

MAIN PLANE
ASSEMBLY OF TRAILING EDGE FLAP TO PORT WING

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
	-	ASSEMBLY OF TRAILING EDGE FLAP TO PORT WING (E B3.00.15)	-	-	-	
		Spares for:-				
36284	E.F3 20 3881	BOLT, special, flap hinge bracket	6	S95, S96 or S114	C	1A/1
9638	E B2.20 9309	BOLT, special, flap hinge bracket	2	S95 or S96	C	1A/2
4910	E B2.25 869	BOLT, special, flap jack pick-up (Pre-Mod. 2036)	2	S95, S96 or S97	C	1A/3
37141	E B2.25 937	BOLT, special, flap jack pick-up (Mod. 2036)	2	S97	-	1A/4
36287	E.F3 20 3885	BOLT, special shear, centre hinge bracket attachment	2	S95, S96 or S114	C	1A/5
28N/1007951	AGS 2031/2	CIRCLIP, external, flap jack pick-up bolts	2	-	C	1A/6
27	E B2.25.165	FLAP, main, assembly	1	-	A	1A/7
		Spares for:-				
29975	E.B2.25 475	BEARING, centre hinge	1	S96	C	1A/8
29981	E.B2.25 523	BEARING, spherical, flap hinge, outboard	1	DTD197	C	1A/9
30019	E B2.25 885	BEARING, spherical, flap hinge, inboard	1	DTD197	C	1A/10
7725	EEAS.252/30/35C	BOLT, special, top and bottom skin closing	4	S97 or 30/147	C	1A/11
2980	E B2.25.621	BOLT, special, hinge pin anchor	2	-	C	1A/12
9630	EEAS.296/18/38C	BOLT, special, top and bottom skin closing	2	S97	C	1A/13
12499	EEAS.252/17/35C	BOLT, special, top and bottom skin closing	42	S97	C	1A/14
26FZ/5842	EEAS.134/2C	BOLT, sealing, 2 BA	1	S97	C	1A/15
26FZ/12338	EEAS.134/3-1/2C	BOLT, sealing, 2 BA	3	S97	C	1A/16
	E.B2 81 8587	CABLE, assembly, 2P31, from 3-way terminal block trailing edge, rib 3, to trailing edge flap float switch, group	1	-	-	1A/17
		Consisting of:-				
5E/3893	†	CABLE, universal, No. 22	QR	-	C	
5X/2785	Z 22430	GRQMMET, tension, No. 2	1	-	C	
	EEAS.146/T/O	SLEEVE, 3/4" long	6	-	-	
	EEAS.146/T/O	SLEEVE, 1" long	1	-	-	
	EEAS.146/T/O	SLEEVE, 1-1/2" long	1	-	-	
5X/7296	HC 294	TERMINAL, ring tongue	3	-	C	
5X/7297	HC.296	TERMINAL, ring tongue	3	-	C	
6A/5568	SMITHS	CABLE, co-ax. unit connecting	2	-	C	
	C.O 227					
28N/1007986	AGS 2030/39	CIRCLIP, internal, hinge pin seal retaining	2	-	C	1A/18
28N/2001542	AGS 2031/9	CIRCLIP, external, hinge pin seal retaining	1	-	C	1A/19
6A/5266	SMITHS	CONNECTOR, co-ax. sealed	2	-	C	1A/20
	15T CC4					
		Attachments:-				
28D/9133011	A25/2C	Bolt, 2 BA	10	-	C	1A/21
	EEAS.252/12/40C	Bolt, special, 2 BA	2	30/147	-	1A/22
	E.B2 25 275	FLAP, inboard, sub-assembly	1	-	MR	2/1
		Spares for:-				
	E.B2.25 535	BACK-PLATE, flap hinge joint	1	L65	MR	2/2
	E B2 25 539	BACK PLATE, flap hinge joint	1	L65	MR	2/3
11666	E.B2 25.911	BOLT, special, sealing plug pressure at nose rib	1	S95, S96 or EN.111/77	C	2/4
7725	EEAS.296/30/35C	BOLT, special, rubber seal attachment	2	30/147	C	2/5
9630	EEAS.296/18/36C	BOLT, special, sealing plug pressure at nose ribs	4	30/147	C	

