

FLYING CONTROLS IN REAR FUSELAGE

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
	—	FLYING CONTROLS IN REAR FUSELAGE,	—	—	—	
		ASSEMBLY (E.F.2.45.5)				
		Spares for:—				
	E.B.2.45.1655	AUTO-STABILISER, tailplane, assembly	1	—	—	32/1
		Spares for:—				
5W/2631	E.E. CO. BRADFORD AE.4015 Mk. 2	ACTUATOR, tailplane trim	1	—	A	32/2
	2565	E.B.2.45.589				
		BLOCK, coupling, auto-stabiliser anchor and pivot	1	L65	C	32/3
		Attachments:—				
28N/1046381	AP121/E	Collar	1	—	C	32/4
28P/9527619	SP90/C7	Pin, split	1	—	C	32/5
28P/17193	SP113/E10	Pin, shear	1	—	C	32/6
	2581	E.B.2.45.567				
		EYE-END, auto-stabiliser jack connection to control	1	—	B	32/7
		lever				
	E.B.2.45.1665	HOUSING, shaft	1	L72	—	32/8
		Attachments:—				
28D/1214526	A59/2C	Bolt, 1/4" BSF, hex. head	4	—	C	32/9
28D/1215685	A59/6E	Bolt, 1/4" BSF, hex. head	1	—	C	32/10
28M/9403520	A27/CP	Nut, 2 BA, thin	4	—	C	32/11
	2582	E.B.2.45.1659				
		LEVER, auto-stabiliser and tailplane, group	1	—	B	32/12
		Spares for:—				
2A/9500463	HOFFMANN CA.1	BALL-RACE	1	—	C	32/13
2A/9500465	HOFFMANN N.3112	BALL-RACE	2	—	C	32/14
2A/9500419	HOFFMANN T.17	BALL-RACE	2	—	C	32/15
28D/9133011	A25/2C	BOLT, 2 BA, hex. head	4	—	C	32/16
	E.B.2.45.2067	HOUSING, ball-race	1	S96	—	32/17
	EEAS.3/CC	HOUSING, ball-race	1	L65	—	32/18
28M/9403520	A27/CP	NUT, 2 BA, plain	4	—	C	32/19
	10865	E.B.2.45.599				
	2583	E.B.2.45.601				
		PLATE, cover, 20 SWG	2	L72	C	32/20
	2584	E.B.2.45.601				
		TUBE, spacing, 1-13/16" o/d x 17 SWG	1	L72	C	32/21
28W/9419475	SP15/C	WASHER, 2 BA, plain	4	—	C	32/22
	2584	E.B.2.45.1661				
		LEVER, shaft pivot	1	—	B	32/23
	2585	E.B.2.45.1663				
		LEVER, shaft pivot	1	—	B	32/24
	2586	E.B.2.45.649				
		NUT, special, L.H., auto-stabiliser jack eye-end	1	S96	C	32/25
		locking				
	2587	E.B.2.45.651				
		NUT, special, R.H., auto-stabiliser jack eye-end	1	S96	C	32/26
		locking				
	6083	E.B.2.45.2785				
		ROD, connecting, feel unit and tailplane control lever	1	L65	C	32/27
		Attachments:—				
28D/1215686	A58/7E	Bolt, 1/4" BSF, hex. head	1	—	C	32/28
28M/1011467	A27/ES	Nut, 1/4" BSF, slotted	1	—	C	32/29
	2590	E.B.2.45.587				
		Pin, special	1	S95	C	32/20
28P/9527619	SP90/C7	Pin, split, 1/16" dia. x 1" long	1	—	C	32/31
	2589	GEO. SALTER & CO. 5100-25				
		RING, truarc, retaining	1	—	C	32/32
28W/9419405	SP15/E	Washer, 1/4" BSF, plain	1	—	C	32/33

