

FUSELAGE  
ASSEMBLY OF SPINE TO FUSELAGE

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
	-	ASSEMBLY OF SPINE TO FUSELAGE (E.B4.11.33) Spares for:-	-	-	-	
	E.B4.11.37	ARCH, at frame 33, assembly Spares for:-	1	-	-	4/1
8363	E.B4.11.159	BRACKET, beam pick-up	1	EEDX172	C	4/2
8364	E.B4.11.161	BRACKET, strut pick-up	1	L65 EDX222	C	4/3
8365	E.B4.11.333	NUT, special, spindle retaining	2	L65	C	4/4
8366	E.B4.11.279	SPINDLE, strut arm hinge	2	L65	C	4/5
8367	E.B4.11.331	TUBE, distance, strut spindle	2	-	C	4/6
8368	EEAS.296/57/63C	BOLT, 2 BA, 90 deg. c'sk head, anchor fitting at frames 26, 28, 30, 32, 34, 36 and 38	14	30/147 or S97	C	4/7
8369	E.B4.11.123	BRACKET, strut pick-up Attachments:-	1	L65 EEDX222	C	4/8
	EEAS.296/28/60C	Bolt; 2 BA, 90 deg. c'sk head	1	30/147 or S97	-	4/9
28D/9133012	A25/3C	Bolt; 2 BA, hex. head	1	-	C	4/10
28Q/15537	AGS.2043/613	Rivet, snaphead, 3/16" dia.	1	-	C	4/11
28Q/14814	AGS.2047/613	Pin, sealing	1	-	C	4/12
8371	E.B4.11.719	BRACKET, arch pick-up Attachments:-	2	L65	C	4/13
	EEAS.296/28/60C	Bolt; 2 BA, 90 deg. c'sk head	2	30/147 or S97	-	4/14
8372	E.B4.11.167	FITTING, anchor, fastener hinge, at frames 28, 30, 32, 34 and 36 Attachments:-	5	S97	C	4/15
28S/7813	4100/6/ 3/8	Screw, self-tapping	5	-	C	4/16
8373	E.B4.11.168	FITTING, anchor, fastener hinge, at frames 28, 30, 32, 34 and 36 Attachments:-	5	S97	C	4/17
28S/7813	4100/6/ 3/8	Screw, self-tapping	5	-	C	4/18
8374	E.B4.11.169	FITTING, anchor, fastener hinge, at frames 26 and 28 Attachments:-	2	S97	C	4/19
28S/7813	4100/6/ 3/8	Screw, self-tapping	2	-	C	4/20
8375	E.B4.11.170	FITTING, anchor, fastener hinge, at frames 26 and 38 Attachments:-	2	S97	C	4/21
28S/7813	4100/6/ 3/8	Screw, self-tapping	2	-	C	4/22
8376	E.B4.11.173	FITTING, anchor, fastener hinge, at frame 38 Attachments:-	1	S97	C	4/23
28S/7813	4100/6/ 3/8	Screw, self-tapping	1	-	C	4/24
8377	E.B4.11.183	FITTING, anchor, fastener hinge, at frame 40 Attachments:-	1	S97	C	4/25
	EEAS.296/28/60C	Bolt; 2 BA, 90 deg. c'sk head	1	S97	-	4/26

