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| PROPULSION MP 107(1) (1 to 3) | MAINTENANCE PROCEDURES COMPONENT REPLACEMENTS CANBERRA PR9 | AP101B-0409A-5A3A 2nd Edition Sect 1 Chap 4 | Maintenance Record Aircraft or Equipment Serial No: | | MOD Form 707MS (Revised Jan 01) | | |
| JET PIPE - REMOVAL | | | Date: | | | | |
| INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD | | | Tradesman | | Brief Details of suspected fault(s) and SNOW(s) | Supervisor | |
| Associated Procedures | | | Code | Man Hrs | | Certification and TDM | Man Hrs |
| <u>Special Tools and Equipment:</u> Nil. | | | | | | | |
| BLOCK 1 PROPULSION | | | | | | | |
| 1. <u>Preparation</u> 1.1 Service panel (No.43 lower).) 1.2 Bottom rear cowl) (No.62 lower).) 1.3 Top rear cowl (No.45 upper).) 1.4 Jet pipe rear fairing) (No.12 lower).) 1.5 Aileron control rods access) panels (Lower jet pipe) nacelle) (No.16 lower).) Remove. 1.6 Thermocouples (8 off).) 1.7 Jet pipe attachment access) panel (4 off) (No.42 upper).) 1.8 Spar cooling duct.) 1.9 Transition piece front) joint heat shield.) 1.10 Transition piece rear) joint heat shield.) | | | | | | | |
| E0393(199) | | | Continued | | | | |

JET PIPE - REMOVAL

| INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD | | Tradesman | | Brief Details of | Supervisor | | |
|---|---|-----------|------------|--------------------------|-----------------------------------|------------|--------------------------|
| BLOCK 1 | PROPULSION | Code | Man Hrs | Certification and TDM | suspected fault(s) and SNOW(s) | Man Hrs | Certification and TDM |
| CAUTION | | | | | | | |
| EQUIPMENT DAMAGE. Throughout Item 2 extreme care is to be taken to avoid damage to aileron control runs and aileron control boss. | | | | | | | |
| EQUIPMENT DAMAGE. During Sub-item 2.1 extreme care must be exercised to prevent damage to engine ring forging and main undercarriage forging. | | | | | | | |
| 2. | <u>Removal</u> | | | | | | |
| 2.1 | Transition piece. Disconnect at jet pipe. | | | | | | |
| 2.2 | Support spigot (2 off). Unscrew clear of jet pipe brackets. | | | | | | |
| 2.3 | Jet pipe. Withdraw as far as possible. | | | | | | |
| 2.4 | Transition section. Support while sliding jet pipe aft. | | | | | | |
| 2.5 | Keeper and tie plate (2 off). Remove. | | | | | | |
| 2.6 | Transition piece. (i) Remove. (ii) Examine. | | | | | | |
| 2.7 | Support rail bracket pip pins. Remove. | | | | | | |
| E0393(199A) | | | | | | | |

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| PROPULSION MP 107(3) | MAINTENANCE PROCEDURES COMPONENT REPLACEMENTS CANBERRA PR9 | AP101B-0409A-5A3A 2nd Edition Sect 1 Chap 4 | Maintenance Record | MOD Form 707MS (Revised Jan 01) |
| JET PIPE - REMOVAL | | | Aircraft or Equipment Serial No: | Date: |

| INFORMATION IN THE TOPIC 5A2 IS TO BE CONSULTED THROUGHOUT THE WORK DETAILED ON THIS CARD | | Tradesman | | Brief Details of | Supervisor | | |
|---|---|-----------|------------|--------------------------|-----------------------------------|------------|--------------------------|
| BLOCK 1 | PROPULSION | Code | Man Hrs | Certification and TDM | suspected fault(s) and SNOW(s) | Man Hrs | Certification and TDM |
| 3. | <u>Completion</u> During Sub-item 3.1 operation (i) jet pipe is to be rotated through 90 degrees to clear mainplane rear wall. | | | | | | |
| 3.1 | Jet pipe. (i) Withdraw from mainplane. (ii) Fit to cradle. | | | | | | |
| 3.2 | Jet pipe (4000051). Examine. | | | | | | |
| BLOCK 2 | AIRFRAME | | | | | | |
| 4. | <u>Completion</u> | | | | | | |
| 4.1 | Aileron control tubes.) Look for damage. | | | | | | |
| 4.2 | Aileron lever assemblies.) | | | | | | |
| 4.3 | Internal structure and) heat shields (1600019).) Examine. | | | | | | |
| 4.4 | Jet pipe adjustment) eccentric rollers (1600021).) | | | | | | |
| 4.5 | Bolt securing connecting ring to mainplane rear wall (20 off) (1600018). Ensure tight. | | | | | | |
| E0393(200) | | | | | | | |

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