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10866	E.B2.45.575	SHAFT, control lever, pivot	1	L65	C	32/34
		Attachments:—				
28M/9403520	A27/CP	Nut, 2 BA, plain	4	—	C	32/35
26FZ/1468	EEAS.1/2C	Screw, 2 BA, c'sk head, 120°	4	S96	C	32/36
21440	E.B2.45.1041	STRUT, jury (For use when auto-stabiliser is not fitted)	1	—	C	32/37
2591	E.B2.45.1831	TUBE, spacing, trim actuator to feel unit connecting, 7/16" o/d x 22 SWG	2	L62	C	32/38
2592	E.B2.45.827	TURNBARREL, auto-stabiliser control lever connecting	1	L65	C	32/39
2593	E.B2.45.2509	UNIT, feel, (Pre-Mod. 4677)	1	—	A	32/40
6102556	E.B2.45.3293	UNIT, feel (Mod. 4677) (Mod. 4680)	1	—	A	
	E.B3.45.113	AUTO-STABILISER, rudder, assembly	1	—	—	33/1
		Spares for:—				
5W/2629	E.E. CO. BRADFORD AE.4010, Mk. 3	ACTUATOR, rudder trim	1	—	A	33/2
2565	E.B2.45.589	BLOCK, coupling, auto-stabiliser anchor and pivot	1	L65	C	33/3
		Attachments:—				
28N/1046381	SP121/E	Collar	1	—	C	33/4
28P/9527619	SP90/C7	Pin, split	1	—	C	33/5
28P/17193	SP113/E10	Pin, shear	1	—	C	33/6
2566	E.B2.45.1263	BOLT, special, cradle and lever pivot	1	S96	C	33/7
2567	E.B2.45.2167	BOLT, special, cradle and lever pivot	1	S96	C	33/8
7234	E.B2.45.2723	BOLT, trim actuator anchor	1	S96	C	33/9
6102567	E.F3.45.1043	FITTING, end, auto-stabiliser jack, group (Mod. 4668)	1	—	B	33/10
		Spares for:—				
2A/9500462	HOFFMANN CA.0	BALL-RACE	1	—	C	33/11
2573	E.B2.45.2159	LEVER, and cradle, rudder control operating, assembly	1	—	C	33/12
		Consisting of:—				
2A/9500420	HOFFMANN T.21	BALL-RACE	1	—	C	33/13
2577	G. SALTER & CO. LTD. 5108-131	CIRCLIP, truarc	1	—	C	33/14
2576	E.B2.45.2147	COLLAR, distance	1	L65	C	33/15
2574	E.B2.45.2153	CRADLE, assembly	1	—	B	33/16
		Spares for:—				
2575	E.B2.45.2155	BOLT, special	3	—	C	33/17
	E.B2.45.2261	CRADLE, half, c/w ball-race	1	—	—	33/18
	E.B2.45.2263	PLATE, side, c/w ball-race	1	—	—	33/19
2578	E.B2.45.2145	LEVER, assembly	1	—	B	33/20
		Spares for:—				
2A/9500465	HOFFMANN N.3112	BALL-RACE	3	—	C	33/21
10867	E.B2.45.2621	HOUSING, c/w ballrace	1	—	B	33/22
		Attachments:—				
28D/1011030	A25/2E	Bolt, 1/4" BSF, hex. head	4	—	C	33/23
28M/1007403	A27/ET	Nut, 1/4" BSF, thin	4	—	C	33/24
13758	E.B2.07.603	PLATE, side (E.B2.45.769)	1	—	C	33/25

