

**MISCELLANEOUS
ATTACHMENT DETAILS**

Ref. No.	Part No.	Description	No. off	Matl Spec.	Cl. of Equip.	Plate No.
					M.R. L.M.	
		1 2 3 4 5 6				
	E.B6.00.25	CENTRE FUSELAGE TO REAR FUSELAGE, ATTACHMENT DETAILS	—	—	—	
		Consisting of:—				
28D/1008145	A25/6E	BOLT, 1/2" BSF	48	—	C	
28D/1011242	A25/7E	BOLT, 1/2" BSF	8	—	C	
28D/1011245	A25/10E	BOLT, 1/2" BSF	6	—	C	
28D/1011246	A25/11E	BOLT, 1/2" BSF	4	—	C	
28D/1011247	A25/13E	BOLT, 1/2" BSF	24	—	C	
28D/7002427	A25/6G	BOLT, 3/8" BSF	16	—	C	
28D/1011257	A25/7G	BOLT, 3/8" BSF	8	—	C	
28D/1006942	A25/13G	BOLT, 3/8" BSF	30	—	C	
28D/1011261	A25/15G	BOLT, 3/8" BSF	12	—	C	
28D/9706828	A25/16N	BOLT, 1/2" BSF	2	—	C	
28D/1011320	A25/18N	BOLT, 1/2" BSF	2	—	C	
33H/72	CS.2558	CEMENT	QR	—	C	
28M/9480017	AGS.2001/E/1	NUT, 1/2" BSF	90	—	C	
28M/4095807	AGS.2001/G/1	NUT, 3/8" BSF	66	—	C	
28M/9508679	AGS.2001/N/1	NUT, 3/8" BSF	4	—	C	
28V/9419405	SP.15/E	WASHER	58	—	C	
28V/9419476	SP.15/G	WASHER	16	—	C	
28W/9419479	SP.15/N	WASHER	4	—	C	
5484	E.A1.10.2713	WASHER, special	4	—	C	
	E.A1.00.63	CONTROLS TO RUDDER AND ELEVATOR, ATTACHMENT DETAILS	—	—	—	
		Consisting of:—				
67	EEAS.13/1	BOLT, special connecting, control rod to rudder ...	2	—	C	
68	EEAS.14	BUSH, bearing, connecting rod	2	—	C	
3569	EEAS.63/E	NUT, slotted, control tube connecting bolt ...	2	—	C	
3570	EEAS.127	PIECE, distance, control tube connection ...	2	S.96	C	
28P/9527619	SP.90/C7	PIN, split	2	—	C	
	E.A1.00.81	DROP TANK TO WING, ATTACHMENT DETAILS, PORT	—	—	—	
		(See Page UA.1)				
	E.A1.00.82	DROP TANK TO WING, ATTACHMENT DETAILS, STARBOARD	—	—	—	
		(See Page UA.5)				
	E.A1.00.55	FIN TO FUSELAGE, ATTACHMENT DETAILS	—	—	—	
		Consisting of:—				
313	E.A1.32.75	BOLT, special, fin attachment, port	1	DTD.473	C	
	or					
6051833	E.K5.32.607	BOLT, fin attachment, port (E.A3.32.237) (Alt. R60/12-Mod. 5100)	1	S.97	MR	
314	E.A1.32.77	BOLT, special, fin attachment, starboard	1	DTD.473	C	
	or					
6051834	E.K5.32.609	BOLT, fin attachment, starboard (E.A3.32.237) (Alt. R60/12-Mod. 5100)	1	S.97	MR	
28D/9436920	A25/1C	BOLT, 2 BA	10	—	C	
28D/9140544	A25/9C	BOLT, 2 BA	6	—	C	
28D/1007978	AS.1242/1C	BOLT, 2 BA	18	—	C	
28D/1214090	AS.1242/1 1/2 C	BOLT, 2 BA	36	—	C	
28M/9534205	A27/QP	NUT, 5/8" BSF, plain	2	—	C	
1029	EEAS.1/4C	SCREW, 2 BA	58	—	C	
1030	EEAS.1/5C	SCREW, 2 BA	20	—	C	