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Ref. No.	Part No.	Description 1 2 3 4 5 6 7	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
8378	E.B4.11.135	HINGE, fastener, assembly Spares for:—	16	—	C	4/27
8379	KING A/C C.5788	FASTENER, custodian, assembly Spares for:—	1	—	C	4/28
37095	D.19029	PIN, and spring, assembly	1	—	C	
37094	D.5089	WASHER, pin retaining	1	—	C	
	E.B4.11.761	LANYARD, chain, beam and strut attachment pins	12	—	—	4/29
	E.B4.11.125	PAD, sealing, 1/8" thick at frame 33	2	Sorbo Rubber	—	4/30
	E.B4.11.177	PAD, sealing, 1/8" thick at frame 25	2	Sorbo Rubber	—	4/31
	E.B4.11.377	PAD, sealing, 1/8" thick at frame 40	2	Sorbo Rubber	—	4/32
	E.B4.11.701	PAD, spine sealing, at frame 40, 3/16" thick	2	Sorbo Rubber	—	4/33
8380	E.B4.11.129	PIN, fastener hinge	16	S97	C	4/34
8381	E.B4.11.517	PIN, beam attachment at frames 25, 33 and 42	4	S92	C	4/35
8382	E.B4.11.521 PR.1221/BT	PIN, strut attachment at frames 25, 33 and 37 SEALANT	8 QR	S92 —	C —	4/36
8383	E.B4.11.569	SHIM, anchor fitting, at frames 28, 30, 32, 34 and 36	20	Laminated Alum.	C	4/37
8384	E.B4.11.571	SHIM, anchor fitting, at frames 26 and 28	8	—	C	4/38
8385	E.B4.11.573	SHIM, anchor fitting, at frames 38 and 40	4	—	C	4/39
8386	E.B4.11.705	SHIM, spine attachment to fuselage at frame 40	6	—	C	4/40
8387	E.B4.11.721	SHIM, for arch pick-up bracket at frame 33	2	Laminated Alum.	C	4/41
8388	E.B4.11.39	STRUT, arch support, assembly Spares for:—	1	—	C	5/1
33574	E.B4.11.707	FORK:END	1	L65	C	5/2
28M/1011509	A29/JP	NUT, 3/8" BSF, plain	1	—	C	5/3
8390	E.B4.11.731	STRUT, hatch support, at frame 25, assembly Consisting of:—	1	—	C	5/4
28N/5549	AGS.899/2	COLLAR, shackle pin, 3/16" i/d	1	—	C	5/5
28P/839	SP4Y/B13	PIN, shackle, 3/16" dia.	1	—	C	5/6
28P/1202460	SP9/C4	PIN, split, 1/16" dia.	1	—	C	5/7
	E.B4.11.727	STRUT, upper, assembly	1	—	—	5/8
	E.B4.11.729	STRUT, lower, assembly	1	—	—	5/9
8391	E.B4.11.732	STRUT, hatch support, at frame 25, assembly Spares for this assembly are identical with those for Ref. No. 8390	1	—	C	5/10
8392	E.B4.11.335	STRUT, hatch support, port forward and starboard aft, at frames 33, assembly Consisting of:—	2	—	C	5/11
28N/5549	AGS.899/2	COLLAR, shackle pin, 3/16" i/d	1	—	C	5/12
28P/839	SP4Y/B13	PIN, shackle, 3/16" dia.	1	—	C	5/13
28P/1202460	SP9/C4	PIN, split, 1/16" dia.	1	—	C	5/14
	E.B4.11.337	STRUT, lower, assembly	1	—	—	5/15
	E.B4.11.339	STRUT, upper, assembly	1	—	—	5/16
8393	E.B4.11.336	STRUT, hatch support, port aft, at frame 33, assembly Spares for this assembly are identical with those for Ref. No. 8392, above	1	—	C	5/17