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
2572	E.B2.45.749	LNK, between auto-stabiliser and feel unit levers	1	—	C	33/26
		Attachments:—				
28D/1213608	A59/8G	Bolt, 5/16" BSF	2	—	C	33/27
28M/5808571	A97/GS	Nut, 5/16" BSF, slotted	2	—	C	33/28
28P/9527619	SP90/C7	Pin, split	2	—	C	33/29
28W/9419403	SP13/G	Washer, 5/16" BSF, plain	4	—	C	33/30
2587	E.B2.45.651	NUT, special	1	S96	C	33/31
1504002	E.B2.45.3259	UNIT, artificial feel, rudder auto-stabiliser (Pre-Mod. 4778)	1	—	A	33/32
6102913	E.B2.45.3333	UNIT, artificial feel assembly (Mod. 4778)	1	—	A	
		Spares for:—				
	E.B2.45.3335	ROD, piston (Mod. 4778)	1	—	—	
	DOWTY	SEA, square section (Mod. 4778)	1	—	—	
	132.121.1109					
10869	EEAS.95/8E	BOLT, special, fork rod connecting	1	S97	C	36/45
2363	EEAS.191	BOLT, special, control rod connecting	22	S95	C	36/46
37078	E.F3.45.857	BUSH, auto-stabiliser lever connecting bolt at frame 49 . . (Mod. 4245)	1	L65	C	36/47
	E.F2.45.163	LEVER, tailplane and rudder control, at frames 31-34, . . group (Mod. 1925) Consisting of:—	1	—	—	34/1
10477	E.B2.45.3009	BOLT, special, for rudder and tailplane levers at frame 22	1	S96	C	34/2
10479	E.F2.45.159	LEVER, tailplane controls pivot, group (Mod. 1925) . . Spares for:—	1	—	B	34/3
2A/9500413	HOFFMANN N.3108	BALL RACE	2	—	C	34/4
2A/8500465	HOFFMANN N.3112	BALL RACE	2	—	C	34/5
28D/9133011	A25/2C	BOLT, 2 BA hex. head	6	—	C	34/6
	E.B2.45.2989	HOUSING, ball-race (Mod. 1925)	1	S94	—	34/7
	E.F2.45.165	HOUSING, ball-race (Mod. 1925)	2	S21	—	34/8
	E.F2.45.155	LEVER (Mod. 1925)	1	S94	—	34/9
28M/9403520	A27/CP	NUT, 2 BA plain	6	—	C	34/10
2599	E.B2.45.781	TUBE, spacing, 17 SWG	1	L62	C	34/11
	E.F2.45.167	WASHER, packing (Mod. 1925)	4	S510	C	34/12
10478	E.F2.45.161	LEVER, rudder controls pivot, group (Mod. 1925) Spares for this group are identical with those for group Ref. No. 10479 on page DF3 except for the following deletions and additions Delete:—	1	—	B	34/13
28D/9133011	A25/2C	BOLT, 2 BA hex. head	6	—	C	34/6
	E.B2.45.2989	HOUSING, ballrace	1	S94	—	34/7
	E.F2.45.155	LEVER	1	S94	—	34/9
2599	E.B2.45.781	TUBE, spacing Add:—	1	L62	C	34/11
28D/1214091	AS.1242/2C	BOLT, 2 BA csk. head	4	—	C	34/14
	E.B2.45.2985	HOUSING, ball-race	1	S94	—	34/15
	E.F2.45.157	LEVER	1	S94	—	34/16
	E.B2.45.3007	TUBE, spacing, 17 SWG	1	L62	—	34/17
28M/1011476	A27/JS	NUT, 3/8" BSF slotted	1	—	C	34/18
28P/9527619	SP90/C7	PIN, split	1	—	C	34/19
28W/9419489	SP16/J	WASHER, 3/8" BSF plain	1	—	C	34/20
28W/9419466	SP13/J	WASHER, 3/8" BSF plain	1	—	C	34/21
	E.B3.45.33	LEVER, mounting, rudder input, group Consisting of:—	1	—	—	34/22
6084	E.B2.45.2681	ANGLE, locking, assembly	1	—	C	34/23
		Attachments:—				
28D/9133011	A25/2C	Bolt, 2 BA hex. head	1	—	C	34/24

