

CHAP	2	SP 103	SERVICING PROCEDURES								AP.101B-1000-5A3 F Section 1 (1st Edition)				TIME ACT		
TRADE	AIR RADAR			LIGHTNING													
SHEET	1	OF	9	SHEET/S	1	1A	2	2A	3	4	5	6	AL NO	DATE		EST	
TITLE	IFF Mk 10 (SIF) Installation												SERVICING RECORD AC NO DATE				
Safety and Servicing Notes are to be complied with throughout the work detailed on this Card.													(1)	(2)	(3)	(4)	(5)
<u>Special Tools and Equipment</u> Pumps, Pressurizing. Watches, Stop GS 1/5th Second. Trolley (Radio Servicing) Type 12036 Test Kit Aerial Type 6996. Tester, Performance Type 12004.													MAN HOURS	TRADESMAN INIT	BRIEF DETAILS OF DEFECT OR SUSPECTED DEFECT	F. 720B NO	N.C.O. INITIALS
<p style="text-align: center;">AIR RADAR</p> 1. <u>Preparation</u> 1.1 TR unit. Ensure pressurized to 5 lbf/in ² . 1.2 FR cover Type 4345. Place over lower aerial (Frame 59) and secure with spider, ensuring cover is seated correctly. 1.3 Aircraft aerial test switch. Set to 'LOWER'. 1.4 Co-axial connector. Interconnect PT 12004 Low Level RF In socket and RF cover 4345. 1.5 External a.c. and d.c. supplies. Ensure connected and switched on. 1.6 IFF Master On/Off switch. Set to 'ON'. 1.7 CU6883. (a) Function switch. Set to 'ON' and allow a 2 minute warm up period (b) Mode 2 switch.) (c) Mode 3 switch.) Set to 'OUT'. 1.8 PT 12004 (i) Connect to 28V d.c. supply. (ii) Switch on.																	
													ASSOCIATED PROCEDURE CARDS				
													ASSOCIATED TRADES				
													SP NO	103			
FM 52011 / 53													Continued				

SMS 17

CHAP	2	AIR RADAR	SERVICING PROCEDURES LIGHTNING	AP101B-1000-5A3 F Section 1 (1st Edition)				
SP NO	103	CONTINUED		AC NO DATE				
SHEET	2			SERVICING RECORD				
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			(1)	(2)	(3)	(4)	(5)	
AIR RADAR								
1.	<u>Preparation (Contd)</u>							
1.9	PT 12004.							
	(a)	Meter selector	Set to 'TRANSPONDER'.					
	(b)	Set Sig Gen Frequency Control.	(i) Adjust for maximum meter indication. (ii) Note Sig Gen Freq control setting.					
	(c)	Meter selector.	Set to 'LEVEL'.					
	(d)	Set Sig Gen Level control	Adjust for meter indication of 'SET LEVEL'					
	(e)	Power and Sensitivity controls.	Set fully anti-clockwise					
	(f)	Brilliance and Focus controls.	Adjust for clearly defined trace.					
	(g)	'X' and 'Y' Shift controls.	Set to position start of trace at junction of horizontal and first vertical graticule line.					
	(h)	Timebase Duration switch.	Set to '1'.					
	(j)	Timebase Amplitude control.	Adjust until trace just reaches the last graticule line.					
	(k)	Meter selector	Set to 'TRANSPONDER'					
1.10	PT 12004 selftest.							
	(a)	Mode selector	Set to 'TRANSPONDER 1'.					
	(b)	Self Test switch.	(i) Depress and check leading edge of second pulse coincides with Mode 1 marker on lower scale. (ii) Release.					
	(c)	Mode selector.	Set to 'TRANSPONDER 2'.					
	(d)	Self Test switch.	(i) Depress and check leading edge of second pulse coincides with Mode 2 marker on lower scale. (ii) Release.					
RM 52011/53A			Continued					