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ATTACHMENT DETAILS**

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					M.R. L.M.	
		1 2 3 4 5 6				
	E.A1.00.23	FRONT FUSELAGE TO CENTRE FUSELAGE, ATTACHMENT DETAILS Consisting of:—	—	—	—	
392	E.A1.10.1207	BOLT , special attachment	111	S.96	C	
393	E.A1.10.1209	BOLT , special attachment (Pre-Mod. 5100)	54	S.96	C	
393	E.A1.10.1209	BOLT , special, 5/8" BSF (Post-Mod. 5100)	48	S.96	C	
6119289	E.A3.10.6541	BOLT , special, 5/8" BSF (Alt. R60/301-Mod. 5100)	6	S.95/96	C	
28D/9436920	A25/1C	BOLT , 2 BA	18	—	C	
28D/9133011	A25/2C	BOLT , 2 BA	15	—	C	
28D/1212783	A25/15N	BOLT , 1 1/2" BSF	4	—	C	
33H/9130065	†	CEMENT , Bostik	QR	—	C	
28M/9508679	AGS.2001/N/1	NUT , 1 1/2" BSF	4	—	C	
28W/9703147	AGS.163/D	WASHER , spring	111	—	C	
28W/4042402	AGS.163/E	WASHER , spring	54	—	C	
28W/9419475	SP.15/C	WASHER	31	—	C	
28W/9419479	SP.15/N	WASHER	4	—	C	
5484	E.A1.10.2713	WASHER , special	4	—	C	
	E.B6.00.61	PLATE, TAILPLANE SEALING, ATTACHMENT DETAILS Consisting of:—	—	—	—	
28S/1200053	A33/C16	SCREW , 2 BA	6	—	C	
28S/9435717	A33/C20	SCREW , 2 BA	20	—	C	
28S/9435718	A33/C24	SCREW , 2 BA	36	—	C	
	E.A1.00.59	REAR FAIRING TO FUSELAGE, ATTACHMENT DETAILS Consisting of:—	—	—	—	
28D/1008151	A25/4E	BOLT , 1 1/2" BSF	2	—	C	
28M/1011467	A27/ES	NUT , 1 1/2" BSF	2	—	C	
28M/9480017	AGS.2001/E/1	NUT , 1 1/2" BSF	4	—	C	
28P/9527619	SP.90/C7	PIN , split	2	—	C	
1028	EEAS.1/3C	SCREW , 2 BA	4	—	C	
28W/9419487	SP.16/E	WASHER	2	—	C	
	E.A1.00.57	RUDDER TO FIN AND FUSELAGE, ATTACHMENT DETAILS Consisting of:—	—	—	—	
4730	E.A1.32.203	BOLT , special attachment, rudder to fin top hinge	2	S.96	C/MR	
4731	E.A1.32.205	BOLT , special attachment, rudder to fin top hinge	4	S.96	C/MR	
28M/4095931	A27/SS	NUT , 1 1/2" BSF	1	—	C	
28P/1221025	SP.90/H16	PIN , split	1	—	C	
3667	E.A3.33.219	WASHER , special sealing	1	L.65	C	
	E.B6.00.53	TAILPLANE TO REAR FUSELAGE, ATTACHMENT DETAILS Consisting of:—	—	—	—	
2751	E.A3.30.75	BOLT , special pivot, tailplane attachment, forward hinge point	2	S.97	C	
309	E.A1.12.451	BOLT , special, tailplane actuator anchor	1	S.65	C	
310	E.A1.30.341	NUT , special, tailplane attachment, forward hinge point	2	L.65	C	
311	E.A1.12.453	NUT , special, slotted tailplane actuator anchor	1	M.S.	C	
28N/9156370	SP.21	NIPPLE , lubricating	2	—	C	
28P/9560929	SP.90/E8	PIN , split	3	—	C	
312	E.A1.12.455	WASHER , special, tailplane actuator anchor	2	—	C	