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		1	2	3	4	5	6	7				
6112	E.B3.45.35								1	—	B	34/25
12415	E.B3.45.115								1	S94, 95 or 96	C	34/26
12416	E.B3.45.145								1	HTS597	C	34/27
26FZ/3569	EEAS.63/E								1	—	C	34/28
28P/9527619	SP90/C7								1	—	C	34/29
	AS.2808/6/012								2	—	—	34/30
28D/1213745	A30/19E								1	—	C	34/31
28W/9419405	SP15/E								1	—	C	34/32
	E.F3.45.899								1	—	—	35A/1
1484447	E.F3.45.913								1	BS2572 F3	C	35A/2
1484448	E.F3.45.915								1	BS2572 F3	C	35A/3
28D/9138768	A25/1C								30	—	C	35A/4
28D/9436920	A25/1C								22	—	C	35A/5
28D/9435710	A25/11C								4	—	C	35A/6
28D/1214091	AS.1242/2C								3	—	C	35A/7
28D/1007981	AS.1248/1C								12	—	C	35A/8
1484446	E.F3.45.907								1	S515	C	35A/9
1484451	E.F3.45.975								1	S515	C	35A/10
1484445	E.F3.45.955								1	S515	C	35A/11
	E.F3.45.977								1	—	—	35A/12
1484452	E.B3.45.419								1	—	A	35/1
10872	E.B3.45.265								2	—	C	35/2
	E.B2.45.1725								2	Oilite	—	35/3
28D/9133011	A25/2C								6	—	C	35/4
26FZ/1122	EEAS.63								6	S96	C	35/5
28P/9527619	SP90/C7								6	—	C	35/6
1484681	E.B2.07.885								2	L72	C	35/7
2A/9500418	HOFMAN T.13								2	—	B	35/8
	E.B3.45.87								1	L65	—	35/9
10874	E.B2.45.2795								1	—	C	35/10
10875	E.B2.45.2797								1	—	C	35/11
3371	E.B2.45.2517								1	L65	C	35/12
34277	E.B3.07.69								1	—	C	35/13
13760	E.B3.07.639								1	L65	C	35/14
13761	E.B2.07.649								1	L65	C	35/15
9978	E.B3.45.59								1	—	B	35/16
9979	E.B3.45.93								1	—	C	35/17
	E.B3.45.99								1	S96	—	35/18
	E.B3.45.101								1	T4	—	35/19

A.P.101B-1002/2A-3A		CONTROLS						DF5			
FLYING CONTROLS IN REAR FUSELAGE											
Ref. No.	Part No.	Description						No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
		1	2	3	4	5	6				
9980	E.B3.45.91	SPROCKET, 36 teeth, 8 m/m pitch						1	L65	C	35/20
28D/1013172	AS.1242/5C	Attachments:-									
28M/9403520	A.27/CP	Bolt, 2 BA, c'sk head						4	-	C	35/21
		Nut, 2 BA, plain						4	-	C	35/22
2608	E.B2.45.1747	ROD, tension, sprocket chain						2	S96	C	35/23
31733	E.B3.45.85	SHAFT, control lever bearing mounting and spring attachment						1	L65	C	35/24
9981	E.B3.45.63	SHAFT, pivot, sprocket and lever arm mounting						1	L65	C	35/25
10877	E.B3.45.129	SHIM, laminated, 1/16" thick						1	LA3	C	35/26
10878	E.B3.45.131	SHIM, laminated, 1/16" thick						1	LA3	C	35/27
2610	E.B2.45.1703	SPRING, feel compression, group						2	-	C	35/28
		Consisting of:-									
	E.B2.45.1705	FITTING, end						1	-	-	35/29
	E.B2.45.1707	FITTING, end						1	L65	-	35/30
	E.B2.45.1715	NUT, special						1	L65	-	35/31
	E.B2.45.1713	ROD, guide						1	S96	-	35/52
10840	UNBRAKO SERIES SP	SCREW, set, 6 BA x 3/16"						2	-	C	35/33
	E.B2.45.1709	SPRING						1	DTD239	-	35/34
	E.B2.45.1711	TRUNNION						1	S96	-	35/35
		Attachments:-									
28D/1215683	A.59/4E	Bolt, 1/4" BSF, hex. head						2	-	C	35/36
28M/1011467	A27/ES	Nut, 1/4" BSF, slotted						2	-	C	35/37
28P/9527619	SP90/C7	Pin, split						2	-	C	35/38
28W/1009149	SP122/E	Washer, 1/4" UNF						2	-	C	35/39
	E.B3.45.61	SPROCKET, 15 teeth, 8 m/m pitch						1	L65	-	35/40
7360	AS.2809/14/069	TUBE, distance, on pivot shaft between lever arm and ballrace						1	-	C	35/41
	E.F3.03.127	UNIT, mounting, rudder spring feel, assembly (E.F3.45.931) (Mod. 4233)						1	-	-	35/42
9982	E.B3.45.69	WASHER, ballrace retaining						1	L72	C	35/43
30A/3055	†	WIRE, locking, 22 SWG						QR	DTD189	C	35/44
1484449	E.F3.45.919	PACKING (Mod. 4255)						1	L72	C	35A/13
	E.F3.45.1003	PLATE, cover, top, assembly (Mod. 4255)						1	L72	C	35A/14
	E.F3.45.973	PLATE, cover, front, assembly (Mod. 4255)						1	L72	C	35A/15
	E.F3.45.901	PLATE, cover, front forward (Mod. 4255)						1	L72	C	35A/16
	E.F3.45.903	PLATE, cover, front aft (Mod. 4255)						1	L72	C	35A/17
1484450	E.F3.45.971	SHIM, laminated (Mod. 4255)						3	LA3	C	35A/18
	E.F3.45.1007	SHIM, laminated (Mod. 4255)						2	LA3	C	35A/19
7365	E.B2.45.2721	WASHER, pad						5	L72	C	35A/20
	E.B2.45.2405	LEVER, elevator control, at frames 46 and 47, group						1	-	-	34/33
		Consisting of:-									
2600	E.B2.45.2407	LEVER, elevator controls pivot, group						1	-	B	34/34
		Spares for:-									
2A/9500417	HOFFMAN CS.7	BALL-RACE						2	-	C	34/35
2A/9500465	HOFFMAN N.3112	BALL-RACE						2	-	C	34/36
28D/9133011	A.26/2C	BOLT, 2 BA, hex. head						4	-	C	34/37
	E.B2.45.2411	HOUSING, ball-race						1	S96	-	34/38
	EEAS.3/CC	HOUSING, ball-race						2	L75	-	34/39
28M/9403520	A.27/CP	NUT, 2 BA, plain						4	-	C	34/40
2601	E.B1.45.367	TUBE, distance, 3/4" o/d x 17 SWG						1	T4	C	34/41
26FZ/1043	EEAS.4/18C	WASHER, packing						4	DTD160	C	34/42