SMS 17A

CHAP	2	AIR RADAR	SERVICING PROCEDURES LIGHTNING	AP101B-1000-5A3 F Section 1 (1st Edition)				
SP NO	103	CONTINUED		AC NO DATE				
SHEET	3			SERVICING RECORD				
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.			(1)	(2)	(3)	(4)	(5)	
AIR RADAR								
1. <u>Preparation</u> (Contd)								
1.10 PT 12004 self test (Contd)								
(e) Mode selector Set to 'TRANSPONDER 3'.								
(f) Self Test switch.								
(i) Depress and check leading edge of second pulse coincides with with Mode 3 marker on lower scale.								
(ii) Release.								
2. <u>Receiver Sensitivity</u>								
2.1 TP 12004.								
(a) Mode selector Set to 'TRANSPONDER 1'.								
(b) Sensitivity control.								
(i) Set dial indication to '62'								
(ii) Ensure pulse has no line across base.								
(iii) Set dial indication to '65'								
(iv) Ensure pulse has a line across base or that there is no pulse present.								
(v) Adjust until a faint line just appears across base of pulse.								
(vi) Note dial indication.								
(c) Set Sig Gen Freq control.								
(i) Vary for maximum response of pulse on display and minimum paint across base line.								
(ii) Note indication on Sig Gen counter								
(d) Sensitivity control.								
(i) Adjust slowly until a faint line just appears across base of pulse.								
(ii) Note dial indication.								
RM 52011/54			Continued					

CHAP	2	AIR RADAR	SERVICING PROCEDURES		AP101B-1000-5A3 F				
SP NO	103	CONTINUED	LIGHTNING		Section 1 (1st Edition)				
SHEET	4				AC NO DATE				
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.					SERVICING RECORD				
					(1)	(2)	(3)	(4)	(5)
AIR RADAR									
2.	<u>Receiver Sensitivity</u> (Contd)								
NB	Where difference in sensitivity figures noted in Sub-items 2.1(b) Operation (vi) and 2.1(d) Operation (ii) is greater than 3 dB, or where the difference in frequencies, as calculated from the calibration chart, from settings noted in Sub-items 1.12(b) Operation (ii) and 2.1(c) Operation (ii) is greater than 4 MHz, transponder is to be returned for 2nd Line Bay Servicing.								
2.2	CU6883 Function switch.		Set to 'LOW SENS'.						
2.3	PT 12004 Sensitivity control.		(i) Turn fully anti-clockwise until a faint line just appears across base of pulses. (ii) Check dial indication exceeds 40.						
2.4	CU 6883 Function switch.		Set to 'NORMAL SENS'.						
2.5	PT 12004 Sensitivity control.		Set fully anti-clockwise						
3.	<u>Power Output</u>								
3.1	PT 12004		Set to 'POWER'.						
	(a) Meter		(i) Adjust for meter indication of 'SET LEVEL'.						
	(b) Power control.		(ii) Check dial indication exceeds 6. (iii) Set fully anti-clockwise.						
	(c) Meter selector.		Set to 'LEVEL'.						
RM 52011/54A					Continued				

SMS 17A

CHAP	2	AIR RADAR	SERVICING PROCEDURES		AP101B-1000-5A3 F																											
SP NO	103	CONTINUED	LIGHTNING		Section 1 (1st Edition)																											
SHEET	5				AC NO DATE																											
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.					SERVICING RECORD																											
AIR RADAR					(1)	(2)																										
4. <u>Coding</u>																																
NB If the coder used is American (KY95A) operation of I/P and Emergency facilities should present the required number of bracket pulses plus at least the first bracket pulse of an additional train.																																
4.1 PT 12004																																
(a) Timebase switch. Set to '2'.																																
(b) Timebase Amplitude control. Adjust to position end of trace on last vertical graticule line.																																
4.2 SIF control unit Mode 1 switches. Set as in column 1 in the following table and check the pulses listed in column 2 are present on PT 12004 with no spurious pulses.																																
<table border="1"> <thead> <tr> <th>COLUMN 1</th> <th>COLUMN 2</th> </tr> </thead> <tbody> <tr> <td>Outer (A) 1</td> <td>A1</td> </tr> <tr> <td>2</td> <td>A2</td> </tr> <tr> <td>3</td> <td>A1, A2</td> </tr> <tr> <td>4</td> <td>A4</td> </tr> <tr> <td>5</td> <td>A1, A4</td> </tr> <tr> <td>6</td> <td>A2, A4</td> </tr> <tr> <td>7</td> <td>A1, A2, A4</td> </tr> <tr> <td>0</td> <td>Bracket pulses only.</td> </tr> <tr> <td>Inner (B) 1</td> <td>B1</td> </tr> <tr> <td>2</td> <td>B2</td> </tr> <tr> <td>3</td> <td>B1, B2</td> </tr> <tr> <td>0</td> <td>Bracket pulses only.</td> </tr> </tbody> </table>					COLUMN 1	COLUMN 2	Outer (A) 1	A1	2	A2	3	A1, A2	4	A4	5	A1, A4	6	A2, A4	7	A1, A2, A4	0	Bracket pulses only.	Inner (B) 1	B1	2	B2	3	B1, B2	0	Bracket pulses only.		
COLUMN 1	COLUMN 2																															
Outer (A) 1	A1																															
2	A2																															
3	A1, A2																															
4	A4																															
5	A1, A4																															
6	A2, A4																															
7	A1, A2, A4																															
0	Bracket pulses only.																															
Inner (B) 1	B1																															
2	B2																															
3	B1, B2																															
0	Bracket pulses only.																															
4.3 PT 12004 Mode selector Set to 'TRANSPONDER 2' and 'TRANSPONDER 3' in turn and check reply pulses are not present.																																
4.4 CU 6883 switch. Set to 'MODE 2'.																																
4.5 PT 12004 Mode selector. Set to 'TRANSPONDER 2'.																																
RM 52011/55					Continued																											