MISCELLANEOUS
ATTACHMENT DETAILS

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		1	2	3	4	5	6				
	E.A1.00.21	WING TO FUSELAGE, ATTACHMENT DETAILS, PORT (PRE-MOD. 1018) Spares for:—						—	—	—	
2089	E.A3.20.135	BLOCK , sealing, wing to fuselage joint						1	Linatex rubber	C	
2090	E.A1.20.2897	BLOCK , sealing, wing to fuselage joint						1	Linatex rubber	C	
384	E.A1.20.2899	BLOCK , sealing, wing to fuselage joint						1	Linatex rubber	C	
387	E.A1.20.1101	BOLT , main pick-up, wing to fuselage attachment						2	DTD.473	C	
385	E.A1.20.2277	BOLT , special, wing to fuselage attachment						2	DTD.473	C	
28D/9140645	A25/10C	BOLT , 2 BA						1	—	C	
28L/1011318	A25/10N	BOLT , 1/2" BSF (Pre-Mod. 5100)						1	—	C	
25D/	A59/11N	BOLT , 1/2" BSF, wing pick-up at frame 17 (Alt. R60/112-Mod. 5100)						1	—	C	
28D/1007975	AGS.1242/1C	BOLT , 2 BA (required for alternative gussets)						10	—	C	
28D/1212928	AGS.571/906	BOLT , shear, attachment, main spar to fuselage at frame 21						7	—	C	
6119338	E.A3.11.5179	BUSH , wing pick-up at frame 17 (Alt. R60/112-Mod. 5100)						1	S.97	C	
4983	E.A1.11.129	COLLAR , special, rear spar to fuselage						1	DTD.126A	C	
2091	E.A3.20.573	GUSSET , bottom, main spar closing panel (Pre-Mod. 5100)						1	—	C	
41276	E.A9.20.1371	GUSSET , bottom (Alternative to Part No. E.A3.20.573) (Pre-Mod. 5100) For replacement spares see Drg. Part No. E.A3.20.5125 on page LF.6A						1	—	C	
2093	E.A3.20.575	GUSSET , top, main spar closing panel (Pre-Mod. 5100)						1	—	C	
41311	E.A9.20.1373	GUSSET , top (Alternative to Part No. E.A3.20.575) (Pre-Mod. 5100) For replacement spares see Drg. Part No. E.A3.20.4965 on page LF.6						1	—	C	
23M/9403520	A27/CP	NUT , 2 BA						1	—	C	
23M/4095892	A27/NS	NUT , 1/2" BSF, slotted						1	—	C	
28M/4095931	A27/SS	NUT , 3/4" BSF, slotted						2	—	C	
28M/9153386	A27/V/S	NUT , 1" BSF, slotted						2	—	C	
28M/4677492	AGS.572./J	NUT , 3/8" BSF, slotted						7	—	C	
28M/1278190	AGS.2001/C/1	NUT , 2 BA						72	—	C	
23M/9433473	AGS.2002/C/1	NUT , 2 BA						1	—	C	
386	E.A1.20.2275	PAD , special, wing attachment, bolt						2	S.96	C	
4984	E.A1.11.127	PIN , special, rear spar to fuselage						1	S.96	C	
28P/9560929	SP.90/E8	PIN , split						8	—	C	
28P/1279968	SP.90/H13	PIN , split						2	—	C	
28P/19245	SP.90/K17	PIN , split						2	—	C	
1025	EEAS.1/1C	SCREW , 2 BA						28	—	C	
1026	EEAS.1/1 1/2 C	SCREW , 2 BA						430	—	C	
1468	EEAS.1/2C	SCREW , 2 BA						1	—	C	
1027	EEAS.1/2 1/2 C	SCREW , 2 BA						24	—	C	
1029	EEAS.1/4C	SCREW , 2 BA						43	—	C	
1425	E.A3.20.689	STRIP , closing, upper, aft of spar (Supplied undrilled and with trim allowance)						1	—	C	
1427	E.A3.20.691	STRIP , closing, lower, aft of spar (Supplied undrilled and with trim allowance)						1	—	C	