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8394	E.B4.11.759	STRUT, hatch support, starboard forward, at frame 33, assembly Spares for this assembly are identical with those for assembly Ref. No. 8392, except for the following deletion and addition Delete:—	1	—	C	5/18
	E.B4.11.337	STRUT, lower, assembly Add:—	1	—	—	
	E.B4.11.757	STRUT, lower, assembly	1	—	—	5/19
8395	E.B4.11.503	STRUT, hatch support, at frame 37, assembly Consisting of:—	1	—	C	5/20
28N/5549	AGS.899/2	COLLAR, shackle pin, 3/16" i/d	1	—	C	5/21
28P/839	SP4Y/B13	PIN, shackle, 3/16" dia.	1	—	C	5/22
28P/1202460	SP9/C4	PIN, split, 1/16" dia.	1	—	C	6/23
	E.B4.11.505	STRUT, upper, assembly	1	—	—	5/24
	E.B4.11.507	STRUT, lower, assembly	1	—	—	5/25
8396	E.B4.11.504	STRUT, hatch support, at frame 37, assembly Spares for this assembly are identical with those for Ref. No. 8395	1	—	C	5/26
86	E.B4.11.53	UNIT, forward spine hatch, assembly Spares for:—	1	—	A	6/1
	E.B4.11.49	BEAM, forward central, assembly Spares for:—	1	—	—	6/2
8397	E.B4.11.349	CLIP, spring	2	Spring Steel	C	6/3
28D/1010658	A25/1B	BOLT, 4 BA, hex. head	12	—	C	6/4
28D/1007285	AS.1242/1B	BOLT, 4 BA, c'sk head	92	—	C	6/5
28D/1214874	AS.1246/12B	BOLT, 4 BA, round head	2	—	C	6/6
88	E.B4.11.41	HATCH, port, assembly Spares for:—	1	—	B	6/7
8398	E.B4.11.133	BRACKET, fastener, assembly Spares for:—	4	—	C	6/8
8399	KING A/C C.7800	FASTENER, custodian  Attachments:—	1	—	C	6/9
28Q/9455552	AS.161/304	Rivet, 3/32" dia. x 90 deg. c'sk head	4	—	C	6/10
8400	E.B4.11.265	BRACKET, forward strut pick-up	1	—	C	6/11
8401	E.B4.11.295	BRACKET, aft strut pick-up	1	—	C	6/12
	E.B4.11.319	HINGE, ".9375 long (Make from AS.1878)	6	—	LM	6/13
	E.B4.11.321	HINGE, 9".49 long (Make from AS.1878)	1	—	LM	6/14
	E.B4.11.323	HINGE, 10".65 long (Make from AS.1878)	1	—	LM	6/15
	E.B4.11.325	HINGE, 10".72 long (Make from AS.1878)	1	—	LM	6/16
	E.B4.11.327	HINGE, 6".70 long (Make from AS.1878)	1	—	LM	6/17
	E.B4.11.217	SEAL, forward (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/18
	E.B4.11.219	SEAL, aft (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/19
	E.B4.11.221	SEAL, top (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/20
	PR.1221.BT	SEALANT	QR	—	—	6/21