CHAP	2	AIR RADAR	SERVICING PROCEDURES		AP101B-1000-5A3 F	
SP NO	103	CONTINUED	LIGHTNING		Section 1 (1st Edition)	
SHEET	7				AC NO DATE	
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.					SERVICING RECORD	
					(1)	(2)
AIR RADAR					(3)	(4)
4. <u>Coding</u> (Contd)					(5)	
4.7 PT 12004 Mode selector. Set to 'TRANSPONDER 3' and check reply pulses are not present.						
4.8 CU 6883 mode 3 switch. Set to 'MODE 3'.						
4.9 SIF control unit Mode 3 switches. Set as in column 1 in the following table and check the pulses listed in column 2 are present on PT 12004 with no spurious pulses.						
COULMN 1			COLUMN 2			
A1			A1			
2			A2			
3			A1, A2			
4			A4			
5			A1, A4			
6			A2, A4			
7			A1, A2, A4			
0			Bracket pulses only			
B1			B1			
2			B2			
3			B1, B2			
4			B4			
5			B1, B4			
6			B2, B4			
7			B1, B2, B4			
0			Bracket pulses only			
4.10 CU 6883. Set to 'EMERGENCY'.						
4.11 PT 12004 Timebase switch. Set to '4'.						
RM 52011/56					Continued	

SMS 17A

CHAP	2	AIR RADAR	SERVICING PROCEDURES		AP101B-1000-5A3 F	
SP NO	103	CONTINUED	LIGHTNING		Section 1	
SHEET	8				(1st Edition)	
					AC NO DATE	
Safety and Servicing Notes are to be complied with throughout the work detailed on this card.					SERVICING RECORD	
					(1)	(2)
					(3)	(4)
					(5)	
AIR RADAR						
4. <u>Coding</u> (Contd)						
4.12 PT 12004 Mode selector.						
(i) Set to 'TRANSPONDER 1' and check four complete Mode 1 pulse trains are present.						
(ii) Set to 'TRANSPONDER 3' and check four complete Mode 3 pulse trains are present.						
(iii) Set to 'TRANSPONDER 2' and check Mode 2 pulse train is unaffected.						
4.13 CU6883. Switch off emergency.						
NB Item 5 is applicable only if aircraft is wired for I/P.						
5. <u>I/P Function</u>						
5.1 CU6883 I/P switch or separately mounted I/P switch (As fitted).						
(i) Depress.						
(ii) Release and simultaneously start stop watch.						
(iii) Check two complete pulse trains are present on Modes 1 and 3. The second pulse train is to remain on the trace of approx 22.5 seconds after I/P switch is released.						
Note: Mode 2 is not affected by I/P						
5.2 PT 12004 Timebase switch. Set to 1.						
RM 52011/56A					Continued	

SMS 17A

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