

AIRFRAME MP 23(1) (1 and 2)	MAINTENANCE PROCEDURES COMPONENT REPLACEMENTS CANBERRA PR9	AP101B-0409A-5A3A 2nd Edition Sect 1 Chap 1	Maintenance Record Aircraft or Equipment Serial No: _____		MOD Form 707MS (Revised Jan 01) Date: _____				
RUDDER - REMOVAL									
INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD			Tradesman		Brief Details of suspected fault(s) and SNOW(s)		Supervisor		
Associated Procedures			Code	Man Hrs	Certification and TDM			Man Hrs	Certification and TDM
<u>Special Tools and Equipment:</u> Sling, 1730-99-4163057.									
BLOCK 1	AIRFRAME								
1.	<u>Preparation</u>								
1.1	Power control unit operating arm access panel No.19.)))							
1.2	Rudder hinge bearing access panel No.20.) Remove.)							
1.3	Slinging point blanking plug (2 off).))							
BLOCK 2	AIRFRAME								
2.	<u>Removal</u>								
2.1	Rudder.	Support using sling.							
2.2	Power control unit operating arm.	Disconnect.							
2.3	Rudder.	Move to port.							
2.4	Port closing plate.	Remove.							
E0393(58)			Continued						

AIRFRAME
MP 23(2)

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			Man Hrs	Certification and TDM		Man Hrs	Certification and TDM
2.	<u>Removal</u> (Contd)						
2.5	Rudder. Move to starboard.						
2.6	Starboard closing plate.)						
2.7	Lower hinge pin nut.) Remove.						
2.8	Upper hinge plate starboard attachment bolt (3 off).)						
2.9	Rudder. Move to port.						
2.10	Upper hinge plate port attachment bolt (3 off). During Sub-item 2.11 ensure lower mass balance weight does not foul underside of fin rear wall.						
2.11	Rudder. Remove.						

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