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					M.R. L.M.	
		1 2 3 4 5 6 7				
9631	EEAS.296/15/24C	BOLT, special, skin attachment	11	30/147	C	2/6
26FZ/5842	EEAS.134/2C	BOLT, sealing, 2 BA, skin attachment	44	S97	C	2/7
26FZ/3524	EEAS.134/2-1/2C	BOLT, sealing, 2 BA, skin attachment	155	S97	C	2/8
26FZ/12338	EEAS.134/3-1/2C	BOLT, sealing, 2 BA, skin attachment	30	S97	C	2/9
	E.B2.25.399	BRACKET, closing, lower	1	L65	MR	2/10
		Attachments:—				
28D/9436920	A25/1C	Bolt; 2;BA, hex. head	1	—	C	2/11
	E.B2.25.401	BRACKET, closing, upper	1	L65	MR	2/12
		Attachments:—				
28D/9436920	A25/1C	Bolt; 2;BA, hex. head	1	—	C	2/13
	E.B2.25.402	BRACKET, closing, upper	1	L65	MR	2/14
		Attachments:—				
28D/9436920	A25/1C	Bolt; 2;BA, hex. head	1	—	C	2/15
	E.B2.25.479	BRACKET, closing, lower	1	L65	MR	2/16
		Attachments:—				
28D/9436920	A25/1C	Bolt; 2;BA, hex. head	1	—	C	2/17
	E.B2.25.717	BRACKET, Desynn, transmitter link	1	L64	C	2/18
		Attachments:—				
28D/9133012	A25/3C	Bolt; 2;BA, hex. head	2	—	C	2/19
28M/1006473	A27/CT	Nut; 2 BA, thin	2	—	C	2/20
	E.B2.25.631	CONNECTION, non-return valve, fuel	1	—	C	2/21
	E.B2.25.381	HOUSING, seal	1	L65	MR	2/22
		Attachments:—				
28D/9133012	A25/3C	Bolt; 2;BA, hex. head	1	—	C	2/23
11675	EEAS.296/10/28C	Screw; 2 BA x 3/8"	1	30/147	C	2/24
	E.B2.25.382	HOUSING, seal	1	L65	MR	2/25
		Attachments:—				
28/9133012	A25/3C	Bolt; 2;BA, hex. head	1	—	C	2/26
11675	EEAS.296/10/28C	Screw; 2 BA x 3/8"	1	30/147	C	2/27
	E.B2.25.591	HOUSING, seal	1	L64	—	2/28
28N/16837	AS.4601/14	INSERT, wire thread, 2 BA x ".27 long	8	—	C	2/29
28N/1031012	AS.4601/26	INSERT, wire thread, 2 BA x ".36 long	46	—	C	2/30
	E.B2.25.557	NUT, special, for sealing plug at inboard centre nose rib forward	2	S96	MR	2/31
	E.B2.25.559	NUT, 'D', plug sealing at inboard nose rib	1	S96	MR	2/32
	E.B2.25.533	PACKING, flap hinge joint	1	Neo-K-Tex	MR	2/33
	E.B2.25.537	PACKING, flap hinge joint	1	Neo-K-Tex	MR	2/34
	E.B2.25.409	PAD, pressure	2	S96	MR	2/35
	E.B2.25.889	PIPE, fuel, 3/4" o/d x 20 SWG	1	L54	MR	2/36
	E.B2.25.403	PIPE, fuel	1	L54	MR	2/37
		Attachments:—				
28D/1214091	AS.1242/2C	Bolt; 2;BA, round head	3	—	C	2/38
	E.B2.25.451	PLUG, sealing, at inboard centre nose rib	2	Hycatrol HE4	MR	2/39
29993	E.B2.25.551	PLUG, sealing, at inboard nose rib	1	Hycatrol HE4	MR	2/40