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ATTACHMENT DETAILS**

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		1	2	3	4	5	6				
4985	E.A1.11.131	WASHER	distance, rear spar to fuselage	1	L.65	C		
2095	E.A1.20.1335	WASHER	special, main pick-up bolt	2	DTD.390	C		
4951	E.A3.20.1401	WASHER	special, wing to fuselage attachment,	2"0 o/d. x 1"1 thick	2	Laminated Alum.	C		
2096	EEAS.27/16GU	WASHER	48	DTD.124	C		
15491	EEAS.27/16EU	WASHER	24	—	C		
28W/3089	AGS.163/S	WASHER	spring	35	—	C		
28W/9419402	SP.13/C	WASHER	1	—	C		
28W/9419480	SP.15/P	WASHER	7	—	C		
28W/9419491	SP.16/N	WASHER	Pre-Mod. 5100)	1	—	C		
28W/9706991	SP.125/N	WASHER	wing pick-up at frame 17 (Alt. R60/112-Mod. 5100)	1	—	C		
29C/1013428	AGS.2036/C	WASHER	shakeproof (Required for alternative gussets)	10	—	C		
	E.B6.00.21	WING TO FUSELAGE, ATTACHMENT DETAILS, PORT (MOD. 1018)						—	—	—	
		Spares for this assembly are identical with those for assembly Part No. E.A1.00.21 on Page N.3, except for the following deletions and additions									
		Delete:—									
28M/1278190	AGS.2001/C/1	NUT, 2 BA	5	—	C		
1026	EEAS.1/1½C	SCREW, 2 BA	23	—	C		
1027	EEAS.1/2½C	SCREW, 2 BA	1	—	C		
1029	EEAS.1/4C	SCREW, 2 BA	37	—	C		
28W/3089	AGS.163/C	WASHER	spring	35	—	C		
15491	EEAS.27/16EU	WASHER	24	—	C		
		Add:—									
1468	EEAS.1/2C	SCREW, 2 BA	13	—	C		
1028	EEAS.1/3C	SCREW, 2 BA	24	—	C		
1565	EEAS.1/3½C	SCREW, 2 BA	32	—	C		
2096	EEAS.27/16GU	WASHER	14	—	C		
28W/9419482	SP.15/S	WASHER	1	—	C		
28W/1009699	SP.55/C	WASHER	spring	38	—	C		
	E.A1.00.22	WING TO FUSELAGE, ATTACHMENT DETAILS, STARBOARD (PRE-MOD. 1018)						—	—	—	
		Spares for this assembly are identical with those for assembly Part No. E.A1.00.21 on Page N.3, except for the following deletions and additions									
		Delete:—									
2091	E.A3.20.573	GUSSET	bottom (Pre-Mod. 5100)	1	—	C		
41276	E.A9.20.1371	GUSSET	bottom (Alternative to Pt. No. E.A3.20.573) (Pre-Mod. 5100)	1	—	C		
2093	E.A3.20.575	GUSSET	top (Pre-Mod. 5100)	1	—	C		
41311	E.A9.20.1373	GUSSET	top (Alternative to Pt. No. E.A3.20.575) (Pre-Mod. 5100)	1	—	C		
1425	E.A3.20.689	STRIP	closing, upper aft of spar	1	—	C		
1427	E.A3.20.691	STRIP	closing, lower aft of spar	1	—	C		
		Add:—									
2092	E.A3.20.574	GUSSET	bottom, main spar closing panel	1	—	C		
		(Pre-Mod. 5100)									
41277	E.A9.20.1372	GUSSET	bottom, main spar closing panel (Alternative to Part No. E.A3.20.574) (Pre-Mod. 5100)	1	—	C		
		For replacement spares see Drg. Part No. E.A3.20.5126 on page MF.6A									

