

AIRFRAME MP 17(1) (1 and 2)	MAINTENANCE PROCEDURES COMPONENT REPLACEMENTS CANBERRA PR9	AP101B-0409A-5A3A 2nd Edition Sect 1 Chap 1	Maintenance Record		MOD Form 707MS (Revised Jan 01)	
PORT ELEVATOR - FITTING			Aircraft or Equipment Serial No:		Date:	
INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD			Tradesman		Supervisor	
Associated Procedures			Code	Man Hrs	Certification and TDM	Brief Details of suspected fault(s) and SNOW(s)
MP 28 and 225						
<u>Special Tools and Equipment:</u> Nil.						
BLOCK 1	AIRFRAME					
1. <u>Fitting</u>						
Before carrying out Sub-item 1.1 the balance weight and arm is to be positioned in the aircraft tail section.						
1.1 Elevator.	(i) Position. (ii) Move inboard to engage inboard and outboard hinge pins.					
1.2 Balance weight and arm.	)					
1.3 Centre hinge bracket.	)	Refit.				
1.4 Centre hinge bracket bolt (3 off).	) )					
1.5 Centre hinge bracket nut (3 off).	(i) Refit. (ii) Lock with split pin.					
1.6 Balance weight washer.	Refit.					
1.7 Balance weight nut.	(i) Refit. (ii) Lock with split pin.					
When carrying out Sub-item 1.8 the aft bolt is to be located with bolt head to port.						
1.8 Coupling link.	)	Reconnect.				
1.9 Control tube.	)					
E0393(47)	Continued					

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PORT ELEVATOR - FITTING				

INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD			Tradesman		Brief Details of	Supervisor	
BLOCK 1	AIRFRAME	Code	Man Hrs	Certification and TDM	suspected fault(s) and SNOW(s)	Man Hrs	Certification and TDM
2.	<u>Completion</u>						
2.1	Tail cone.	Refit (MP 28).					
2.2	Tailplane rear wall and elevator leading edge.	Check clearance through full range of elevator movement 1.27 PLUS OR MINUS 0.50 mm (0.05 PLUS OR MINUS 0.02 in.).					
2.3	Tailplane and elevator horn.	Check clearance 6.35 PLUS OR MINUS 0.25 mm (0.25 PLUS OR MINUS 0.01 in.).					
2.4	Elevator.	Functional test (MP 225).					

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