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	E.B2.25.553	PLUG, sealing, at inboard centre nose rib, forward	2	Hycatrol HE4	C	2/41
10810	PIONEER 3-133	RING, 'O', sealing	2	-	C	2/57
2547	PIONEER 3-136	RING, 'O', sealing	4	-	C	2/58
	E.B2.25.407	SEAL, rubber	2	Hycatrol HE4	MR	2/42
	E.B2.25.449	SET SCREW, seal pressure, at inboard centre, nose rib	2	S96	MR	2/43
29937	E.B2.25.195	STRIP, sealing, assembly	1	-	C	2/44
7205	E.B1.62.729	VALVE, non-return, fuel transfer	-	-	-	2/45
	E.B2.25.619	WASHER, pad, for upper and lower skin closing bolts	132	L72	MR	2/26
26FZ/22959	EEAS.152/C	WASHER, sealing, 2 BA, for skin attachment bolts	206	L65 3 or L65	C	2/47
7382	EEAS.154/C	WASHER, sealing, 2 BA	4	L65 3 or L65	C	2/48
	E.B2.25.277	FLAP, outboard, sub-assembly Spares for:-	1	-	MR	3/1
	E.B2.25.535	BACK PLATE, flap hinge joint	1	L65	MR	3/2
7725	EEAS.296/30/35C	BOLT, special, rubber seal attachment	2	30/147	C	3/3
9630	EEAS.296/18/36C	BOLT, special, rubber seal attachment	2	30/147	C	3/4
9631	EEAS.296/15/24C	BOLT, special, sealing plug pressure at nose ribs	10	S97	C	3/5
26FZ/3524	EEAS.134/2-1/2C	BOLT, sealing, 2 BA, skin attachment	2	S97	C	3/6
26FZ/5118	EEAS.134/3C	BOLT, sealing, 2 BA, skin attachment	92	S97	C	3/7
26FZ/12338	EEAS.134/3-1/2C	BOLT, sealing, 2 BA, skin attachment	39	S97	C	3/8
26FZ/25703	EEAS.134/4C	BOLT, sealing, 2 BA, skin attachment	5	S97	C	3/9
3091	EEAS.134/5C	BOLT, sealing, 2 BA, skin attachment	32	S97	C	3/10
	E.B2.25.400	BRACKET, closing, lower Attachments:-	1	L65	MR	3/11
28D/9436920	A25/1C	Bolt, 2 BA, hex. head	1	-	C	3/12
	E.B2.25.401	BRACKET, closing, upper Attachments:-	1	L65	MR	3/13
28D/9436920	A25/1C	Bolt, 2 BA, hex. head	1	-	C	3/14
	E.B2.25.402	BRACKET, closing, upper Attachments:-	1	L65	MR	3/15
28D/9436920	A25/1C	Bolt, 2 BA, hex. head	1	-	C	3/16
	E.B2.25.543	BRACKET, closing, lower Attachments:-	1	L65	MR	3/17
28D/9436920	A25/1C	Bolt, 2 BA, hex. head	1	-	C	3/18
	E.B2.25.591	HOUSING, seal	1	-	-	3/19
28W/5805291	AS.4736/14	INSERT, wire thread, 2 BA x ".27 long	2	-	C	3/20
28N/17763	AS.4736/15	INSERT, wire thread, 2 BA x ".37 long	2	-	C	3/21
28N/16218	AS.4614/26	INSERT, wire thread, 2 BA x ".37 long	19	-	C	3/22
	E.B2.25.557	NUT, special, for sealing plug at outboard centre nose rib aft	2	S96	MR	3/23
	E.B2.25.559	NUT, 'D', plug sealing, at outboard nose rib	1	S96	MR	3/24
	E.B2.25.533	PACKING, flap, hinge joint	1	Neo-K-Tex	MR	3/25
	E.B2.25.335	PIPE, fuel, 3/4" o/d x 20 SWG	1	L54	MR	3/26
	E.B2.25.597	PIPE, fuel, 1" o/d x 20 SWG	1	L54	-	3/27