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Ref. No.	Part No.	Description						No. off	Matl Spec.	Cl. of Equip. M.R. L.M.	Plate No.
		1	2	3	4	5	6				
2094	E.A3.20.576	GUSSET, top, main spar closing panel (Pre-Mod. 5100)						1	—	C	
41312	E.A9.20.1374	GUSSET, top, main spar closing panel (Alternative to Part No. E.A3.20.576) (Pre-Mod. 5100) For replacement spares see Drg. Part No. E.A3.20.4966 on page MF.6						1	—	C	
1426	E.A3.20.690	STRIP, closing, upper, aft of spar (Supplied undrilled and with trim allowance)						1	—	C	
1428	E.A3.20.692	STRIP, closing, lower, aft of spar (Supplied undrilled and with trim allowance)						1	—	C	
	E.B6.00.22	WING TO FUSELAGE, ATTACHMENT DETAILS, STARBOARD (MOD. 1018) Spares to this assembly are identical with those for assembly Part No. E.A1.00.21 on Page N.3, except for the following deletions and additions Delete:—						—	—	—	
2091	E.A3.20.573	GUSSET, bottom (Pre-Mod. 5100)						1	—	C	
41276	E.A9.20.1371	GUSSET, bottom (Alternative to Pt. No. E.A3.20.573) (Pre-Mod. 5100)						1	—	C	
2093	E.A3.20.575	GUSSET, top (Pre-Mod. 5100)						1	—	C	
41311	E.A9.20.1373	GUSSET, top (Alternative to Pt. No. E.A3.20.575) (Pre-Mod. 5100)						1	—	C	
26M/1278190	AGS.2001/C/1	NUT, 2 BA						5	—	C	
1026	EEAS.1/1½C	SCREW, 2 BA						23	—	C	
1027	EEAS.1/2½C	SCREW, 2 BA						1	—	C	
1029	EEAS.1/4C	SCREW, 2 BA						37	—	C	
1425	E.A3.20.689	STRIP, closing, upper aft of spar						1	—	C	
1427	E.A3.20.691	STRIP, closing, lower aft of spar						1	—	C	
15491	EEAS.27/16EU	WASHER						24	—	C	
28W/3089	AGS.163/C	WASHER Add:—						35	—	C	
2092	E.A3.20.574	GUSSET, bottom, main spar closing panel (Pre-Mod. 5100)						1	—	C	
41277	E.A9.20.1372	GUSSET, bottom, main spar closing panel (Alternative to Part No. E.A3.20.574) (Pre-Mod. 5100) For replacement spares see Drg. Part No. E.A3.20.5126 on page MF.6A						1	—	C	
2094	E.A3.20.576	GUSSET, top, main spar closing panel (Pre-Mod. 5100)						1	—	C	
41312	E.A9.20.1374	GUSSET, top, main spar closing panel (Alternative to Part No. E.A3.20.576) (Pre-Mod. 5100) For replacement spares see Drg. Part No. E.A3.20.4966 on page MF.6						1	—	C	
1468	EEAS.1/2C	SCREW, 2 BA						13	—	C	
1028	EEAS.1/3C	SCREW, 2 BA						24	—	C	
1565	EEAS.1/3½C	SCREW, 2 BA						32	—	C	
1426	E.A3.20.690	STRIP, closing, upper aft of spar (Supplied undrilled and with trim allowance)						1	—	C	
1428	E.A3.20.692	STRIP, closing, lower, aft of spar (Supplied undrilled and with trim allowance)						1	—	C	
2096	EEAS.27/16GU	WASHER						14	—	C	
28W/9419482	SP.15/S	WASHER						1	—	C	
28W/1009699	SP.55/C	WASHER, spring						38	—	C	