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		1	2	3	4	5	6	7			
28M/13259	A.27/NS	NUT, 1/2" BSF, slotted						1	—	C	34/43
28P/9506929	SP.90/E8	PIN, split						1	—	C	34/44
28W/9419468	SP13/N	WASHER, 1/2" BSF, plain						1	—	C	34/45
	—	MOUNTING, "Hobson" unit, assembly (E.B3.45.165)						—	—	—	36/1
		Spares for:—									
13751	E.B2.07.681	COVER, hinged (E.B2.45.987)						1	L72	C	36/2
12420	E.B2.45.1929	FAIRING, pipe						1	L59	C	36/3
10881	E.B3.73.1153	FAIRLEAD, assembly, at frame 56						1	LFS21	C	36/4
		Attachments:—									
28D/1008149	A.25/2B	Bolt, 2 BA, hex. head						4	—	C	36/5
28M/9434253	AGS.2007/B/1	Nut, stiff, 4 BA						4	—	C	36/6
		Attachments:—									
10882	E.B3.70.171	FAIRLEAD, assembly, at frame 56						1	LFS21	C	36/7
		Attachments:—									
28D/1008149	A.25/2B	Bolt, 4 BA, hex. head						5	—	C	36/8
28M/1278189	AGS.2001/B/1	Nut, stiff, 4 BA						5	—	C	36/9
		Attachments:—									
28FP/9542167	A.5/30	FASTENER, Dzus						2	—	C	36/10
13752	E.B2.07.763	HINGE, (E.B2.45.1447)						1	L72	C	36/11
28FP/1201748	S5/200	SPRING, Dzus						2	—	C	36/12
26FZ/3569	EEAS.63/E	NUT, special, control rod connecting						1	S96	C	36/13
2417	EEAS.63/G	NUT, special, control rod connecting						22	S96	C	36/14
1441436	E.B2.45.3171	ROD, control, tailplane, from auto-stabiliser to joint aft of frame 51 (Mod. 5245)						1	—	B	36/15
1441440	E.B2.45.3191	ROD, control, tailplane, from joint aft of frame 54 to tailplane motor connection, assembly (Mod. 4245)						1	—	B	36/16
		Spares for:—									
1441441	E.B2.45.3197	FORK-END (Mod. 4245)						1	S92	C	36/17
1441443	E.B2.45.3199	TURNBARREL (Mod. 4245)						1	S96	C	36/18
2621	E.B2.45.507	ROD, control, rudder and tailplane, between frames 32 and 35						2	S92	C	36/19
2622	E.B2.45.509	ROD, control, rudder, between frames 35 and 44						1	—	C	36/20
2623	E.B2.45.511	ROD, control, rudder, between frames 44 and 45						1	—	C	36/21
2625	E.B2.45.517	ROD, control, rudder from lever between frames 50 and 51 to joint aft of frame 52						1	—	C	36/22
1441433	E.B2.45.3205	ROD, control, tailplane, between frames 35 and 44 (Mod. 4245)						1	—	B	36/23
1441439	E.B2.45.3187	ROD, control, tailplane, from joint aft of frame 51 to joint aft of frame 54 (Mod. 4245)						1	—	B	36/24
2627	E.B2.45.521	ROD, control, rudder, from joint aft of frame 52 to joint aft of frame 55 (Pre-Mod. 4391)						1	—	C	36/25
1504017	E.B2.07.945	ROD, control, rudder, from joint aft of frame 52 to joint aft of frame 53 (E.B2.45.521) (Mod. 4391)						1	—	B	36/48
6057	E.B3.45.119	ROD, fork, rudder control, from lever at frame 59 to rudder operating jack, assembly						1	—	B	36/26
		Spares for:—									
12417	E.B3.45.23	FORK-END						1	S96	C	36/27
12418	E.B3.45.117	NUT, special, fork-end locking						1	—	C	36/28
5316	E.B2.45.2377	ROD, control, rudder, between frames 45 and 48						1	—	C	36/29
1441443	E.B2.45.3147	ROD, control, from control lever aft of frame 46 to auto-stabiliser control lever (Mod. 4245)						1	—	B	36/30
		Spares for:—									
1441445	E.B2.45.3157	FORK-END (Mod. 4245)						1	S92	C	36/31
		Attachments:—									
12395	EEAS.214	Nut, special						1	S94	C	36/32