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	E.B2.25.451	PLUG, sealing, at outboard centre nose rib	2	Hycatrol HE4	MR	3/28
29993	E.B2.25.551	PLUG, sealing, at starboard nose rib	1	Hycatrol HE4	C	3/29
	E.B2.25.555	PLUG, sealing, at outboard centre nose rib, aft	2	Hycatrol HE4	MR	3/30
10810	PIONEER 3-133	RING, 'O', sealing	2	-	C	3/31
2547	PIONEER 3-136	RING, 'O', sealing	2	-	C	3/32
	E.B2.25.449	SET SCREW, seal pressure, at outboard centre nose rib	2	S96	MR	3/33
	†	WIRE, locking, 22 SWG	QR	DTD189	MR	3/34
26FZ/22959	EEAS.152/C	WASHER, sealing, 2 BA, for skin attachment bolts	178	L65	C	3/35
	E.B2.25.619	WASHER, pad, for upper and lower skin closing bolts	104	L72	MR	3/36
	E.B2.25.465	LINK, centre hinge bracket	1	-	MR	3/37
4944	E.B2.25.719	MOUNTING, for connector co-ax.	1	DTD721	C	3/38
	E.B2.25.929	MOUNTING, for connector co-ax. (inboard)	1	-	-	3/39
29934	E.B2.25.175	PIN, hinge, inboard and outboard	2	S96	C	3/40
29960	E.B2.25.393	PIN, hinge, centre bracket	1	S96	C	3/41
29961	E.B2.25.395	PIN, hinge, centre	1	S96	C	3/42
7201	E.B2.25.595	PIPE, fuel, transfer	1	L64	C	3/43
	E.B2.25.531	PIVOT, hinge, pick-up, inboard and outboard	2	-	MR	3/44
12498	EEAS.100/3E	SCREW, special, top and bottom skin closing	28	S97	C	3/45
2478	PIONEER 11P.12507525/B	SEAL	2	-	C	3/46
5CW/8723	F.R. LTD. 3504100/185	SWITCH, float (Mod. 1973) (Pre-Mod. 4132)	1	-	A	3/47
5CW/11470	FLIGHT REFUELLING 3504100/256	SWITCH, float (Mod. 4132)	1	-	-	3/63
6A/5570	SMITH A/C TB.218	UNIT, tank, inboard	1	-	A	3/48
6A/5571	SMITH A/C TB.219	UNIT, tank, outboard	1	-	A	3/49
28D/1010030	A25/7C	Attachments:- Bolt, 2 BA, hex. head	4	-	C	3/50
28M/1278190	AGS.2001/C/1	Nut, stiff, 2 BA	4	-	C	3/51
4945	E.B2.25.867	Washer, special	8	-	C	3/52
	E.B2.25.477	WASHER, special centre bracket hinge pin retaining	1	-	MR	3/53
28S/1202639	A33/C8	Attachments:- Screw, 2 BA	1	-	C	3/54
26FZ/22959	EEAS.152/C	WASHER, sealing, 2 BA	4	L65	C	3/55
3012*	E.B2.20.3677	LINK, trailing edge flap desynn transmitter connecting	1	-	C	1A/23
12460	E.B3.20.1965	LINK, trailing edge flap desynn transmitter connecting	1	-	C	1a/24
28N/9156370	SP/21	NIPPLE, grease	2	-	C	1A/25

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Ref. No.	Part No.	Description	No. off	Matl. Spec.	Cl. of Equip. M.R. L.M.	Fig. and Index
10757	E.B2.20.9031	PIN, flap jack pivot, inboard	1	S97	C	1A/26
28M/10332	AGS.2002/J/1	Attachments:— Nut, stiff, 3/8" BSF	1	—	C	1A/27
9968	E.B2.20.8713	PIN, flap jack pivot, outboard	1	S97	C	1A/28
3047	E.B2.20.3681	PIN, clevis, desynn transmitter link	2	S96	C	1A/29
28M/1278189	AGS.2001/B/1	Attachments:— Nut, stiff, 4 BA	2	—	C	1A/30
29681	E.B2.20.7365	SHIM, laminated at rib 16 only	2	Laminated Alum.	—	1A/31
29682	E.B2.20.7367	SHIM, laminated centre hinge bracket	2	Laminated Alum.	—	1A/32
6A/2134	†	TRANSMITTER, desynn, type 'D'	1	—	A	1A/33
28D/9133011	A25/2C	Attachments:— Bolt, 2 BA, hex. head	4	—	C	1A/34
28M/9403520	A27/CP	Nut, 2 BA, plain	4	—	C	1A/35
3051	E.B2.20.3057	WASHER, locking tab for outboard flap jack and pivot anchor pin	1	DTD124	C	1A/36
	EEAS.28/38/ER or EEAS.28/38/GR or EEAS.28/38/JR	WASHER, inboard flap jack pivot pin (Fit when necessary)	1	L72	—	1A/37
28W/9419468	SP13/N	WASHER, 1/2" BSF, flap jack bolt (Mod. 2036)	2	—	C	1A/38

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