MISCELLANEOUS ATTACHMENT DETAILS

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip.		Plate No.
					M.R.	L.M.	
1 2 3 4 5 6 SUMMARY OF STOCK ITEMS USED ON MISCELLANEOUS ATTACHMENT DETAILS							
28D/9436920	A25/1C	Bolt, 2 BA	C	
28D/12513	A25/2C	Bolt, 2 BA	C	
28D/12534	A25/9C	Bolt, 2 BA	C	
28D/12515	A25/10C	Bolt, 2 BA	C	
28D/12520	A25/4E	Bolt, 1/4" BSF	C	
28D/12543	A25/6E	Bolt, 1/4" BSF	C	
28D/12633	A25/7E	Bolt, 1/4" BSF	C	
28D/12569	A25/10E	Bolt, 1/4" BSF	C	
28D/12570	A25/11E	Bolt, 1/4" BSF	C	
28D/12545	A25/13E	Bolt, 1/4" BSF	C	
28D/12639	A25/6G	Bolt, 3/8" BSF	C	
28D/12816	A25/7G	Bolt, 3/8" BSF	C	
28D/12820	A25/13G	Bolt, 3/8" BSF	C	
28D/12552	A25/15G	Bolt, 3/8" BSF	C	
28D/13586	A25/10N	Bolt, 1/2" BSF	C	
28D/13661	A25/15N	Bolt, 1/2" BSF	C	
28D/13472	A25/16N	Bolt, 1/2" BSF	C	
28D/12834	A25/18N	Bolt, 1/2" BSF	C	
28D/12292	AGS.571/906	Bolt	C	
28D/8306	AS.1242/1C	Bolt, 2 BA	C	
28D/14999	AS.1242/1 1/2 C	Bolt, 2 BA	C	
28N/9796	SP.21	Nipple, lubricating	C	
28M/9403520	A27/CP	Nut, 2 BA	C	
28M/12930	A27/ES	Nut, 1/4" BSF	C	
28M/13259	A27/NS	Nut, 1/4" BSF	C	
28M/13590	A27/SS	Nut, 1/4" BSF	C	
28M/13276	A27/WS	Nut, 1" BSF	C	
28M/7748	AGS.572/J	Nut, 3/8" BSF	C	
28M/10288	AGS.2001/C/1	Nut, 2 BA	C	
28M/10290	AGS.2001/E/1	Nut, 1/4" BSF	C	
28M/10291	AGS.2001/G/1	Nut, 3/8" BSF	C	
28M/10294	AGS.2001/N/1	Nut, 1/2" BSF	C	
28M/10328	AGS.2002/C/1	Nut, 2 BA	C	
28P/1007741	SP.9/C8	Pin, split	C	
28P/9429652	SP.9/E10	Pin, split	C	
28P/12721	SP.9/H16	Pin, split	C	
28P/12366	SP.9/K20	Pin, split	C	
28S/1200053	A33/C16	Screw, 2 BA	C	
28S/9435717	A33/C20	Screw, 2 BA	C	
28S/9435718	A33/C24	Screw, 2 BA	C	
28W/9419402	SP.13/C	Washer	C	
28W/9419475	SP.15/C	Washer	C	
28W/9419405	SP.15/E	Washer	C	
28W/9419476	SP.15/G	Washer	C	
28W/9419479	SP.15/N	Washer	C	
28W/9419480	SP.15/P	Washer	C	
28W/9419482	SP.15/S	Washer	C	
28W/9419487	SP.16/E	Washer	C	
28W/9419491	SP.16/N	Washer	C	
28W/14886	SP.55/C	Washer, spring	C	
28W/3089	AGS.163/C	Washer, spring	C	
28W/3090	AGS.163/D	Washer, spring	C	
28W/3091	AGS.163/E	Washer, spring	C	
28W/11035	AGS.2036/C	Washer, shakeproof	C	

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