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Ref. No.	Part No.	Description	No. off	Mtl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
89	E.B4.11.42	HATCH, starboard, assembly Spares for:—	1	—	B	6/22
8398	E.B4.11.133	BRACKET, fastener, assembly Spares for:—	4	—	C	6/8
8399	KING A/C C.7800	FASTENER, custodian	1	—	—	6/9
28Q/9455552	AS.161/304	Attachments:— Rivet, 3/32" dia., 90 deg. c'sk head	4	—	C	6/10
8403	E.B4.11.266	BRACKET, forward strut pick-up	1	—	C	6/23
8404	E.B4.11.296	BRACKET, aft strut pick-up	1	—	C	6/24
	E.B4.11.319	HINGE, ".9375 long (Make from AS.1878)	6	—	LM	6/13
	E.B4.11.321	HINGE, 9".49 long (Make from AS.1878)	1	—	LM	6/14
	E.B4.11.323	HINGE, 10".65 long (Make from AS.1878)	1	—	LM	6/15
	E.B4.11.325	HINGE, 10".72 long (Make from AS.1878)	1	—	LM	6/16
	E.B4.11.327	HINGE, 6".70 long (Make from AS.1878)	1	—	LM	6/17
	E.B4.11.217	SEAL, forward (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/18
	E.B4.11.219	SEAL, aft (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/19
	E.B4.11.221	SEAL, top (Make from EEAS.212, Ref. No. 8402)	1	—	LM	6/20
28M/1086618	PR.1221.BT	SEALANT	QR	—	—	6/21
8406	AGS.2002/B/1	NUT, stiff, 4 BA	106	—	C	6/25
28W/9419474	8405 E.B4.11.529	PACKING, taper	4	L72	C	6/26
87	SP15/B	WASHER, 4 BA, plain	104	—	C	6/27
	E.B4.11.55	UNIT, aft spine hatch, assembly Consisting of:—	1	—	A	7/1
	E.B4.11.51	BEAM, aft centre, assembly Spares for:—	1	—	—	7/2
8397	E.B4.11.349	CLIP, spring	2	Spring Steel	C	7/3
28D/1010658	A25/1B	BOLT, 4 BA, hex. head	12	—	C	7/4
28D/1007285	AS.1242/1B	BOLT, 4 BA, c'sk head	96	—	C	7/5
28D/1214874	AS.1246/12B	BOLT, 4 BA, c'sk head	2	—	C	7/6
90	E.B4.11.45	HATCH, port, assembly Spares for:—	1	—	B	7/7
8398	E.B4.11.133	BRACKET, fastener, assembly Spares for:—	4	—	C	7/8
8399	KING A/C C.7800	FASTENER, custodian	1	—	C	7/9
28Q/9455552	AS.161/304	Attachments:— Rivet, 3/32" dia. x 90 deg. c'sk head	4	—	C	7/10
8406	E.B4.11.453	BRACKET, forward strut	1	—	C	7/11
8407	E.B4.11.471	BRACKET, aft strut pick-up	1	—	C	7/12
8408	E.B4.11.473	BRACKET, aft strut pick-up	1	—	C	7/13
	E.B4.11.319	HINGE, ".9375 long (Make from AS.1878)	6	—	LM	7/14
	E.B4.11.493	HINGE, 8".45 long (Make from AS.1878)	1	—	LM	7/15
	E.B4.11.495	HINGE, 10".44 long (Make from AS.1878)	1	—	LM	7/16
	E.B4.11.497	HINGE, 11".14 long (Make from AS.1878)	1	—	LM	7/17
	E.B4.11.499	HINGE, 10".86 long (Make from AS.1878)	1	—	LM	7/18
	E.B4.11.409	SEAL, forward (Make from EEAS.212, Ref. No. 8402)	1	—	LM	7/19
	E.B4.11.411	SEAL, aft (Make from EEAS.212, Ref. No. 8402)	1	—	LM	7/20
	E.B4.11.413	SEAL, top (Make from EEAS.212, Ref. No. 8402)	1	—	LM	7/21
	PR.1221.BT	SEALANT	QR	—	—	7/22

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
91	E.B4.11.46	HATCH, starboard, assembly	1	-	B	7/23
		Spares for:-				
8398	E.B4.11.133	BRACKET, fastener, assembly	4	-	C	7/8
		Spares for:-				
8399	KING A/C C.7800	FASTENER, custodian	1	-	C	7/9
		Attachments:-				
28Q/9455552	AS.161/304	Rivet, 3/32" dia. x 90 deg. c'sk head	4	-	C	7/10
8409	E.B4.11.454	BRACKET, forward strut	1	-	C	7/24
8410	E.B4.11.472	BRACKET, aft strut pick-up	1	-	C	7/25
8411	E.B4.11.474	BRACKET, aft strut pick-up	1	-	C	7/26
	E.B4.11.319	HINGE, ".9375 long (Make from AS.1878)	6	-	LM	7/14
	E.B4.11.493	HINGE, 8".45 long (Make from AS.1878)	1	-	LM	7/15
	E.B4.11.495	HINGE, 10".44 long (Make from AS.1878)	1	-	LM	7/16
	E.B4.11.497	HINGE, 11".14 long (Make from AS.1878)	1	-	LM	7/17
	E.B4.11.499	HINGE, 10".86 long (Make from AS.1878)	1	-	LM	7/18
	E.B4.11.409	SEAL, forward (Make from EEAS.212, Ref. No. 8402)	1	-	LM	7/19
	E.B4.11.411	SEAL, aft (Make from EEAS.212, Ref. No. 8402)	1	-	LM	7/20
	E.B4.11.413	SEAL, top	1	-	-	7/21
	PR.1221/BT	SEALANT	QR	-	-	7/22
28M/1278189	AGS.2001/B/1	NUT, stiff, 4 BA	110	-	C	7/27
8405	E.B4.11.529	PACKING, taper	4	L72	C	7/28
28W/9419474	SP15/B	WASHER, 4 BA, plain	108	-	C	7/29

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