CONTROLS
FLYING CONTROLS IN REAR FUSELAGE

Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
2628	E.B2.45.2431	ROD , control, rudder, from frame 48 to lever between frames 50 and 51	1	—	C	36/33
6062	E.B2.45.2433	ROD , control, rudder, from joint aft of frame 55 to auto-stabiliser lever aft of frame 56	1	—	C	36/34
6063	E.B2.45.2435	ROD , control, rudder, from auto-stabiliser lever aft of frame 56 to rudder jack lever	1	—	C	36/35
2615	E.B2.45.2443	ROD , control, rudder, from joint aft of frame 23 to lever at frame 32, assembly	1	—	B	36/36
		Spares for :—				
12408	E.B2.45.2453	FORK-END	1	S96	C	36/37
		Attachments :—				
12395	EEAS.214	Nut, special	1	S94	C	36/38
1441435	E.B2.45.3209	ROD , control, tailplane, from joint aft of frame 23 to lever at frame 32 assembly (Mod. 4245)	1	—	B	36/39
		Spares for :—				
12408	E.B2.45.2453	FORK-END	1	S96	C	36/40
		Attachments :—				
12395	EEAS.214	Nut, special	1	—	C	36/41
6061	E.B2.45.2523	ROD , control, tailplane, from joint at frame 44 to lever between frames 46 and 47	1	—	C	36/42
12411	E.B4.45.957	STOP , at auto-stabiliser lever joint	1	L65	C	36/43
10883	AS.2808/6/01	TUBE , distance, control rod connecting between frames 60 and 61	2	—	C	36/44

Ref. No.	Part No.	1 2 3 4 5 6 7	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index

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