut, slotted, 1/2 in. BSF						1	-	C	-
28P/19235	SP90/X10	Pin, split, 3/16 in. dia.						1	-	C	-
345	EAL.31.361	Washer, 1/2 in.						1	DTD610	C	N.2

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		1	2	3	4	5	6				
13307	EB8.31.3	ELEVATOR, Starboard, Group (Pre Mod 4026)						1	-	A	N.1
34409	EB8.31.405	ELEVATOR, Starboard, Group (Mod 4026 (Pre Mod 4853)						1	-	A	N.1
6119165	EB8.31.405x5	ELEVATOR, Starboard, Group (Supplied to Pt No EB8.00.729 for spares purposes (Mod 4853 Pre Mod 5005 and 5012)						1	-	A	N.1
6119417	EB8.31.405x6	ELEVATOR, Starboard, Group (Supplied to Pt No EB8.00.763 for spares purposes (Mod 5005 and 5012)						1	-	A	N.1
	EB8.31.136	BALANCE MASS (Pre Mod 4026)						1	-	-	-
	EB8.31.409	BALANCE MASS (Mod 4026)						1	-	-	-
19724	EAl.31.707	PLUG END						1	-	C	-
28Q/11343	AS2229/520	RIVET						2	-	C	-
2A/9500463	Skefco CBA2	BEARING, Tab outer hinge Attachment of bearing						1	-	B	N.1
28N/2001688	AGS2030/22	Circlip, internal						1	-	C	N.1
346	EAl.31.275	BOLT, stop 3/8 in. BSF Attachment of stop bolt to stop lever						1	L40	C	N.1
28M/1007404	A27/JT	Locknut, 3/8 in. BSF						1	-	C	N.1
37750	EA9.31.47	LEVER, coupling, Group (Mod 2705)						1	-	C	N.1
10091	EAl.31.271	LEVER, Coupling, Group (Pre Mod 2705)						1	-	C/MR	N.1
		Spares for:									
346	EAl.31.275	BOLT, stop 3/8 in. BSF Attachment of stop bolt to coupling lever group						1	L40	C	N.1
28M/1007404	A27/JT	Locknut, 3/8 in. BSF						1	-	C	N.1
340	EAl.31.363	PLUG, sealing, group						2	-	C	N.1
2922	EAl.31.105	ROD, Gearing Tab Connecting, Group						1	-	B	N.2
		Spares for:									
342	EAl.31.101	END PIECE, connecting rod, ball bearing Attachment of end piece to connecting rod						1	-	B	N.2
28Q/1841	AS460/510	Rivet, 5/32 in Attachment of connecting rod to inner inboard tab hinge						2	-	C	N.2
13818	EB8.31.65	Bolt, 2BA, connecting rod						1	S97 or S96	C	N.2
28M/5808573	A27/CS	Nut, slotted, 2BA						1	-	C	N.2
28P/1040788	SP90/C8	Pin, split, 1/16 in. dia.						1	-	C	N.2
22976	EEAS27/8/4	Shim						1	Alum	C	N.2
28W/9419475	SP15/C	Washer, 2BA						1	-	C	N.2
28W/9419404	SP16/C	Washer, 2BA						1	-	C	N.2

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							1	2	3	4	5	6				
-	-	STRUCTURE, Starboard Elevator, Assembly (EB8.31.13)	-	-	-	-										
336	EA1.31.79	Spares for: BRACKET, Hinge group	3	-	C	N.1										
		Attachment of hinge bracket to structure														
28D/9133012	A25/3C	Bolt, 2BA, ribs 6 and 11	4	-	C	N.1										
28D/1200119	A25/4C	Bolt, 2BA, rib, 1 only	2	-	C	N.1										
28D/9709461	AS1242/3C	Bolt, csk, 2BA ribs 6 and 11	2	-	C	N.1										
28D/1007976	AS1242/4C	Bolt, csk, 2BA rib 1 only	1	-	C	N.1										
28M/1006473	A27/CT	Locknut, 2BA ribs 6 and 11	6	-	C	N.1										
28W/9419475	SP15/C	Washer, 2BA, ribs 6 and 11	4	-	C	N.1										
28W/9419404	SP16/C	Washer, 2BA, ribs 6 and 11	2	-	C	N.1										
337	EA1.31.485	COVER, access	1	DTD610	C	N.1										
		Attachment of access cover to structure														
28D/1007975	AS1242/1C	Bolt, 2BA	8	-	C	N.1										
	EB8.31.364	HORN, Elevator Structure Starboard Group	1	-	MR	N.1										
		Spares for:														
338	EA1.31.91	SPIGOT, hinge elevator horn	1	S96	C	N.1										
		Attachment of spigot to horn bracket														
28M/13879	A29/NP	Nut, 1 in BSF	1	-	C	N.1										
-	-	SPAR, Elevator, Starboard Structure Group (EB8.31.17)	1	-	-	-										
		Spares for:														
26988	EB8.31.133	SLEEVE, balanced weight	1	S96 or S97	C/MR	N.2										
338	EA1.31.91	SPIGOT, centre hinge	1	S96	C	N.1										
		Attachment of spigot to bracket centre hinge														
28M/13879	A29/NP	Nut, 1 in BSF	1	-	C	N.1										
34396	EB8.31.377	TAB, Elevator, Starboard Group (Pre Mod 4811)	1	-	B	N.1										
6101021	EB8.31.447	TAB, Elevator, Starboard Group (Mod 4811 Pre Mod 4853)	1	-	B	N.1										
61191666	EB8.31.447x2	TAB, Elevator, Starboard Group (Supplied to Pt No EB8.00.725 for spares purposes (Mod 4853 Pre Mod 5005 and 5012)	1	-	B	N.1										
6119419	EB8.31.447x3	TAB, Elevator, Starboard Group (Supplied to Pr No EB8.00.759 for spares purposes (Mod 5005 and 5012)	1	-	B	N.1										
		Spares for:														
	EB8.31.385	ARM, support	2	-	-	-										
	EB8.31.387	ARM, support	2	-	-	-										

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		1	2	3	4	5	6				
	EB8.31.399							4	-	-	-
4155	EA1.31.55							1	L40	C/MR	-
4165	EA1.31.449							1	-	C/MR	-
4163	EA1.31.57							1	-	C/MR	-
4164	EA3.31.23							1	L40	C/MR	-
334	EA1.31.61							3	S96	C	N.1
											Attachment of bearing pin to hinge fitting
28M/1007403	A27/ET							1	-	C	N.1
	EB8.31.395							2	L72	-	-
	EB8.31.397							2	L72	-	-
	EB8.31.393							2	L72	-	-
	EB8.31.383							2	S1	-	-
	EB8.31.381							4	S1	-	-
	or										
	EB8.31.442							4	-	-	-
											Attachment of Elevator to Tail Plane
28M/13453	A29/NS							1	-	C	N.2
28P/10235	SP90/E10							1	-	C	N.2
345	EA1.31.361							1	DTD610	C	N.2

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